

Utilizing Q-Learning to Generate 3D Vascular Networks for Bioprinting Bone

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ABSTRACT:

Bioprinting is an emerging tissue engineering method used to generate cell-laden scaffolds with high spatial resolution. Bioprinted vascularized bone grafts are a potential application of this technology that would meet a critical clinical need, since current approaches to volumetric bone repair have significant limitations. However, generation of vascular networks suitable for bioprinting is challenging. Here, we propose a novel Q-learning approach to quickly generate 3D vascular networks within patient-specific bone geometry that are optimized for bioprinting. First, the inlet and outlet locations are specified and the scenario is modeled using a grid world for initial agent training. Next, the path planned in the grid world environment is converted to a Bezier curve, which is then used to generate the final 3D vascularized bone model. The vessels generated using this procedure have minimal tortuosity, which increases the likelihood of successful bioprinting. Furthermore, the ability to specify inlet and outlet position is necessary for both surgical feasibility as well as generation of more complex vascular networks. In total, this study demonstrates the reliability of our reinforcement learning method for automated generation of 3D vascular networks within patient-specific geometry that can be used for bioprinting vascularized bone grafts.

KEY WORDS:

Bioprinting, Q-learning, Reinforcement Learning, Vascularization, 3D Modeling

33 I. Introduction

34
35 Regenerative medicine is an emerging field that seeks to develop methods to regrow or
36 replace damaged, diseased, or missing tissues with synthesized tissue that restores
37 normal function [1][2]. The development of a regenerative medicine approach to generate
38 new bone and cartilage for treatment of degenerative joint diseases has been an active
39 research area for many years [3]. However, the bone and/or cartilage constructs
40 generated using standard tissue engineering strategies lack the spatial complexity of
41 native tissue. In this regard, bioprinting, which utilizes 3D printing technology to generate
42 tissue using materials containing viable cells, may be a solution for generating patient-
43 specific tissue for bone grafting [4].

44
45 Bioprinting is a growing field that is expected to significantly impact clinical practice by
46 enabling new regenerative medicine approaches. In general, bioprinted constructs are
47 generated by sequentially printing thin layers of specific materials, such as hydrogels,
48 collagen, and bioceramics, that are laden with cells. The layer geometry is stored in a G-
49 code file that the bioprinter translates to extrude the particular material. With the potential
50 to produce a specific 3D shape containing cells at high resolution, 3D bioprinting has
51 become a popular biofabrication method for researchers [5]. In particular, bioprinting a
52 vascularized bone tissue construct would be a significant improvement over current
53 efforts [6][7] and would directly meet a pressing clinical need.

54
55 In particular, strategies to repair large bone defects in humans in scenarios such as
56 neoplasm, trauma, reconstruction, and infection are limited [8]. Osteoconductive bone
57 substitutes can be used to provide a scaffold for mineralization by native osteoblasts but
58 are limited by the slow rate and limited reach of bony ingrowth, technical difficulties
59 shaping the construct, and concerns about structural strength [9]. Similarly, bone allograft
60 is also limited by the rate of host bone ingrowth and has the added complications of donor
61 availability and attritional weakening of the allograft [10]. Although autograft bone contains
62 living cells able to produce new bone, it cannot be used to treat large defects due to
63 diffusion limiting the ability of cells in the center of a large graft mass to obtain nutrients
64 and remove waste products, ultimately resulting in fatigue failure [11]. Vascularized bone
65 grafts, which utilize the native vascularity of a bone graft to accomplish nutrient and waste
66 exchange, were introduced to address this major limitation [12]. Unfortunately,
67 vascularized bone donor sites are limited in number, size, and contour. Furthermore,
68 harvesting these grafts results in added patient morbidity, and their implantation requires
69 considerable technical skill [13]. In total, there are many clinical scenarios of volumetric
70 bone loss lacking a suitable method for treatment.

71
72 Since the skeletal vascular network is critical to native bone mineralization and graft
73 survival [14], bioprinted bone intended for the treatment of large defects must be
74 effectively vascularized. As a result, this requirement necessitates the design of a 3D
75 vascular network within the bioprinted bone. We have developed a novel method to
76 implement a vascular network using patient-specific geometry at the desired vascular
77 density with customizable inlet and outlet positions by optimizing tortuosity using
78 Reinforcement Learning (RL). This paper introduces the implemented learning method

79 and shows the mathematical convergence and validation for the learning method (termed
80 Q-Learning). This method presents our 3D-to-2D projection, agent training, and a proper
81 learning environment called the grid world path planning. Bezier curve approximation and
82 2D-to-3D methods are described as the final steps to implement the imported geometry's
83 computed vessels.

84

85 II. Q-Learning

86

87 Reinforcement Learning (RL) is a semi-supervised learning method that solves a task by
88 trial and error by acting within an environment and calculating the feedback rewards for
89 each taken action in order to maximize the accumulated reward [15], [16]. For each time
90 step in which the agent takes an action, the environment transitions to a new state. The
91 environment feedback is less informative than supervised learning and more informative
92 than unsupervised learning since agents in unsupervised learning must discover the
93 world without any explicit feedback [17].

94

95 RL contains Monte-Carlo learning, temporal difference, and dynamic programming
96 learning. Q-learning and State-Action-Reward-State-Action (SARSA) are the two
97 algorithms of temporal difference learning [18]. Single-agent RL algorithms are divided
98 into both model-free and model-based methods. Model-based methods include dynamic-
99 programming; on the other hand, model-free methods are based on an online estimation
100 [17].

101

102 Markov Decision Process (MDP) describe the agent environment by the following
103 definition.

104

105 *Definition 1:* A Markov decision process is defined as a tuple $M = (X, A, p, r)$ where X is
106 the countable, finite and continuous state space, A is the finite, continuous, and countable
107 action space. For the dynamic environments, the transition probability is $p(y|x, a)$ for any
108 $x \in X$, $y \in X$, and $a \in A$. Equation (1) is the probability of observing a next state y when
109 an agent take action a in the state space x .

110

$$111 p(y|x, a) = P (x_{t+1} = y | x_t = x, a_t = a) \quad (1)$$

112

113

114 *Definition 2:* Policy is a decision rule π_t is a state to action mapping at the time $t \in \mathbb{N}$
115 which is define as equation (2). In a Markovian process, policy is the sequence of decision
116 rules $\pi = (\pi, \pi, \pi, \dots)$.

117

$$118 \pi(a/s) = P [A_t = a | S_t = s] \quad (2)$$

119

120 The agent's goal is to maximize the expected discounted return at each step time t , as
121 shown in equation (3):

122

$$123 R_k = E [\sum_{j=0}^{\infty} \gamma^j r_{t+j+1}] \quad (3)$$

124

125 In equation (3), $\gamma \in [0,1]$ is the discount factor, which is considered as the uncertainty
126 regarding the received rewards in the future. Small γ looking for short-term rewards and
127 values close to 1 look for the long-term rewards, which result in the exploration versus
128 exploitation criteria. R_t represents the agent reward accumulated in the long process.
129 According to the equation (3), in order to calculate the state value for infinite time with a
130 discount factor, equation (4) is used:

$$131$$
$$132 \quad V^\pi(x) = E[\sum_{t=0}^{\infty} \gamma^t r(x_t, \pi(x_t)) | x_0 = x; \pi] \quad (4)$$
$$133$$

134 **Definition 3:** the state value function or Q -function for any policy π , $Q^\pi: X \times A \rightarrow \mathbb{R}$ is
135 defined as equation (5):

$$136$$
$$137 \quad Q^\pi(x, a) = E[\sum_{t=0}^{\infty} \gamma^t r(x_t, \pi(x_t)) | x_0 = x, a_0 = a, a_t = \pi(x_t), \forall t \geq 1] \quad (5)$$
$$138$$

139 And the optimal Q -function describes as $Q^*(x, a) = \max_{\pi} Q^\pi(x, a)$ as we deduce that the
140 optimal policy is $\pi^*(x) = \arg \max_{a \in A} Q^*(x, a)$. The Bellman optimality equation defined as
141 equation (6):

$$142$$
$$143 \quad Q^*(x, a) = \sum_{x' \in X} f(x, a, x') [r(x, a, x') + \gamma \max_{a'} Q^*(x', a')] \quad \forall x \in X, a \in A \quad (6)$$
$$144$$

145 Equation (6) states that the current value by taking action a in state space x is the
146 expected immediate reward plus the optimal policy (discounted) from the future states x .
147 x' indicates the next state in the environment. In the RL algorithm, the action goal is to
148 maximize the return by choosing actions with *epsilon greedy* and the optimal Q^* .

149
150 Q-learning is an online estimation with a model-free learning method [19], [20]. It turns to
151 a learning algorithm by putting the equation (6) into an iterative loop. The Q^* is estimated
152 using samples of equation (6). The sample batch is computed in the environment by
153 reward r_{t+1} , and the states of x_t, x_{t+1} :

$$154$$
$$155 \quad Q_{t+1}(x_t, a_t) = Q_t(x_t, a_t) + \alpha_t [r_{t+1} + \gamma \max_{a'} Q_t(x_{t+1}, a') - Q_t(x_t, a_t)] \quad (7)$$
$$156$$

157 The equation (7) does not have any information regarding the transition probability and
158 reward functions; therefore, Q-learning is a model-free algorithm. The parameter $\alpha_t \in$
159 $(0,1]$ is the time-varying learning rate that specifies how far steps can be taken to
160 determine the value of the batch sample (target) $\gamma \max_{a'} Q_t(x_{t+1}, a') - Q_t(x_t, a_t)$. The
161 convergence of the equation (7) has been considered and mathematically proven under
162 the following conditions[17], [21]:

- 163
- 164 • Q-learning updated values must be stored for each state action $Q_t(x_t, a_t)$
 - 165 • The series of time-varying learning rate for each state action (x_t, a_t) sums infinity,
166 but the sum of its square should be finite[22]:
- 167

$$168 \quad \sum_{t=1}^{\infty} \alpha_t(x, a) = \infty \quad \text{and} \quad \sum_{t=1}^{\infty} \alpha_t^2(x, a) < \infty$$
$$169$$

- The agent should explore the environment in all states with nonzero probability.

In order to guarantee the third condition for the agent, a greedy policy is used. In this condition, at each step, the agent chooses a random action with probability of $\varepsilon \in (0,1)$, and the greedy action with the probability $(1 - \varepsilon)$. This ε -greedy technique is used to explore the environment rather than exploit in one action[23]. Another method, which is the Boltzmann exploration strategy, can be used to find the action probability by purely random action selection [24].

The difference between SARSA and Q-Learning algorithm is the Q-function update as indicated equation (8) vs (7). In the SARSA algorithm, it computes the difference between $Q_t(x_t, a_t)$ and the weighted sum of the average action value and the maximum Q Value. In the SARSA algorithm, the target policy is always same as the behavior policy [25]:

$$Q_{t+1}(x_t, a_t) = Q_t(x_t, a_t) + \alpha_t[r_{t+1} + \gamma Q_t(x_{t+1}, a') - Q_t(x_t, a_t)] \quad (8)$$

III. Methodology

The implementation of Q-learning for the generation of a 3D vascularization model based on the raw image data involves the following steps: In the first step, cross-sectional 2D images, such as those generated by CT or MRI medical imaging, will be converted into the 3D model to specify the inlet and outlet position of the vascular network. In the next step, the required vascularization density and number of the vessels will be specified and the 3D model will be sliced into 2D planes. In order to simulate the Q-learning algorithm to find the solution, which is the least tortuosity and least overall distance to the outer shells, the 2D slice is converted to a 2D grid plane containing both the inlet and outlet position. Tortuosity index is the ratio of the total length and preferential tortuous fluid pathways.

Q-learning solution, which is a planned path, is converted to a 2D Bezier curve and a 3D shape with the specified diameter. This 3D vascularized model is then implemented by subtraction from the initial 3D solid bone model. This results in a 3D vascularized bone model that can be 3D printed or used for *in silico* simulation.

A. 3D Model Reconstruction and Slicing

Medical imaging techniques, such as CT or MRI, are in widespread use for visualizing musculoskeletal anatomy and pathologies. Therefore, these data can reasonably be used to extract patient-specific 3D geometry for bioprinting [26]. One way to reconstruct the 3D model is to detect the contour in each cross-sectional image, then construct the mixed layers in a triangular STL model [27][28].

We used a human scaphoid bone for implementation of the Q-learning algorithm, which is a non-convex shape. Figure 1 shows the generated mesh of human scaphoid from CT scan data. The inlet and outlet position on the vessel are essential for optimal clinical use. As indicated in the algorithm (1), the inlet and outlet position coordinates are saved for

216 the further use in the algorithm (2). The generated 3D mesh is sliced to convert the 3D
217 model into 2D slices. The algorithm computes each slice area and chooses the maximum
218 size as the target plane for implementing the vascularization network. This plane is
219 generated by the specific Z position passing from the inlet and outlet pairs (x_i, y_i, z_i) and
220 (x_o, y_o, z_o) . The next step is to generate the vascularization network in the newly generated
221 2D plane.
222

Algorithm 1 3D Reconstruction and Slicing

Procedure Slicing

Inlet position $\leftarrow (x_i, y_i, z_i)$

Outlet position $\leftarrow (x_o, y_o, z_o)$

Z-Slicing imported 3D bone $(:, :, Z)$

$S \leftarrow$ Compute maximum area for each slice

$S_{max} \leftarrow \max(S)$

Generate 2D plane by S_{max} normal, Inlet, and outlet position

Convert 2D plane into Grid World

End procedure

223

B. Q-learning

224

225

226 Path planning vascularization in a 2D plane has several constraints. The algorithm should
227 consider both the tortuosity index and the coverage area by measuring curvature distance
228 to the model's outer shells. Therefore, it is required to look for an algorithm that can find
229 a 2D space solution with numerous possibilities. Algorithm (2) is the general workflow for
230 this aim.

231

232 2D grid plane from part A is generated by choosing the scaphoid slice's maximum length
233 and width. This 2D slice is converted to the grid world as the RL algorithm environment.
234 In the next step, the Q-learning algorithm is set up to solve this problem by maximizing
235 reward. The policy for each position shows the path and agent decision to move in this
236 plane. This simulation is performed with MATLAB® R2020a and Reinforcement Learning
237 Toolbox.

238

239 RL grid world problem consists of three main components:

240

241 • **Agent:** in this scenario, as illustrated in Figure 2A, agent is the vessel that completes
242 a path which will be used for vessel modeling. The agent does action a and the
243 environment, which is a 2D plane, returns the r_{t+1} and x_{t+1} , which is the next state.
244 Agent training parameters, episode information, and average results are shown in
245 Table 1.

246

247 • **Goal:** this scenario aims to start from the inlet position and finish it at the outlet
248 position.

249

- 250 • **Obstacles:** These obstacles are in black, as shown in Figure 2B. Agents should avoid
251 these obstacles out of path planning areas or distance to the outer contour. The agent
252 will receive a negative reward signal by passing over obstacles.

253
254 This algorithm aims to train an agent to reach the goal of avoiding obstacles in the grid
255 world so that the accumulated rewards by movements get maximized. To accomplish this
256 aim, the agent has to discover the world and learn the environment's dynamics. A proper
257 value for each environment section as movement, goal, and obstacles is defined.
258 Colliding obstacles or defined boundaries, a highly negative reward signal is given to the
259 agent.

260

Algorithm 2 Q-Learning

Procedure Environment

```
Import 2D Plane ( $x\_plane$ ,  $y\_plane$ )
Import shape outline ( $x\_outline$ ,  $y\_outline$ )
Append 2D plane to shape outline
Loop:
  For  $\min(y\_plane) < y < \max(y\_plane)$ 
    For  $\min(x\_plane) < x < \max(x\_plane)$ 
      If  $x\_plane > x\_outline$  or  $x\_plane < x\_outline$ 
         $0 \leftarrow (x\_plane, y\_plane)$ 
      End if
    End for
  End for
End loop
```

End procedure

Procedure Optimize Q function

```
For number of epochs do
  Generate the Q value
  Find action  $a$  using epsilon greedy approach
  Take the action  $a$  and move to the new state  $s'$ 
  Find reward  $r$  based on tortuosity function
  Find Q value for  $(s, a, s')$ 
  Apply samples to find the optimal policy
```

End for

End procedure

261

262 C. Bezier Curve Approximation and 3D Rendering

263

264 Bezier curves were introduced by Paul de Casteljaou in early 1960s [29]. This algorithm is
265 based on the interpolation between the pair of control points. A Bezier curve with degree
266 of n needs $n+1$ control point $b_i \in R^d, i = 0, 1, \dots, n, t \in R$:

267

$$268 \quad b_i^r(t) = (1-t)b_i^{r-1}(t) + tb_{i+1}^{r-1}(t) \quad \begin{cases} r = 1, \dots, n \\ i = 0, \dots, n-r \end{cases} \quad (9)$$

269

270 And $b_i^0(t) = b_i \cdot b_0^n(t)$ is the point with parameter t on the Bezier curve b^n . The polygon P
271 which is calculated by b_0, \dots, b_n is called the *Bezier polygon* of the curve b^n . b_i are called
272 control points [30].

273
274 Agent path planning solution as pairs of $(x_{path,n}, y_{path,n})$ are considered as the control
275 points b_0, \dots, b_n . Therefore, the planned path turns to a 2D Bezier curve as Figure 3. For
276 making a 3D path with a desired diameter, a Python script on Blender [31] is programmed
277 to convert the 2D path into 3D model. The desired diameter is considered as a relation of
278 the difference in pressure (ΔP), the viscosity of the fluid (μ), and the vessel length (L) [14]:
279

$$280 \quad Q = \frac{\pi r^4 \Delta P}{8 \mu L} \quad (10)$$

281
282 The final 3D Bezier curve will be implemented starting from the inlet position to the outlet
283 position as pairs of (x_i, y_i, z_i) (x_o, y_o, z_o) .

284 285 **IV. Results**

286
287 Different scenarios for 3D vascularization networks based on the grid world path planning
288 with varying constraints of reward have been tested. Table 2 shows the different
289 scenarios including number of episodes, episode Q0, average reward, and tortuosity
290 index as a result. Figure 4A-E illustrates the different planned path based on the various
291 reward function constraints. To validate the Q-Learning algorithm's training status using
292 the planned path the training status for each Q0 episode, average reward, and episode
293 reward have been plotted Figure 4F. Here, the final episode's value is converted to the
294 desired reward value, which indicates the tortuosity index level as low, medium, or high.
295 Algorithm picks the result which is converged and has the minimum value of tortuosity
296 index. In this example the path planned with 1000 number of episodes is the solution for
297 generating a vessel since it has the least tortuosity index and the plot is converged.

298
299 Average reward reinforcement learning algorithms convergence follows the idea from a
300 kind of Tauberian theorem; if the discount rate converges to one, it is converged to the
301 average reward value [32]. The fact that episode reward and average reward are
302 converged to the same value indicates the Q-learning algorithm convergence and
303 validation of the training algorithm.

304
305 3D vascularized scaphoid model is generated with Blender python scripts and Bezier
306 curve approximation algorithm, as shown in Figure 5A. Using this algorithm, it is possible
307 to generate a second vessel to increase vascular coverage in a large construct. To do so,
308 the inlet and outlet of the second vessel is located at the main vessel with a larger
309 diameter before and after the smaller vessel inlets and outlets. This scheme results in a
310 more complex vascular network that remains compatible with 3D bioprinting (Figure 5B).

311 V. Conclusion

312

313 A model-based RL algorithm was used to generate a vascular network in patient-specific
314 geometry with the specified inlet and outlet position, vascularization density, and
315 tortuosity index. This model-based RL algorithm has an efficient training method without
316 considerable computation time. Furthermore, the ϵ -greedy Q-learning approach is a
317 method requiring minimal computational resources for training agents in this path
318 planning problem. With the slicing method, the grid world environment for the RL agent
319 is extracted for the simulation. The data from this simulation was used to find the optimal
320 policy regarding the minimum tortuosity and maximum area coverage. Finally, the
321 planned path was converted to the Bezier curve with an approximation and then
322 converted into a 3D model, which was then implemented in the initial 3D bone model.

323

324 Here, the generated 3D model was 3D printed to validate the geometry and vessel
325 functionality after optimization. We note that this model simulates a single agent in the
326 grid world, and thus limits the grid world's multi-vessel generation flexibility. In future
327 studies, it may be required to implement a multi-agent path planning algorithm to optimize
328 the number of vessels required for a more complex model. One such example would be
329 the implementation of multiple independent vascular networks in the same bone
330 construct.

331

332 Current techniques in bone grafting, and complex engineered tissues generally, are
333 limited in size by the metabolic demands of living cells that exceed the limit of diffusion.
334 As a result, semi-automated machine-learning generation of vascular networks provides
335 a critical functionality for advancing bioprinted bone constructs. In turn, this study moves
336 the field one step closer to routine clinical use of large volume, patient-specific bioprinted
337 tissue grafts.

338 **Author Contributions:**

339

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446 **TABLES**

447

Table 1. Training Parameters

Agent Training Parameters	Value
Maximum Steps Per Episode	50
Epsilon	0.4
Stop Training Value	1000 episodes
Maximum Number of Episodes	1000
Elapsed Time	108 seconds
Episode Steps	13
Episode Reward	-50
Episode Q0	-47
Total Number of steps	22966
Average Reward	-57
Average Steps	14.4

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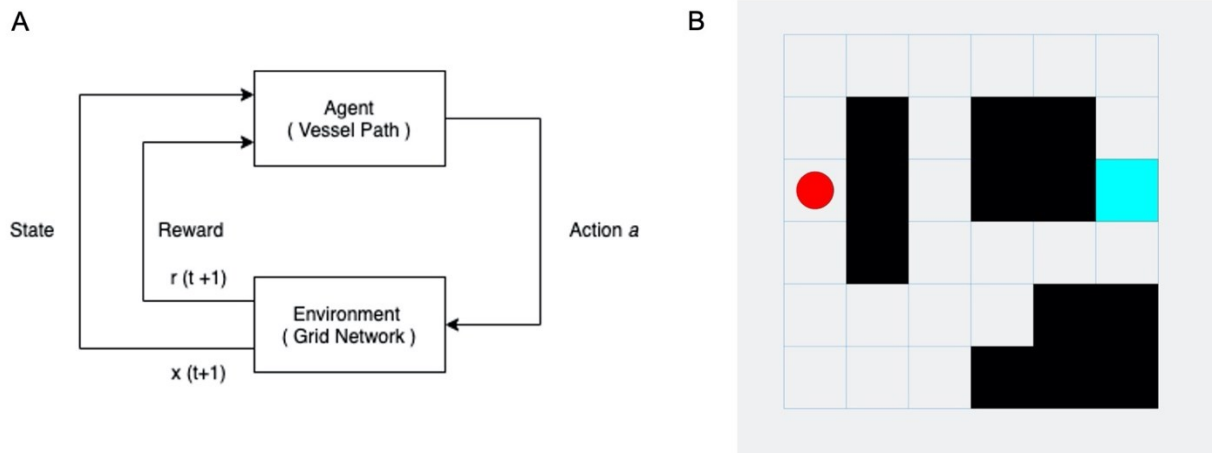
Table 2. Comparison of path planning in a grid world

Maximum number of Episodes	Average Rewards	Tortuosity Index	Episode Q0	Converged
200	-78.8	1.4	-49.9	No
400	-60	1.3	-56	Yes
700	-77	1.3	-56	No
1000	-57	1.16	-47	Yes
1500	-114	1.5	-65	No

450 **FIGURES**
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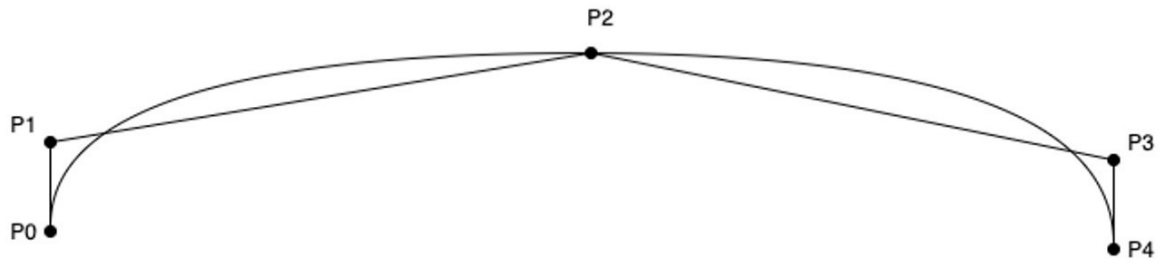


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454 **Figure 1. Scaphoid 3D Model.** Reconstruction of the scaphoid bone from imaging data
455 illustrates its non-convex surface.



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458 **Figure 2. Reinforcement Learning Environment.** A) The Reinforcement Learning
459 workflow in which the agent (vessel) takes action a in the grid world environment. The
460 environment returns r_{t+1} and the next state x_{t+1} . B) The grid world used to train the agent
461 to find the path with least tortuosity between the inlet (red) and outlet (blue), where
462 obstacles (defined avascular areas or boundaries) are black.

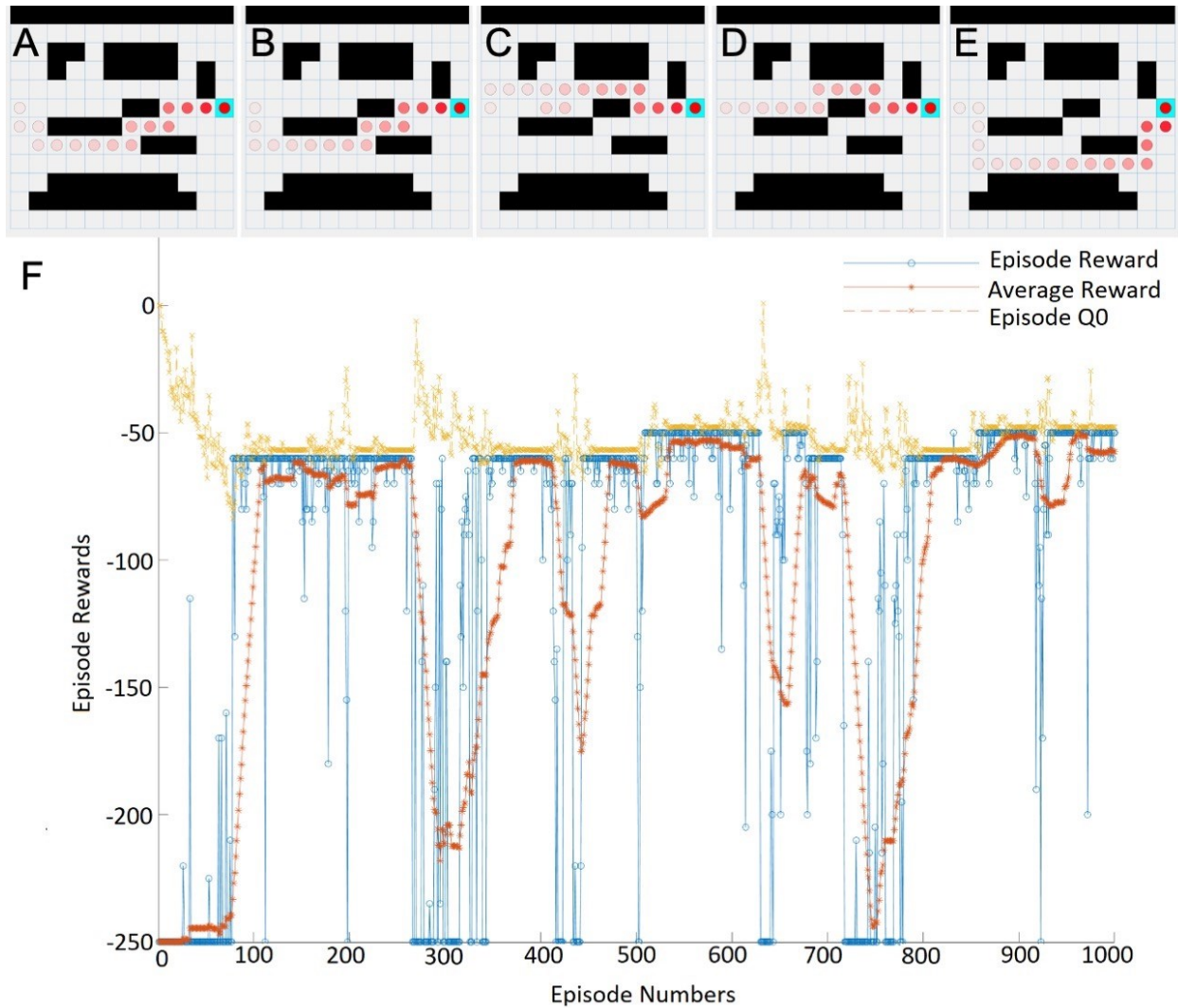


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Figure 3. Bezier Curve. A vessel as defined by the Bezier Curve calculated from the four control points $[p_1, p_2, p_3, p_4]$.



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Figure 4. Path Planning in grid world and RL Training result. A-E) Path planned for vessel transiting from the inlet to the outlet in the grid world following A) 200, B) 400, C) 700, D) 1000, and E) 1500 episodes. F) Results of Q-learning algorithm for 1000 episodes.

A



B



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474 **Figure 5. Rendering of vessel generated by Q-learning.** A) Path planned for the
475 scaphoid geometry by Q-learning has been converted to a Bezier curve and
476 implemented in 3D. B) Path planned for a second vessel within vascularized scaphoid
477 by locating the inlet and outlet on the first vessel.