

1 **The nuts and bolts of SARS-CoV-2 Spike Receptor Binding Domain heterologous**
2 **expression**

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21 **Abstract**

22 COVID-19 is a highly infectious disease caused by a newly emerged coronavirus (SARS-
23 CoV-2) that has rapidly progressed into a pandemic. This unprecedented emergency has
24 stressed the significance of developing effective therapeutics to fight current and future
25 outbreaks. The receptor-binding domain (RBD) of the SARS-CoV-2 surface Spike protein is
26 the main target for vaccines and represents a helpful “tool” to produce neutralizing
27 antibodies or diagnostic kits. In this work, we provide a detailed characterization of the native
28 RBD produced in three major model systems: *Escherichia coli*, insect and HEK-293 cells.
29 Circular dichroism, gel filtration chromatography and thermal denaturation experiments
30 indicated that recombinant SARS-CoV-2 RBD proteins are stable and correctly folded. In
31 addition, their functionality and receptor-binding ability were further evaluated through
32 ELISA, flow cytometry assays and bio-layer interferometry.

33

34 **Keywords**

35 SARS-CoV-2; Receptor-Binding Domain; COVID-19; Spike protein; heterologous
36 expression; protein production.

37

38 Introduction

39 At the end of 2019, a novel respiratory pathogen responsible for the COVID-19
40 disease, namely severe acute respiratory syndrome-related coronavirus (SARS-CoV-2),
41 emerged in Wuhan, China¹. Only three months later, the virus spread worldwide causing
42 one of largest outbreak of the century that rapidly progressed into pandemic with more than
43 222 million of confirmed cases and 4,59 million deaths by September 9th ². In response to
44 this exceptional situation, an enormous effort has been made by the scientific community to
45 study and characterize the pathogen and to quickly develop safe and effective prophylactic
46 and therapeutic drugs.

47 The SARS-CoV-2 is an enveloped virus whose surface is decorated with an integral
48 membrane protein (M), an envelope protein (E), a surface spike protein (S), and an
49 additional unexposed structural nucleocapsid protein (N)^{3,4}. Among those, the Spike protein
50 is critical to recognize the host-cell receptors and for mediating viral entry, therefore it
51 represents the most studied viral component and the best candidate for drug target ^{5,6}. The
52 140 kDa SARS-CoV-2 S protein is organized into two major subunits (S1 and S2) connected
53 by a furin-cleavage site⁷. The S1 subunit contains the receptor-binding domain (RBD; aa
54 319-541), a 25 kDa domain that is directly involved in the interaction with the Angiotensin-
55 converting enzyme 2 (ACE2)^{8,9}. RBD contains nine cysteines, including eight that form
56 disulfide-bridges involved in the RBD fold. In addition, the domain displays two N-
57 glycosylation sites (Asn₃₃₁ and Asn₃₄₃) known to participate to folding, stability, and
58 function¹⁰⁻¹². Mutations occurring within this domain are constantly monitored to predict the
59 emergence of novel variants that could be naturally selected and quickly spread, such as
60 the recent isolated alpha (B.1.1.7), beta (B.1.351), gamma (P.1), and delta (B.1.617.2)
61 variants of concern¹³⁻¹⁶.

62 RBD as isolated protein is broadly used in different types of clinical and medical
63 applications (serological tests, vaccine formulation etc.)^{17–20} and therefore its *in-vitro*
64 production is of paramount importance. Mammalian and insect cells are the model systems
65 of election used for the heterologous expression of SARS-CoV-2 RBD due to its intrinsic
66 structural complexity. Attempts have also been made using other systems such as *Pichia*
67 *pastoris*²¹ or *Nicotiana benthamiana*²². Although *Escherichia coli* (*E. coli*) represents the
68 most common organism employed for the expression of recombinant proteins, its usage is
69 not recommended for challenging targets that require complex folding and/or post-
70 translational modifications such as RBD. Nevertheless, *E. coli* gathers many technical and
71 practical advantages (low-cost, easy handling) compared to other model systems that could
72 be beneficial both for research-scale and large industrial production²³.

73 In this study, we present a structural and functional comparison of the native RBD of
74 SARS-CoV-2, recombinantly produced in the three major and most frequently used
75 expression systems (*E. coli*, insect and mammalian HEK-293 cells). The characterization of
76 recombinant RBD proteins is of the utmost relevance in drug design to tackle the Covid-19
77 pandemic.

78

79 **Abbreviations**

80 ACE2, angiotensin-converting enzyme 2; BLI, bio-layer interferometry; CD, circular
81 dichroism; COVID-19, coronavirus disease-2019; ELISA, enzyme-linked immunosorbent
82 assay; FACS, fluorescence-activated cell sorting; HEK, human embryonic kidney; IgG,
83 immunoglobulin G; IMAC, immobilized metal affinity chromatography; MALDI-MS, matrix-
84 assisted laser desorption/ionization- mass spectrometry; MFI, mean fluorescence intensity/
85 geometric mean; MS, mass spectrometry; MW, molecular weight; MWCO, molecular weight
86 cut-off; OD, optical density; PMF, peptide mass fingerprint; PMTV, photomultiplier voltage;

87 POI, protein of interest; RBD, receptor binding domain; *E. coli*-RBD, receptor binding domain
88 produced in *E. coli*; HEK-293-RBD, receptor binding domain produced in HEK293 cells;
89 insect-RBD, receptor binding domain produced in insect cells; RP-UHPLC-MS, reversed-
90 phase - ultra-high performance liquid chromatography - mass spectrometry; SARS-CoV-2,
91 severe acute respiratory syndrome coronavirus 2; SEC, size exclusion chromatography; T_m,
92 melting temperature; UHPLC, ultra-high performance liquid chromatography; WHO, World
93 Health Organization;

94

95 **Results**

96 *Design, expression, and purification of SARS-CoV-2 RBD in E. coli*

97 The RBD protein (Figure 1(a)) was recombinantly expressed with a C-terminal 6x-His
98 purification tag both in BL-21 *Star* and Lemo21 cells. The Lemo21 bacterial strain allows to
99 express challenging targets such as toxic, highly insoluble, and membrane proteins by
100 reducing inclusion body formation and potential inhibitory effects on cells growth, thus
101 resulting in an increased level of properly folded products. However, only negligible amount
102 of RBD was found in the soluble fraction, even exploring alternative growing conditions
103 including lower temperature, distinct induction times, and increasing concentrations of L-
104 Rhamnose (data not shown). The target protein was totally recovered from inclusion bodies
105 with yields representing 5.2% (*Star*) and 8.1% (Lemo21) of the total protein extract (Figure
106 1(b), Suppl. Figure 1 (a)). Protein purification was carried out in the presence of denaturing
107 agents (6 M urea) followed by a slow refolding-process through an over-night dialysis
108 against buffer containing the redox pair of oxidized and reduced glutathione to induce proper
109 disulfide bond formation (Figure 1(b), Suppl. Figure 1(b)). As shown in Figure 1(c), the
110 purified *E. coli*-RBD protein shows a high degree of purity (>90%) and migrated as a single-
111 smeared band at the expected height on 4-12% SDS-PAGE (theoretical mass, 26052 Da).

112 Moreover, Western blot analysis indicated that the protein was efficiently recognized by anti-
113 His and anti-SARS-CoV-2 Spike S1 subunit antibodies (Figure 1(c)). Approximately 1.25 mg
114 of purified RBD was obtained starting from 0.5 L of bacterial culture (final yield ~2.5 mg/L).
115 Among distinct batches, concentration ranged from 0.1 mg/mL (3.8 μ M) to 0.3 mg/mL (11.5
116 μ M). Concentrations higher than 0.3 mg/mL led to protein precipitation. Finally, the
117 molecular weight and primary aminoacidic sequence of SARS-CoV-2 RBD purified from *E.*
118 *coli* were further validated by Mass-spec analysis (Suppl. Figure 1(c),(d)).

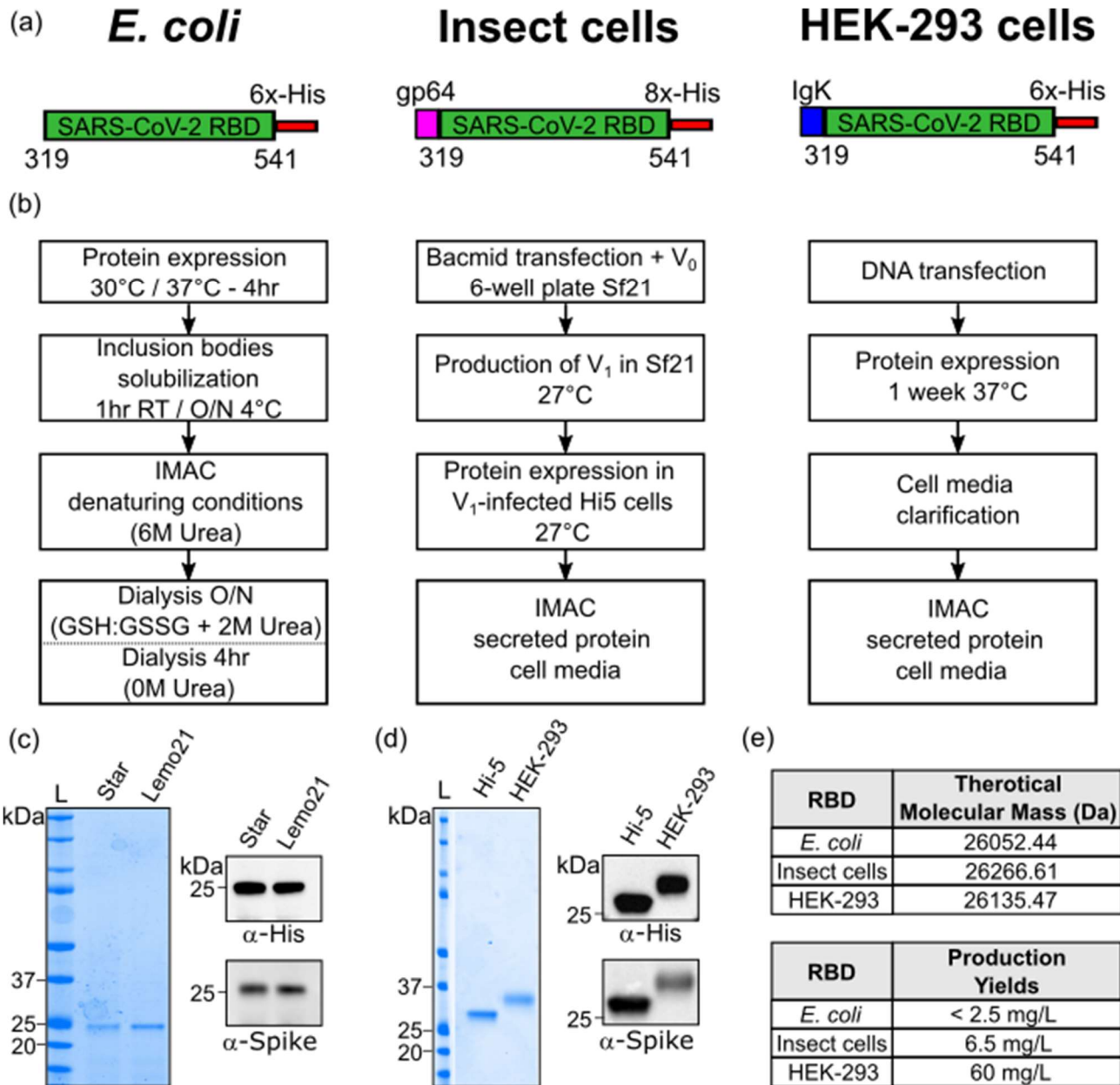
119

120 *Design, expression, and purification of SARS-CoV-2 RBD in insect and mammalian cells*

121 RBD fragment with a C-terminal 8x-His purification tag and was cloned downstream
122 of the gp64 for expression in insect cells (Figure 1(a)). Generation and amplification of
123 recombinant baculovirus were carried out in Sf21 cells, while protein expression was
124 performed in Hi-5 infected insect cells (Figure 1(b)). The soluble protein of interest (POI)
125 was secreted into culture media and purified through Immobilized Metal Affinity
126 Chromatography (IMAC) using a Ni-Nta resin (Figure 1(b), Suppl. Figure 2(a)). Isolated
127 insect-RBD migrated as a single band slightly higher than 25 kDa on 4-12% SDS-PAGE
128 (theoretical mass, 26266 Da) exhibiting a high level of purity (>95%), and it was clearly
129 detected by immunoblotting (anti-His and anti- SARS-CoV-2 Spike S1 subunit) (Figure 1(d)).
130 At a laboratory-scale, final yields were around 6.5 mg RBD per Liter of insect cells with batch
131 concentrations ranging from 0.25 mg/mL (9.5 μ M) to 0.5 mg/mL (19 μ M). The experimental
132 mass (28936 Da) of the recombinant insect-RBD determined by MALDI mass-spectrometry
133 analysis (Suppl. Figure 2(b),(c)) was higher than the theoretical one based on the amino
134 acid composition, thus suggesting the presence of glycosylations²⁴.

135 Regarding RBD expression in mammalian cells, SARS-CoV-2 RBD flanked by a C-
136 terminal 6x-His tag was cloned downstream the Ig Kappa chain-signal peptide responsible

137 for protein secretion (Figure 1(a)). Cells were transfected with DNA and left under stirring
138 and controlled CO₂ atmosphere for 1 week expressing the POI. The RBD-containing
139 medium was filtrated and the POI was purified by affinity chromatography (Figure 1(b),
140 Suppl. Figure 2(d)). The eluted protein migrates as a single-slightly diffuse band below 37
141 kDa, indicating that RBD (theoretical mass, 26135 Da) contains glycosylations. Indeed,
142 experimental mass obtained from MALDI-MS analysis was 31453 Da, confirming the
143 presence of post-translation modifications as previously reported^{21,25,26} (Suppl. Figure
144 2(e),(f)). Additionally, the eluted protein was efficiently detected by anti-His and anti-S1
145 subunit of SARS-CoV-2 Spike antibodies (Figure 1(d)). Around 800 mL of transfected cells
146 yielded 58.8 mg of pure purified protein, with batch concentrations reaching up to 1.8 mg/mL
147 (69 μM).



148

149 **Figure 1. SARS-CoV-2 RBD production in *E. coli*, insect and mammalian cells.** (a)
 150 Schematic representation of the RBD protein constructs expressed in *E. coli* (left), insect
 151 cells (middle), and mammalian HEK-293 cells (right). (b) Diagram summarizing the RBD
 152 recombinant expression from *E. coli* (left), insect cells (middle), and mammalian HEK-293
 153 cells (right) and the subsequent purification. (c) SDS-PAGE (left panel) and Western blot
 154 analysis (right panels) of *E. coli*-purified RBD protein. (d) SDS-PAGE (left panel) and
 155 Western blot analysis (right panels) of RBD fragment produced in Hi-5 insect cells and
 156 mammalian HEK-293. L = molecular weight ladder (e) Theoretical molecular masses

157 calculated according to RBD amino acid composition (above) and RBD production yields
158 (below).

159

160 *Biochemical characterization of RBD*

161 RBD produced in HEK-293, insect cells and *E. coli* were analyzed by size exclusion
162 chromatography (SEC) (Figure 2(a)). *E. coli*-RBD elutes as a single and narrow peak
163 centered at 18.7 mL whereas RBD proteins produced in HEK-293 and insect cells display
164 elution peaks shifted to lower retention volumes owing to the presence of glycosylations. In
165 fact, HEK-293-RBD elutes as a main peak centered at 15.3 mL, while RBD produced in
166 insect cells elutes as a major one centered at 16 mL and a minor one at 14.6 mL. The
167 presence of two peaks in the insect-RBD elution profile suggests the existence of at least
168 two populations of the protein showing alternative glycosylation patterns and differing from
169 the one of HEK-293-RBD. The lack of glycosylation of *E. coli*-RBD shifts the retention
170 volumes to higher values. Altogether, all the elution peaks observed are all consistent with
171 a ~30 kDa protein.

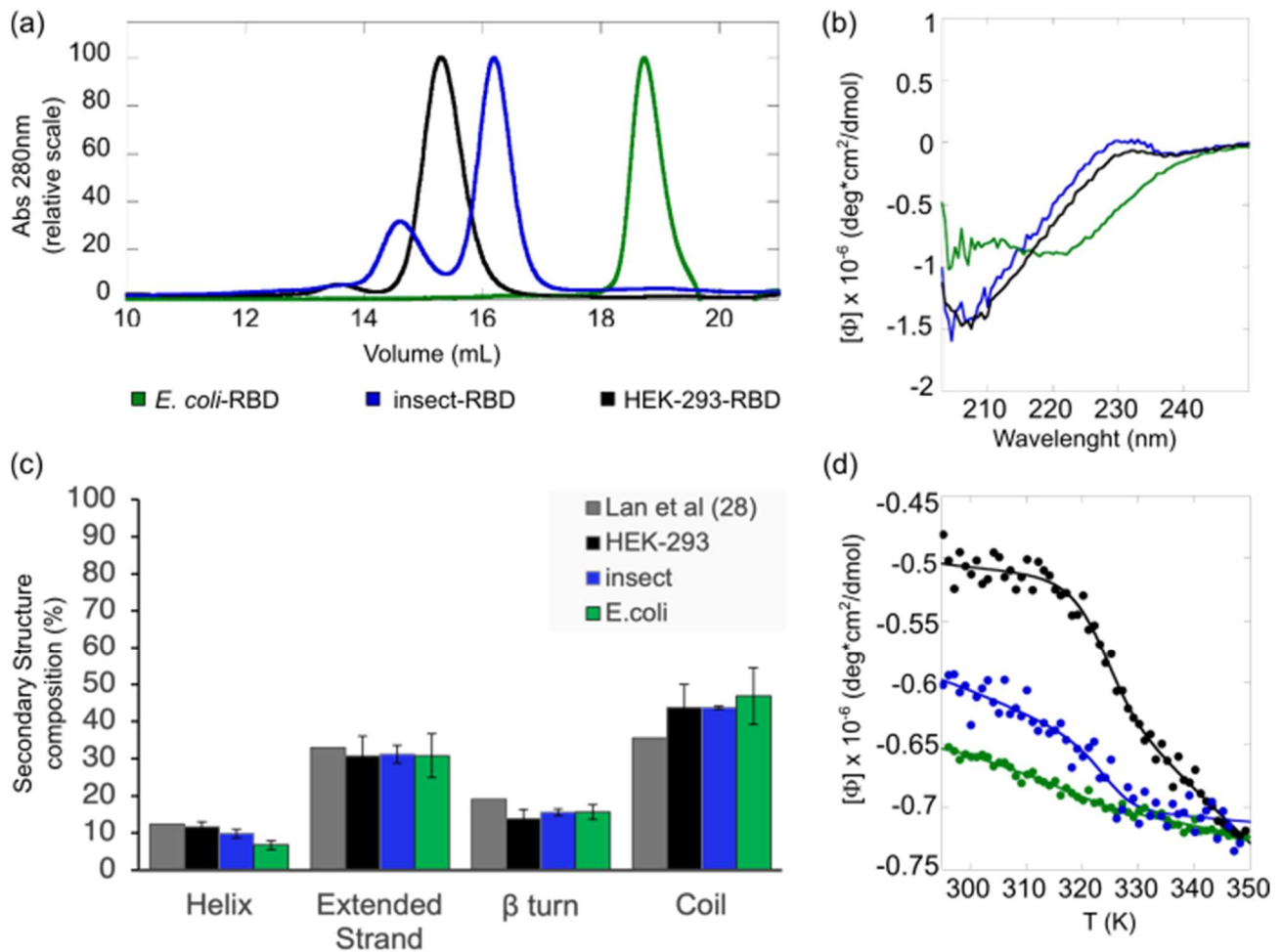
172 RBD proteins were analyzed by far-UV CD spectroscopy. The spectral profiles of
173 HEK-293-RBD and insect-RBD reported in Figure 2(b) are by-an-large identical, both
174 displaying a single minimum at ~206 nm and a maximum at ~230 nm. Conversely, the far-
175 UV CD spectrum of *E. coli*-RBD differs from those of the eukaryotic counterparts, as also
176 observed by Mycroft-West et al²⁷. However, the analysis of the secondary structure
177 composition returned an overall similar distribution (Figure 2(c)).

178 The conformational stability of RBDs was investigated by means of temperature
179 denaturation experiments: we followed the variations in far-UV CD ellipticity at 222 nm upon
180 increase of temperature from 290 K to 360 K (Figure 2(d)). The change in ellipticity,
181 monitored for each construct, followed a sigmoidal dependence upon temperature increase,

182 suggesting that the RBDs reversibly unfold. Differently to what expected for a typical folded-
183 to-unfolded transition followed by far-UV CD, the ellipticity values decrease with raising
184 temperature (no loss of CD signal).

185 The observed denaturation curves could be well fitted to a 2-state transition according
186 to equation (1). The resulting T_m values are identical within experimental error, yielding a
187 mean value of 323.1 ± 0.6 K for HEK-293-RBD, 323.1 ± 1.4 K for insect-RBD, and $322.7 \pm$
188 1.3 K for *E. coli*-RBD over three independent experiments. The estimated T_m values are
189 consistent to what previously reported for RBD produced in eukaryotic cells in similar ionic
190 strength conditions²¹. It is worth mentioning that the denaturation curve of *E. coli*-RBD shows
191 a biphasic behaviour, indicating the existence of an initial unfolding event preceding the
192 main one and taking place around 305 K (data not shown). We surmise that this initial phase
193 is likely due to a minor portion of the protein that failed refolding during sample purification
194 from inclusion bodies, probably owing to the absence of glycosylations.

195



196

197 **Figure 2. Biochemical characterization of recombinant RBD.** (a) Gel filtration
198 chromatographic profiles. Protein separation was performed at room temperature using a
199 Superdex 200 Increase 10/300 GL with 40 μ g of RBD produced in HEK-293 (black), 47 μ g
200 of RBD produced in insect (blue), 40 μ g of RBD produced in *E. coli* (green), each in 50 mM
201 Tris·HCl, 150 mM NaCl, pH 8.3. (b) Far-UV CD spectra of RBD produced in HEK-293
202 (black), insect (blue) and *E. coli* (green) cells. All spectra were collected at 20°C, using a 0.1
203 cm path length quartz cuvette. (c) The histogram reports the distribution of the secondary
204 structure content determined for the RBD proteins (at least three independent CD
205 experiments (mean \pm standard deviation)), in comparison with the secondary structure
206 composition of RBD reported by Lan et al. (dark grey bars)²⁸. (d) Thermal denaturation
207 profiles of RBD *E. coli* (green), insect (blue), and HEK-293 (black) continuously monitored
208 by far-UV CD at 222 nm over the range 290–370 K. Data were fitted using a two-state model.

209

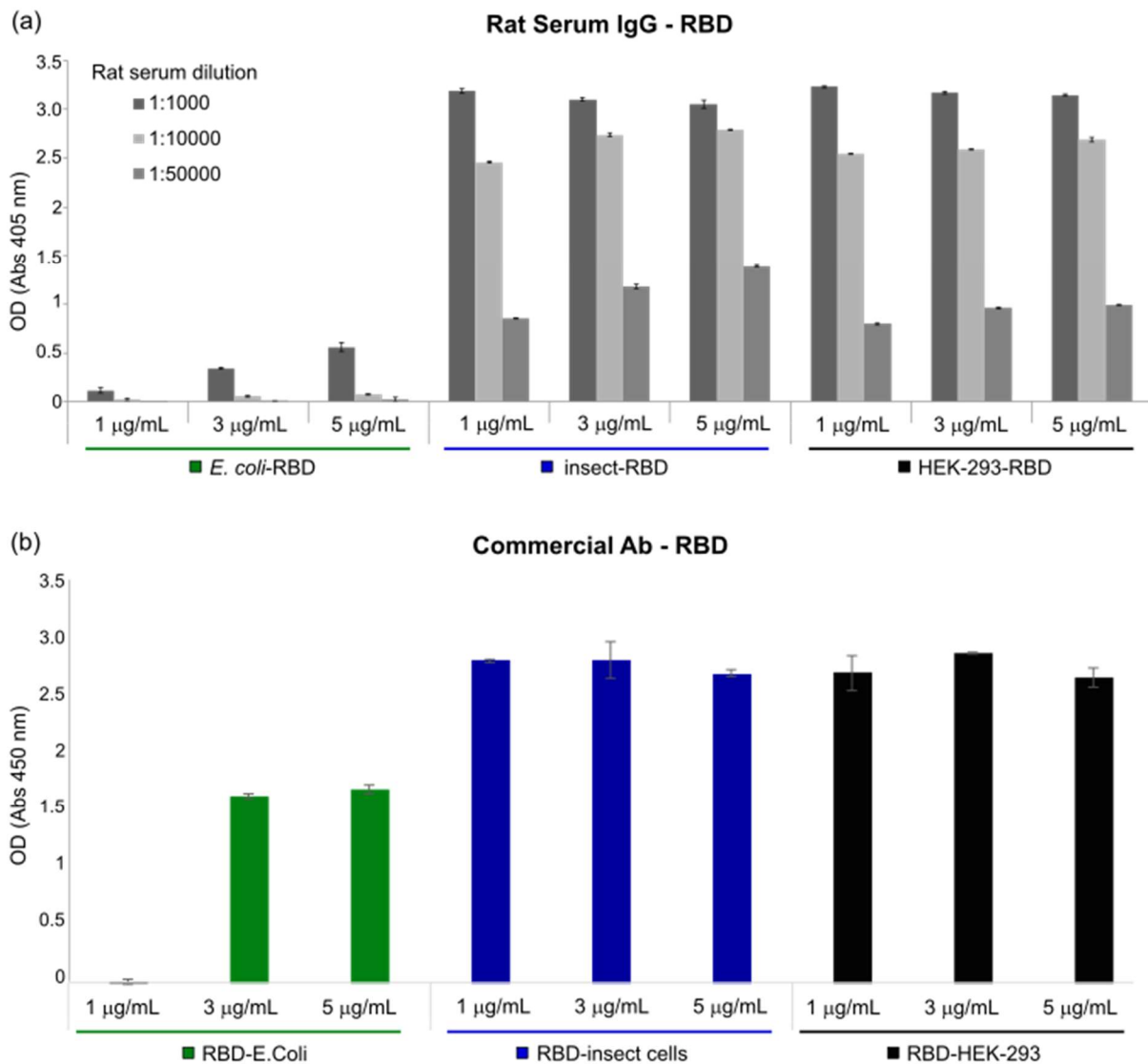
210 *ELISA assays*

211 The functionality of the RBD protein was determined through ELISA assays using
212 plates coated with RBD produced either in *E. coli*, insect or in HEK-293 cells. First, to test
213 coating conditions, 50 ng/well of RBD proteins were used for coating in 50 μ L of phosphate-
214 buffered saline (PBS) or carbonate buffer. Serially diluted (1:1000, 1:10000, 1:50000) rat
215 sera (immunized with COVID-eVax vaccine²⁹) were used to detect the optical density (OD)
216 associated with antibody-RBD interaction under distinct conditions. Significant differences
217 were observed between plates, suggesting that PBS buffer is the most efficient buffer for
218 coating (data not shown).

219 Subsequently, plates were coated with increasing RBD protein concentrations
220 (ranging between 1 and 5 μ g/mL) and serum from rats previously immunized with COVID-
221 eVax²⁹ vaccine was applied to each plate for RBD protein binding. Of note, independently
222 from protein concentration (1, 3 and 5 μ g/mL) both insect-RBD and HEK-293-RBD were
223 efficiently recognized by rat IgG, whereas rat IgG-*E. coli*-RBD interaction was much lower
224 (Figure 3(a)). The observed differences between RBD produced in *E. coli* and in insect or
225 mammalian counterparts are probably due to the major affinity of the latter ones to the IgG
226 produced in rats.

227 We also monitored the interaction between RBD and a commercial antibody against
228 the S1 subunit of SARS-CoV-2 Spike. As shown in Figure 3(b), the observed OD signal of
229 insect-RBD was not markedly different from that of HEK-293-RBD although at
230 concentrations < 1 μ g/mL, RBD from insect showed a slightly higher binding ability
231 compared to HEK-293-RBD (Suppl. Figure 3(a),(b)). In contrast, *E. coli*-RBD showed a lower
232 binding compared to HEK-293 and insect RBDs. We hypothesized that this lower binding

233 ability of RBD produced in *E. coli* may, again, be due to the presence of a sub-population of
234 the protein that failed refolding.



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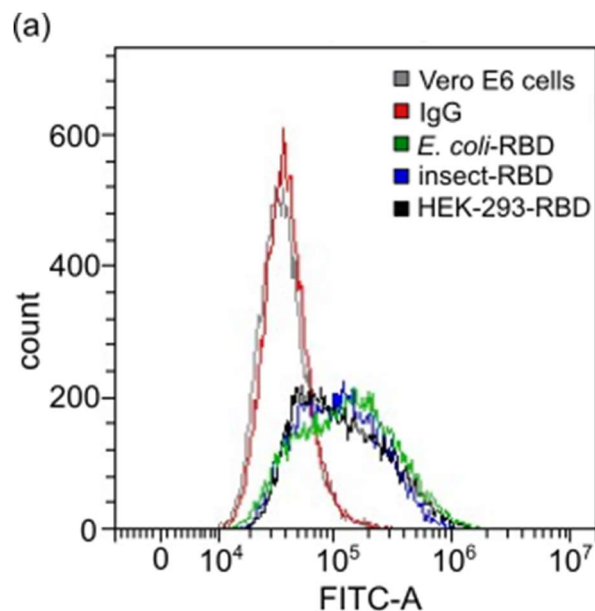
236 **Figure 3. Indirect ELISA assays** (a) Serum from immunized rat with COVID-eVax was
237 used to compare different concentrations (1, 3, 5 µg/mL) of RBD expressed in *E. coli* (green),
238 insect (blue) and HEK-293 cells (black). The y-axis represents the optical density (OD)
239 measured at 405 nm while the x-axis accounts for RBD concentrations and serum dilution
240 factors (1:1000, 1:10000, 1:50000). Bars indicate standard deviations. (b) Commercial
241 antibody against the S1 subunit of SARS-CoV-2 Spike was used to compare different
242 concentrations (1, 3, 5 µg/mL) of RBD produced in *E. coli* (green), insect (blue) and HEK-

243 293 cells (black). Optical density (OD) was measured at 450 nm and bars indicate standard
244 deviations.

245

246 *Flow cytometry assay*

247 The receptor binding ability and functionality of RBDs produced in the three presented
248 model systems were further investigated through flow cytometry. Vero E6 cells have been
249 shown to express ACE2 receptor on their apical membrane and to be susceptible to SARS-
250 CoV-2 infection^{30,31}. Thus, we tested RBD-ACE2 binding by incubating recombinant RBD
251 proteins with cultured Vero E6 cells. Figure 4 shows that all the three studied RBDs were
252 able to efficiently bind Vero E6 cells, while no signal was observed when cells were
253 incubated only with antibodies (Suppl. Figure 4). This result suggests that recombinant RBD
254 proteins are efficient in recognizing ACE2.



	Geometric Mean (MFI)
Vero E6	37617.1
IgG	40232
<i>E. coli</i>	115218
Insect	109547.3
HEK-293	115657.9

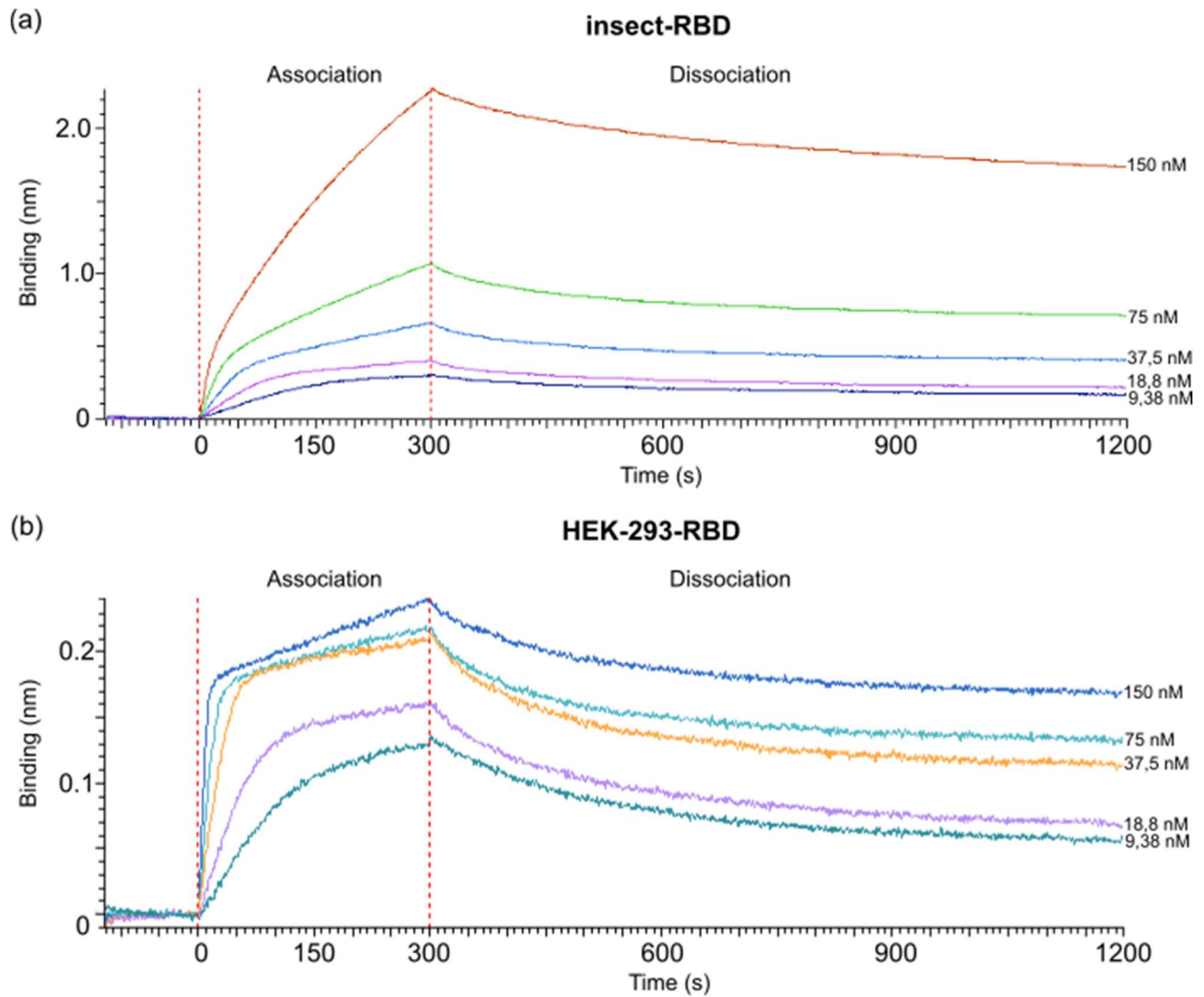
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256 **Figure 4. Flow cytometry assays.** RBD-Vero E6 cells binding experiment. (a) Gray curve:
257 Vero E6 cells alone; Red curve: Vero E6 cells incubated with only secondary antibody;
258 Green curve: Vero E6 cells incubated with *E. coli*-RBD; Blue curve: Vero E6 cells incubated
259 with Insect-RBD; Black Curve: Vero E6 cells incubated with HEK-293-RBD. Incubation with
260 RBD was followed by anti-RBD primary antibody and secondary antibody. Table represents
261 the intensity of the staining measured as geometric mean (median fluorescence intensity,
262 MFI) value.

263

264 *Bio-Layer interferometry binding assay*

265 Finally, the binding affinity to ACE-2 receptor of the RBD produced in *E. coli*, insect
266 and HEK-293 cells was evaluated using bio-layer interferometry (BLI). ACE2-hFc fusion
267 protein was immobilized onto anti-human Fc biosensor and different concentrations of RBD
268 proteins (range 150 nM – 9.8 nM) were tested to obtain association curves. After fitting, the
269 dissociation constant (K_d) of ACE2-hFc to insect-RBD and to HEK-293-RBD was determined
270 to be $7.49 \cdot 10^{-9}$ M and $5.34 \cdot 10^{-10}$ M, respectively, while much lower binding affinity was
271 observed for *E. coli*-RBD ($K_d = 1.21 \cdot 10^{-6}$ M) (Figure 5(a),(b) and Suppl. Figure 5).



Model System	K_d (M)
Insect cells	$7,49 \times 10^{-9}$
HEK-293	$5,34 \times 10^{-10}$

272

273 **Figure 5. BLI measurements.** (a) BLI profiles accounting for the binding of insect-RBD and
274 (b) HEK-293-RBD to ACE2-hFc. After a baseline, the sensorgram starts with the association
275 (0 - 300 s) of RBD to the ACE2 loaded sensor, followed by the dissociation phase (900 s).

276

277 **Discussion**

278 The emergence of the novel SARS-CoV-2 pathogen at the end of 2019, which has
279 quickly degenerated into a pandemic, has underlined the importance of immediate and
280 responsive actions from the local governments, health authorities, and the world scientific
281 community in order to tackle this situation that probably represents the biggest challenge
282 that modern society has faced. As a result, during the last two years, several vaccines have
283 been developed and many drugs are currently under screening or evaluation in clinical
284 trials³²⁻³⁴. Most of those therapeutics targets the Spike protein and more specifically its
285 receptor-binding domain, which is exposed on the viral envelope and that is directly involved
286 in receptor-binding and cell-entry. Moreover, both full-length Spike and RBD are widely used
287 as viral antigens for diagnostic tests representing a critical tool for a fast response to the
288 pandemic.

289 In this study, we provide technical insights into the heterologous expression,
290 purification, and characterization of the native SARS-CoV-2 RBD produced in *E. coli*, insect
291 and HEK-293 model systems. Bacterial RBD production was achieved by recovering the
292 protein from the insoluble fraction and through a careful process of refolding. Efforts to
293 increase its solubility by using Lemo21 *E. coli* strain failed in agreement with previous
294 attempts to produce this protein, or its ancestor (SARS-CoV RBD), in *E. coli* in its native
295 soluble form^{21,35,36}. After refolding, isolated *E. coli*-RBD showed a good degree of purity and
296 was efficiently recognized by commercial antibodies. Considering the challenging target,
297 final obtained yields were not high, but enough to carry out most of the lab-scale downstream
298 applications. In contrast, production in insect and HEK-293 cells resulted in more soluble,
299 highly glycosylated RBD proteins with yields up to 60 mg/L. The presence of post-
300 translational modifications (glycosylations) in the latter samples was indirectly observed by
301 SDS-PAGE, mass-spectrometry analysis, and size-exclusion chromatography. The nature

302 and the type of glycosylation was not further investigated. Of note, although the far-UV-CD
303 spectrum profile of the RBD from *E. coli* appears different from the one observed for HEK-
304 293-RBD and insect, the overall distribution of the secondary structure composition and the
305 measured T_m were similar among the three samples, suggesting that most of the RBD
306 expressed in bacteria recovers the proper fold, homogeneity, and conformational stability
307 even though lacking glycosylations.

308 RBD functionality was demonstrated *in-vitro* using Enzyme-linked immunosorbent
309 assay (ELISA). RBD produced in *E. coli* displayed a weak binding affinity to IgG produced
310 in rats and to commercially available antibodies while efficient response was observed for
311 both insect and mammalian derived RBDs. Remarkably, at lower concentration ($< 1 \mu\text{g/mL}$),
312 insect-RBD gave a slightly better signal than HEK-293-RBD. We also investigated the
313 capability of isolated RBDs to bind the ACE2 receptor. All the RBDs produced in this work
314 efficiently bind to Vero E6 cells as confirmed by FACS assay. ACE2-RBD binding was further
315 confirmed and quantified by bio-layer interferometry, with the bacterial-RBD displaying again
316 the lowest binding efficiency. Our data suggest that the absence of glycosylations could
317 partially affect ACE-2 binding *in-vitro* as also previously observed¹⁰. In addition to this, we
318 must consider that the presence of a sub-population of protein that failed refolding, as
319 indicated by circular dichroism and ELISA assays, might also contribute to the observed
320 lower binding efficiency of the bacterial RBD.

321 To summarize, this work offers a technical and practical overview of RBD production
322 using the three most widely used expression systems, highlighting the main advantages and
323 drawbacks, reported in Table 1. RBD obtained from both eukaryotic systems resulted in a
324 high-quality final bioproduct potentially eligible for diverse downstream applications (vaccine
325 design, diagnostic kits, drug screening etc.). However, the high costs (resources), the time-
326 consuming production, the requirement of specific equipment, and access to dedicated

327 facilities could be a limitation for many laboratories or for the industrial production. By
328 contrast, the bacterial-derived RBD offers a low production cost, a broader availability, and
329 easy handling as main advantages, which make it more accessible. However, limitations in
330 the quality of the produced sample include the absence of glycosylation that partially affects
331 protein stability and efficiency, the presence of heterogeneous folded populations, and the
332 relative low production yields which may result in a final product not eligible for some clinical
333 and medical applications. Overall, all the recombinantly produced RBDs represent valuable
334 tools for research purposes against the pandemic. Recently, expression and purification
335 strategies described in this article have been also proved to be successful in the production
336 of mutants of RBD corresponding to the variants of concern.

Model System	Cost	Production time	Yields	Glycosylation	Folding	ELISA	FACS	ACE-2 receptor binding
■ E. Coli	Low	≤ 1 week	+	No	++	+	++	+
■ Insect	Medium	2-3 weeks	++	Yes ++	+++	+++	+++	+++
■ HEK-293	High	2-3 weeks	+++	Yes +++	+++	+++	+++	+++

337

338 **Table 1. Overview of the main aspects of RBD produced in the three major model**
339 **systems.**

340

341 **Material and Methods**

342 *RBD protein production in E. coli*

343 The SARS-CoV-2 Spike Receptor Binding Domain sequence (aa 319-541, Uniprot
344 ID P0DTC2) was cloned with a C-terminal 6x-His tag into a pET-21a(+) plasmid. *E. coli* BL21
345 StarTM (DE3) (genotype: F-ompT hsdS_B (r_B⁻, m_B⁻) gal dcmrne131) competent cells, and *E. coli*
346 Lemo21 (DE3) (genotype: fhuA2 [lon] ompT gal (λ DE3) [dcm] ΔhsdS/ pLemo(Cam^R))
347 competent cells were transformed with 100 ng of plasmid of interest. A single colony was
348 incubated in 15 mL starter culture (LB) with Ampicillin (BL21 Star strain) or

349 Ampicillin/Chloramphenicol (Lemo21 strain), grown at 37°C on agitation over-night. Starter
350 culture was successively inoculated in 500 mL (LB) with antibiotics incubated at 37°C until
351 mid-log phase ($OD_{600} = 0.6$ to 0.8). Protein expression was induced with 0.5 mM isopropyl
352 β -D-1-thiogalactopyranoside (IPTG) at 30°C or 37°C for 4 hours on agitation. Cells were
353 harvested at 6'000 rpm for 10 minutes, washed once with 50 mM Tris·HCl (pH 8.0) and then
354 further centrifuged. Pellet was resuspended in a solution containing 50 mM Tris·HCl, 500
355 mM NaCl (pH 8.0) also containing a protease inhibitor cocktail (Roche 11836170001) prior
356 sonication. The suspension was then centrifuged at 11'000 rpm for 45 minutes to separate
357 soluble and insoluble fractions. The pellet containing the RBD target protein was
358 resolubilized in extraction buffer containing 50 mM Tris·HCl, 500 mM NaCl, 20% glycerol,
359 10 mM β -mercaptoethanol, 8 M urea (pH 8.0). The washed inclusion bodies were shortly
360 sonicated and left 1 h at room temperature (RT) or O/N at 4°C on agitation. Protein was
361 purified using IMAC (His-Trap, Cytiva) under denaturing conditions (Elution buffer: 50 mM
362 Tris·HCl, 500 mM NaCl, 20% Glycerol, 10 mM β -Mercaptoethanol, 6 M urea, 300 mM
363 imidazole pH 8.0). Eluted fractions were analysed by SDS-PAGE and firstly dialyzed over-
364 night against buffer containing 50 mM Tris·HCl, 500 mM NaCl, 20% Glycerol, GSH-GSSG
365 (3 mM : 1 mM), 2 M urea (pH 8.0) with slow agitation. The day after, protein solution was
366 dialyzed against 50 mM Tris·HCl, 500 mM NaCl, 1 mM TCEP (pH 8.0) or PBS 1x (pH 7.4)
367 for 4 hours. The purified *E. coli*-RBD sample protein was quantified by UV-visible
368 spectroscopy, aliquoted, and stored at -80°C.

369

370 *RBD protein production in insect cells*

371 The SARS-CoV-2 Spike Receptor Binding Domain sequence (aa 319-541, Uniprot
372 ID P0DTC2) was cloned into a pFAST-bac1 plasmid downstream of the gp64 signal
373 sequence to promote secretion, along with a C-terminal 8x-His tag for affinity purification.

374 100 ng of plasmid was transformed into DH10Bac competent cells (MAX Efficiency™
375 DH10Bac Competent Cells, Gibco #10361012) for bacmid DNA production. Each bacmid,
376 extracted from 3 mL of an O/N colony culture, was diluted in a final volume of 220 µL of
377 Sf900 III medium and then combined with a mix of 10 µL of XtremeGene (Cellfectin™ II
378 Reagent, Gibco #10362100) in 100 µL Sf900 III medium. This solution was left 15 minutes
379 at room temperature to allow complex formation, according to the manufacturer's protocol.
380 For transfection, the latter solution was added dropwise onto Sf21 cells (Gibco #11497013)
381 previously plated on a 6-well plate at 1.0×10^6 cells/well confluency. 60 hours post-
382 transfection, supernatant containing the first generation of recombinant baculovirus (V_0) was
383 harvested and amplified to obtain a high titer of virus. Hi-5 cells (BTI-TN-5B1-4) (Gibco
384 #B85502) were cultured in Express Five™ SFM (Serum-Free Media) medium (Gibco #
385 B85502 Expression Systems) at a cell density of 0.5×10^6 cells/mL and infected with
386 recombinant virus. Cells were kept at 27°C and 130 rpm for protein expression. After 72
387 hours, supernatant containing secreted RBD was collected and subjected to IMAC (His-Trap
388 Excel, Cytiva). RBD was eluted using 50 mM Tris·HCl, 150 mM NaCl, 300 mM imidazole,
389 pH 8.0). Eluted fractions were analysed on 4-12% SDS-PAGE and dialyzed over-night
390 against 50 mM Tris·HCl, 150 mM NaCl, pH 8.0 with slow agitation. Purified RBD protein was
391 quantified by UV-visible spectroscopy, aliquoted, and stored at -80°C.

392

393 *RBD protein production in HEK-293 cells*

394 C-terminal 6x-His tagged SARS-CoV-2 RBD fragment (aa 319-541, Uniprot ID
395 P0DTC2) was cloned downstream of the Ig Kappa chain-signal peptide for expression as
396 secreted protein in mammalian cells (Expi293). Cells were transfected at a concentration of
397 $\sim 3 \times 10^6$ /mL with 1 µg of DNA per milliliter of cell culture. Feed enhancers and PEN-STREP
398 were added to the cells after 20 and 24 hours, respectively. Cells were left in agitation at

399 37°C for 1 week before clarification by centrifugation at 12700 rcf. After filtration, the RBD-
400 containing supernatant was purified by affinity chromatography on a 1 mL INDIGO column
401 (Cube Biotech). Sample was diluted with binding buffer (20 mM NaPi, pH 7.4, 500 mM NaCl)
402 and loaded at 1 mL/min flowrate. Elution was carried out in the same conditions, with a
403 single step of 250 mM imidazole (20 mM NaPi, pH 7.4, 500 mM NaCl, 250 mM Imidazole).
404 Eluted protein was readily dialyzed against DPBS 1x. Isolated RBD protein was quantified
405 by UV-visible spectroscopy, aliquoted, and stored at -80°C.

406

407 *Mass-spectrometry analysis*

408 SARS-CoV-2 RBD recombinant protein(s) molecular weight and primary aminoacidic
409 sequence were determined by MALDI-MS and by peptide mass fingerprint (PMF),
410 respectively. Determination of the molecular weight was achieved by MALDI mass
411 spectrometry analysis on a MALDI Ultraextreme (Bruker, GmbH) in positive linear mode. 30
412 μ L of sample were desalted by diafiltration using Amicon filters with 3.5 kDa MWCO or by
413 Zip Tip C18 (Millipore) and 2 μ L of sample were mixed with a solution of the matrix
414 superDHB. A volume of 2 μ L of the resulting solution were deposited on the target plate and
415 left dry in the air.

416 In order to acquire information on the primary aminoacidic sequence, an aliquot of
417 each sample was reduced, alkylated, digested with trypsin, and analysed by RP-UHPLC-
418 MS/MS. RP-UHPLC-MS analysis was performed on a Q-Exactive HF-X (ThermoFisher
419 Scientific) mass spectrometer coupled with an UHPLC Ultimate 3000 RSLCnano System
420 (ThermoFisher Scientific). A volume of 1 μ L of the resulting peptide mixtures were injected
421 on a column EasySpray PepMap RSLC C18 100 Å 2 μ m, 75 μ m x 15 cm (Thermo Fisher
422 Scientific). The column oven was maintained at 35°C, the analysis was carried using a
423 gradient elution (phase A: 0.1% formic acid in water; phase B: 0.1% formic acid in

424 acetonitrile). The flow rate was maintained at 300 nL/min. The mass spectra were acquired
425 using a “data dependent scan”, able to acquire both the full mass spectra in high resolution
426 and to “isolate and fragment” the twelve ions with highest intensity present in the mass
427 spectrum. Raw data were analyzed using the Biopharma Finder 2.1 software from
428 ThermoFisher Scientific.

429

430 *SDS-PAGE and Western blot*

431 Purified proteins (500 ng) were analyzed on 4-12% NuPAGE Bis-Tris gels (Life
432 Technologies) under reducing conditions followed by Coomassie Brilliant Blue staining
433 (Invitrogen LC6060). For Western blot analysis, gels were electroblotted onto nitrocellulose
434 membranes (Bio Rad). Blots were incubated with primary antibodies in 5% non-fat dry milk
435 in PBS plus 0.1% Tween20 overnight at 4°C. Detection was achieved using horseradish
436 peroxidase-conjugate secondary antibody anti-rabbit and anti-mouse (Bio Rad #1706516,
437 #1706515) and visualized with ECL (Cytiva RPN2232). Images were acquired by using a
438 ChemiDoc™ Touch Imaging System (Bio Rad) and analyzed by Image Lab software (Bio
439 Rad).

440

441 *Antibodies*

442 The primary antibodies used in this study are: rabbit anti-SARS-CoV-2 Spike S1
443 Subunit (Sino Biological, 40150-T62), mouse anti-His Tag (Invitrogen MA1-21315).
444 Secondary antibody used are: horseradish peroxidase-conjugate anti-rabbit and anti-mouse
445 (Bio Rad #1706516, #1706515).

446

447 *Densitometric analysis*

448 Intensities of bands corresponding to RBD proteins were measured using Gel Doc
449 2000 and Image Lab software (Bio-Rad, Hercules, CA, USA) in order to measure protein
450 expression levels. Briefly, blots were acquired using the Gel Doc 2000 apparatus; images
451 were imported into the Image Lab software; contrast was adjusted such that the bands were
452 clearly visible on the blot image; area around each band was selected; background intensity
453 was subtracted from the blot image; bands were then selected by drawing a tight boundary
454 around them; intensities of the selected bands were exported in excel format file which was
455 used to perform further analysis.

456

457 *ELISA assay*

458 ELISA plates were coated with different concentrations of *E. coli*-RBD, Insect-RBD
459 and HEK-293-RBD proteins. After washing and blockade of free protein-binding sites with
460 PBS – 0.05% Tween20 - 3% BSA, different concentrations of rat serum (immunized with
461 COVID-eVax vaccine) or anti-SARS-CoV-2 Spike S1 Subunit antibody (Sino Biological,
462 40150-T62) were added to each well and incubated overnight at 4°C in PBS – 0.05%
463 Tween20 - 1% BSA. After washing, AP-conjugated goat anti-rat IgG antibody (SIGMA
464 A8438) or AP-conjugated goat anti-rabbit IgG antibody (SIGMA A8025) was added, and the
465 plates were further incubated for 1 hour at RT. Finally, 3,3',5,5'-Tetramethylbenzidine (TMB)
466 Liquid Substrate System (Sigma T8665) or alkaline Phosphatase Yellow (pNPP) Liquid
467 Substrate System for Elisa (Sigma P7998) were added as a substrate. After 30 minutes the
468 TMB reaction was stopped with the stop reagent for TMB substrate (Sigma S5814) and the
469 absorbance was measured at 450 nm, while the pNPP reaction was measured at 405nm at
470 different time points.

471

472 *FACS*

473 Vero E6 cells were incubated with RBD protein (0.45 µg/mL, final concentration)
474 followed by incubation with human anti-RBD antibody (primary antibody) (40150-D003, Sino
475 Biological) and goat anti-human IgG AF488-conjugated antibody (secondary antibody) (A-
476 11013, Thermo Fisher Scientific). Staining with only secondary antibody was used to
477 determine the level of background due to non-specific antibody binding. Each staining step
478 was performed at 4°C for 20 minutes in FACS buffer. Samples were run on a CytoFlex flow
479 cytometer (Beckman Coulter). Analysis was performed using the CytExpert software
480 (Beckman Coulter).

481

482 *CD static spectra and thermal denaturation*

483 Far-UV (200-250 nm) circular dichroism (CD) spectra of the SARS-CoV-2 HEK-293-
484 RBD and (insect) were recorded using 0.6 mg/mL protein solution in PBS pH 7.4 and 0.3
485 mg/mL protein solution in 50 mM Tris·HCl, 150 mM NaCl, respectively. CD spectra of the *E.*
486 *coli*-RBD were monitored at 0.5 mg/mL protein concentration in 50 mM Tris·HCl, 150 mM
487 NaCl, 1 mM TCEP, 20% glycerol, pH 8. All CD static spectra were collected at 20°C,
488 scanning at 50 nm/min, using a 0.1 cm path length quartz cuvette (Hellma, Plainview, NY)
489 and a JASCO-815 spectropolarimeter equipped with a Jasco programmable Peltier element
490 (Jasco, Easton, MD, USA). For each sample five scans were averaged and scans
491 corresponding to buffer solution were averaged and subtracted from the sample spectra.
492 Results are expressed as the molar ellipticity ($[\theta]$). The formula used to calculate the molar
493 ellipticity is: $[\theta] = (\theta \times MW)/(C \times L \times 10)$, where $[\theta]$ is the molar ellipticity, θ the experimental
494 ellipticity in mdeg, MW the molecular weight of the protein in Daltons, C the protein

495 concentration in mg/mL, and L the path length of the cuvette in cm. Secondary structure
496 composition was assessed using the BeStSel analysis server^{37,38}.

497 CD thermal denaturation experiments were followed at 222 nm, heating from 20 to
498 90°C at a rate of 1 °C min⁻¹ controlled by a Jasco programmable Peltier element (Jasco,
499 Easton, MD, USA). The dichroic activity at 222 nm and the photomultiplier voltage (PMTV)
500 were continuously monitored in parallel every 1.0 °C³⁹. Data were fitted to a standard two-
501 state denaturation⁴⁰, according to the equation (1):

$$502 \quad \Delta G_{D-N} = \Delta H_m \left(1 - \frac{T}{T_m}\right) + \Delta C_p \left[T - T_m - \left(T \ln \frac{T}{T_m}\right)\right]$$

503 where ΔG_{D-N} is the free energy of the unfolding process, T_m is the melting temperature that
504 corresponds to midpoint of the thermal denaturation, ΔH_m is the enthalpy of denaturation at
505 the transition midpoint, and ΔC_p is the change of heat capacity of denaturation. The latter
506 parameter is related to the amount of hydrophobic area that becomes exposed to solvent
507 upon unfolding and it is constant for a given protein. To a first approximation, the melting
508 temperature (T_m) of unfolding has been estimated using the ΔC_p value reported for a α -
509 chymotrypsin (241 amino acids)⁴¹. All denaturation experiments were performed in triplicate.

510

511 *Size exclusion chromatography*

512 Analytical gel filtration chromatography was performed using a Superdex 200
513 Increase 10/300 GL SEC column (Cytiva, USA) coupled to an HPLC system (Azura System,
514 Knauer- Berlin, Ge) equipped with a UV-vis absorbance detector (Smartline 2520, Knauer-
515 Berlin, Ge). The column was equilibrated with 50 mM Tris·HCl pH 8.0, containing 150 mM
516 NaCl. A total of 40 μ g of HEK-293-RBD, 47 μ g of Insect-RBD and 40 μ g of *E. coli*-RBD were
517 injected into the column and eluted at a flow rate of 0.75 mL/min in isocratic mode. Elution
518 profile was followed at 280 nm at room temperature. The shape of the elution profiles and

519 the difference between HEK-293-RBD, Insect-RBD, and RBD (*E. coli*) were observed
520 reproducibly in three independent experiments.

521

522 *Bio-layer interferometry (BLI)*

523 Binding studies were carried out using the Octet Red system (Forte Bio). All steps
524 were performed at 25°C with shaking at 600 rpm in a 96-well plate (microplate 96 well, F-
525 bottom, black, 655209, from Greiner bio-one) containing 200 µL of solution in each well.
526 Kinetics buffer 1x (cat. No.18-1105, Forte Bio) was used throughout this study for samples
527 dilution and for sensors washing.

528 Kinetic assays were performed by first capturing ACE2-hFc using anti-human Fc
529 Octet biosensors (Anti-human IgG Fc Capture Biosensors, cat. No. 18-5060, FORTEBIO).
530 Biosensors were soaked for 10 min in 1x kinetic buffer followed by a baseline signal
531 measurement for 60 s and then loaded with ACE2-hFc recombinant protein (10 µg/mL) for
532 300 s (until the biosensor was fully saturated). After a wash step in 1× kinetic buffer for 120
533 s, the ACE2-Fc-captured biosensor tips were then submerged for 300 s in wells containing
534 different concentrations of antigen (RBD *E. coli*, insect, and HEK-293) to evaluate
535 association curves, followed by 900 s of dissociation time in kinetic buffer. The ACE2-hFc
536 captured biosensor tips were also dipped in wells containing kinetic buffer to allow single
537 reference subtraction to compensate for the natural dissociation of captured ACE2-hFc.
538 Biosensor tips were used without regeneration.

539 The binding curve data were collected and then analysed using data analysis
540 software version 12.0 (FORTEBIO). Binding sensorgrams were first aligned at the last 5
541 seconds of the baseline step average. The single reference subtraction binding
542 sensorgrams were globally fit to a 1:1 Langmuir binding model to calculate K_d values.

543

544 **Conflict of interest**

545 Mariano Maffei, Grazia Vitagliano, Shaila Sellathurai, Federica Bucci, Alessia Muzi and
546 Valerio Chiarini are employees of Takis and Evvivax companies. Mirco Compagnone is
547 employee of NeoMatrix. Luigi Fedele is a former employee of Takis company. Giuseppe
548 Roscilli and Emanuele Marra are co-founders of Takis and Evvivax companies.

549 The other authors declare no conflict of interest.

550

551 **Author Contributions**

552 **Mariano Maffei:** Conceptualization; Investigation; Supervision; writing-original draft; writing-
553 review and editing. **Linda Celeste Montemiglio:** Investigation; writing-review and editing.
554 **Grazia Vitagliano:** Investigation; editing. **Luigi Fedele:** Investigation. **Shaila Sellathurai:**
555 Investigation. **Federica Bucci:** Investigation. **Mirco Compagnone:** Investigation. **Valerio**
556 **Chiarini:** Investigation. **Cécile Exertier:** Investigation. **Alessia Muzi:** Investigation.
557 **Giuseppe Roscilli:** Resources; writing-review and editing. **Beatrice Vallone:** Resources,
558 writing-review and editing. **Emanuele Marra:** Conceptualization; Supervision; resources,
559 writing-review and editing.

560

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714 **Supporting information**

715 Additional supporting information may be found online in the Supporting Information section.

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