Thorax Vibration and Force Generation During Non-Flight Behaviors in Carpenter Bees (*Xylocopa*: Apidae): Implications for Floral Buzzing

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Abstract

Approximately 10% of flowering plant species conceal their pollen within tube-like poricidal anthers. Bees extract pollen from poricidal anthers via floral buzzing, a behavior during which they apply cyclic forces by biting the anther and rapidly contracting their flight muscles. Vibration dislodges pollen from the interior anther locule walls and causes pollen grains to exit the anther pores. The success of pollen extraction during floral buzzing relies on the direction and magnitude of the forces applied by the bees, yet these forces have not been previously quantified. In this work, we developed an experiment to simultaneously measure the directional forces and thorax kinematics produced by carpenter bees (*Xylocopa californica)* during defensive buzzing, a behavior regulated by similar physiological mechanisms as floral buzzing. We found that the buzzing frequencies averaged about 130 Hz and were highly variable within individuals. Force amplitudes were on average 170 mN, but at times reached nearly 500 mN. These force amplitudes were 30 – 80 times greater than the weight of the bees tested. The two greatest forces occurred within a plane formed by the bees' flight muscles. Force amplitudes were moderately correlated with thorax displacement, velocity and acceleration amplitudes but only weakly correlated with buzzing frequency. Linear models developed through this work provide a mechanism to estimate forces produced during non-flight behaviors based on thorax kinematic measurements in carpenter bees. Based on our results, we hypothesize that carpenter bees leverage vibration amplification to increase the motion of poricidal anthers, and hence the amount of pollen ejected.

1. Introduction

Pollination is essential to the reproduction of flowering plants (angiosperms). A large percentage of such plants conceal their pollen in tube-like anthers (called poricidal anthers) that expose pollen to the environment only through narrow holes or pores [1], [2]. Pollen is extracted from poricidal anthers through bees performing a behavior called "floral buzzing" [3]–[9]. During floral buzzing, a bee grips the anther with its mandibles and rapidly contracts its flight muscles. The subsequent vibration dislodges pollen from the anther's interior locule walls and eventually causes it to be ejected from the anther's apical pores [10], [11]. Much of the pollen is collected on the bee's abdomen and legs, where it may eventually be transferred to the reproductive organs of another flower as the bee continues to forage. This type of pollination is essential to economically important crops (e.g., tomatoes, chilies, eggplant, blueberries, cranberries, kiwi fruit) that are valued at over 130 billion USD annually [12]. However, declines in floral buzzing bee species may jeopardize the production of such crops [13]. Companies have begun to develop artificial systems to supplement natural buzz pollination [14], but these artificial systems may lack the efficiency of their natural complements. This is in part because the mechanics of floral buzzing, in particular the forces generated by a vibrating bee, are understudied.

The forces imparted to a poricidal anther from a buzzing bee originate with the action of internal sets of antagonistic fibrillar muscles known as the indirect flight muscles (IFMs) [15]. The large fibrillar flight muscles of a bee include the dorsal-ventral muscles (DVM) and the dorsal-longitudinal muscles (DLM) [16]. The two DLM muscle sets extend nearly parallel to the long axis of the body, centrally located, and attach to the anterior and posterior surfaces of the inner thorax. The two DVM muscle sets extend approximately along the shorter ventral axis of the body and attach to the dorsal and ventral surfaces of the inner thorax. During flight, small thorax deformations caused by muscle contraction are amplified into large flapping via a linkage system called the wing hinge [17].

The IFMs regulate non-flight behaviors as well, including floral buzzing [18] and

defensive buzzing, a behavior intended to deter predators and gain release for the bee [19].

Though both governed by the IFMs, thorax kinematics during flight and non-flight behaviors are

distinct, in part because the wings are disengaged during the latter [1]. Disengaging the wings

lowers the inertia of the wing-thorax system and may cause thorax vibration frequency and/or

amplitude to increase. For example, vibration frequency and velocity amplitudes are

considerably higher during defensive behaviors than they are during flight in species of bumble

bees [19] and stingless bees [20]. Thorax kinematics differ between non-flight behaviors as well.

In *Bombus terrestris*, buzzing frequencies are approximately 250 Hz and 300 Hz during

defensive and floral buzzing respectively, compared to around 130 Hz during flight [19].

Similarly, velocity amplitudes are about 200 mm/s and 250 mm/s during defensive and floral

buzzing respectively, and 60 mm/s during flight [19].Thus, thorax kinematics during defensive

buzzing and floral buzzing are substantially more similar to one another than they are to the

thorax kinematics observed during flight.

Despite extensive work to characterize the thorax kinematics during floral buzzing and

other non-flight behaviors, the forces generated during floral buzzing, and in what directions

they act, are unknown. Knowledge of the force profiles generated by buzzing bees, coupled with

structural models of poricidal anthers [21], would enable us to predict how buzz-pollinated

anthers deform under realistic dynamic loading. This would in turn facilitate the development of

mechanical artificial pollination systems that emulate natural bee pollinators. At the same time, a

better understanding of force generation in buzz pollinating bees can help us better understand

the ecology of pollinators, such as the physical mechanisms underpinning specialist and

generalist behavior between bees and the specific flowers they pollinate. For example, floral

buzzing bees may leverage vibration amplification by specializing on pollinating anthers with

natural frequencies within their buzzing frequency range.

The first objective of this study was therefore to measure the time-resolved, directional

force generation of buzzing carpenter bees during non-flight behaviors. We measured force

generation during defensive buzzing, which is regulated by the same physiological mechanisms

as floral buzzing [22]. Defensive buzzing has been used as a proxy for floral buzzing because it

can easily be initiated in a laboratory setting by lightly pinching or agitating the bee [23]–[25]. By

contrast, floral buzzing requires the presence of an anther, and the dynamic response of the

anther may distort force measurements. However, defensive buzzing is not a perfect proxy for

floral buzzing, since recent evidence suggests thorax vibration frequency, velocity and

acceleration may be modestly higher (~20-30%) during floral buzzing compared to defensive

buzzing [19]. At the same time, if kinematic properties such as velocity or acceleration amplitude

are highly correlated to force amplitude during defensive buzzing, it may be possible to

approximate the forces produced during floral buzzing based upon reported kinematic quantities

which are more easily measured. Thus, the second objective of this study is to identify what

thorax vibratory properties (frequency, velocity amplitude, etc.) are most strongly correlated with

force generation.

2. Materials and Methods

2a. Specimen Collection

We used adult female carpenter bees *Xylocopa (Xylocopoides) californica arizonensis* for all

experimental studies. Live bees were collected from sites around Pima and Santa Cruz

Counties (AZ) on August 20, 2020; September 27 and 29, 2020; and October 11 and 13, 2020.

All subjects were obtained from within their tunnel nests inside one year old sotol (*Dasylirion*

wheeleri) dried inflorescence stalks (Figure 1). In these cases, whole stalks containing nests

were removed, entrances sealed with a rope knot, and brought to a lab setting where the stalks

were split longitudinally with a beekeeper's hive tool. Resident bees within were then transferred

immediately to 15 mL plastic Eppendorf tubes with added ventilation holes. Due to this

collection method, all adults were most likely young adults. A moist piece of cardboard was

added to line each Eppendorf tube to physically support the bees and for added moisture. The

tubes were then refrigerated at 4°C for 1 – 6 days. Prior to shipment, tubes were insulated with

a Blue Ice pack and/or Styrofoam cylinder, all of which was contained within a cardboard

cylinder for shipping. Bees were shipped overnight to the site of the subsequent experiments

(Montana State University, Bozeman, MT), with all shipments arriving within one week or less of

initial field collection.

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110   *Figure 1. Dried Sotol stalks where carpenter bees were collected. Note the presence of larvae and pupae.*

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2b. Experimental Design

We developed an experiment to measure the directional forces and thoracic vibrations

during defensive buzzing in carpenter bees. Forces were measured using a high-sensitivity six

axis Nano17-E force-torque transducer (ATI Industrial Automation, Apex, NC, USA) with 3.125

mN force resolution in each axis. We mounted a cylindrical post to the force transducer (Figure

2) that bees were fixed to during experimental trials. The post was 3D printed using a FormLabs

Form 2 SLA printer (Formlabs, Somerville, MA, USA) with proprietary tough resin, which has

properties similar to Acrylonitrile Butadiene Styrene (ABS). The plastic post had a natural

frequency of 715 Hz. Initial testing indicated that bees produced higher-order force harmonics

that extended to frequencies past the post's natural frequency. To identify if post stiffness

influenced force generation or thorax vibration, we 3D printed a second post from continuous

carbon fiber with 37% triangular infill using a Markforged X7 printer (Markforged, Watertown,

MA, USA). The carbon fiber post increased the first resonant frequency of the system to 1400

Hz. During experimental trials, thorax deformation velocity was measured using a non-contact

laser vibrometer (Polytec, PSV-400, Hudson, MA, USA) at the thoracic scutum. The scutum had

adequate reflectance and did not require treatment with reflectance enhancing agents. We

numerically integrated and differentiated to calculate thorax displacement and acceleration,

respectively.

Bees were refrigerated at 4°C degrees prior to experimentation. Cold-anesthetized insects

were mounted to a wooden toothpick by their mandibles via low temperature hot glue. Glue was

extended to the labrum and clypeus to provide additional adhesion so that the bee could not

free itself during experimentation. The toothpick was subsequently glued to the post and

trimmed to match the post's length. After mounting, the bees were left to warm up at ambient

room temperature for 5-10 minutes. We then lightly pinched (with metal forceps) the bee's hind

tarsus or tibia to initiate defensive buzzing and repeated when the bee quiesced. We recorded

at least 2 minutes of buzzing per insect. Five subjects each were tested on the plastic and

carbon fiber posts for a total of ten individuals. The bee's DVM and DLM flight muscles were

approximately aligned with the force transducer's x and z axes respectively, and the

transducer's y-axis runs medially-laterally (Figure 2). A representative video of a defensively

buzzing bee is included in the manuscript supplementary material.

The bees were free to move their body during experimentation, which posed challenges for

data collection. The orientation of the head is fixed, but the bee can twist its thorax and

abdomen or reposition its legs as it attempts to free itself. While muscle forces are transmitted

to the post primarily through a rigid connection at the bee's mandibles, a small force component

may be transmitted through the bee's legs as well. The motion of the bees' body may influence

force directionality. We consequently discarded trials where the vibrometer signal exceeded a

prescribed noise level. High vibrometer noise is associated with poor optical reflectance, which

occurs when the bee is moving and the scutum plane is not normal with respect to the

measurement laser. Numeric criteria for data exclusion are described in the following section.

Figure 2. Experimental set-up. (A) CAD model. Dimensions are in millimeters. (B) Carpenter bee mounted to a
carbon fiber post. Note the vibrometer laser spot on the dorsal surface of the bee thorax. The cartesian basis shown
in the lower left corner defines force directions. The x and z axes most closely align with the insect's DVM and DLM
muscle groups, respectively.

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2c. Data Analysis

Time-series force and velocity data were acquired at a sampling rate of 10 kHz and were

post-processed in MATLAB 2020B. We applied a bandpass filter with a low frequency cut-off of

10 Hz and a high frequency cut-off of 2000 Hz. Each trial was then divided into equal intervals

of 1024 samples, where each interval overlaps 50% with the previous interval. We established

two criteria that each interval must satisfy for inclusion in tabulated data. First, the root-mean-

squared (RMS) value of the force recorded in the x-axis must exceed 10 mN. This criterion is

designed to exclude periods of quiescence. Second, the RMS value of the unfiltered velocity

magnitude between 2.5 – 5 kHz must be less than 0.5 mm/s p-p. This criterion excludes

intervals in which the optical reflectance is low, which indicates a high angle of incidence

between the scutum and vibrometer laser. On average, 514 intervals per bee met the inclusion

criterion (min = 35, max = 1336, std = 420).

For each valid interval, we tabulated maximum values for forces in the x, y and z directions

as well as thorax integument velocity. To determine thorax oscillation frequency, we applied a

Hamming window to each velocity time series and subsequently converted the time series to the

frequency domain via a Fast Fourier Transform (FFT). The Hamming window is designed to

reduce spectral leakage. We use MATLAB to identify velocity magnitude peaks that exceeded 1

mm/s p-p and that were spaced at least 20 Hz from adjacent peaks. In most cases, the velocity

magnitude occurs at some fundamental frequency and several integer harmonics thereof; we

report only the dominant frequency where most of the vibrational energy occurs in the present

research. A representative data set is shown in Figure 3.

Figure 3. Representative velocity measurements. (Top) Time series data over one second of continuous buzzing.
(Middle) Individual interval from which thorax kinematics and force values are calculate. (Bottom) FFT magnitude of
interval data. Thorax oscillation frequency is estimated from each velocity interval FFT. Note the frequency harmonics
superimposed on the fundamental oscillation frequency.

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2d. Statistics

To test whether measurements were affected by the post type, mixed model ANOVA was

performed using bee (i.e., individual specimen ID) as a random effect and post as a fixed effect.

For all models, significance was set *a priori* to $p < 0.05$. Responses were natural-log

transformed if necessary to satisfy ANOVA assumptions of residual normality and

homoscedasticity. All statistical analyses were performed using Minitab (v.18).

Then, we performed linear regression to fit models relating peak force to thorax vibration

frequency, displacement, velocity, and acceleration. We performed this regression on

measurement intervals for the entire tested population as well as for individual bees. When

regressing peak force against thorax kinematic amplitudes, we divided each measurement

interval into four subintervals. Subdividing intervals improved time resolution of force and

kinematic measurements and the correlations between the two. For each linear model, we

determined intercept, slope, and Pearson's correlation coefficient.

3. Results

3a. Effect of Post Material

Post material did not significantly influence buzzing frequency, peak forces in any direction, or

displacement, velocity, and acceleration amplitudes ($p > 0.05$ for effect of post for each test). As

a result, we can average measurements between the carbon and plastic post groups. For both

post materials, low magnitude force harmonics extended to frequencies comparable to the

system's resonant frequency. The force magnitude evaluated at frequencies near the system's

resonant frequency will consequently be amplified. The extensive higher-order harmonics

indicate that force is applied to the post by the bees in short periodic pulses rather than

harmonically. Nonetheless, bees did not excite the post resonance. Force amplitudes therefore

reliably indicate the peak forces transmitted to the post by the bees.

3b. Force Generation and Directionality

Interval data for buzzing frequency and displacement, velocity, and acceleration amplitudes are

shown in Figure 4. Kinematic data averaged across the population are shown in

Table 1. There has been limited data reported for the *X. californica* during defensive buzzing, so

we compare our findings to kinematics reported for other Hymenoptera in the text that follows.

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219   *Figure 4. Thorax kinematics (frequency, peak displacement, velocity, acceleration) over all intervals for all carpenter*
220   *bee individuals (1-10 on the x-axis).*

224 *Table 1. Thorax kinematics (frequency and displacement/velocity/acceleration amplitudes) averaged across the*
225 *population (n = 10).*

Quantity	Mean	Standard Deviation	Q1	Q3
Frequency (Hz)	133.5	20.8	121.3	148.0
Displacement (μm)	32.0	8.6	24.7	40.6
Velocity (mm/s)	98.1	24.8	82.0	120.7
Acceleration (m/s^2)	91.0	19.1	78.2	103.4
F_x (mN)	172.3	46.9	139.9	203.3
F_y (mN)	67.3	19.3	64.0	80.0
F_z (mN)	115.1	36.3	83.2	133.1

The population-averaged 133.5 Hz buzz frequency fell within the 110 – 240 Hz range

reported for a wider range of Hymenoptera [22], but was lower than 250 Hz frequency reported

for smaller *Bombus terrestris* [19]. Mean displacement (32.0 μm) and velocity amplitudes (98.1

mm/s) were about 27% and 50% lower respectively compared to those measured in *Melipona*

seminigra [20], and approximately 85% and 50% lower respectively than those measured in

Bombus terrestris [19]. Mean acceleration amplitudes (91.0 m/s^2) occurred within the 60 – 200

m/s^2 range reported for various Hymenoptera [22]. Kinematics quantities were highly variable

and modulated in time within individuals. Similarly large variations in frequency and

accelerations have been observed in a wide range of hoverflies and bees [22] as well as several

species in the bumblebee taxa [26] .

The forces amplitudes for individual bees are shown in Figure 5. Force data averaged

across the population are shown in

Table 1. The largest forces occurred in x (172.3 mN) and z (115.1 mN) directions, which

form a plane containing the bee's IFMs (Figure 2). Compared to the forces generated in the x

direction, forces in the z and y directions were about 32% and 57% lower respectively.

Individually, only one bee (subject 4, Figure 5) produced forces in the y direction on the same

order as those produced in the z direction. Average forces were highly variable across the

population as well as within individuals. To our knowledge, there is no published force data to

compare our measurements against. However, reported magnitudes are on the same order as

those produced by bumble bee muscle during studies where the muscle is artificially actuated

ex-vivo [27].

Figure 5. Force amplitudes by direction over all intervals for all individuals. Force amplitudes in the x, y, and z
directions are indicated by F_x, F_y and F_z, respectively.

3c. Correlations Between Thorax Kinematics and Force

Thorax oscillation frequency and displacement/velocity/acceleration amplitudes are shown

against peak force in the x-direction (F_x) for all measurement intervals for all bees in Figure 6.

Across the population, F_x was weakly negatively correlated (r=-0.11) with buzzing frequency and

moderately positively correlated with displacement (r=0.41), velocity (r=0.53) and acceleration

amplitudes (r=0.51). The intercepts for displacement, velocity and acceleration models were

75.3 µm (95 % CI [73.5 76.9]), 65.13 mm/s (95 % CI [63.6 66.6]) and 66.04 m/s^2 (95 % CI [64.5

67.6]) respectively. The slopes for displacement, velocity and acceleration models were 1.82

µm/mN (95 % CI [1.77 1.87]), 1.00 mm/s/mN (95 % CI [0.97 1.02]) and 1.06 m/s^2/mN (95 % CI

[1.04 1.09]).

Linear models for individual bees are shown in Table 2. The models relating thorax

kinematics to force amplitudes for individual bees have higher Pearson correlation coefficients

compared to the population models in almost all cases, which may suggest some anatomical

variation between the animals tested. Velocity and acceleration amplitudes have slightly higher

correlation coefficients compared to displacement, indicating that velocity and acceleration

amplitudes are better predictors of peak force.

272
273 *Figure 6. Scatter plots of thorax vibration frequency and peak displacement, velocity, and acceleration against peak*
274 *force in the x-direction for all measurement intervals. Linear models shown in red.*

282 *Table 2. Linear models relating peak thorax displacement/velocity/acceleration to peak force in the x-direction. 'Total'*
283 *indicates linear model for all measurement intervals for all carpenter bee individuals.*

	Displacement (µm)			Velocity (mm/s)			Acceleration (m/s²)		
Bee	**Slope**	**Intercept**	**r**	**Slope**	**Intercept**	**r**	**Slope**	**Intercept**	**r**
1	2.01	76.4	0.59	1.19	42.6	0.77	1.35	44.0	0.70
2	1.03	107.2	0.59	1.031	107.2	0.59	1.27	82.0	0.72
3	1.42	92.0	0.81	1.42	92.0	0.81	1.21	133.7	0.72
4	1.88	41.6	0.41	1.88	41.6	0.41	1.83	34.8	0.56
5	0.88	9.8	0.62	0.87	9.8	0.62	1.38	-0.2	0.72
6	1.02	15.5	0.79	1.02	15.5	0.79	1.27	-9.6	0.81

7	3.91	-8.9	0.52	1.49	8.5	0.68	1.33	18.6	0.57
8	1.61	46.8	0.62	1.31	-12.1	0.85	1.29	6.8	0.85
9	1.85	54.3	0.42	1.44	-6.3	0.67	1.45	13.8	0.57
10	-0.24	117.8	-0.08	1.29	52.1	0.54	0.635	88.7	0.46
Total	1.82	75.3	0.41	1.00	65.1	0.53	1.07	66.0	0.51

4. Discussion

Floral buzzing and other non-flight behaviors regulated by the IFMs are critical to the foraging

ecology and defense of many Hymenoptera. Nonetheless, the forces generated during these

behaviors, and how they relate to the kinematics of the thorax, are not well understood. In this

study, we developed an experimental approach to simultaneously measure thorax vibration and

the directional forces produced during defensive buzzing in *X. californica*, a behavior that serves

as a proxy of floral buzzing. Here, we discuss the implications of our findings within the context

of floral buzzing.

During floral buzzing, forces originate at an insect's IFMs and are transmitted through

the flexible neck joint and the mandibles to the poricidal anther [2]. The applied forces deform

the anther and the resulting motion of the interior locule walls transfers kinetic energy to the

pollen grains, which eventually exit the anther pores. The amount of pollen released is positively

correlated to the anther's vibration amplitude and the duration of the bees' buzz [10], [11]. The

bee can increase the anther's vibration amplitude (and consequently, pollen release) by: (1)

increasing the amount of force applied to the anther, or (2) by exciting the anther near one or

more of its resonant frequencies [28]. The force magnitudes and frequencies of floral buzzing

are thus critical to successful pollen release and subsequent collection.

Peak forces generated by carpenter bees averaged about 170 mN but approached 500

mN in some cases. These peak forces are approximately 30 – 80 times greater than the body

weight of the insects considered (6.1 ± 0.81 mN, n = 10). Because force magnitudes are

positively correlated with displacement/velocity/acceleration amplitudes (Figure 6), and

velocity/acceleration amplitudes are greater during defensive buzzing than flight for other bee

species [19], the forces produced during floral buzzing are likely even larger than those reported

here for defensive buzzing. Application of large forces to small anther, which often weigh

fractions of millinewtons [29] and have relatively low flexural rigidity [30], would cause them to

deform considerably.

In addition to large force magnitudes, the frequencies achieved by buzzing bees may

facilitate pollen release as well. Buzzing frequencies averaged about 130 Hz and were fairly

consistent across the population (Figure 4). Stamen natural frequencies (where the stamen

includes a narrow filament supporting the poricidal anther) have been reported from about 45 –

300 Hz across several species of *Solanum* flowers [29]. The proximity of the buzzing

frequencies to the stamen natural frequencies suggests that bees leverage vibration

amplification to increase anther deformation. Vibration amplification in this context means that a

structure will deform more under dynamic loads at certain frequencies than it will deform under

static loads of the equivalent magnitudes. Exciting a structure near one of its natural frequencies

evokes a large vibration amplification factor [28], and thus reduces the applied force threshold

required to excite the anther to the point of pollen release.

Furthermore, our results suggest that carpenter bees may be able to finely adjust their

buzzing frequencies to maintain a high degree of vibration amplification between anthers.

Though average buzzing frequencies were similar across the population, all individuals had the

ability to modulate their buzzing frequency considerably (Figure 4). This implies that, within a

range, the insect could modulate its buzzing frequency to coincide with the natural frequency of

the specific anther. Indeed, bumblebees have been shown to adjust their excitation frequency

based on the biophysical characteristics of the flower type they are pollinating [31]. In addition to

modulating their primary buzzing frequency, carpenter bees extend their excitation bandwidth by

delivering forces in repetitive impulsive loading rather than harmonically. Repeated impulses

have frequency content that begin at the primary buzzing frequency and extend to integer

harmonics thereof (Figure 3). During floral buzzing, force harmonics may excite anthers with

resonant frequencies higher or lower than the insect's predominant buzzing frequency where

most vibration energy occurs.

In addition to force magnitudes and frequencies, the direction in which forces are

applied to the poricidal anther dictates its dynamic response as well. Previous studies indicate

that some spatial axes of anthers have higher vibration amplification factors compared to others

[32], [33]. This can in part be described by the vibration modes of the anther, where a vibration

mode is the spatial vibratory pattern a structure follows if excited at one of its natural

frequencies. Recent numerical studies suggest that bees excite a specific axial-bending type

vibration mode during floral buzzing (Figure 7) [21]. To maximize the vibration amplification of

this mode, bees should apply forces in the direction and at the location in which the modal

displacement is highest and at a frequency that corresponds to the mode's natural frequency.

Bees produced the largest forces in the x and z directions (Figure 2), and usually bite and

transmit forces to the anther at a location about ¾ from its tip (though to our knowledge, this bite

location has not been rigorously quantified). Figure 7 resolves the axial-bending mode into x

and z modal displacements and shows a force vector at a location where a bee may bite (for

detail on the anther structural used to estimate this vibration mode, there reader is referred to

[21]). Interestingly, the axial-bending mode bees are hypothesized to excite during floral buzzing

indeed has relatively large modal displacements in both x and z directions at the typical forcing

location. Thus, the predominant forcing directions observed in this study further support the

hypothesis that bees are able to leverage vibration amplification during floral buzzing on

Solanum anthers.

Figure 7. We hypothesize that bees excite this axial-bending mode during floral buzzing. The top and bottom figures
show the modal displacement of the axial-bending mode in the x and z directions respectively. The force vector
indicates the approximate direction and location a bee may apply forces to the anther. Note that modal displacements
are arbitrary in units, and only indicate how points on a structure move in relation to one another if that mode is
excited.

Lastly, we turn our attention to the relationship between thorax kinematics and force

generation. Force amplitude was only weakly correlated with buzzing frequency, but was

moderately positively correlated with displacement, velocity and acceleration amplitudes (Figure

6). This result is expected; to increase the deformation of their thorax, the insect should

increase the forces acting on the thorax walls. In general, the buzzing frequencies and thorax

vibration velocity and acceleration amplitudes are about 20% – 30% higher during floral buzzing

than they are during defensive buzzing, at least in some species [19]. Assuming the same linear

model holds for both defensive and floral buzzing behaviors, an assumption that must be tested,

we would expect that the forces generated during floral buzzing would be approximately 20% –

30% higher than those measured here.

However, linear models relating thorax kinematics to force amplitudes usually had higher

correlation coefficients for individual bees than the total population, in part because of

differences in slopes and intercepts between individual bee models (Table 2). Variation in model

slopes may arise from natural variation between individual bees. The stiffness of the thorax, for

example, varies between individual honeybees [17] and individual hawkmoths [34]. If carpenter

bee thoraxes have similar stiffness variability, stiffer thoraxes will require higher forces to deform

during flight or other behaviors. Owing to variation between individuals, the population-wide

linear models presented in this work are most appropriate for approximating the order of

magnitude of peak forces for carpenter bees when displacement, velocity or acceleration

magnitudes are known. Further research should be conducted to determine if the linear model is

applicable to other floral buzzing species, or if other regression variables (e.g., insect mass or

intertegular distance) must also be considered.

Competing Interests

The authors declare no competing interests.

Author Contributions

M.J.: conceptualization, data curation, formal analysis, investigation, methodology, project

administration, writing - original draft, writing - review & editing; S.B.: conceptualization,

resources, writing - review & editing; C.C.: methodology, investigation; K.B.: resources, writing -

review & editing; C.H.: methodology, visualization, writing - review & editing

Data Availability

Processed data is available at https://zenodo.org/record/5533016#.YVJbp5rMKUk.

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