

1 **Yeast-expressed Recombinant SARS-CoV-2 Receptor Binding Domain, RBD203-N1 as a COVID-19**
2 **Protein Vaccine Candidate**

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19 **ABSTRACT**

20

21 *Background:* SARS-CoV-2 protein subunit vaccines are being evaluated by multiple manufacturers to fill
22 the need for low-cost, easy to scale, safe, and effective COVID-19 vaccines for global access. Vaccine
23 candidates relying on the receptor-binding domain (RBD) of the SARS-CoV-2 spike protein have been the
24 focus of our development program. In this paper, we report on the generation of the RBD203-N1 yeast
25 expression construct, which produces a recombinant protein that when formulated with alum and the
26 TLR-9 agonist, CpG1826 elicits a robust immune response and protection in mice.

27 *Method:* The RBD203-N1 antigen was expressed in the yeast *Pichia pastoris* X33. After fermentation at
28 the 5 L scale, the protein was purified by hydrophobic interaction chromatography followed by anion
29 exchange chromatography. The purified protein was characterized biophysically and biochemically, and
30 after its formulation, the immunogenicity and efficacy were evaluated in mice.

31 *Results, Conclusions, and Significance:* The RBD203-N1 production process yielded 492.9 ± 3.0 mg/L of
32 protein in the fermentation supernatant. A two-step purification process produced a >96% pure protein
33 with a recovery rate of $55 \pm 3\%$ (total yield of purified protein: 270.5 ± 13.2 mg/L fermentation
34 supernatant). The protein was characterized as a homogeneous monomer with well-defined secondary
35 structure, thermally stable, antigenic, and when adjuvanted on alum and CpG, it was immunogenic and
36 induced robust levels of neutralizing antibodies against SARS-CoV-2 pseudovirus. These characteristics
37 show that this vaccine candidate is well suited for technology transfer with feasibility of its transition
38 into the clinic to evaluate its immunogenicity and safety in humans.

39

40 **KEYWORDS:** coronavirus, *P. pastoris*, biophysical characterization, subunit vaccine, neutralization

41

42 **ABBREVIATIONS:** COVID-19, Coronavirus disease 2019; SARS, severe acute respiratory syndrome; CoV,
43 coronavirus; S, spike; RBD, receptor-binding domain; DO, dissolved oxygen; FS, fermentation supernatant;
44 CV, column volume; %CV, coefficient of variation; DLS, dynamic light scattering; CD, circular dichroism;
45 ACE-2, angiotensin-converting enzyme 2; AEX, anion exchange chromatography; HIC, hydrophobic
46 interaction chromatography; i.m., intramuscular; SE-HPLC, size-exclusion high-performance liquid
47 chromatography; CpG, CpG oligodeoxynucleotide adjuvant; mAB, monoclonal antibody; TLR, toll-like
48 receptor; NIBSC, National Institute for Biological Standards and Control

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51 **1. INTRODUCTION**

52 As of August 20th, 2021, close to 5 billion doses of coronavirus vaccines have been administered in over
53 180 countries. However, this impressive vaccination campaign has still left over 70% of the global

54 population without access to efficient protection from COVID-19 [1]. According to a recent analysis,
55 people in the highest-income countries are getting vaccinated more than 20 times faster than those
56 living in poverty [2]. Therefore, there remains an urgent need to add additional safe and effective
57 vaccines to the global inventory and to produce these vaccines at the lowest cost possible when it
58 comes to production, storage, and distribution.

59 Recombinant protein expression in yeast is a low-cost and therefore attractive platform of
60 production as compared to other more costly production systems for biologics such as mammalian cell
61 culture systems [3]. This has been demonstrated for multiple vaccine antigens in general [4, 5], and is
62 currently the case for additional COVID-19 vaccines under development. The Argentinian AntiCovid
63 Consortium, for example, showed recently that a SARS-CoV-2 receptor-binding domain antigen was just
64 as well folded and stable when made in yeast as when it was produced in mammalian cell culture [6].
65 Another yeast-produced RBD when displayed on hepatitis B virus-like particles was shown to effectively
66 reduce viral loads in the respiratory tract of immunized cynomolgus macaques [7].

67 Our group has previously shown that a yeast-produced RBD vaccine antigen candidate (amino
68 acid residues 331-549 of the SARS-CoV-2 spike protein), when combined with alum and 3M-052 (TLR7/8
69 agonist), was able to protect *Rhesus macaques* from challenge with SARS-CoV-2 by eliciting robust
70 humoral and cellular immune responses [8]. To reduce hyperglycosylation, aggregation, improve
71 stability and enable better controlled scalable and reproducible process development, we removed one
72 of the main glycosylation sites (N331) from the RBD and mutated a C-terminal cysteine residue (C538A).
73 The resulting protein, RBD219-N1C1, was shown to maintain its ability to effectively trigger a robust
74 immune response with a high level of neutralizing antibodies against SARS-CoV-2 [9, 10].

75 Here we report on the design, construction, and biophysical, biochemical, and immunological
76 evaluation of a new construct, RBD203-N1 (residues 332–533), where we deleted the SARS CoV-2 RBD
77 residues 534-549, including the cysteine residue at position 538. The data reported here support the
78 potential of an RBD203-N1 protein-based vaccine as a candidate for technology transfer and its
79 suitability for its transition into the clinic to evaluate safety, immunogenicity, and efficacy in humans.

80

81 **2. MATERIALS AND METHODS**

82 **2.1. Cloning and Fermentation of SARS-CoV-2 RBD203-N1 in *Pichia pastoris***

83 The recombinant *Pichia pastoris* X-33 construct expressing RBD203-N1 (residues 332–533 of the SARS-
84 CoV-2 spike protein, GenBank: QHD43416.1) was generated as described previously [9, 11]. In short, the
85 DNA encoding RBD203-N1 was synthesized and subcloned into the *Pichia* secretory expression vector
86 pPICZ α A (Invitrogen) using EcoRI/XbaI restriction sites (GenScript). The recombinant plasmid was
87 transformed into *P. pastoris* X-33.

88 The RBD203-N1 pPICZ α A/*P. pastoris* X33 construct was fermented in 5 L vessels [9, 11,
89 12]. Briefly, the glycerol seed stock was used to inoculate 0.5 L Buffered Minimal Glycerol (BMG)
90 medium for overnight culture, which was then used to inoculate 2.5 L sterile low salt medium (LS) in a
91 fermenter containing 3.5 mL/L PTM1 trace elements and 3.5 mL/L 0.02% d-Biotin. Fermentation was
92 initiated at 30 °C and pH 5.0, with dissolved oxygen (DO) maintained at 30%. Upon DO spike, the pH was
93 ramped up to 6.5 using 14% ammonium hydroxide, and the temperature was lowered to 25°C over
94 1 hour. Induction was initiated by adding methanol from 1 mL/L/h to 11 mL/L/h over 6 hours. After the
95 methanol adaption stage, induction was maintained at 25 °C with a methanol feed rate from 11 to 15 for
96 another 64 hours [12]. After fermentation, the culture was harvested by centrifugation. The
97 fermentation supernatant (FS) was filtered using a 0.45 μ m PES filter and evaluated by SDS-PAGE.

98 **2.2. Protein Purification**

99 RBD203-N1 was purified based on Process-2 described in Lee *et al.* [12] with slight modifications in the
100 capture step. Ammonium sulfate was added to the FS to a final concentration of 1.1 M (w/v) followed by
101 pH adjustment to 8.0, and filtration through a 0.45 μ m PES filter. The filtered material was loaded onto a
102 51.5 mL Butyl Sepharose HP column (Cytiva), which was washed with buffer A (30 mM Tris-HCl pH 8.0)
103 containing 1.1 M ammonium sulfate. Bound protein was eluted in buffer A containing 0.44 M
104 ammonium sulfate. UFDF and a polish step followed as described in the original *Process-2* [12]. Protein
105 yield and the purity for the in-process and final purified RBD203-N1 were analyzed by SDS-PAGE. As a
106 protein control, the yeast expressed RBD219-N1C1 protein was used and generated in-house as
107 described [12].

108 **2.3. Western Blot**

109 Two micrograms of RBD203-N1 or RBD219-N1C1 were loaded on 4-20% Tris-glycine gels, and
110 transferred to a polyvinylidene difluoride membrane, and probed with eight different in-house
111 generated mouse monoclonal antibodies raised against SARS-CoV-2 RBD219-WT (1 μ g/mL in 10mL; mAB

112 #s 1128, 643, 486, 902, 854, 942, 748 and 102), respectively. A 1:3,000 dilution of an AP-conjugated goat
113 anti-mouse IgG (KPL) was used as the secondary antibody.

114 **2.4. ELISA using Anti-RBD219-N1C1 Mouse Monoclonal Antibodies**

115 In this experiment, we evaluated the binding of eight anti-SARS-CoV-2 RBD219-WT mAbs (# 1128, 643,
116 486, 902, 854, 942, 748, and 102) to RBD203-N1 and RBD219-N1C1. Ninety-six-well ELISA plates were
117 coated with 100 μ L 2 μ g/mL of either RBD203-N1 or RBD219-N1C1 overnight in duplicate at 4°C
118 followed by blocking with PBST/0.1% BSA overnight at 4°C. Once the plates were blocked, 100 μ L 3x
119 serially-diluted mAb with an initial concentration of 2 μ g/mL was added to the wells. The plates were
120 incubated at room temperature for 2 hours to allow mAb to bind to RBDs. After this binding step, the
121 plates were washed with PBST four times followed by adding 100 μ L 1:6,000 diluted HRP conjugated
122 anti-mouse IgG antibodies (LSBiosciences) and incubated for 1 hour at room temperature. Finally, 100
123 μ L TMB substrate was added and incubated for 4 minutes in the dark to react with HRP. The reaction
124 was terminated with 100 μ L of 1M HCl and absorption readings were taken at 450 nm using a BioTek
125 EPOCH 2 microplate reader.

126 **2.5. Identity and purity by SE-HPLC**

127 Waters Alliance HPLC Separations Modules and Associated PDA Detectors were operated as per the
128 vendor's instruction. Fifty micrograms of Bio-Rad gel filtration standard or RBD203-N1 were injected into
129 a TSKgel® G2000SWXL column (300 mm X 7.8 mm), and eluted in 20 mM Tris, 150 mM NaCl, pH 7.5 (1X
130 TBS) at the flow rate of 0.6 mL/min.

131 **2.6. Size Assessment by Dynamic Light Scattering (DLS)**

132 The size of RBD203-N1 in solution was analyzed using DLS. Briefly, the concentration of the protein was
133 adjusted to 1 mg/mL using 1X TBS. The samples were then filtered through 0.02 μ m filters. Four
134 replicates of forty microliters of protein were loaded into each well of a clear bottom 384-well plate. The
135 hydrodynamic radii of the proteins were measured using a DynaPro Plate Reader II.

136 **2.7. Structural Assessment by Circular Dichroism (CD)**

137 Purified RBDs were diluted with deionized water to a final concentration of 0.2 mg/mL and loaded into a
138 0.1 cm path cuvette. Dilution with water was to reduce the chloride ion content, which is known to
139 interfere with the CD absorbance, especially at low wavelengths. CD spectra were obtained from 250 to
140 190 nm with a Jasco J-1500 spectrophotometer set at 100 nm/min and a response time of 1 s at 25°C.

141 The CD data were analyzed using a CD Analysis and Plotting Tool (<https://capito.uni-jena.de/index.php>).
142 In addition, the RBDs (0.5 mg/mL) were heated from 25 °C to 95 °C for a denaturation profile analysis.

143 **2.8. Structural Assessment by Thermal shift**

144 RBD203-N1 or RBD219-N1C1 were diluted to 0.32 mg/mL and mixed with the reagents in Protein
145 Thermal Shift™ Dye kit (Thermo Fisher) as per the vendor's instructions. In short, 12.5 µL of 0.32 mg/mL
146 RBD were mixed with 5 µL of Protein Thermal Shift buffer, followed by 2.5 µL of 8x Protein Thermal Shift
147 dye in three to four replicates. These samples were vortexed briefly and centrifuged to remove any
148 bubbles and further heated from 25 °C to 95 °C to monitor the change of fluorescence intensity using a
149 ViiA™ 7 Real-Time PCR system.

150 **2.9. *in vitro* Functionality Assay by ELISA (ACE-2 binding)**

151 Ninety-six-well ELISA plates were coated with 100 µL 5 µg/mL ACE-2-hFc (LakePharma) overnight at 4°C
152 followed by blocking with PBST/0.1% BSA. Once the plates were blocked, 100 µL serially diluted RBD219-
153 N1C1 or RBD203-N1 with an initial concentration of 40 µg/mL were added to the wells. The plates were
154 incubated at room temperature for 2 hours to allow ACE-2 to interact with each RBD. After this binding
155 step, the plates were washed with PBST four times followed by adding 100 µL of 1:5,000 diluted anti-
156 RBD219-WT horse sera followed by 1:10,000 diluted HRP conjugated anti-horse IgG antibodies and
157 incubating for 1 hour at room temperature. Finally, 100 µL TMB substrate were added and incubated for
158 15 min in the dark to react with HRP. The reaction was terminated with 100 µL of 1M HCl and absorption
159 readings were taken at 450 nm using a BioTek EPOCH 2 microplate reader.

160

161 **2.10. Preclinical Study Design**

162 A preclinical study in mice was performed under the approved Institutional Animal Care and Use
163 Committee (IACUC) protocol at Baylor College of Medicine. The study design is shown in Supplementary
164 Table 1. Formulations were prepared with 7 µg protein per dose, and the protein was first adsorbed on
165 200 µg of aluminum hydroxide (alum; containing 100 µg of aluminum) before 20 µg of CpG1826 (vac-
166 1826-1, Invivogen) were added at the point of injection. 6–8-week-old Female BALB/c mice were
167 immunized twice intramuscularly (i.m.) at 21-day intervals and then euthanized 14 days after the second
168 immunization.

169

170

171

172 **2.11. Antigen-specific Antibody Measurements by ELISA**

173 To examine RBD-specific antibodies in mouse sera, indirect ELISAs were conducted as described
174 previously [13]. Briefly, 96-well ELISA plates were coated with 100 μ L of 2 μ g/mL RBDs in 1x coating
175 buffer and incubated overnight at 4 $^{\circ}$ C. The plates were then blocked with 200 μ L/well PBST/0.1% BSA
176 for 2 hours at room temperature. After being washed once with 300 μ L PBST. 100 μ L of serially diluted
177 mouse serum samples, naïve mouse serum, and blank (PBST/0.1% BSA) were added to the plate and
178 incubated for 2 hours at room temperature. The plates were further washed four times with PBST and
179 dispensed with 100 μ L of 1:6,000 diluted goat anti-mouse IgG HRP for 1 hour at room temperature,
180 followed by washing five times with PBST. Finally, 100 μ L TMB substrate were added to each well and
181 incubated for 15 minutes at room temperature. After incubation, the reaction was stopped by adding
182 100 μ L of 1 M HCl. The absorbance at a wavelength of 450 nm was measured using a BioTek Epoch 2
183 spectrophotometer.

184 **2.12. Cytokine Measurements by Luminex**

185 Splenocytes preparation and cytokine measurements were performed as previously described [13].
186 Briefly, GentleMACS Octo Dissociator was used to dissociate spleen and pelleted splenocytes. The
187 splenocytes were then resuspended in 1 mL ACK lysing buffer for 1 minute at room temperature
188 followed by the addition of 40 mL PBS. Splenocytes were again pelleted and resuspended in 5 mL 4 $^{\circ}$ C
189 cRPMI (RPMI 1640 + 10% HI FBS + 1x pen/strep) and transferred through a 40 μ m filter to obtain a
190 single-cell suspension.

191 For the in vitro cytokine release assay, splenocytes were seeded in a 96-well culture plate at 1×10^6 live
192 cells in 250 μ L cRPMI and stimulated with 10 μ g/mL RBDs for 48 hours at 37 $^{\circ}$ C 5% CO₂, PMA/Ionomycin
193 and media were used as the positive and negative control, respectively. After incubation, 96-well plates
194 were centrifuged and the supernatant was transferred to a new 96-well plate to measure levels of IL-1 β ,
195 IL-2, IL-4, IL-6, IL-10, IL-13, IL-17A, IFN- γ , and TNF- α using Milliplex Mouse Th17 Luminex kit (EMD
196 Millipore) on a MagPix Luminex instrument. Raw data were first analyzed by Bio-Plex Manager software
197 followed by Excel and Prism.

198 **2.13. Pseudovirus assay**

199 Pseudovirus experiments were executed as previously published [13]. Using in vitro grown human 293T-
200 hACE2 cells, infected cells were quantified based on the expression of luciferase. The plasmids used for
201 the pseudovirus production are the luciferase-encoding reporter plasmid (pNL4-3.lucR-E-), Gag/Pol-

202 encoding packaging construct (pΔ8.9), and codon-optimized SARS-CoV-2 spike protein expression
203 plasmids (pcDNA3.1-CoV-2 S gene) based on clone p278-1. Pseudovirus containing supernatants were
204 recovered after 48 hours and passed through a 0.45 μm filter and saved at -80°C until used for
205 neutralization studies.

206 Ten microliters of pseudovirus (~500 relative infection units) were incubated with serial dilutions of the
207 serum samples for 1 hour at 37°C. Next, 100 μL of sera-pseudovirus were added to 293T-hACE2 cells in
208 96-well poly-D-lysine coated culture plates. Following 48 hours of incubation in a 5% CO₂ environment
209 at 37°C, the cells were lysed with 100 μL of Promega Glo Lysis buffer for 15 min at RT. Finally, 50 μL of
210 the lysate were added to 50 μL luc substrate (Promega Luciferase Assay System). The amount of
211 luciferase was quantified by luminescence (relative luminescence units (RLU)), using the Luminometer
212 (Biosynergy H4). The percentage (%) virus inhibition was calculated as

$$213 \quad \% \text{ virus inhibition} = 1 - \frac{\text{Log}_{10}(\text{sample}) - \text{Log}_{10}(\text{uninfected cells})}{\text{Log}_{10}(\text{infected cells}) - \text{Log}_{10}(\text{uninfected cells})} \times 100$$

214 Serum from vaccinated mice was also compared by their 50% inhibitory dilution (IC₅₀), defined as the
215 serum dilution at which the virus infection was reduced by 50% compared with the negative control
216 (virus + cells).

217

218 3. RESULTS

219 3.1. Cloning, Production, Size and Purity Evaluation of RBD203-N1

220 SARS-CoV-2 RBD203-N1 (residues 332-533 of the spike protein) is a truncated version of the previously
221 developed SARS-CoV-2 vaccine antigen, RBD219-N1C1, with 16 amino acid residues removed from the
222 C-terminus. N1 designates the exclusion of N331, a putative N-glycosylation site, from the construct
223 (**Figure 1**). To evaluate the reproducibility of the production process, two identical 5L scale production
224 runs were performed. During production, the yield and the recovery were monitored (**Table 1**). The
225 results indicated a fermentation yield for RBD203-N1 of 492.9 ± 3.0 mg/L of fermentation supernatant
226 (FS) with an overall recovery of 55 ± 3% after purification. When evaluating the coefficient of variation of
227 the process, one could notice that the %CV was lower than 6% throughout the process, indicating that
228 the process was reproducible. Purity analysis of the in-process samples (**Figure 2A**) revealed that the
229 downstream process efficiently improved the purity from 61.8 ± 1.1% to 97.0 ± 0.4% under reduced
230 conditions, or from 75.0 ± 0.6% to 96.4 ± 0.9% under non-reduced conditions. SE-HPLC data also

231 revealed the purity of RBD203-N1 was approximately 99.9% (**Figure 2B**). Additionally, DLS indicated that
232 RBD203-N1 was monodispersed (5.9% Polydispersity) with an estimated molecular weight of 31 kDa
233 (**Figure 2C**).

234

235 **3.2. Western Blot and ELISA with monoclonal antibodies**

236 The antigenicity of RBD203-N1 against 8 different in-house generated anti-RBD monoclonal antibodies
237 were evaluated using western blot with RBD219-N1C1 as a control (**Figure 3**). Overall, the binding profile
238 of the antibodies to RBD203-N1 and RBD219-N1C1 was similar. Neutralizing antibodies (mAbs 1128, 643,
239 and 486) likely recognized conformational epitopes and thus did not recognize reduced RBDs well. mAbs
240 854 and 942 recognized both non-reduced and reduced RBD equally, while mAbs 748 and 102
241 recognized the reduced RBDs stronger than the reduced RBDs. Although 203 dimer was not detectable
242 in SDS-PAGE, SE-HPLC, these monoclonal antibodies all recognized the RBD203 dimer form. Interestingly,
243 mAb486 only recognized the RBD dimer but not the monomer, suggesting that the dimer form might
244 have better preserved the conformation for antibody recognition.

245 Similar to the western blot, ELISAs were performed using the same monoclonal panel against
246 RBD203-N1 and RBD219-N1C1, respectively. Similar binding profiles were observed for both proteins for
247 seven of the eight mAbs in a native condition. With mAb-486, a slightly lower affinity to RBD203-N1 was
248 observed (**Figure 4**).

249

250

251 **3.3. Secondary structure thermal stability assessment**

252 When far-UV CD spectrometry was performed to investigate the secondary structure of RBD203-N1 in
253 comparison with RBD219-N1C1, we observed very similar data (**Figure 5A**). The thermal stability of the
254 secondary structures was evaluated by heating the samples from 25 °C to 95 °C (**Figures 5B-5C**) and CD
255 melting curves and their derivatives were further examined at 231 nm (**Figures. 5D-5E**). Based on the
256 derivative, the average melting temperatures (T_m) were 50.8 °C and 51.9 °C for RBD203-N1 and RBD219-
257 N1C1, respectively, suggesting similar thermal stability.

258

259

260 **3.4. Tertiary structure thermal stability assessment**

261 In this study, we used thermal shift assays to compare the thermal stability of the tertiary structure for
262 RBD203-N1 and RBD219-N1C1. The melting curve (**Figure 6A**) showed a similar fluorescence profile

263 between these two RBDs. The initial fluorescence of both proteins indicated similar surface
264 hydrophobicity when they were still intact. When the temperature was increased, these two proteins
265 started to denature (T_{on}) at approximately 38 °C. Calculated from the derivatives, the melting
266 temperatures (T_m) were 50.4 ± 0.6 °C and 50.7 ± 0.2 °C for RBD203-N1 and RBD219-N1C1, respectively
267 (**Figure 6B**), which further suggested that these two RBDs shared similar tertiary structures.

268

269 **3.5. The RBD203-N1 protein efficiently binds to ACE-2 *in vitro***

270 Li *et al.* have indicated that the most potent neutralizing antibodies that recognized the RBD blocked its
271 binding to ACE-2 [14] and thus, confirming the ability of RBD to bind to ACE-2 is crucial. When comparing
272 RBD203-N1 and RBD219-N1C1 in this way, both RBDs bound to ACE-2 similarly with EC50 values of
273 0.0417 ± 0.005 µg/mL and 0.0410 ± 0.004 µg/mL, respectively (**Figure 7**).

274

275 **3.6. RBD203-N1 formulated with alum/CpG triggered strong immunity and neutralizing activity**

276 The study design to evaluate the immunogenicity and neutralizing activity is shown in **Figure 8A**. Mice
277 were vaccinated twice on days 0 and 21, and on day 35, serum was tested for total anti-RBD IgG (**Figure**
278 **8B**). With the addition of 20 µg of CpG in the formulation, we observed an approximately 1,000-fold
279 increase in the magnitude of the total IgG titer and a noticeable reduction of the intra-cohort variation
280 for both proteins. Luminex assays were used to evaluate the levels of cytokines after restimulation of
281 splenocytes with RBD N1C1, and the heatmap (**Figure 8C**) indicated both RBD203-N1 and RBD219-N1C1
282 triggered similar cytokine profiles with the same formulations. Consistent with the data previously
283 shown [10], when formulated with alum alone, secretion of IFN-gamma, IL-6, and IL-10 was observed,
284 while the addition of CpG produced a stronger and more balanced Th1/Th2 response, with increased
285 levels of IL-2, IL-4, IL-6 and IFN-gamma(**Figure 8C**).

286 When neutralizing capacity was evaluated in a pseudovirus assay (**Figure 8D**), no neutralizing
287 antibodies were detected in the sera of mice immunized twice with RBD/alum, alum, and alum+CpG.
288 However, mice immunized with two doses of the 7 µg RBD/alum+CpG showed approximately 2.5-fold
289 higher neutralizing antibody titers than the National Institute for Biological Standards and Control (NIBSC)
290 human convalescent plasma standard. No significant differences in the titers were observed between
291 mice immunized with RBD203-N1 or RBD219-N1C1, formulated alum+CpG. Collectively, the data suggest
292 that RBD203-N1 and RBD219-N1C1 elicit similar levels of antigen-specific antibodies, neutralizing
293 antibodies, and cytokines.

294

295 4. DISCUSSION

296 Here we report on a COVID-19 vaccine candidate antigen based on a truncated receptor-binding domain
297 construct of the SARS-CoV-2 spike protein. The antigen, RBD203-N1, was expressed effectively in the
298 yeast *P. pastoris*, and purified by a combination of hydrophobic interaction chromatography and anion
299 exchange chromatography. The fermentation yield using a process that we have previous developed for
300 a similar vaccine antigen [12], was determined as 492.9 ± 3.0 mg/L RBD203-N1 of FS. The overall
301 recovery from this two-step purification scheme for RBD203-N1 was determined as $55 \pm 3\%$. The
302 production process was demonstrated to be reproducible with less than 6% of %CV throughout the
303 process between two identical production runs. RBD203-N1 was shown to be a protein of high purity
304 when analyzed by SDS-PAGE (>96%) and SE-HPLC (>99%). DLS also indicated that the purified protein
305 was monodispersed. When we inspected the molecular weight of the deglycosylated RBD203-N1 by
306 mass spectrometry (**Supplementary method and Supplementary Figure 1**), we discovered two major
307 RBD203-N1 species with additional EAEAEF or EAEF amino acid residues at the N-terminus. The EAEA
308 residues are expected remnants due to well-described inefficient *P. pastoris* Ste13-protease cleavage of
309 the signal peptide upstream of recombinant proteins expressed in the pPicZ α /*P. pastoris* system [15].
310 The adjacent EF residues are derived from the translation of the EcoRI used for cloning of the RBD
311 sequence in pPicZ α . Nevertheless, the different purified RBD203-N1 lots were consistently 82-85% of the
312 EAEAEF- variant and 15-18% of the EAEF- variant again proving the reproducibility of the production
313 process.

314 We further assessed the biophysical and biochemical characteristics of RBD203-N1 by evaluating
315 its antigenicity, secondary structure, thermal stability, and *in vitro* functionality. When eight in-house
316 monoclonal antibodies, generated against the wild-type RBD219 (no deletion of N or C) [8, 9] were used
317 to evaluate the antigenicity of these two RBDs by western blot and ELISA, both RBDs were recognized
318 mostly to the same extent. One exception was mAb486 that only recognized the dimer form of RBD203-
319 N1 in the western blot, which suggested that the dimer form might have preserved the confirmation
320 better. When assessing the secondary structures, far-UV CD spectra indicated that RBD203-N1 and
321 RBD219-N1C1 proteins had similar secondary structures and the melting temperatures evaluated by CD
322 further revealed that the thermal stability for the secondary structure of both proteins was comparable.
323 Additionally, thermal shift assays also indicated that both RBDs shared comparable thermal stability for
324 their tertiary structures. Moreover, the *in vitro* functionality assay further confirmed a similar binding
325 affinity to ACE-2 to these RBDs, suggesting that these two RBDs shared the same biophysical and
326 biochemical characteristics.

327 The immunogenicity in mice of RBD203-N1, when formulated with alum with or without the
328 TLR9 agonist CpG, was evaluated. The addition of CpG to COVID-19 vaccine formulations has been
329 demonstrated to promote antigen dose sparing as well as the induction of balanced Th1/Th2 immune
330 responses with much lower intra-cohort variability [13]. When adjuvanted with CpG, the use of 7ug and
331 2.3ug of RBD203-N1 protein elicited robust neutralizing antibody titers that were protective against
332 SARS-CoV-2 pseudovirus particles. The level of neutralizing antibodies in the serum was 2.5-times higher
333 than the NIBSC standard plasma and was also equivalent to the control RBD219-N1C1/alum+CpG
334 vaccine [13]. The use of low RBD protein concentration, when formulated with alum alone and in a two-
335 dose regime, did not trigger robust antigen-specific antibody titers and the neutralizing activity was
336 undetectable. However, our studies with RBD/alum formulations in two- or three-dose regimens using
337 higher protein doses have been shown to trigger robust immune responses with high neutralizing titers
338 [10]. In addition, Nanogen, recently showed that their Nanocovax vaccine, consisting of a recombinant S
339 protein formulated with alum was immunogenic and efficacious in various animal models [16].
340 Therefore, RBD proteins, including RBD203-N1, adjuvanted with alum alone should continue to be
341 evaluated for safety, immunogenicity, and efficacy especially in the context of the changing SARS CoV-2
342 virus epidemiology.

343 **5. Conclusions**

344 In this study, we report on RBD203-N1, a truncated version of the SARS CoV-2 spike protein RBD. The
345 fermentation yield of this construct was 493 mg/L of FS. The two-step purification process allowed for a
346 recovery of more than 50% of RBD203-N1. The purified RBD203-N1 was of high purity (>96% by SDS-
347 PAGE and >99% by SE-HPLC). When studying the biophysical and biochemical characteristics, we
348 confirmed this truncated protein retained the expected secondary structure, thermal stability,
349 antigenicity, and functionality. Additionally, when formulated with alum+CpG, it triggered a robust level
350 of antigen-specific antibodies that possess neutralizing ability, as well as a desired balanced cytokine
351 profile. Collectively, the data suggested that RBD203-N1 is a suitable vaccine candidate antigen for
352 technology transfer and transition into the clinic to evaluate its safety, immunogenicity, and efficacy in
353 humans.

354 **Author contributions**

355 WHC and JBP conceived the study, designed and performed experiments, interpreted data and drafted
356 the manuscript; US designed experiments, interpreted data and drafted the manuscript; JL, ZL, LV, BZ
357 designed and performed experiments, interpreted data, and reviewed the manuscript; RTK, MJV, RA, JW,

358 CP, BK, AOB, YLC, BL performed experiments and reviewed the manuscript; PMG and JTK designed
359 experiments and reviewed the manuscript; PJH and MEB conceived the study, designed experiments,
360 provided scientific guidance and reviewed the manuscript.

361 **Conflict of interest**

362 The authors declare that Baylor College of Medicine has licensed the RBD219-N1C1 and RBD203-N1
363 antigens to various industrial partners. The research conducted in this paper was performed in the
364 absence of any commercial or financial relationships that could be construed as a potential conflict of
365 interest.

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466 **Figure Legends**

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470 **Figure 1.** Sequence alignment between RBD219-WT, and RBD203-N1 of the SARS-CoV-2 spike protein. N1
471 designated the exclusion of N331 (highlighted in red). The region highlighted in green is the receptor-
472 binding motif.

473

474 **Figure 2.** (A) Purity assessment of in-process samples by SDS-PAGE (A), Purity and size assessment of
475 purified RBD203-N1 by SE-HPLC (B) and by DLS (C).

476

477 **Figure 3.** Western blot analysis for RBD203-N1 (203) and RBD219-N1C1 (219) using eight anti-RBD219-
478 N1C1 Mouse Monoclonal Antibodies.

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480

481 **Figure 4.** Monoclonal antibody ELISA for RBD203-N1 (RBD203) and RBD219-N1C1 (RBD219). BSA was
482 used as a negative control. RBDs or BSA were first coated on the plate, followed by incubation with
483 specific RBD-mAbs, as indicated on top of each panel. Binding of the mAbs was detected using an HRP-
484 labeled anti-mouse IgG secondary mAb.

485

486 **Figure 5.** Circular dichroism (CD) analysis of RBD203-N1 and RBD219-N1C1, including CD profile (A),
487 overall melting profile of RBD203-N1 (B), and RBD219-N1C1 (C), and CD readouts and derivatives of
488 RBD203-N1 (D) and RBD219-N1C1 (E) at 231 nm extracted from the overall melting profile.

489

490 **Figure 6.** Thermal shift assay to investigate the tertiary structure for RBD203-N1 and RBD219-N1C1 (A)
491 and the derivative fluorescence-temperature plot (B). Water was used as a negative control.

492

493 **Figure 7.** ACE-2 binding study to evaluate the functionality of RBD203-N1 and RBD219-N1C1

494

495 **Figure 8:** A) Study timeline and table with vaccine formulations, B) Total IgG titers measured from
496 mouse sera against RBD219-N1C1 protein (left) or RBD203-N1 protein (right). C) Heatmap of secreted
497 cytokines measured in supernatant from splenocytes re-stimulated with RBD219-N1C1. Median values
498 were calculated within each treatment group for each cytokine. D) IC50 values were measured by a
499 neutralization assay using a lentiviral SARS-CoV-2 Wuhan pseudovirus. Kruskal Wallis tests were
500 performed to evaluate for statistical significance between different groups. $p > 0.12$ (not significant, ns),
501 $p < 0.033$ (*), $p < 0.002$ (**), $p < 0.001$ (***). RBD203 stands for RBD203-N1 and RBD219 stands for
502 RBD219-N1C1.

503

504

505 **Tables**

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Step	Yield (mg/L of FS) ^a				Step Recovery (%) ^a				Overall Recovery (%) ^a			
	Run 1	Run 2	Average	%CV	Run 1	Run 2	Average	%CV	Run 1	Run 2	Average	%CV
FS	495.0	490.7	492.9±3.0	0.6	-	-	-	-	100	100	100±0	0.0
Capture (Butyl HP)	327.1	322.7	324.9±3.1	1.0	66	66	66±0	0.0	66	66	66±0	0.0
UFDF (Pellicon XL)	323.9	329.6	326.8±4.0	1.2	99	102	101±2	2.0	65	67	66±1	1.5
Polish (QXL)	261.2	279.8	270.5±13.2	4.9	81	85	83±3	3.6	53	57	55±3	5.5

509 **Table 1.** Purification Yield and Process Recovery for RBD203-N1

510 ^a Average ± SD from two independent purification runs

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Figure 1

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RBD219-WT 331 NITNLCPFGEVFNATRFASVYAWNRKRISNCVADYSVLVNSASFSTFKCYGVSPTKLNDL 390
RBD203-N1 331 -ITNLCPFGEVFNATRFASVYAWNRKRISNCVADYSVLVNSASFSTFKCYGVSPTKLNDL 390
*****

RBD219-WT 391 CFTNVYADSFVIRGDEVQRQIAPGQTGKIADYNYKLPDDFTGCVIAWNSNNLDSKVGGNYN 450
RBD203-N1 391 CFTNVYADSFVIRGDEVQRQIAPGQTGKIADYNYKLPDDFTGCVIAWNSNNLDSKVGGNYN 450
*****

RBD219-WT 451 YLYRLFRKSNLKPFERDISTEIQAGSTPCNGVEGFNCYFPLQSYGFQPTNGVGYQPYRV 510
RBD203-N1 451 YLYRLFRKSNLKPFERDISTEIQAGSTPCNGVEGFNCYFPLQSYGFQPTNGVGYQPYRV 510
*****

RBD219-WT 511 VVLSFELLHAPATVCGPKKSTNLVKNKCVNFNFNGLTGT 549
RBD203-N1 511 VVLSFELLHAPATVCGPKKSTNL----- 533
*****
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Figure 2

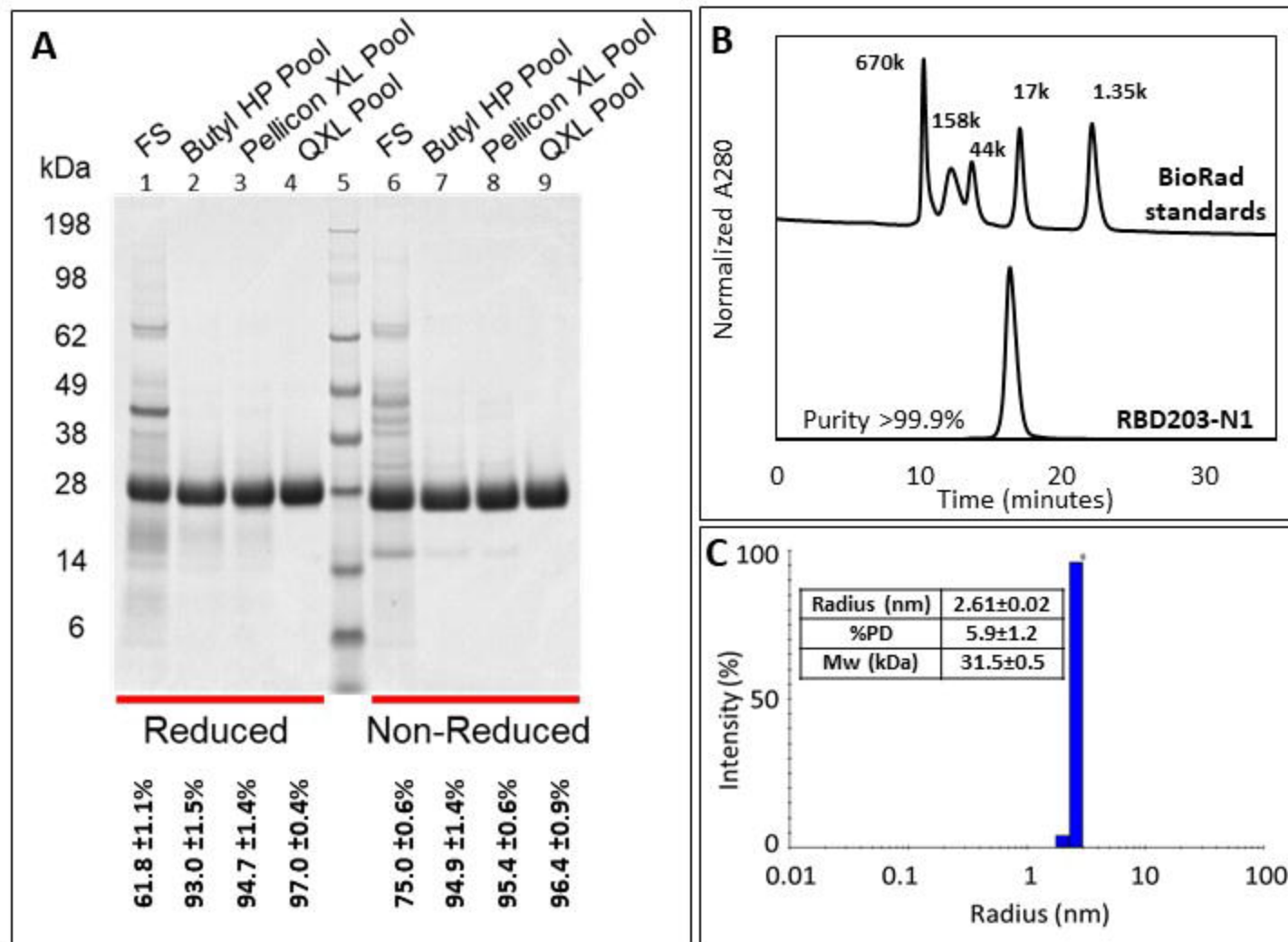


Figure 3

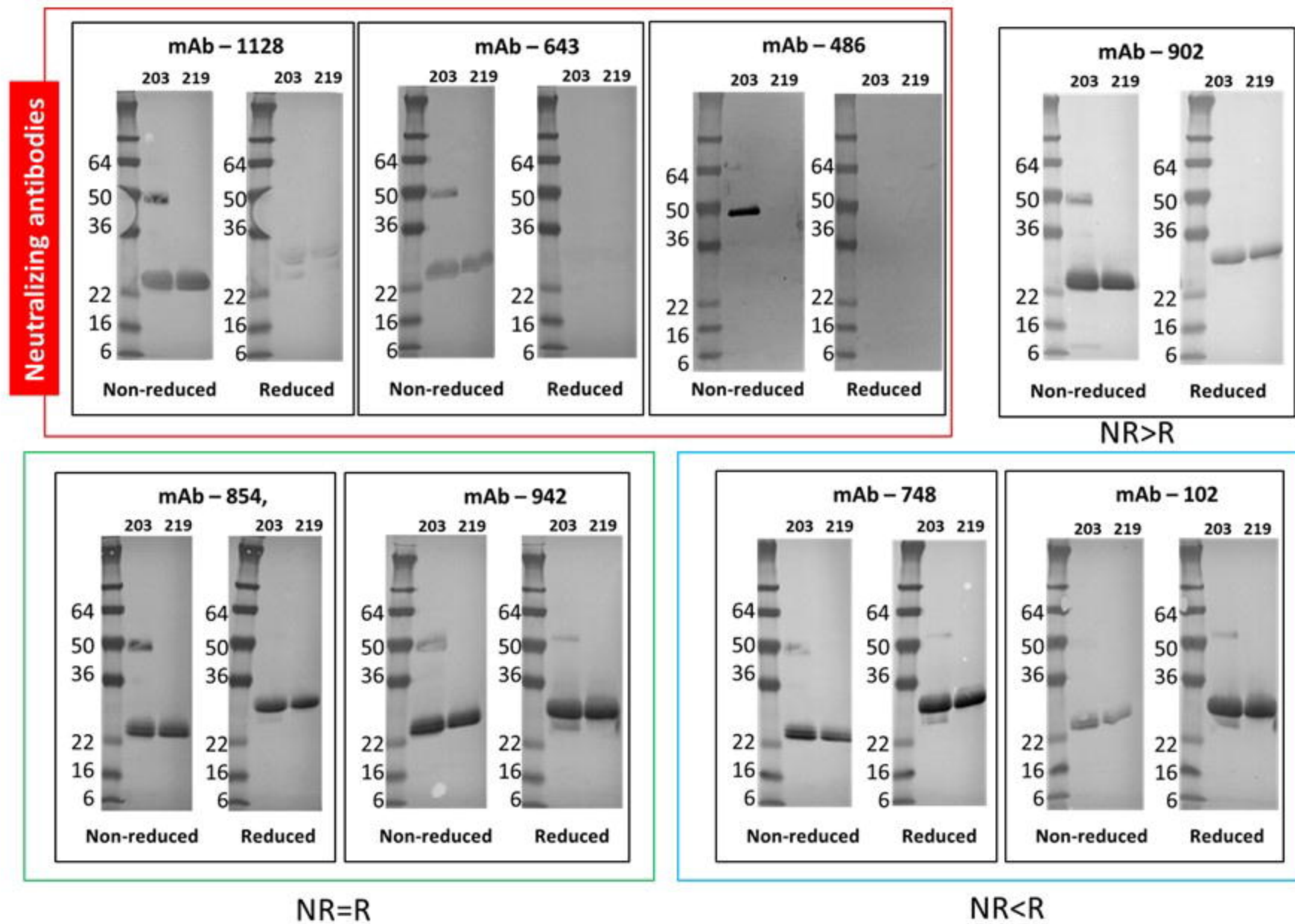


Figure 4

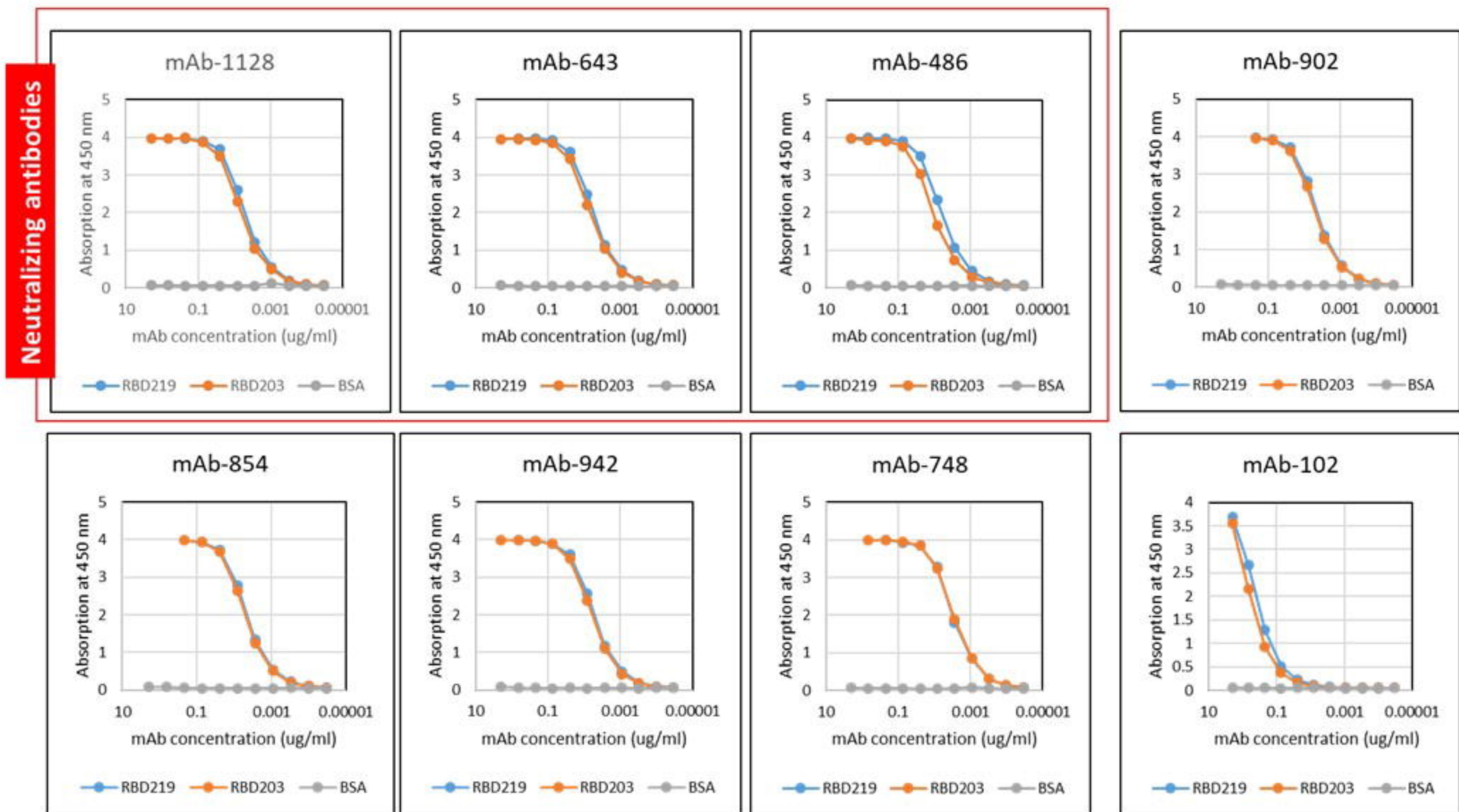


Figure 5

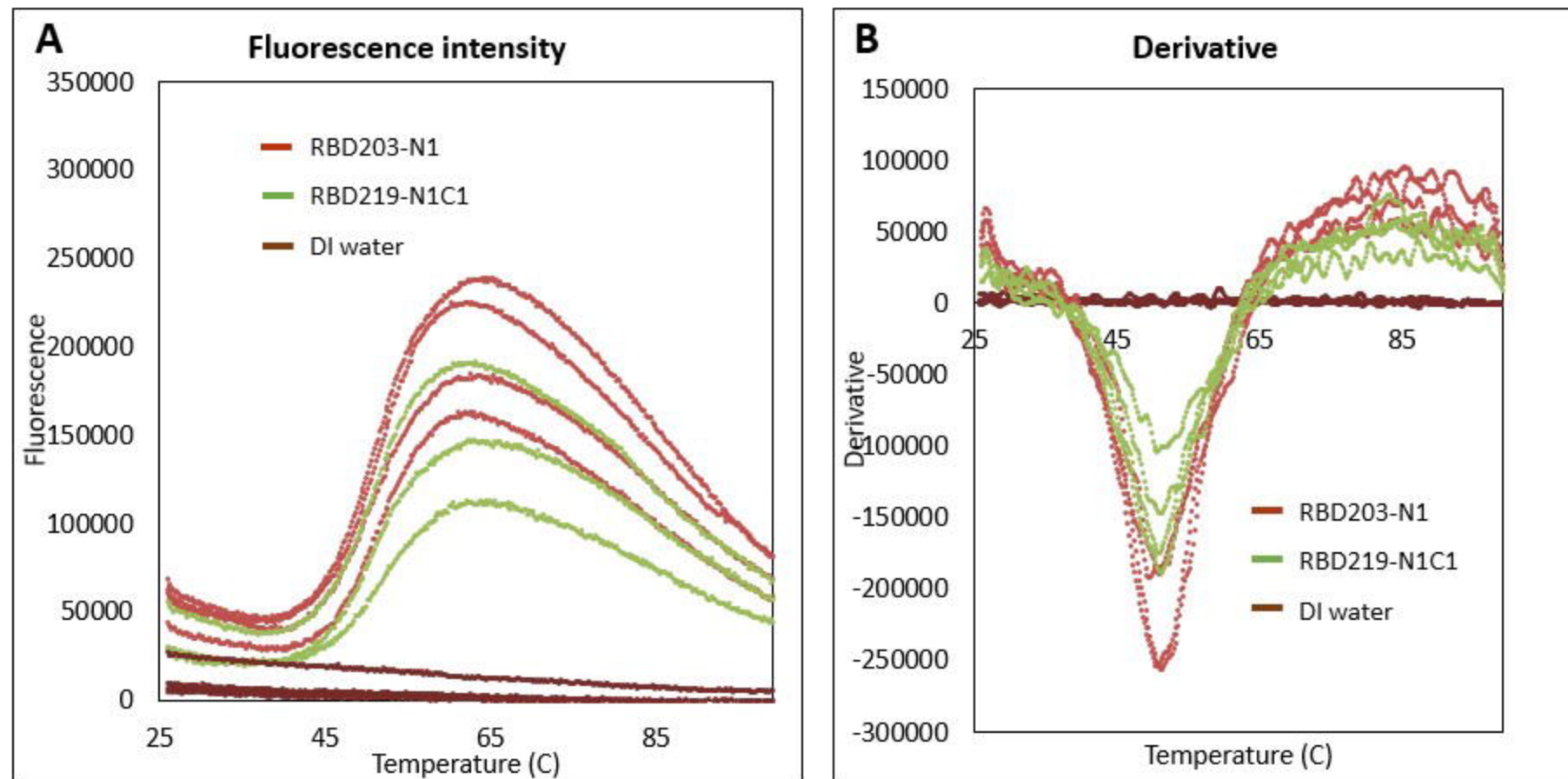


Figure 6

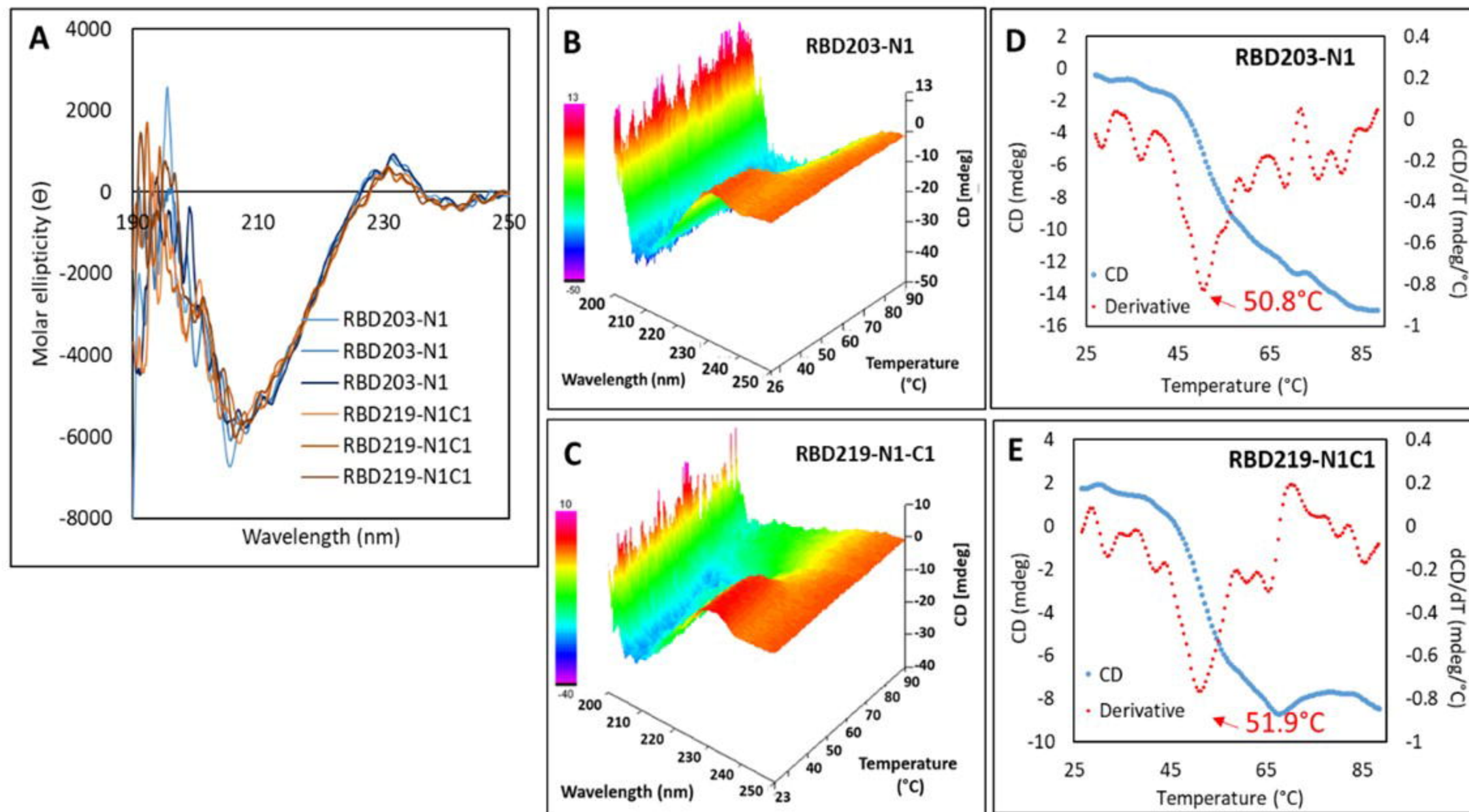


Figure 7

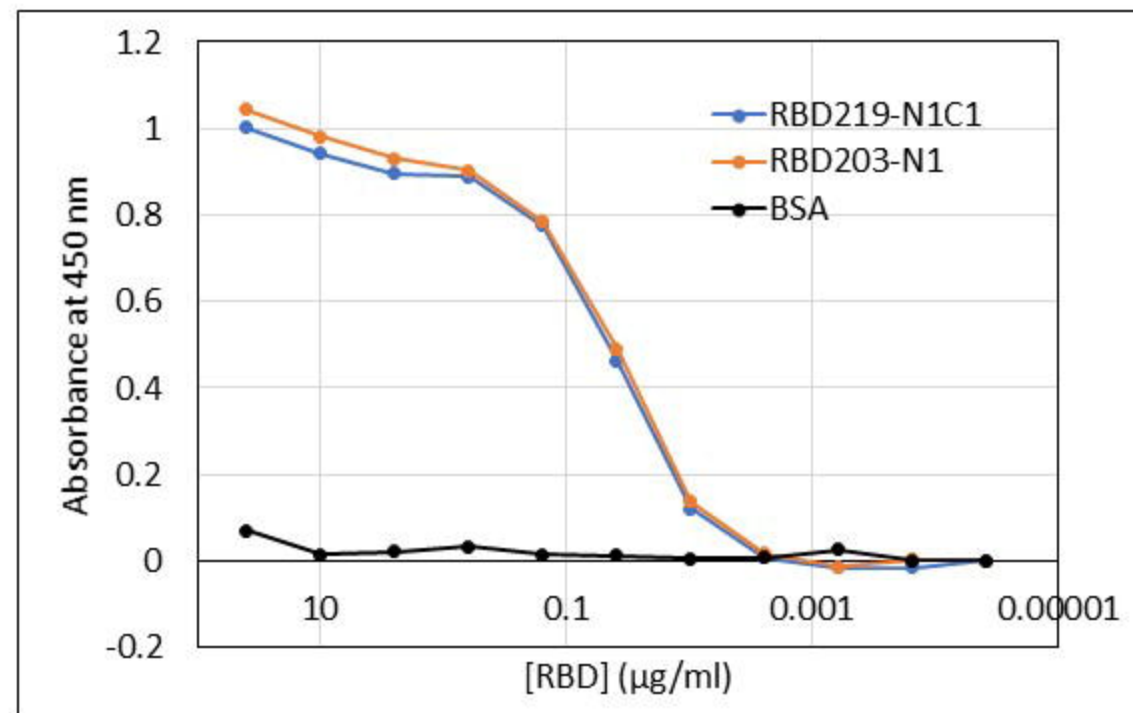
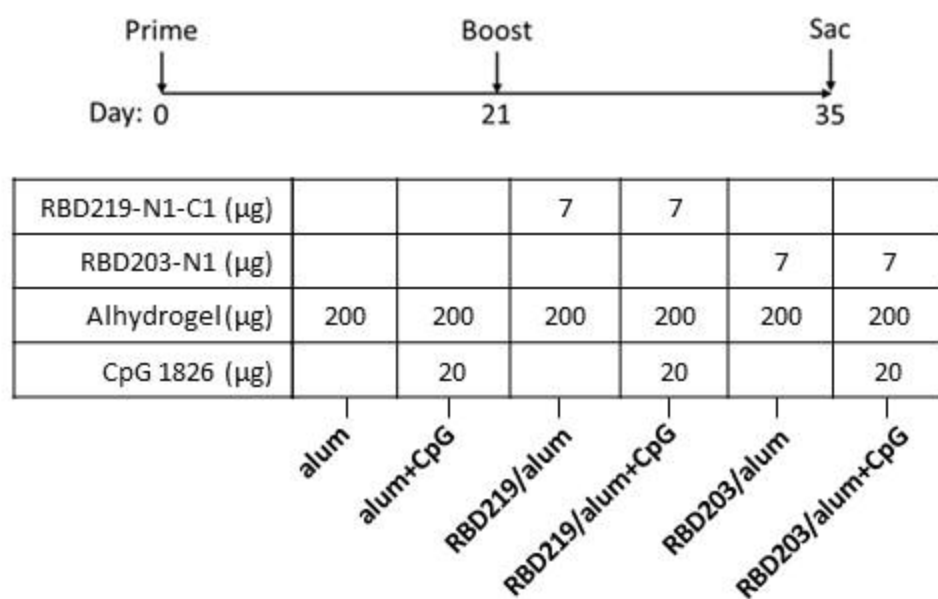
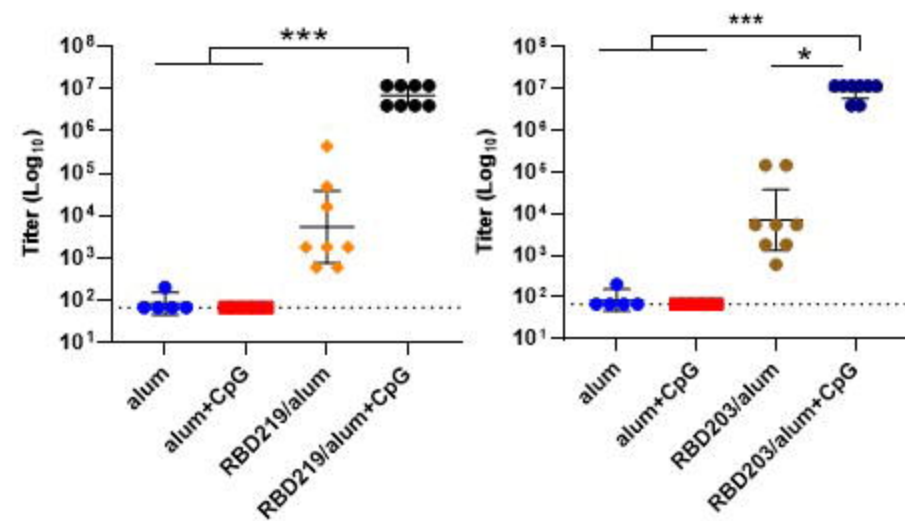


Figure 8

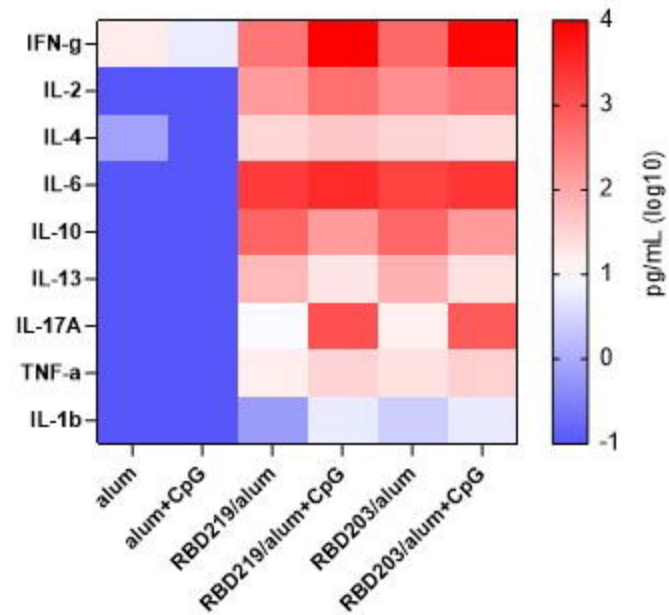
A



B



C



D

