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Shiitake mycelium fermentation improves digestibility, nutritional value, flavor and functionality of plant proteins.

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ABSTRACT

Plant proteins can serve as inexpensive and environmentally friendly meat-replacements. However, poor taste characteristics and relatively low nutritional value prevent their full acceptance as meat substitutes. Fermentation of food has been historically used to improve the quality of foods. In this work we describe the improvement in digestibility, nutritional value, physical properties, and organoleptic characteristics, of a pea and rice protein concentrate blend through fermentation with shiitake mushroom mycelium. Ileal digestibility pig studies show increases in the DIAAS for the shiitake fermented pea and rice protein blend turning the blend into an “excellent source” of protein for humans. The fermentation also increases the solubility of the protein blend and reduces the content of the antinutrient compounds phytates and protease

25 inhibitor. Mass spectrometry and sensory analyses of fermented protein blend indicates that
26 fermentation leads to a reduction in off-note compounds substantially improving its organoleptic
27 performance.

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33 INTRODUCTION

34 Plant-based protein foods are emerging as alternative to animal derived protein (Sexton et
35 al., 2019). Several advantages make plant protein an ideal replacement to meat; however, two
36 main drawbacks prevent their full acceptance in the food space. In general, the nutritional value
37 of unprocessed single source plant protein for humans is often inferior to that of animal protein
38 sources. By themselves, proteins derived from pea (*Pisum sativum*) and rice (*Oryza sativa*) are
39 deficient in lysine, methionine and some branched-chain amino acids (Gorissen et al., 2018), and
40 are therefore considered of lower nutritional quality (USDA, 2013). However, if combined in
41 correct proportions, pea protein and rice protein may complement each other to deliver a blend
42 with an ideal balance of indispensable amino acids that is adequate for human nutrition. In 1991
43 the Food and Agriculture organization (FAO) and World Health Organization (WHO) introduced
44 the Protein Digestibility Corrected Amino Acid Score (PDCAAS)(FAO/WHO, 1991). This
45 concept is based on the assumption that a protein blend's nutritional value is determined not only
46 by the amino acid profile, but also by the ability of the human gastrointestinal tract to hydrolyze
47 individual proteins and by the rate at which free amino acids are absorbed into the blood stream
48 (FAO, 2013). Although the PDCAAS score has been widely adopted to describe protein
49 nutritional value, it is calculated from the total tract digestibility of crude protein (CP) and based
50 on the assumption that all amino acids (AAs) in CP have the same digestibility. However, the
51 digestibility of CP is not representative of the digestibility of all AAs because individual AAs are
52 digested with different efficiencies (Stein et al., 2007). Moreover, fermentation of the free AAs
53 by the lower intestine microbiome can affect fecal AA excretion and hence alter the PDCAAS
54 values (Sauer & Ozimek, 1986). Therefore, measuring digestibility at the distal ileum (the end

55 of the small intestine) provides the most realistic estimate of AA bioavailability as compared to
56 total tract digestibility (Cervantes-Pahm et al., 2014). Based on these facts, in 2013 the FAO
57 introduced the Digestible Indispensable Amino Acid Score (DIAAS) as a method to evaluate
58 protein quality (Wolfe et al., 2016). Because DIAAS is calculated by measuring ileal digestibility
59 of individual AAs, it more accurately describes the true nutritional value of dietary protein than
60 the PDCAAS method (Bailey & Stein, 2019). Additionally, DIAAS method provides a more
61 precise assessment of protein quality for a blend of different dietary protein sources. Nonetheless,
62 PDCAAS is still widely used in North America as measurement of protein quality.

63 Protein digestibility is also partially dependent on the solubility of the protein material
64 and the presence of residual antinutrients such as protease inhibitors and phytic acid (Afify et al.,
65 2012). Cereal grains and legumes contain several protease inhibitors of major concern (Samtiya
66 et al., 2020). Particularly pea is rich in trypsin inhibitors (Avilés-Gaxiola et al., 2018) while rice
67 bran is known to contain considerable amounts of the oryzacystatin-I (OC-I), a rice cystatin
68 (cysteine protease inhibitor) which binds tightly and reversibly to the papain-like group of
69 cysteine proteinases (Abe et al., 1987). Although mounting scientific evidence is starting to
70 reveal extended health benefits of plant antinutrients (Lajolo & Genovese, 2002), the
71 removal/reduction of such compounds in plant protein concentrates remains highly desirable to
72 increase digestibility of proteins. More often, antinutrients complex with proteins forming
73 precipitates that are not easily accessible by gastric digestive enzymes (Joye, 2019). Phytic acid
74 is the main storage of phosphorous in seeds of legumes and cereals (Reddy et al., 1982). Due to
75 its 6 phosphate groups, phytic acid acts as a powerful chelating agent, interfering with absorption
76 of key minerals such as zinc, iron, magnesium and calcium in the gastrointestinal tract during
77 digestion (Bohn et al., 2008). Moreover, because phytate can sequester Ca^{2+} and Mg^{2+} , co-factors

78 of digestive proteases and α -amylases, it can indirectly impair digestion (Deshpande & Cheryan,
79 1984; Khan & Ghosh, 2013). A direct inhibitory effect of phytate on these enzymes has also
80 been proposed (Sharma et al., 1978). Therefore, the presence of phytate in protein concentrates
81 has the potential of negatively impacting digestibility in several ways and consequently lowering
82 the nutritional quality of plant proteins. Removal of phytates greatly improves the nutritional
83 value of foods and several methodologies are employed in the food industry to eliminate their
84 presence (Gupta et al., 2015). Phytases, the enzymes responsible for hydrolyzing phytic acid into
85 inositol and phosphate (Lei et al., 2013) are widely distributed among microorganisms, including
86 fungi such as shiitake (Jatuwong et al., 2020).

87 The other main disadvantage of plant derived proteins are their undesirable organoleptic
88 characteristics. Specifically, plant proteins often display off-flavors, which makes their
89 incorporation into meat or dairy analog products challenging. For example, plant proteins such as
90 pea proteins are associated with beany aromas due to the presence of the volatiles 3-alkyl-2-
91 methoxypyrazines (galbazine) and have bitter flavors associated with plant lipids and saponins
92 (Gläser et al., 2020; Roland et al., 2017).

93 In this work we describe the improvement in digestibility, nutritional value, and
94 organoleptic characteristics of FermentIQ[®] protein (Soni Bhupendra, Kelly Brooks, Langan Jim,
95 Hahn Alan, 2018), a shiitake-fermented pea-rice protein concentrate blend, as compared to the
96 same unfermented pea and rice protein blend.

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98 **MATERIALS AND METHODS**

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100 *Ileal Digestibility Studies*

101 Two diets were formulated with the unfermented and fermented protein blends included
102 in one diet each as the only AA containing ingredient. The third diet was a nitrogen-free diet that
103 was used to measure basal endogenous losses of CP and AA. Vitamins and minerals were
104 included in all diets to meet or exceed current requirement estimates for growing pigs. All diets
105 also contained 0.4% titanium dioxide as an indigestible marker, and all diets were provided in
106 meal form.

107 Nine castrated male pigs at 10 weeks of age (initial BW: 28.5 ± 2.3 kg) were equipped
108 with a T-cannula in the distal ileum and allotted to a triplicated 3×3 Latin square design with 3
109 pigs and 3 periods in each square. The number of pigs exceeded the recommended minimum
110 number of pigs needed to obtain reliable values for DIAAS(FAO, 2014). Diets were randomly
111 assigned to pigs in such a way that within each square, one pig received each diet, and no pig
112 received the same diet twice during the experiment. Therefore, there were 9 replicate pigs per
113 treatment. Pigs were housed in individual pens (1.2 x 1.5 m) in an environmentally controlled
114 room. Pens had smooth sides and fully slatted tribar floors. A feeder and a nipple drinker were
115 also installed in each pen.

116 All pigs were fed their assigned diet in a daily amount of 3.3 times the estimated energy
117 requirement for maintenance (i.e., 197 kcal ME per $\text{kg}^{0.60}$). Feeding and collection of fecal
118 samples and ileal digesta samples followed procedures described previously (Mathai et al.,
119 2017).

120 At the conclusion of the experiment, ileal samples were thawed, mixed within animal diet,
121 and a sub-sample was collected for chemical analysis. Ileal digesta samples were lyophilized and
122 finely ground prior to chemical analysis. Fecal samples were dried in a forced-air oven and
123 ground through a 1 mm screen in a Wiley Mill (model 4, Thomas Scientific) prior to chemical

124 analysis. All samples were analyzed for dry matter (DM; Method 927.05) and for CP by
125 combustion (Method 990.03) at the Monogastric Nutrition Laboratory at the University of
126 Illinois Champagne, IL. All diets, fecal samples, and ileal digesta were analyzed in duplicate for
127 titanium (Method 990.08; Myers et al., 2004). The two proteins, all diets, and ileal digesta
128 samples were also be analyzed for AA [Method 982.30 E (a, b, c)](Horowitz et al., 1957).

129 Values for apparent ileal digestibility (AID) and standardized ileal digestibility (SID) of
130 CP and AA were calculated (Stein et al., 2007), and standardized total tract digestibility (STTD)
131 of CP were calculated as well (Mathai et al., 2017). Values for STTD and SID were used to
132 calculate values for PDCAAS and PDCAAS-like, and DIAAS, respectively, as previously
133 explained (Leser, 2013; Mathai et al., 2017).

134 The protocol for the animal work was reviewed and approved by the Institutional Animal Care
135 and Use Committee at the University of Illinois (Protocol Number 16113).

136 *Solubility*: Solubility of protein samples was calculated as:

$$\% \text{ Solubility} = \frac{m_{\text{dry powder filtrate}}}{m_{\text{dry powder total}}} = \frac{m_{\text{dry powder filtrate}}}{m_{\text{initial powder total}} - \% \text{Moisture} * m_{\text{initial powder total}}}$$

137 Sample moisture was calculated after placing 5g of protein powder in a desiccator and recording

138 the dried weight, as follows: $\% \text{Moisture} = \frac{m_{\text{initial powder}} - m_{\text{dry powder}}}{m_{\text{initial powder}}} * 100\%$

139 Dry powder filtrate was calculated by dissolving 2.5 g of dried sample in 50 ml at room
140 temperature and adjusting the pH to either 3, 5, 6, 7, or 8, with 1M HCl or 1M NaOH. Samples
141 were mixed thoroughly and centrifugated at 9000 RPM for 10 minutes. Supernatant was vacuum
142 filtrated using GE Whatman 47mm Grade 4 filter papers (GE) and the weight recorded.

143 *Phytate Measurement*: Phytic acid was measured by Eurofins Scientific, Luxembourg, by the
144 method of stable phytate-iron complex formation in dilute acid solution.

145 *Enzyme inhibition assays:* Trypsin inhibition assay was performed by Eurofins Scientific
146 (Method AOC S Ba 12-75). Chymotrypsin was performed by Reaction Biology Corporation,
147 Malvern, PA (<https://www.reactionbiology.com>). Papain and subtilisin inhibition assays were
148 performed as previously described⁴³. Briefly, inhibitory activity was assessed by incubating 0.5
149 mL extract of fermented product with 0.5 mL of commercial papain (EC 3.4.22.2) or subtilisin
150 (EC 3.4.21.62) and incubating at 37°C for 15 min. Then, 5 mL of a casein solution (0.65% w/v)
151 was added to the assay solution and the mixture was further incubated at 55°C for exactly 10 min.
152 Inhibitory activity was measured by obtaining the difference between the enzyme activity in the
153 absence and in the presence of the fermented protein blend.

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155 *GC-O and CHARM (Combined Hedonic Aroma Response Measurement) analysis:* identification
156 of volatile compounds in fermented and unfermented protein blend samples was done by gas
157 chromatography/olfactometry (GC/O) using human “sniffers” to assay for odor activity among
158 volatile analytes as previously described (Acree & van Ruth, 2003).

159 *Sensory Panel Assessment:* The powdered unfermented and fermented protein blend samples
160 were used at 10% in room temperature water and mixed. Sensory testing was performed by
161 Sensation Research, Mason, OH (<https://sensationresearch.com/>) using a combination of
162 Spectrum MethodTM and Quantitative Descriptive Analysis (QDA) (Hootman et al., 1992).
163 Trained descriptive panelists used full descriptive analysis technique to develop the language,
164 ballot, and rate profiles of the products on aroma. Eleven panelists were trained for 2 sessions
165 with 2 individual evaluations per sample for data collection. Eleven trained panelists
166 (experienced from prior protein consensus panels) evaluated appearance for all samples
167 immediately after mixing to capture initial scores and minimize variability. Data were analyzed
168 using Senpaq: Descriptive Analysis - Analysis of variance (ANOVA).

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RESULTS

171 **Digestibility of fermented pea and rice protein blend**

172 The use of pigs as models for humans was recommended due to the impracticality of
173 obtaining ileal digesta from humans and because pigs are better models for humans than rats
174 (FAO, 2013). Subsequently, DIAAS in both animal and plant proteins have been determined
175 using the pig model the same way as was done in this experiment (Cervantes-Pahm et al., 2014;
176 Mathai et al., 2017)

177 Nutritional analysis of the unfermented and fermented protein blends indicated that the
178 CP content was similar in both samples with 77.57% and 76.77%, respectively (Table 1).
179 Concentrations of total indispensable AA were also similar in the two protein blends, with the
180 unfermented blend containing 37.51% and the fermented blend containing 35.88%. However, the
181 concentration of Lysine (Lys) was approximately 25% greater in the unfermented sample
182 compared with the fermented sample.

183 The Apparent Ileal Digestibility (AID) and Standardized Ileal Digestibility (SID) of CP
184 did not differ between the unfermented and the fermented pea-rice protein concentrate (Table 2).
185 In addition, the AID and SID of all indispensable and dispensable AA did not differ between the
186 two proteins.

187 The PDCAAS values were calculated using the FAO recommended scoring
188 patterns(Leser, 2013) for “young children” (6 months to 3 years) and for “older children,
189 adolescents, and adults” (3+ years) (Table 3), and found not to be different between unfermented
190 and fermented protein blends for both age groups. For young children, PDCAAS values were
191 similar to those calculated for children 2 to 5 years, with the unfermented and fermented proteins

192 having PDCAAS values of 86 and 91, respectively. For PDCAAS values calculated for older
193 children, unfermented and fermented proteins had values of 101 and 108, respectively. The first
194 limiting AA when compared with the AA requirements was SAA and Lys for unfermented
195 protein and fermented protein, respectively, for both age groups.

196 DIAAS was calculated for “young children” and for “older children, adolescents, and
197 adults” (Sotak-Peper et al., 2017) (Table 4). The DIAAS values calculated for both age groups
198 were greater ($P < 0.05$) for the fermented than for the unfermented pea-rice protein. For young
199 children, the DIAAS was 70 and 86 for unfermented and fermented proteins, respectively, which
200 represents a 23% increase. For older children, adolescents, and adults, the DIAAS was 82 and
201 102 for unfermented and fermented proteins, respectively, which represents a 24% increase. The
202 first limiting AA in the proteins when compared with the AA requirements for both age groups
203 was SAA and Lys for unfermented and fermented proteins, respectively.

204

205 **Solubility and antinutrient levels of fermented pea and rice protein blend**

206 To determine if the fermentation process also impacts physical properties of the pea and
207 rice protein blend, the solubility of the fermented and unfermented protein concentrate blends
208 was calculated across a wide range of pH. The dissolved solids of three independently fermented
209 protein blend samples were consistently higher than that of unfermented protein blend (raw pea +
210 rice) showing an increase at all pH values (Figure 1). The minimal increase in dissolved solids in
211 the fermented samples over the mixture of raw materials was 2-fold and occurred at pH 5, while
212 the highest increase was 3-fold, at pH 8.

213 To assess the reduction of protein inhibitors of key proteases due to the fermentation
214 process, inhibitory enzyme assays were conducted. No changes in trypsin, chymotrypsin and

215 subtilisin inhibition were observed between unfermented and fermented protein blends (data not
216 shown). A substantial reduction in papain inhibition was observed when comparing unfermented
217 (3.4 IU/g protein blend) in comparison to the unfermented (0.6 IU/g protein protein) blend (Figure
218 2).

219 The presence of residual phytate in plant protein can negatively affect protein digestibility. To
220 evaluate the ability of shiitake fermentation to remove phytic acid the levels of phytate were
221 measured in both unfermented and fermented protein blends. The percentage of phytic acids in
222 the unfermented and fermented protein blends were 1.25% and 0.68%, respectively. These
223 results indicate changes in physical properties and chemical composition of the fermented
224 protein blend.

225 **Organoleptic characteristics of fermented pea and rice protein blend**

226 To characterize and quantify changes in volatile compounds associated with the
227 organoleptic profile of unfermented and fermented pea and rice protein concentrate mixtures,
228 both protein blends were subjected to GC-MS and GC-olfactometry and Combined Hedonic
229 Aroma Response Measurement (CHARM) analyses. The results indicate a decrease in the earthy,
230 beany, potato and mustard off-notes in the fermented protein blend compared to the unfermented,
231 while those associated with fatty and musty are increased (Figure 3, Supp Table1-5). The
232 analysis also indicates an overall change in the relative abundance of volatile compounds in the
233 fermented protein blend as compared to the unfermented one (Figure 4A). Several compounds,
234 including galbazine, methyl mercaptan, methional and a sesquiterpene similar to bergamotene
235 (bergamotene-like) were described as imparting unpleasant off-flavors. Specifically, off-notes
236 compounds methional, methyl mercaptan, bergamotene-like compound which are present in the
237 unfermented protein blend were substantially reduced in the fermented protein blend by 40%,

238 78%, 99% respectively. Moreover, the potent beany off-notes associated with (galbazine) present
239 in the unfermented protein blend were not detected in the fermented sample (Figure 4B). To
240 further understand the aroma profile of the fermented and unfermented protein blends, a sensory
241 evaluation was carried out by a trained sensory panel of 11 eleven people. The sensory results
242 correlate well with data from CHARM analysis, indicating a statistically significant decrease in
243 pea and rice notes and overall improvement aroma of the fermented blend (Table 5). The GC-MS
244 data also reveals a relative increase in the oxylipins: 1-octen-3-one; 2,6- decadienal; 2,4-
245 nonadienal and 2,3 butanedione in the fermented protein blend as compared to the unfermented
246 blend (Figure 4A; Supp Table 1; Suppl Figure1), however this change was not reflected in the
247 sensory profiles provided by the sensory panel. In fact, 2,3 butanedione had a positive impact to
248 the sensory profiling of the fermented protein blend. All together, these results indicate an
249 improvement in the organoleptic characteristic in the fermented pea and rice protein
250 concentration blend versus the unfermented protein blend.

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DISCUSSION

255 A major disadvantage of plant proteins is their comparatively lower nutritional quality
256 relative to animal derived protein. Results of the ileal digestibility study demonstrated that
257 PDCAAS was greater for the shiitake fermented protein compared with the unfermented protein,
258 which indicates that the fermentation process may have changed the structure of the proteins and
259 thereby made them more digestible. The observations that for both age groups, DIAAS values
260 for the fermented protein was 23-24% greater than for the unfermented protein further indicates

261 that fermentation increased the value of the proteins. Proteins with a DIAAS value between 75
262 and 100 are considered “good” sources of protein whereas proteins with a DIAAS >100 are
263 considered “excellent” proteins (Leser, 2013); in this sense, the shiitake fermentation process
264 transformed a good protein source into an excellent one for individuals older than 3 years. The
265 relatively lower increase in PDCAAS versus DIAAS is likely because the fermentation of
266 proteins in the hindgut equalizes the digestibility of protein between different sources even if the
267 ileal digestibility of amino acids is different. The reason the PDCAAS values, regardless of
268 protein and age group, were all greater than the DIAAS values is that although the same scoring
269 pattern was used, the digestibility of crude protein, which is used in the calculation of PDCAAS
270 values, was greater than the digestibility of the first limiting amino acid. However, because the
271 digestibility of amino acids is more correctly estimated by the digestibility of the individual
272 amino acids than by the digestibility of crude protein, the DIAAS values are more representative
273 of the nutritional value of proteins than PDCAAS values.

274 Several factors might act synergistically to increase the digestibility of the protein blend
275 during the fermentation. Fungi are known to secrete a wide variety of enzymes, including
276 proteases. Shiitake secreted proteases might “pre-digest” the protein substrate before they reach
277 the pig digestive system while the increased solubility of the fermented protein, especially at low
278 pH, may partially account for the observed increased digestibility. Additionally, the level of the
279 gastric enzymes’ inhibitor, phytate, was substantially reduced by the fungal fermentation
280 process. It is very foreseeable that this lower phytate level also contributed to the observed
281 increase in the pigs’ digestibility of the fermented protein blend. Genome searches of different
282 publicly available shiitake genomes indicates that different strains contain at least 5 genes
283 encoding predicted phytases in addition to additional genes encoding potential inositol

284 polyphosphate phosphatases (<https://mycocosm.jgi.doe.gov/mycocosm/home>). Moreover, the
285 presence of a signal peptide sequence at the N-terminus of most phytases, suggests that shiitake
286 secretes a substantial amount of phytase that could act to degrade phytic acid during fermentation
287 of pea and rice substrates, accounting for the approximately 46% reduction of phytate in the
288 fermented blend. A substantial reduction in cysteine protease inhibition (papain) is observed
289 during the fermentation process. Enzymatic microbial enzymatic activity during fermentation has
290 also been shown to reduce gastric protein inhibitors from plant protein (Avilés-Gaxiola et al.,
291 2018). On the other hand, the antinutrient papain inhibitor oryzacystatin-I is a protein itself,
292 therefore the denaturation/degradation of this protein during sterilization process of the
293 unfermented pea and rice protein blend could also partially contribute to the reduced enzyme
294 inhibition in the fermented protein blend.

295

296 White-rot fungi, such as shiitake, secrete a cocktail of “lignin modifying enzymes” (LME)
297 which catalyze the breakdown of lignin, an amorphous polymer present in the cell wall of plants
298 and the main constituent of wood. LME are oxidizing enzymes and include manganese
299 peroxidase (EC 1.11.1.13), lignin peroxidase (EC 1.11.1.14), versatile peroxidase (EC 1.11.1.16)
300 and laccases (EC 1.10.3.2). Many LME have a low specificity and can oxidize a wide range of
301 substrates with phenolic residues, beside lignin (Plácido & Capareda, 2015). For example,
302 laccases oxidize a variety of phenolic substrates, performing one-electron oxidations, leading to
303 crosslinking and polymerization (Eisenman et al., 2007) of the ring cleavage of aromatic
304 compounds. Fungal laccases and tyrosinases oxidize phenolic residues in protein and
305 carbohydrates present in wheat flour improving its baking properties (Selinheimo & Valtion
306 teknillinen tutkimuskeskus, 2008). Moreover, shiitake laccases have been used to remove off-

307 flavor notes from apple juice (Schroeder et al., 2008). Gene expression profiling (RNA-Seq)
308 indicates that many laccase genes as well as other LMEs are expressed by shiitake, and a few are
309 upregulated during the shiitake fermentation of pea and rice protein blend (data not shown).
310 Therefore, it is very likely that shiitake LME oxidation of key phenolic residues in the protein
311 blend accounts in part for the reduction/elimination of off-note compounds, resulting in
312 improved organoleptic properties. Other mechanisms such as physical trapping of volatiles and
313 thermal reactions during the sterilization and drying of the protein blends may also contribute to
314 the changes in olfactory character. Further studies on the mode of action and combination of
315 mechanisms responsible for the taste improving capacity of shiitake mycelium fermentation are
316 ongoing.

317

318 **Conclusion**

319 The benefits of fermentation on pea protein taste and aroma has been demonstrated by
320 Schindler and colleagues⁵⁴. However, to our knowledge, the work presented here is the first
321 successful application of fungal fermentation for the improvement of plant-based protein
322 concentration. The action of the fungal mycelium results in a reduction of compounds negatively
323 impacting the organoleptic characteristics of plant proteins while improving the digestibility and
324 reducing antinutrient contents. This pioneering work will most certainly serve as a basis for
325 future application of mycelial fermentation to improve the quality of low-quality sources to meet
326 the food standards associated with food ingredients.

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446

447 **Figure legends**

448

449 **Figure 1. Changes in solubility during with fermentation process.** The solubility of
450 unfermented (**UF**) and fermented (**F**) protein blend was evaluated at pH 3, 4, 5, 6, 7 and 8.
451 Values represent the mean of 3 technical replicates. Error bars express standard error. Asterisks
452 indicate significant difference (t-test; $P < 0.01$).

453 **Figure 2. Quantification of papain activity.** Papain enzyme inhibition was evaluated in the
454 presence of unfermented (UF) and fermented (F) protein blends. Asterisks indicate significant
455 difference (t-test; $P < 0.01$).

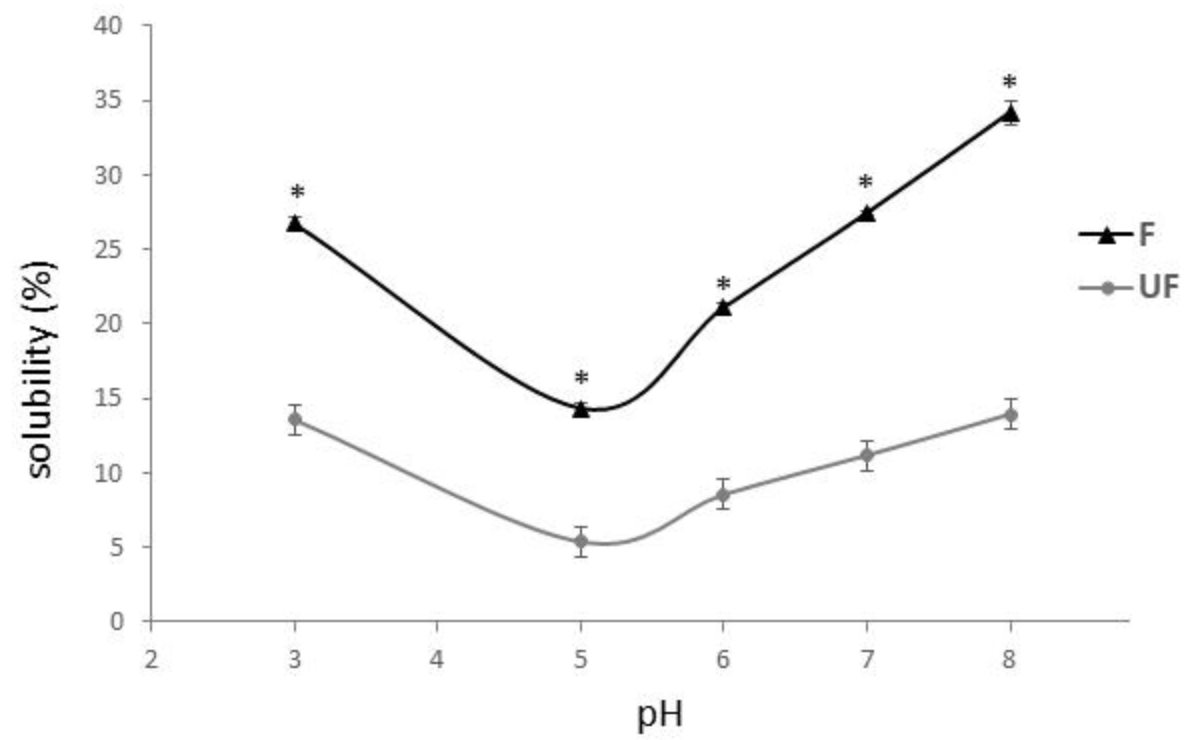
456 **Figure 3. Odorant profile analysis of fermented and unfermented protein blends.** GC-
457 olfactometry and Combined Hedonic Aroma Response Measurement (CHARM) analyses of
458 fermented and unfermented protein blends. Only attributes that are significantly different at the
459 90% confidence level as tested by ANOVA are shown in the spider plot.

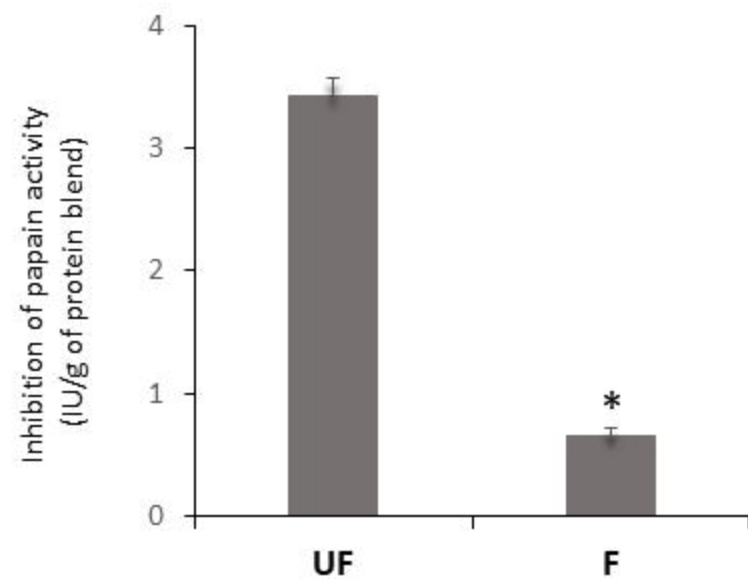
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461 **Figure 4. Quantification of odorants in fermented and unfermented protein blends. A)**
462 Levels of known volatiles compounds detected during CHARM analysis in fermented (black bars)
463 and unfermented (gray bars) protein blends were expressed. **B)** Relative reduction of off-notes

464 associated volatiles in fermented. Values were calculated as percentage of levels in unfermented
465 and fermented protein blends.

466 **Supplementary Figure 1. Fold-change of detected oxylipins.** Levels of detected oxylipin
467 derived compounds present in the fermented protein blend were normalized to value detected in
468 the unfermented protein blend.





- unfermented
- fermented

