1 **TITLE:**
2 A Method for Cost-Effective and Rapid Characterization of Genetic Parts
3
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28 **KEYWORDS:**
29 Synthetic Biology, TXTL, CFPS, Cell-free protein synthesis, T7 RNA Polymerase, genetic parts,
30 genetic circuits
31
32 **SUMMARY:**
33 Well-characterized genetic parts are necessary for the design of novel genetic circuits. Here we
34 describe a cost-effective, high-throughput method for rapidly characterizing genetic parts. Our
35 method reduces cost and time by combining cell-free lysates, linear DNA to avoid cloning, and
36 acoustic liquid handling to increase throughput and reduce reaction volumes.
37
38 **ABSTRACT:**
39 Characterizing and cataloging genetic parts are critical to the design of useful genetic circuits.
40 Having well-characterized parts allows for the fine-tuning of genetic circuits, such that their
41 function results in predictable outcomes. With the growth of synthetic biology as a field, there
42 has been an explosion of genetic circuits that have been implemented in microbes to execute
43 functions pertaining to sensing, metabolic alteration, and cellular computing. Here, we show a
44 cost-effective and rapid method for characterizing genetic parts. Our method utilizes cell-free

45 lysate, prepared in-house, as a medium to evaluate parts via the expression of a reporter
46 protein. Template DNA is prepared by PCR-amplification using inexpensive primers to add
47 variant parts to the reporter gene, and the template is added to the reaction as linear DNA
48 without cloning. Parts that can be added in this way include promoters, operators, ribosome
49 binding sites, insulators, and terminators. This approach, combined with the incorporation of an
50 acoustic liquid handler and 384-well plates, allows the user to carry out high-throughput
51 evaluations of genetic parts in a single day. By comparison, cell-based screening approaches
52 require time-consuming cloning and have longer testing times due to overnight culture and
53 culture density normalization steps. Further, working in cell-free lysate allows the user to exact
54 tighter control over the expression conditions through the addition of exogenous components,
55 or by titrating DNA concentrations rather than relying on limited plasmid copy numbers.
56 Because this method retains a cell-like environment, the function of the genetic part will
57 typically mimic its function in whole cells.
58
59 **INTRODUCTION:**
60 A core effort of synthetic biology is the development of genetic tool kits containing well-
61 characterized parts, which can be used to construct genetic circuits[1] that carry out useful
62 functions when deployed in microbes or cell-free lysate. Areas in which such genetic circuits
63 have found purchase are sensing[2–5], human performance[6,7], biofuels[8,9], materials
64 production[10,11], and cellular computing[12]. Registries of standardized genetic parts have been
65 established[13] to catalog new and existing parts into categories like promoters, operators, coding
66 sequences, and terminators, to name just a few. Efforts such as the iGEM competition[14] have
67 been instrumental in characterizing and cataloging these genetic parts. Methods, such as UNS[15]
68 and 3G[16], have been developed to facilitate the rapid assembly of these parts into useful
69 genetic circuits. Software, such as Cello[17], have even been developed to automate the
70 composition of well-characterized parts into circuits that achieve a desired function. However,
71 the assembly of useful genetic circuits with predictable function rests on the presumption that
72 the genetic tool kits contain well-characterized genetic parts. Due to the necessity of these tool
73 kits toward the advancement of synthetic biology, numerous undertakings to better catalog
74 circuits and parts with appropriate characterization data have been described[18–22].
75
76 One category of components useful to the implementation of genetic circuits are orthogonal
77 parts, such as T7 RNA polymerase (T7 RNAP) and its cognate T7 promoter. The genetic systems
78 of *Escherichia coli* are well-developed and many genetic circuits have been deployed and
79 characterized in this organism. T7 RNAP is particularly well-suited as an orthogonal actuator for
80 genetic circuits in *E. coli*, owing to its ability to partially insulate circuit function from the host
81 metabolism[23]. However, the major drawback of T7 RNAP is the lack of direct regulatory
82 mechanisms. Until recently, regulated T7 promoters were limited to a small set that had been
83 engineered by insertion of bacterial operator sequences[24,25]. In order to fill this gap, we wanted
84 to develop a method for the rapid characterization of libraries of regulated T7 promoters. We
85 originally developed the method, presented here, for rapidly characterizing spatial
86 combinations of the T7 promoter and bacterial operator sequences along with their cognate
87 repressor proteins. We validated our methodology using the tetracycline regulatory system
88 (*tet*), by investigating the effects of proximity of the tetracycline operator (*tetO*) sequence to

89 the T7 promoter on the regulation of T7 RNAP-driven expression. Our results revealed
90 important insights into the kinetics of T7-driven expression and into the future design of
91 engineered T7-based transcription factors[26]. We believe that this methodology can be applied
92 to the characterization of other types of genetic parts as well. In the meantime, others have
93 expanded the range of such regulated T7 promoters considerably[27].
94
95 Here, we present methodology that uses PCR to amplify template DNA via primers that add
96 variant genetic parts to a reporter gene. These genetic parts are evaluated using cell-free
97 lysate, prepared in-house, as a cost-effective medium to measure the expression of the
98 reporter protein by cell-free protein synthesis (CFPS). Several studies have demonstrated the
99 utility of CFPS for prototyping genetic components[28–32]. Note that while we prepare our cell-
100 free lysates here based on Sun et al.[33], numerous other commercial kits and protocols[34,35]
101 should work similarly. We have included the use of an acoustic liquid handler and 384-well
102 plates to increase throughput and decrease the volume of materials required. Previous work
103 has demonstrated successful use of acoustic liquid handling at significantly lower volumes[36,37]
104 with variability comparable to manual pipetting at larger volumes[38]. CFPS removes the
105 requirement of working in whole cells and reduces the amount of time for screening many
106 genetic parts to a single day, while still maintaining a cell-like environment. A second
107 advantage of CFPS is that the user can exact tighter control over the expression conditions
108 through the addition of exogenous components via the acoustic liquid handler. The generation
109 of variants by changing PCR primers and then using linear DNA in the CFPS reactions
110 dramatically cuts the cost and time of variant preparation compared to cloning or synthesis.
111 Though we had initially developed this method for the characterization of engineered T7
112 promoters regulated by transcription factors[26], other parts that can be changed by PCR-
113 amplification include promoters, operators, RBS sequences, insulators, and terminators. We
114 hope that through this methodology, the synthetic biology community can grow the number of
115 characterized parts for the assembly of predictable genetic circuits with useful function.
116
117 **PROTOCOL:**
118   1. Preparation of Cell Extract
119
120   1.1. Preparation of Media
121
122   1.1.1. For 2xYT media: Add 16 g of tryptone, 10 g yeast extract, 5 g NaCl to 900
123   mL of deionized water. Adjust pH to 7.0 with 5 M NaOH and adjust
124   volume of solution to 1 L using deionized H2O. Alternatively, purchase
125   2xYT media.
126
127   1.1.2. For S30B buffer: Prepare a solution of 14 mM Mg-glutamate, 60 mM K-
128   glutamate, and 5 mM Tris (pH 8.2) in 2 L of deionized water. Use 2 M Tris
129   to get pH to 8.2. Store at 4 °C. Complete solution by adding DTT to 1 mM
130   final concentration just before use.
131
132   1.2. Preparation of Cells

133
134   1.2.1. Streak *E. coli* K12 Rosetta cells onto a plate of LB agar and incubate at
135   37°C for 10 to 14 h.
136
137   1.2.2. From a single colony, inoculate one 10 mL culture tube containing 3 mL of
138   2xYT medium with *E. coli* K12 Rosetta cells. Incubate this tube at 37°C,
139   shaking at 250 rpm, for 8 h.
140
141   1.2.3. From the 3 mL culture, inoculate 50 µL into a 500 mL flask containing 50
142   mL 2xYT medium. Incubate this flask at 37°C, shaking at 250 rpm, for 8 h.
143
144   1.2.4. From the 50 mL culture, inoculate 7.5 mL into four 4 L baffled flasks
145   containing 0.75 L 2xYT medium. Incubate these flasks at 37°C, shaking at
146   220 rpm, until they have reached an optical density at 600 nm of 2 to 4,
147   approximately 3-4 h.
148
149   1.2.5. Harvest the cells from each flask by centrifugation, in 1 L containers, at
150   5000 x g for 12 min. Discard the supernatant.
151
152   1.2.6. Wash each cell pellet with 150 mL of ice cold S30B buffer by completely
153   resuspending them, then collect the cells again by centrifugation at 5,000
154   x g for 12 min. Discard the supernatant.
155
156   1.2.7. Wash each cell pellet again in 40 mL of ice cold S30B buffer by completely
157   resuspending them. Transfer the cells to a 50 mL conical tube and collect
158   the cells again by centrifugation at 775 x g for 8 min. Discard the
159   supernatant.
160
161   1.2.8. Weigh the cell pellets. Flash freeze the cell pellets in liquid nitrogen. Store
162   the cell pellets at -80°C.
163
164   1.3. Cell Lysis
165
166   1.3.1. Thaw cell pellets on ice.
167
168   1.3.2. Resuspend each cell pellet in 1.4 mL of S30B buffer per 1 g of cell pellet.
169
170   1.3.3. Lyse the cells by French pressure cell at 640 psi at 4°C. Collect the lysate
171   on ice and add 3 µL of 1 M DTT per 1 mL of lysate immediately after lysis.
172
173   NOTE: It is best to tap the French press release valve with a small metal
174   rod in order to maintain even pressure and avoid sudden drops in
175   pressure.
176

177 1.3.4. Clear the lysate by centrifugation at 30,000 x g for 30 min at 4°C and
178   discard the pellet.
179
180 1.3.5. Centrifuge the supernatant a second time at 30,000 x g for 30 min at 4°C
181   and discard the pellet.
182
183 1.3.6. Incubate the supernatant in a 37°C water bath for 1 h.
184
185 1.3.7. Clear the supernatant by centrifugation at 15,000 x g for 15 min at 4°C
186   and discard the pellet.
187
188 1.3.8. Centrifuge the supernatant a second time at 15,000 x g for 15 min at 4°C
189   and discard the pellet.
190
191 1.3.9. Distribute the supernatant in 100 µL aliquots into 1.5 mL microcentrifuge
192   tubes and flash freeze them in liquid nitrogen. Store the supernatant at -
193   80°C.
194
195 2. Linear Template Preparation
196
197   2.1. Primer Design
198
199 2.1.1. For the forward primers, choose a minimum of 20 bp on the 3′ end of
200   the primer to match the 5′ end of the coding strand of the reporter gene.
201   Design the remainder of the 5′ end of the primer to add the genetic
202   parts of interest to the reporter gene via PCR-amplification (Fig. 1A and
203   Fig. 2).
204
205 2.1.2. For the reverse primer, choose a sequence on the 5′ end of the non-
206   coding strand of the reporter gene, directly downstream from the
207   terminator. Alternatively, for parts at the end of the gene, such as C-
208   terminal tags, design primers to introduce the part of interest. Note that
209   inclusion of a terminator may not be required for expression from linear
210   DNA in cell-free systems. Be sure that the reverse primer's annealing
211   temperature is within 5°C of the annealing temperature of the entire
212   forward primer.
213
214   NOTE: DNA providers typically synthesize primers with a standard length
215   of up to ~60 bases. While longer primers can be synthesized and
216   implemented, costs often increase dramatically. Alternatively, multiple
217   overlapping primers can be designed to the 5′ or 3′ ends of the gene,
218   and longer sequences or multiple parts can be added to the reporter
219   through multiple rounds of PCR.
220

221   NOTE: The template containing the reporter gene to be amplified need
222   not be a plasmid. Genomic DNA or linear blocks ordered from
223   commercial vendors may also be suitable as template DNA.
224
225   2.2. Linear Template Amplification
226
227   2.2.1. Determine the number of PCR reactions to perform and calculate the
228   amount of each component required using Table 1.
229
230   2.2.2. Prepare the master mix and store it on ice. Aliquot 40 μL of the master
231   mix into the determined number of PCR tubes and add 10 μL of Forward
232   Primer (5 μM) to each appropriately-labeled, corresponding PCR tube.
233
234   2.2.3. Place PCR tubes into the thermocycler and run the following PCR
235   program:
236
237   98°C - 3 min
238   98°C - 15 s
239   XX°C - 20 s   30 cycles
240   72°C - YY min
241   72°C - 10 min
242   4°C - hold
243
244   Where XX represents the temperature for the lower annealing
245   temperature primer. YY represents the extension time calculated for
246   the length of the amplicon (30 s − 1 min / kb for Q5 polymerase). These
247   conditions may need to be optimized for different primers and/or
248   templates (see 2.3 and Discussion).
249
250   2.2.4. Add 1 μL of NdeI restriction enzyme to digest the original template.
251   Incubate the reaction at 37°C for 1 h. This step is not necessary if a
252   synthetic block was used as the original template.
253
254   2.2.5. Analyze 5 μL of each PCR product by gel electrophoresis. Separate the
255   product using a 1% agarose gel at 180 V for 20 min.
256
257   2.3. Purify the linear template according to the QIAquick PCR Purification Kit, or by your
258   preferred PCR cleanup method. If multiple bands were present by gel
259   electrophoresis analysis, see the Discussion section for troubleshooting OR purify
260   the correct molecular weight bands by QIAquick Gel Extraction Kit, or by your
261   preferred extraction method.
262
263   2.4. Quantify each DNA template using a NanoDrop spectrophotometer, or your
264   preferred spectrophotometric instrument. Be sure to assess DNA template quality

265 by assuring that the 260 nm / 280 nm ratio is approximately 1.8. Further, a portion
266 of the samples can be separated using a 1% agarose gel at 180 V for 20 min, a
267 second time, to check that any unwanted bands were removed during template
268 purification. DNA samples may be stored at -20 °C.
269
270 3. Purified Protein Preparation
271
272   3.1. Protein Expression
273
274   3.1.1. For each protein to be expressed, assemble the *E. coli*-codon optimized
275   gene into a pET-22b expression vector and transform the expression
276   plasmid into BL21(DE3) Rosetta expression cells.
277
278   3.1.2. For each protein, inoculate, from a single colony, a 10 mL culture tube
279   containing 3 mL of LB medium. Incubate these tubes at 37°C, shaking at
280   250 rpm, overnight.
281
282   3.1.3. Inoculate a 2 L flask containing 750 mL of LB medium with 1 mL of
283   overnight culture. Incubate these flasks at 37°C, shaking at 250 rpm, until
284   they reach an OD_{600} of 0.6–1.0.
285
286   3.1.4. Induce protein expression by adding 0.75 mL of 1 M IPTG in water to each
287   flask, and continue to incubate these flasks at 37°C, shaking at 250 rpm,
288   for 4 h.
289
290   3.1.5. Harvest the cells from each flask, using a 1 L centrifuge bottle, by
291   centrifugation at 5000 x g for 12 min. Discard the supernatant.
292
293   3.1.6. Transfer the pellets to a 50 mL conical tube and weight each pellet.
294   Expect 2-5 g per 0.75 mL. Flash-freeze the cells in liquid nitrogen and
295   store them at -80 °C or proceed to 4.2.1.
296
297   3.2. Protein Purification by Nickel Affinity Column Chromatography
298
299   3.2.1. Thaw the cell pellet in room temperature water and resuspend,
300   homogenously, in lysis buffer, using 5 mL lysis buffer per 1 g cell pellet.
301
302   3.2.2. Lyse the cells by sonication. Separate the cell homogenate so that there
303   is no more than 30 mL per 50 mL conical tube and place each tube on ice.
304   Lyse the cells using a QSonica Ultrasonic Processor sonicator with a 0.16
305   cm diameter probe. Lyse the cells in 15 s rounds with 30 s breaks, 10
306   times.
307
308   NOTE: Avoid foaming, as this denatures protein. Formation of foam can

be avoided by keeping the tip at least 2/3 submerged in the lysate while it is operational.

3.2.3. Clear the lysate by centrifugation at 15,000 x g for 30 min at 4 °C.

3.2.4. Incubate each 5 mL of supernatant with 1 mL of Ni-NTA resin at 4 °C, on a Thermo tube rotator (or equivalent) at 10 rpm for 1 h. Separate the cell lysate / Ni-NTA slurry so that there is no more than 36 mL per 50 mL conical tube.

3.2.5. Load the resin into a 5 cm diameter column. Wash the resin with 10 resin bed volumes of wash buffer.

3.2.6. Collect the protein with three resin bed volumes of elution buffer and concentrate the volume to 1.5 mL using a centrifugal concentrator with the appropriate molecular weight cut-off membrane for each protein.

3.2.7. Dialyze the protein against 2 L of dialysis buffer at 4 °C for 1 h. Dialyze the protein again against 2 L of dialysis buffer overnight at 4 °C.

3.2.8. Quantify the protein using its molar extinction coefficient and absorbance at 280 nm. Analyze the protein for purity by separating it using SDS-PAGE electrophoresis. Store the protein at -80 °C.

4. Cell-Free Protein Synthesis

4.1. Preparation of CFPS Reaction Mixture

4.1.1. Prepare Supplement Mix by following the Amino Acid Solution Preparation, Energy Solution Preparation, and Buffer Preparation steps in Sun et al.[33] These three solutions can be combined ahead of time, aliquoted, and stored at -80 °C. Final concentrations should match those described in Sun et al.[33] in the Experimental Execution of a TX-TL Reaction section.

4.1.2. Prepare GamS (protects linear DNA from degradation; see note in next section), T7 polymerase, and repressor proteins using steps above (see 3. Purified Protein Preparation), or obtain from a commercial vendor.

4.1.3. Determine the number of CFPS reactions to be performed and calculate the amount of each component required using Table 2.

NOTE: The table above is a for a standard CFPS reaction. The volume of the template, polymerase, and repressor protein can be varied or other

353   components can be added (or subtracted) by adjusting the amount of water
354   such that the final volume of each reaction mixture is always 10 μL.
355   Additionally, other components can be optionally dispensed by acoustic liquid
356   handling instead of being present in the master mix (see Troubleshooting).
357
358   NOTE: While GamS protein is used here to limit degradation of linear DNA by
359   blocking the RecBCD complex[39,40], other approaches are available[41–43] and
360   some CFPS recipes based on purified components do not require any
361   additions[44].
362
363   4.1.4.   Thaw all components on ice and prepare a master mix by mixing each
364   component as calculated above. Mix all the components thoroughly, by
365   pipette. Keep the master mix on ice.
366
367   4.1.5.   Chill a 384-well plate on ice and distribute the master mix in 9 μL aliquots
368   into each well using an electronic repeater pipette.
369
370   4.2. Distribution of Additional Components by Acoustic Liquid Handling
371
372   4.2.1.   Calculate the amount of repressor protein (and optional other
373   components) required for all the CFPS reactions.
374
375   4.2.2.   Thaw the repressor protein on ice and distribute it into a Labcyte Echo
376   source plate or other appropriate plate. Be sure to consider the
377   appropriate amount of dead volume required for the type of source plate
378   used.
379
380   4.2.3.   Distribute the repressor protein in 1 μL volumes into the appropriate
381   wells via the Echo acoustic liquid handler or similar instrument. More
382   information on distribution troubleshooting can be found in the
383   Discussion sections.
384
385   4.3. Standard Curves
386
387   4.3.1.   Include a serial dilution of purified reporter protein (see Section 3 for
388   protein purification)[38]] or appropriate chemical standard[45] on the plate to
389   enable comparison of results with other studies and other labs. In our
390   previous publication[26], a standard curve for sfGFP was generated using
391   purified protein with concentrations ranging from 0 μM to 10 μM.
392
393   4.4. Running CFPS Reactions
394
395   4.4.1.   Pre-warm the plate reader (Biotek H10 used in our previous
396   publication[26]) to 37°C. Ensure that the settings match those for the

397 reporter protein being measured (Ex: GFP, fluorescence, 480 nm ex / 528
398 nm em). No shaking steps are required. It may be helpful to run a test
399 reaction first to set the appropriate gain or sensitivity setting that will
400 capture the change in fluorescence without signal overflow.
401
402 NOTE: Read intervals of 10 minutes are sufficient to achieve good
403 resolution on sfGFP expression curves using the Biotek H10 plate reader.
404 However, this may change depending on the reporter protein and
405 particular CFPS recipe.
406
407 4.4.2. Seal the 384-well plate with an impermeable plastic sealable lid to
408 prevent evaporation. The instrument should be set to a 1 °C vertical
409 temperature gradient. This ensures that the condensation does not form
410 on the seal. Place the 384-well plate on the plate holder and begin
411 reading.
412
413 5. Data Interpretation
414
415 5.1. At the completion of the run, export the data as a .csv file.
416
417 5.2. Data should be converted to standardized units if applicable (see Section 4.3).
418
419 5.3. For characterization of repressible promoters, a dose response curve of reporter
420 expression against a titration of repressor concentration is informative. To interpret
421 these data, plot the maximum output values from each reaction against the
422 repressor protein concentration, then fit each dose response profile to a four-
423 parameter logistic curve using GraphPad Prism or the software of your choice.
424
425 NOTE: The maximum output values used here are derived from the sigmoidal fit of
426 each protein expression curve.
427
428 5.4. Calculate the maximum repression values for each data set by subtracting the top
429 and bottom values, determined by the four-parameter logistic curve fit. The
430 maximum repression values and EC_{50} values, determined by the four-parameter
431 logistic fit, can be used to identify changes in the operator- promoter relationship.
432
433 **REPRESENTATIVE RESULTS:**
434
435 ***TetO Represses T7 RNAP within the First 13 Bases Downstream from the T7 Promoter***
436
437 To demonstrate the utility of our methods, we present results that describe the effects of
438 proximity of the *tetO* sequence to the T7 promoter on the regulation of T7 RNAP-driven
439 expression. The full results and their implications can be found in the work of McManus et al.[26].
440

441   Fifteen linear templates, varying only in the distance of the T7 promoter relative to the *tetO*
442   sequence, were prepared by PCR-amplifying the sfGFP reporter as described in Linear Template
443   Preparation (see Section 2). Amplicons were analyzed by gel electrophoresis and added to CFPS
444   reactions, then distributed into a 384-well plate. sfGFP expression was measured from each
445   template with a titration of 12 different concentrations of the TetR protein, in triplicate, using
446   an Echo acoustic liquid handler. At 36 CFPS reactions per template and 15 templates, a total of
447   540 reactions for the entire set of T7- *tetO* combinations were performed. The entire
448   evaluation was carried out on two plates in two Biotek H10 plate readers.
449
450   For data analysis, the sfGFP expression curves were first converted to units of μM sfGFP via
451   standard curve, then fit to a sigmoidal regression. The maximum expression values as
452   determined by the sigmoid fit were plotted against TetR concentration, and these dose-
453   response profiles were fit to a four-parameter logistic to yield EC_{50} values and maximum
454   repression values as described in the Protocol. We found that expression values varied from
455   template to template. This may be in part due to impurities carried over during template
456   purification. However, as shown in our previous publication[26], we were able to normalize these
457   expression values and derive meaningful conclusions by comparing these normalized values.
458   Analysis of these values shows that the T7 RNAP downregulates T7-driven expression equally
459   up through 13 bp downstream from the start of the T7 transcript (Fig. 3). This has implications
460   for the future design of regulatable T7-driven gene circuits.
461
462   We also performed the same experiment using circular plasmid DNA as template, rather than
463   PCR-amplified template. The purpose of this experiment was to determine the differences, if
464   any, between circular and linear template. Our results, detailed in our previous manuscript[26],
465   indicated that while the pattern of regulation, presented in the previous section, remains
466   unchanged (Fig. 3), the EC_{50} values show a significant difference. We hypothesized that non-
467   specific binding of TetR to the vector DNA could explain the observed difference. Experimental
468   results showed that addition of linear vector DNA to reactions with linear template DNA
469   reduced the difference to non-statistical significance, though did not rule out contributions
470   from other factors, such as differences in periodicity of the DNA helix for linear vs. circular
471   formats, which, in turn, could affect TetR binding. Depending upon the application, the use of
472   linear template may require additional validation.
473
474   **FIGURE AND TABLE LEGENDS:**
475
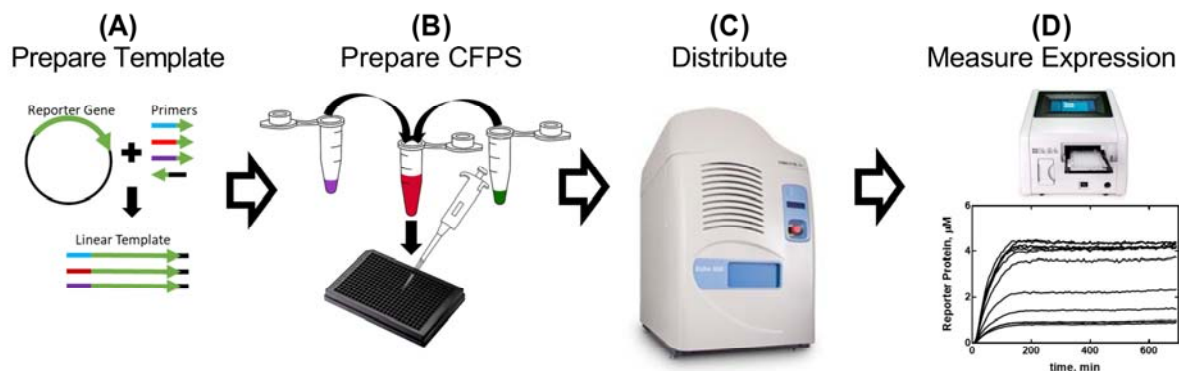
476
477   *Figure 1. Single-day Workflow for the Evaluation of Promoter Parts in Cell-Free Extract. (A)* A
478   *reporter gene is PCR-amplified using primers containing genetic parts to be evaluated in order*
479   *to prepare template for CFPS reactions (2–5 h). (B) The cell-free reaction mix is prepared as*
480   *detailed in the Protocol and distributed into a 384 well plate (30 min). The template can be*
481   *added into the cell-free master mix or as part of the (C) distribution of additional components,*
482   *which can include repressor proteins, effector molecules, and any other conditional effectors (10*
483   *min). (D) Reporter protein expression from each reaction is measured in a plate reader (2 − 16*
484   *h, depending on CFPS recipe and construct).*
485
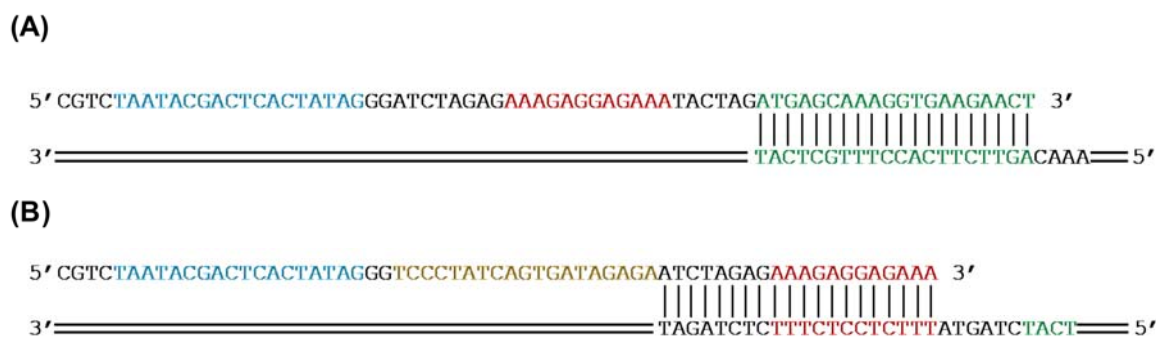
486
487   *Figure 2. Primer Design for Adding Genetic Parts to a Reporter Gene by PCR-Amplification.*
488   *Design the 3ʹ end of the primer (top) such that it will hybridize to at least 20 bp of the 3ʹ end of*
489   *the non-coding strand of the reporter gene (bottom). (A) The sfGFP reporter gene (green) will*
490   *be amplified to add an RBS (red) and a T7 promoter (blue) by PCR. (B) The sfGFP (green) AND an*
491   *RBS (red) will be amplified to add a* tetO *sequence (gold) and a T7 promoter (blue) by PCR.*
492
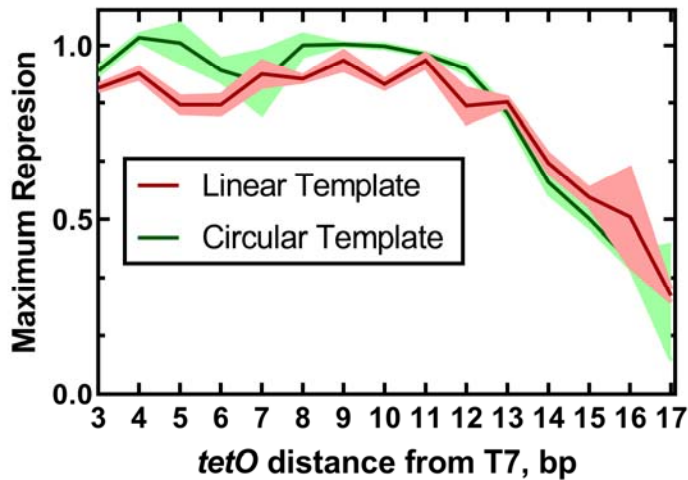
493

494 *Figure 3. The Effect of tetO Position on the Regulation of T7-Driven Expression. Maximum,*
495 *normalized repression values were plotted against tetO position to reveal the effects of tetO*
496 *position on the regulation of T7-driven expression. The traces represent the mean and standard*
497 *deviations for three replicates. This figure has been modified from McManus et al.[26] under a*
498 *Creative Commons CC-BY license.*

499
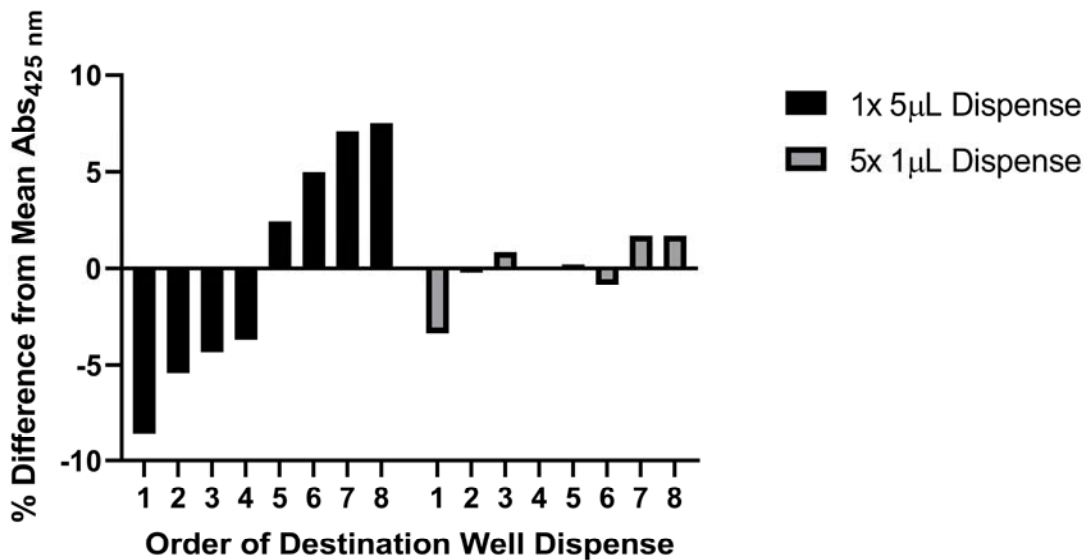
500

501 *Figure 4. Using Tartrazine Dye to Validate Liquid Dispensing with an Acoustic Liquid Handler.*
502 *A solution of 1x phosphate buffered saline (PBS), pH 7.4 containing 0.25 mM tartrazine dye was*
503 *used to evaluate two methods of programming an Echo acoustic liquid handler to dispense*
504 *volumes > 1 µl. In one method (results shown in black bars), 5 µl of the tartrazine solution were*
505 *dispensed from a single source well into each of eight consecutive destination wells of a 384-*

506 *well plate using a single programming command. In a second method (results shown in gray*
507 *bars), 1 µl was dispensed from a single source well into each of eight consecutive destination*
508 *wells using a single programming command, and then this step repeated a total of five times.*
509 *The destination plate was sealed and centrifuged at 1,500 x g for 1 min, and the absorbance at*
510 *425 nm measured with a plate reader. Representative results of nine experiments are shown*
511 *and demonstrate more consistent dispensing across the series of eight destination wells when*
512 *the 5 µl transfer is divided into separate 1 µl dispenses. While the theoretical final volume in*
513 *each destination well is the same for both methods (5 µl), the second method utilizes five*
514 *separate programming commands resulting in the Echo resurveying the source well between*
515 *each command. Based on these observations and personal communications with Labcyte*
516 *engineers, it is recommended that transfers > 1 µl be broken down into multiple transfers of ≤ 1*
517 *µl to improve accuracy.*
518

Component Name	Volume for 1 reaction (µL)	Volume for 110% of X number of reactions (µL)
Q5 PCR Premix	25	
Water	4	
Reverse Primer (5 µM)	10	
Template (1–3 ng/µL)	1	
Master Mix Total:	40	
Forward Primer (5 µM)	10	

519 ***Table 1. Reagents for PCR reactions.***
520

Component Name	Volume for 1 reaction (µL)	Volume for 110% of X number of reactions (µL)
Cell Extract	4.2	
Supplement Mix	3.3	
GamS Protein (207 µM)	0.15	
Template DNA (20 nM)	1	
T7 Polymerase (13 mg/mL)	0.12	
Water	0.73 (this number may vary)	
Master Mix Total:	9	
Repressor Protein:	1	

521 ***Table 2. Reagents for CFPS reactions.***
522
523 **DISCUSSION:**
524
525 The protocols described here provide a cost-effective and rapid means to screen genetic parts
526 via the expression of a reporter protein by CFPS. Well-characterized genetic parts are crucial to

527   the design of predictable genetic circuits with useful function. This methodology increases
528   throughput and decreases the time needed to screen new genetic parts by removing the
529   requirement to work in living cells, while retaining functionality that mirrors the cellular
530   environment by retaining the metabolic process of protein expression in the cell lysate. Our
531   protocol can performed in one day after receipt of primers, compared to at least three for
532   traditional cloning (one day each for construct assembly and transformation, sequence
533   verification of clones, and culturing of cells for assessment). We further estimate the cost per
534   construct to be roughly one third compared to traditional cloning (Supplementary Table 1).
535   Commercial synthesis services take a minimum of 5 business days, though may have similar
536   costs to our methods if linear fragments are screened directly in CFPS; we have not verified this
537   approach.
538
539   ***Customizing the Methodology***
540
541   We originally developed this methodology to investigate the effects of operator proximity on
542   the T7 promoter[26].   We have attempted to present the protocols here in a more generic
543   format, such that they can be applied to promoters, operators, ribosome binding sequences,
544   insulators, and terminators. These genetic parts can be added to the 5⃞ or 3⃞ end of the
545   reporter gene by PCR using primers for each design, obviating the need for synthesis or cloning
546   of each variant to test. The resulting PCR products serve as template DNA for evaluation via the
547   expression of a reporter protein. In our work, the affinity purification protocol provided here
548   was used for TetR and GamS. The same procedure can be used for the expression and
549   purification of other repressors, activators, polymerases, sigma factors, and other proteins
550   cognate to a genetic part of interest. Purification and titration of these proteins into CFPS
551   reactions enables a more detailed characterization of a particular genetic part. The procedure
552   given here for purifying protein may need to be altered to the desired protein being expressed.
553   Finally, numerous alternative CFPS protocols exist and each should be amenable to this
554   methodology. Varying the concentrations of underlying constituent components of the CFPS is
555   also possible. The use of acoustic liquid handling enhances the ability to tests the myriad
556   conditions by increasing throughput and decreasing materials required.
557
558   ***Future Directions***
559
560   Beyond characterization of individual parts, the same method can be used to screen
561   combinations of parts that form complex circuits, such as logic circuits[17] or oscillators[46,47].
562   Alternatively, the method can be used for screening and optimization of biosensors for
563   applications in epidemiological diagnostics[48–51] or hazard detection and quantification[3,4,52].
564   Similar to our TetR-responsive T7 promoters study, these detection circuits are frequently
565   designed around the interaction between a repressor protein and its cognate effector in order
566   to regulate the expression of genes via an operator sequence, making our method highly
567   appropriate; however, other biosensor mechanisms, such as riboswitches, can also be screened
568   with our approach. Further, the *E. coli* cell-free lysate can also be replaced with lysate from the
569   organism in which a biosensor is to be deployed in order to better mimic the function of that
570   sensor in its host organism. Several publications have described the preparation of different

571 cell lysates for protein expression including those from *Bacillus subitilis*[53], *Pseudomonas*
572 *putida*[54], and *Vibrio natrigens*[55], to name a few. Their methodology can be used in place of the
573 Preparation of Cell Extract (1) protocol, if desired.
574
575 ***Troubleshooting***
576
577 Finally, it is worth noting that different applications may require different levels of optimization
578 before the collection of useful experimental data can begin. Four key areas are: (1) in the PCR-
579 amplification of template, (2) in the distribution of components by the acoustic liquid handler,
580 (3) protein expression and purification, and (4) CFPS performance.
581
582 Depending on the length and identity of the primers used to amplify linear template, the
583 conditions of the PCR reaction may have to be optimized to increase the amount of template
584 synthesized. Some problems users may encounter are: (a) weak or no amplification of the
585 desired product, (b) primer-dimer formation, and (c) products resulting from amplification due
586 to non-specific binding. It is helpful to check the primers, before ordering them, to ensure that
587 they do not form primer-dimers. There are several web-based tools (ex: idtDNA) that can be
588 accessed to analyze primer pairs for primer-dimer formation. If little or no product is produced,
589 applying a temperature gradient at the annealing step may be useful in order to optimize this
590 step. If the user is still unable to generate product in this way, consider redesigning the primers
591 that hybridize with a new sequence on or near the reporter gene. Finally, the synthesis of
592 products due to non-specific amplification can be reduced or eliminated by thermocycling
593 methods like touchdown PCR[56]. Again, redesigning primers may also eliminate the problem of
594 non-specific amplification.
595
596 Acoustic liquid handler dispensing should be optimized for each component being transferred
597 and it is strongly recommended to run controls to verify proper distribution and reproducibility
598 before collecting data. The ideal source plate type and liquid class setting will depend on the
599 specific liquid to be dispensed and its components. It is not recommended to use Echo
600 Qualified 384-Well Polypropylene 2.0 Plus Microplates to dispense DNA, as the amine coating
601 may interact with the DNA. It should also be noted that the ability to dispense higher
602 concentrations of certain components may depend on the acoustic liquid handler model. For
603 example, the Echo 550 model is able to dispense liquids containing high concentrations of salts
604 and DMSO, whereas these components must be at lower concentrations for successful transfer
605 with the Echo 525. A test liquid transfer may be conducted by dispensing onto a foil plate seal
606 to visualize successful droplet formation; however, this test provides limited information and
607 droplets from different settings may appear identical. The use of a water-soluble dye, such as
608 tartrazine, may be used to more accurately verify the correct volume is dispensed with a given
609 setting or workflow (Fig. 4). Optimal Echo programming of liquid transfers can also influence
610 the accuracy and consistency of data generated; for transfers > 1 μl from one source well to
611 one destination well, sequential transfers of ≤ 1 μl should be programmed to reduce systematic
612 well-to-well variability (Fig. 4). Lastly, theoretical and actual source well dead volumes can vary
613 dramatically depending on source plate type, liquid class setting, and components of the
614 specific liquid; using the Echo to survey the well volumes prior to running a program may help

615   to gauge how accurately the Echo is able to measure a particular liquid.
616

617   CFPS reaction performance can vary when comparing results between different users, plate
618   readers, and laboratories[38]. For instances where such comparisons are required while
619   prototyping genetic circuits, we recommend including internal control reactions with standard
620   constitutive promoters (such as pT7) in each reaction plate to help normalize results across
621   experimental set-ups. The method of DNA preparation can also contribute majorly to CFPS
622   activity; inclusion of an ethanol precipitation step is recommended. In addition, it is useful to
623   validate certain aspects of the reaction preparation. For instance, it has been noted that
624   optimal magnesium and potassium glutamate concentrations can vary depending on the
625   promoter or reporter protein being expressed[29,57] or per batch of cell extract prepared[33].
626   Concentrations of these components should be optimized by screening across several
627   concentrations of each component per genetic construct and per cell extract preparation to
628   determine the optimal conditions for protein expression. Finally, best practices for consistent
629   CFPS reaction performance include thorough mixing, careful pipetting, and consistency in the
630   preparation of each reagent component.
631

632   Though this section does touch on some more common issues that may arise during screening,
633   it is by no means an exhaustive list. Once the proper controls have been run to ensure the
634   collection of usable and reproducible data, the method developed here is an ideal way to
635   rapidly characterize genetic parts with a high degree of resolution.
636

637   **ACKNOWLEDGMENTS:**
638

644

645   **DISCLOSURES:**
646

647   RMM has a financial stake in Tierra Biosciences, a private company that makes use of cell-free
648   technologies such as those described in this article for protein expression and screening.
649   The other authors have nothing to disclose.
650

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