

1 **Heat efficiently inactivates coronaviruses inside vehicles**

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20

21 **Abstract**

22 Heat is an established method to inactivate coronaviruses, and there is utility in using heat to
23 reduce viral load on common touch points in vehicles exposed to a person shedding SARS-CoV-2.
24 As SARS-CoV-2 is a Biosafety level (BSL)-3 pathogen, real world testing of heat as a sanitation
25 method for public and private vehicles becomes a challenge, requiring a surrogate coronavirus that
26 can be handled safely outside of a BSL-3 facility. In this study, we used Bovine Coronavirus
27 (BCoV) as a surrogate for SARS-CoV-2 to test the efficacy of heat-based betacoronavirus
28 inactivation. *In vitro*, a 30-minute exposure to 56°C completely inactivated BCoV in solution, and a
29 15-minute exposure reduced recovery of BCoV >1000-fold. When heated to 56°C for 15 minutes,
30 the infectivity of BCoV spotted and dried on typical porous and non-porous automobile interior
31 materials was reduced by 99 - 99.99%. When BCoV was spotted and dried on hard plastic (seat)
32 material placed inside an out of service transit bus, 56°C heat for 30 minutes reduced BCoV
33 infectivity 85 - 99.5%. Thus, 56°C is an accessible, rapid, and effective method to inactivate
34 coronaviruses inside motor vehicles.

35 **Introduction**

36 Severe Acute Respiratory Syndrome related Coronavirus-2 (SARS-CoV-2), the causative agent of
37 Coronavirus disease 2019 (COVID-19), can be inactivated by exposure to heat,¹⁻⁵ like several
38 other viruses.^{1,6,7} Heat sensitivity of viruses such as SARS-CoV-2 can be leveraged to sanitize
39 common touchpoints of public and private vehicles. This sanitization can be done as part of routine
40 cleaning or as a sanitization protocol following exposure of the vehicle to a person shedding viral
41 particles.
42

43
44 Environmental surveillance has highlighted the persistence of SARS-CoV2 particles in dust
45 indoors,⁸ and several studies have documented the prevalence of SARS-CoV-2 particles in
46 ambient air and surfaces of public vehicles.^{9,10} We sought to test the ability of heat to inactivate
47 coronaviruses on high-touch materials commonly found in both cars and public transportation
48 vehicles. Owing to its classification as a Biosafety level (BSL) 3 pathogen, SARS-CoV-2 cannot be
49 tested in field studies, so we elected to use Bovine Coronavirus (BCoV). BCoV has been used as a
50 surrogate for SARS and Middle Eastern Respiratory Syndrome (MERS) coronaviruses,¹¹ and like
51 SARS and SARS-CoV-2, BCoV belongs to the *Betacoronavirus* genus of the *Coronaviridae* family.
52 Similar to SARS-CoV-2, BCoV infects the upper and lower respiratory tract and gastrointestinal
53 tract in cattle, and BCoV particles are shed both in fecal secretions as well as upper respiratory
54 tract secretions.¹² Using BCoV as a surrogate for SARS-CoV-2, we observed that heating
55 materials to a surface temperature of 56°C followed by a hold at 56°C for 15-30 minutes effectively
56 inactivated BCoV on relevant materials, both in a controlled laboratory environment and in situ on
57 seat material placed inside an out-of-service public transportation bus.

58 **MATERIALS & METHODS**

59 **Cells and Viruses.** Madin Darby Bovine Kidney (MDBK) cells were maintained in advanced
60 minimal essential medium (AMEM, Gibco) supplemented with 5% heat-inactivated Fetal Bovine
61 Serum (FBS), 2 mM L-Glutamine (Gibco), and 1% Antibiotic/Actinomycotic cocktail (Gibco).¹³
62 BCoV-Mebus (GenBank: U00735.2) was used in all assays.¹⁴ All experiments were approved by
63 the OSU Institutional Biosafety Committee (protocol # 2020R00000026).
64

65
66 **BCoV Propagation in tissue culture.** BCoV-Mebus was propagated according to published
67 protocols.¹³ Specifically, MDBK cells were seeded in T-150 tissue culture flasks, and once
68 confluent, AMEM was removed, and cells were incubated for 3 hours in minimal essential medium
69 (MEM, Life Technology, Catalog # 11095114) supplemented with 1x MEM non-essential amino
70 acids (Gibco) and 1x Antibiotic/Actinomycotic cocktail (Life Technology). Cells were infected with

71 BCoV-Mebus (median tissue culture infectious dose [TCID₅₀] of 0.1 to 10) and incubated at 37°C
72 and 5% CO₂ for one hour. One-hour post-infection, MEM containing 6.5 µg/ml pancreatin was
73 added and the infected cells were incubated at 37°C and 5% CO₂ for 18 hours. Infected cells were
74 lysed with two freeze-thaw cycles of -20°C followed by centrifugation at 500 x g for 20 minutes at
75 4°C. BCoV-Mebus aliquots were stored at -80°C until use.

76
77 **Passenger automobile material testing.** High touchpoint surfaces inside vehicles include door
78 handles, steering wheel, gear shift knob, turn and wiper levers, buttons or touchscreens, seat
79 upholstery and belts, armrests, grab handles and seat adjustments, seat backs, console bins, and
80 cup holders (Supplemental Figure 1). These components comprise a wide variety of plastics,
81 including thermoplastic olefin (TPO), nylon 6 (PA6), poly(ethylene) terephthalate (PET), and
82 poly(vinyl) chloride (PVC). In addition, each of these particular plastic materials is formulated with a
83 number of fillers and additives that improve properties, processing, durability and performance
84 characteristics. One cm² pieces of each material (test coupons) were placed into a single well of a
85 12-well dish, in triplicate. Throughout six experiments, an average of 2.7 x 10⁶ TCID₅₀ units of
86 BCoV-Mebus was spotted as a single drop onto each test coupon and dried in a laminar flow hood
87 (<12h). Test coupons containing dried viruses were placed into a humidity-controlled incubator set
88 to 55% relative humidity and 56°C. Surface and air temperatures were monitored using a dual-
89 input thermocouple (Fluke). Exposure time commenced when the surface temperature reached
90 56°C.

91
92 **In situ heat inactivation.** One square centimeter coupons of hard plastic (seat) material were
93 placed into a single well of a 12-well dish, in triplicate, and an average of 2 x 10⁶ TCID₅₀ units of
94 BCoV-Mebus was spotted as a single drop onto each test coupon and dried in a laminar flow hood
95 (<4h). After drying, 12-well dishes were placed into a filter-top disposable animal cage (Innovive),
96 and the cages were placed inside a transit bus at four locations (indicated in Supplemental Figure
97 2). To heat the bus, a diesel-powered, indirect fired 500,000 BTU portable heater (Frost Fighter)
98 was attached to flexible ducts that were fed inside the bus through the back door. One duct was
99 aimed towards the front of the bus. The second duct was bifurcated inside the bus, with one duct
100 facing upwards and one duct facing towards the back of the bus (Supplemental Figure 2). The
101 portion of the back door opening not occupied by the ductwork was covered with insulated
102 blankets. The front doors were closed during the experiment, as were the windows (with factory
103 seals).

104
105 Owing to the documented importance of humidity in coronavirus inactivation,¹⁵ an industrial
106 humidifier (Ideal Air, capacity 4 liters per hour) attached to a gravity-fed 20L carboy was placed
107 inside the bus. This system was used to humidify the bus for one hour before initiation of heat
108 treatment. Hygrometers (VWR) were placed at two locations inside the bus, one at the front and
109 one at the back of the bus along with four thermocouples. Thermocouples and hygrometers were
110 monitored without entering the bus. Four filter-top animal cages containing the 12-well dishes
111 containing seat materials spotted with bovine coronavirus were placed inside the bus at the
112 following locations: driver's seat, a front passenger seat, a middle passenger seat, and a back
113 passenger seat. Exposure time commenced when the surface temperature reached 56°C. Control
114 (unheated) plates remained outside of the bus at ambient temperature in a sealed container.

115
116 **TCID₅₀ assay.** Infectious virus was recovered from the materials by adding 1 mL of MEM followed
117 by orbital shaking for 2 x 10 minutes (ten minutes on each side of the test coupon). After agitation,
118 MEM was aspirated from the material and virus infectivity was measured using a TCID₅₀ assay.¹⁶
119 Specifically, two days before virus infection, 10,000 MDBK cells were plated in AMEM into each
120 well of a flat-bottomed 96-well dish. Three hours before infection, AMEM was removed and MEM

121 supplemented with non-essential amino acids (Gibco) and antibiotic/antimycotic was added and
122 the cells were incubated at 37°C and 5% CO₂. Following heat treatment (or not in the case of
123 controls), recovered virions were serially diluted (1:7) and 60 µL of each dilution was added in
124 duplicate to confluent MDBK cells in MEM. Thus, each treated or control material was assayed in
125 sextuplicate (triplicates of the material and duplicates of the aspirates). One-hour post-infection, an
126 additional 60µL MEM containing 6.5 µg/ml pancreatin (Sigma) was added to the cells, and cells
127 were incubated at 37°C and 5% CO₂ for 48h. Cells were imaged with a SpectraMax Imaging
128 Cytometer (Molecular Devices) to manually score cytopathogenicity (CPE). TCID₅₀ values were
129 calculated using the Reed-Muench method.¹⁷ Bovine Coronavirus half life in solution was
130 calculated with GraphPad Prism version 9 using a one phase decay fit with a least squares
131 regression.

132
133 **Phylogenetic tree construction.** The placement of the BCoV-Mebus strain within the phylogeny
134 of *Orthocoronavirinae* (including alpha, beta, gamma, and delta coronaviruses) was based on the
135 most comprehensive evolutionary study of this virus subfamily to date.¹⁸ The phylogenetic tree was
136 constructed from 2,006 complete and unique genomes of coronaviruses (12 deltacoronavirus, 265
137 gammacoronaviruses, 630 alphacoronaviruses, and 1,099 betacoronaviruses) downloaded from
138 NCBI and GISAID. In order to avoid common errors that were identified in leading publications of
139 the evolution of viruses,^{19,20} we used several techniques including: 1) successive outgroup
140 expansion,²¹ 2) genome annotation and multiple sequence alignment (using MAFFT v7.453^{22,23}) of
141 homologous gene partitions (for the polyprotein 1ab, spike, membrane, envelope, and
142 nucleoprotein genes). Heuristic searches were conducted under the parsimony (using TNT v1.12²⁴)
143 and maximum likelihood (using IQ-TREE v1.6.12²⁵⁻²⁸) optimality criteria. Additionally, we
144 addressed the potential impact of putative recombination events in a subset of 505 terminals using
145 RDP v5²⁹ with the RND and GENECOV algorithms. Additional details on the data and
146 methodological procedures used for phylogenetic analyses have been previously described.³⁰

147 **Results**

148 **Selection of a Surrogate Coronavirus.** Worldwide, Bovine coronavirus is a causative agent of
149 diarrhea in newborn calves, winter dysentery in adult cattle, and respiratory tract illnesses.³¹ The
150 disease leads to significant economic losses in the beef and dairy industry.³² Bovine coronaviruses
151 and bovine-like coronaviruses also have well characterized genomes and genetic features.^{33,34}
152 Standard reference strains of BCoV include the Quebec and Mebus (GenBank accession numbers
153 AF220295.1 and U00735.2, respectively) strains.³⁵ The most recent and comprehensive
154 phylogenetic analysis of coronaviruses¹⁸ counts with 2,006 unique genomes of all
155 *Orthocoronavirinae* genera (*Deltacoronavirus*, *Gammacoronavirus*, *Alphacoronavirus*, and
156 *Betacoronavirus*). That analysis unequivocally places BCoV strain Mebus within a clade that
157 includes human coronaviruses (HCoVs) such as HCoV-HKU1, HCoV-OC43, and HCoV-4408
158 (Figure 1). The phylogenetic position of BCoV strain Mebus favors its strategic application as a
159 safe proxy to Human CoVs (HCoV). The BCoV strain Mebus is phylogenetically related to HCoVs
160 associated with mild human diseases (see the blue group in Figure 1). This relation to HCoVs
161 indicates Mebus is a potential proxy to betacoronaviruses of clinical importance in controlled
162 experiments. Simultaneously, BCoV strain Mebus is placed outside from groups in which host
163 transformations from other animals to humans led to severe diseases, including COVID-19 (see
164 the red group in Figure 1). Therefore, BCoV strain Mebus is sufficiently distant from the SARS-
165 CoV, MERS-CoV, and SARS-CoV-2 strains that it can be safely used in experiments where human
166 contact could occur.

167
168
169 **Heat-based inactivation of coronaviruses.** Having identified BCoV-Mebus as an accessible
170 surrogate coronavirus, we next tested the ability of heat to inactivate the virus. Others have shown

171 that passive solar heating of vehicles can achieve air temperatures of 56°C.⁹ Ford Motor Company
172 has demonstrated a unique software solution that controls the powertrain and climate control
173 systems that can be used to increase and hold interior cabin surface temperatures to 56°C.³⁶ To
174 quantify the effect of 56°C on BCoV infectivity, we incubated a solution of $3.64 \times 10^5 \pm 2 \times 10^5$
175 (n=4) TCID₅₀ units of BCoV in MEM at 56°C for 0, 15, 20, 30, or 60 minutes. In comparison to the
176 unheated virus, heating the virus suspension at 56°C for 15 minutes reduced BCoV infectivity by
177 over 1000-fold. We were unable to recover any infectious BCoV following heating at 56°C for 30 or
178 60 minutes (Figure 2). Fitting the data to a single-phase decay returned an average half-life at
179 56°C of 1.3 minutes (95% Confidence Interval: 1.0, 1.4).

180
181 Next, we obtained swatches of a representative group of porous and non-porous materials
182 commonly found inside passenger vehicles (on touch available surfaces) and placed a single drop
183 of BCoV onto them (Table 1); virus-laden materials were placed inside a biosafety cabinet until dry.
184 Materials containing dried BCoV were heated in an incubator at constant humidity until the surface
185 temperature achieved 56°C (average time to achieve 56°C surface temperature = 29 ± 7 minutes,
186 n=6). Next, the virus-laden materials were held at 56°C for 15 minutes. In all experiments,
187 infectious virus was never recovered from materials heated to 56°C for 15 minutes, resulting in
188 99.99% to 99.9999% reduction in virus infectivity when compared to the virus stock solution. To
189 calculate the relative reduction in viral infectivity, we compared the TCID₅₀ of BCoV recovered from
190 untreated materials to the TCID₅₀ of BCoV recovered from 56°C-treated materials. Compared to
191 the untreated group, a surface temperature of 56°C held for 15 minutes was sufficient to inactivate
192 BCoV spotted on all materials, equivalent to a >99% to 99.99% reduction in the amount of
193 infectious virus recovered (Table 1). Recovery of infectious virus from untreated materials was
194 highly variable, and because reduction in virus infectivity depends on recovery of infectious virus
195 from the untreated materials, the magnitude of reduction of infectivity was influenced by virus
196 interactions with and adherence to the materials.

197
198 **Heat-based coronavirus inactivation in a transit bus.** To test the ability of heat to inactivate
199 BCoV *in situ*, we spotted BCoV onto plastic used to form the seats of a public transportation bus.
200 The plastic coupons containing dried BCoV were placed inside of 12 well tissue culture dishes
201 placed inside disposable, filter-topped plastic cages, which were then placed at four locations
202 inside the bus. Next, the bus doors were closed and the humidified vehicle was heated with a
203 portable, diesel powered heater until surfaces inside the bus reached a temperature of 56°C
204 (approximately 75 minutes); once a surface temperature of 56°C was achieved, the virus-laden
205 samples remained on the bus for an additional 30-minute incubation (heat and humidity profiles
206 plotted in Supplemental Figure 2B). To calculate the relative reduction in viral infectivity, we
207 compared the TCID₅₀ of BCoV recovered from unheated (ambient temperature) materials to the
208 TCID₅₀ of BCoV recovered from the heated materials. Recoverable virus infectivity from materials
209 placed on the driver's seat and the front of the bus was reduced by 99.5%, while the middle and
210 back of the bus was reduced by 85% (Table 2).

211 212 **Discussion**

213 Like several other viruses, coronaviruses can be inactivated by exposure to heat in a manner
214 dependent on the matrix, humidity, and temperature.³⁷ We observed that BCoV in suspension in
215 MEM had a half-life of 1.3 minutes when heated to 56°C (Figure 1), which is similar, albeit it
216 shorter, than the reported half-life of SARS-CoV-2 in a matrix of artificial saliva (half-life of 10.8
217 minutes at 56°C¹⁵). Using swatches of a variety of materials found inside the interior cabin of an
218 automobile, we observed that heating the surface of these materials to 56°C followed by a 15-
219 minute hold was sufficient to inactivate 99% - 99.99% of infectious viruses. In a real-world, *in situ*

220 test of a transit bus warmed with an external heater, a surface temperature of 56°C followed by a
221 30-minute hold reduced infectivity of BCoV by 85% - 99.5%.

222
223 Several sanitation methods can inactivate viruses, including chemical disinfectants,³⁸ ultraviolet
224 light,³⁹ and heat. According to the US Environmental Protection Agency (EPA) guidance on
225 cleaning and disinfecting public spaces, a primary means to disinfect public and private enclosed
226 spaces comprises disinfecting surfaces with EPA-approved products (List N) or a bleach solution
227 or a 70% alcohol solution. The wipe down method is effective if the solution is applied to the
228 contaminated surfaces according to label instructions, typically for an extended period before being
229 wiped clean. While effective, there are several limitations to wiping down contaminated surfaces,
230 including the following: 1) wiping down is laborious, especially when dealing with a fleet of
231 vehicles, 2) it can be difficult to determine if the disinfectant contacts all surfaces in a complex
232 space, and 3) solutions that contain bleach, hydrogen peroxide and ammonia can damage,
233 discolor, and weaken materials.⁴⁰ Similar limitations are seen with ultraviolet light, which can be
234 effective with direct contact but suffers from shadowing and penetration issues when treating
235 complex surface structures, crevices, and coarse fabrics.^{39,41,42}

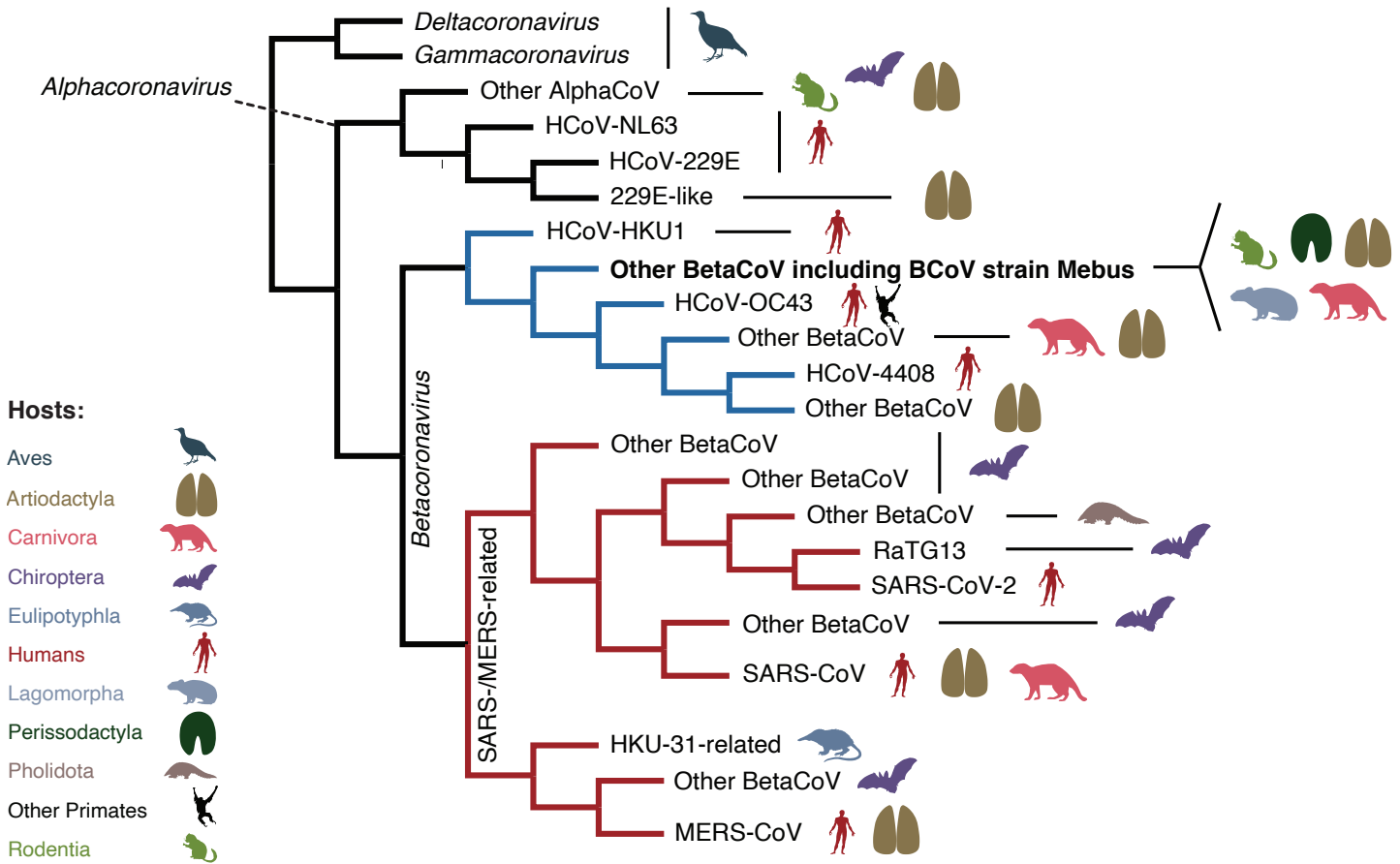
236
237 Alternatively, heat can penetrate materials, is not sensitive to shadowing, is easy and inexpensive
238 to generate, and is well tolerated (to a point) by materials at levels that inactivate viruses.⁴³ For
239 instance, long term heat durability testing on vehicles is already performed at temperatures up to
240 80°C, as air temperatures inside of a closed vehicle can exceed 90°C on a hot day. Therefore, the
241 polymer materials used in automotive are already stable at 56°C for long exposures. If for some
242 instance they are not, well-known heat stabilizers called hindered amine light stabilizers (HALS)
243 can be added to extend heat performance by reducing free radical degradation mechanisms. Heat
244 works to inactivate viruses by denaturing secondary structures of viral proteins⁴⁴ and other
245 biomolecules, rendering the virus particle non-infectious.⁴⁵ Although there are many advantages to
246 using heat as an inactivation agent, there are also some limitations to consider. Heating to the
247 desired surface temperature (56°C) could take longer than wiping down surfaces, and there are
248 likely to be micro climates inside of the heated spaces, which may not achieve the heat and
249 humidity⁴⁹ parameters required for efficient virus inactivation. We attempted to minimize
250 microclimates inside the bus by circulating the air with fans, but the observed variability in virus
251 inactivation suggests that the additional optimization of heat and humidity conditions are required
252 to achieve optimal conditions for virus inactivation. Nevertheless, in the context of automobile
253 sanitization, heat is readily available through passive heating, through software-solutions that alter
254 the normal function of the powertrain and the climate control system, or via portable hot air
255 blowers. Other potential sources include high temperature heat systems currently used for the
256 remediation of Bed Bugs (*Cimex lectularius*) throughout the pest control industry. Most of these
257 systems can easily reach and maintain the desired inactivation temperatures of 56°C. Importantly,
258 heat permeates structures and also sanitizes the air, so long as the air and surfaces achieve the
259 desired temperature and are held for the determined amount of time. Moreover, unlike the wipe-
260 down method, heat will also inactivate aerosolized viral particles,⁴⁶ which contribute to the
261 transmission of SARS-CoV-2.^{47,48} Thus, heat appears to be a simple and superior solution,
262 overcoming several limitations of wipe-down, UV light and other sanitation methods.

263
264 In conclusion, our in vitro and in situ results indicate that 56°C heat is an efficient, inexpensive, and
265 effective method to disinfect virus laden touchpoints on common vehicle materials, and given that
266 heat is a practical, safe, and widely applicable, it should be considered as a mode of virus
267 inactivation for enclosed vehicle spaces.

270 **Acknowledgements**

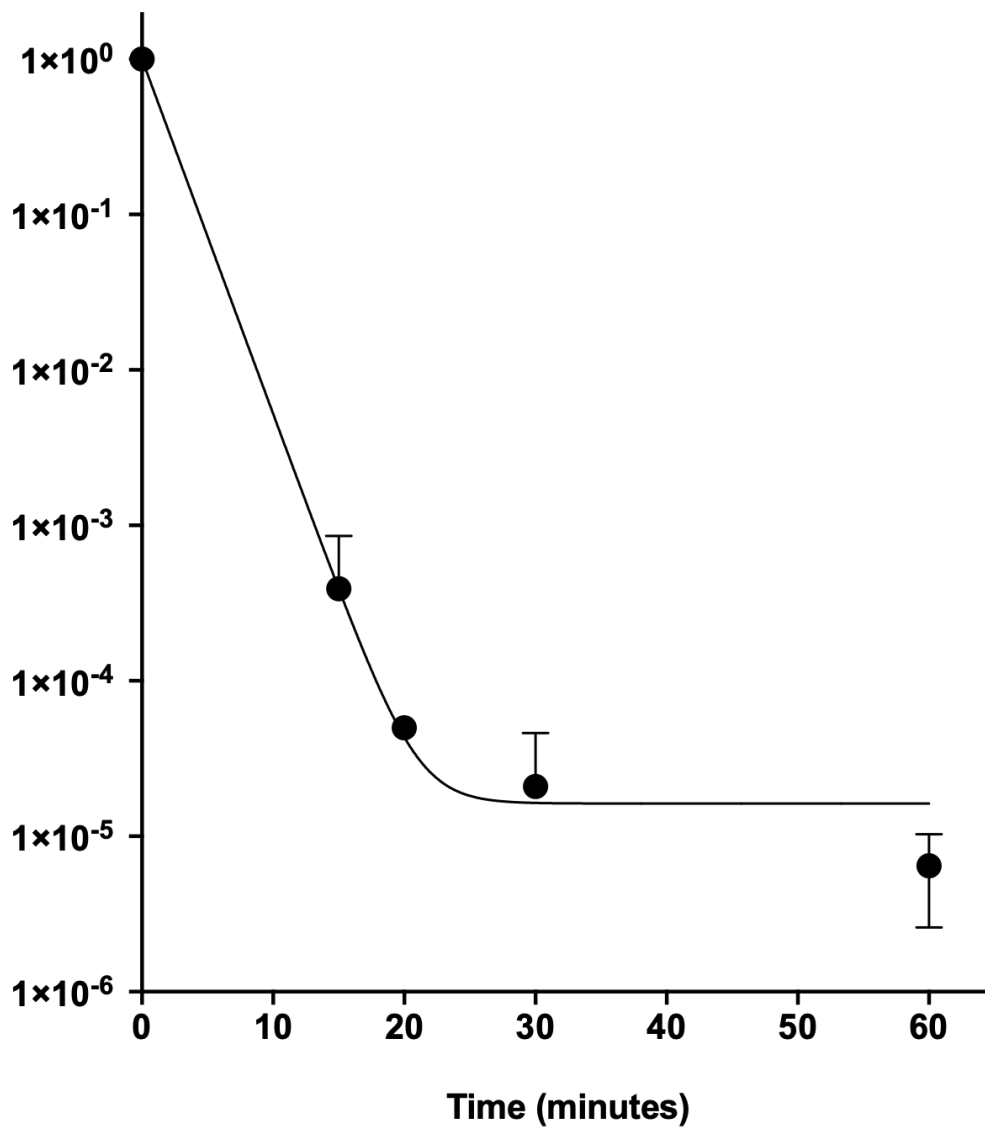
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274 optimization of the in situ experiments, the OSU Center for Automotive Research (CAR) for
275 logistical support of the transit bus experiments, and Central Ohio Transit Authority (COTA) for
276 providing an out of service transit bus and seating material samples.
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281 **Figure 1. Simplified coronavirus consensus tree.** The best heuristic results from parsimony
 282 analysis were congruent with the maximum likelihood tree. The terminal in bold represents the
 283 Bovine coronavirus (BCoV) strain Mebus and other betacoronaviruses, nested within a clade that
 284 includes human coronaviruses (HCoVs) known to cause mild disease in humans (indicated in
 285 blue). The group in red represents lineages of coronaviruses known to cause severe diseases in
 286 humans (SARS, MERS, and COVID-19). Redrawn from Fig. S1.1 in Machado et al., (2021).¹⁸



287

288 **Figure 2: Bovine coronavirus (BCoV) decay at 56°C.** BCoV (strain Mebus) suspended in MEM
289 was placed into a PCR tube and heated at 56°C for the indicated times (n=4). Unheated virus,
290 heated virus, and no virus control reactions were incubated with MDBK cells in sextuplicate for 48
291 hours, cytopathogenicity (CPE) was scored, and TCID₅₀ values were calculated. TCID₅₀ values
292 for each experiment were normalized to the unheated (time = 0) time point. The limit of detection
293 (LoD) for the CPE assay is equivalent to TCID₅₀=1. When CPE was undetectable, TCID₅₀ was set
294 to 1 (LoD). Point estimate, standard deviation, and best fit line for a single-phase exponential
295 decay are plotted. The half-life of BCoV at 56°C is 1.3 minutes (95% confidence interval = 1.0,
296 1.4).

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MATERIAL	TCID₅₀ (unheated)	TCID₅₀ (heated)	Reduction
Virus suspension (liquid)	1.98E+06	N/A	N/A
Tissue culture dish plastic	3.02E+04	nd	>99.99%
PVC black vinyl, seat and trim covering	5.50E+02	nd	>99%
PET for automotive interior fabric	1.55E+02	nd	>99%
PET stamped fabric	7.84E+02	nd	>99%
(PET or nylon 6) carpet floor mats	1.12E+02	nd	>99%
30% glass fiberfilled nylon6, mold-in-color for door handle applications	5.49E+03	nd	>99.9%
20% talc-filled thermoplastic olefin (TPO) (medium impact and high scratch) for class-A, visible interior surfaces	5.48E+04	nd	>99.99%
PVC Floor vinyl	4.06E+04	nd	>99.99%

301 **Table I: Inactivation of Bovine Coronavirus on materials found inside automobile cabins.** A
302 single spot of Bovine coronavirus (Mebus) was dried onto several typical automotive surface
303 materials, heated to a surface temperature of 56°C (50% relative humidity), and held at 56°C for
304 fifteen minutes. Infectious bovine coronavirus (mebus) was recovered from both heated and
305 unheated materials and cytopathic effects (CPE) were quantified by visual scoring 48h post-
306 infection. Nd: below the level of detection; PVC: polyvinyl chloride; PET: polyethylene
307 terephthalate; PA6: Polyamide; TPO: thermoplastic olefin.

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Location	TCID₅₀	Reduction in infectivity following incubation at 56°C for 30 minutes
Virus suspension (liquid)	2.23E+06	N/A
No heat control	5.06E+02	Referent
Driver	nd	99.5%
Front	nd	99.5%
Middle	7.73E+01	85%
Back	7.56E+01	85%

318 **Table 2: Inactivation of Bovine Coronavirus inside the cabin of a transit bus.** A single spot of
319 Bovine coronavirus (Mebus) was dried onto plastic used to form seats, virus-laden coupons of the
320 seat plastic were placed throughout the bus (Supplemental figure 2), the interior of the bus was
321 humidified and heated to a surface temperature of 56°C, and held at 56°C for thirty minutes.
322 Infectious bovine coronavirus (mebus) was recovered from both heated and unheated material and
323 cytopathic effects (CPE) were quantified by visual scoring 48h post-infection. Nd: below the level of
324 detection.

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