

1 **Dynamic Kinetic Models Capture Cell-Free Metabolism for Improved**
2 **Butanol Production**

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26 ABSTRACT

27 Cell-free systems are useful tools for prototyping metabolic pathways and
28 optimizing the production of various bioproducts. Mechanistically-based kinetic models
29 are uniquely suited to analyze dynamic experimental data collected from cell-free
30 systems and provide vital qualitative insight. However, to date, dynamic kinetic models
31 have not been applied with rigorous biological constraints or trained on adequate
32 experimental data to the degree that they would give high confidence in predictions and
33 broadly demonstrate the potential for widespread use of such kinetic models. In this
34 work, we construct a large-scale dynamic model of cell-free metabolism with the goal of
35 understanding and optimizing butanol production in a cell-free system. Using a novel
36 combination of parameterization methods, the resultant model captures experimental
37 metabolite measurements across two experimental conditions for nine metabolites at
38 timepoints between 0 and 24 hours. We present analysis of the model predictions,
39 provide recommendations for butanol optimization, and identify the aldehyde/alcohol
40 dehydrogenase as the primary bottleneck in butanol production. Sensitivity analysis
41 further reveals the extent to which various parameters are constrained, and our
42 approach for probing valid parameter ranges can be applied to other modeling efforts.

43 KEY WORDS

44 Metabolic Modeling, Kinetic Modeling, Ensemble Modeling, ODE Models, Dynamic
45 Models, Cell-Free Systems, Butanol Production, Parameter Optimization, Parameter
46 Estimation, Metabolic Control Analysis, Systems Biology, Computational Biology

47

48 1. INTRODUCTION

49 Widespread commercial success of metabolic engineering projects – from the
50 production of biofuels (Atsumi et al., 2008; Fackler et al., 2021; Liew et al., 2022) to
51 pharmaceuticals (Galanie et al., 2015; Ro et al., 2006) to polymer precursors (Arvay et
52 al., 2021; Chung et al., 2015) – remains a challenge due to sub-optimal titers and yields
53 (Biggs et al., 2021) and difficulty in optimizing biosynthetic pathways for production
54 (Naseri & Koffas, 2020). This challenge is due to several factors, including the
55 competition in living cells between non-native biosynthesis and cell viability (Dudley et
56 al., 2015; Rasor et al., 2021; Wu et al., 2016), the highly connected nature of metabolic
57 networks which obscures simple design choices for optimization (Tsiantis & Banga,
58 2020), and the difficulty of obtaining high-quality, kinetic data from living cells (Costa et
59 al., 2016; Karim & Jewett, 2016). Cell-free systems addresses some of these issues, as
60 cell viability no longer interferes with pathway flux, and time-course metabolomics are
61 readily available without the need to extract intracellular species (Horvath et al., 2020;
62 Karim et al., 2020; Miguez et al., 2019, 2021; Silverman et al., 2020; Vogeli et al., 2022).
63 However, unlike purified systems, cell extract-based cell-free systems maintain much of
64 the complexity of living metabolic networks (Bowie et al., 2020), which allows for native
65 energy and cofactor regeneration to fuel biosynthesis (Jewett et al., 2008) but also
66 preserves the complexity arising from network connectivity, making optimization
67 nontrivial. While this complexity might seem problematic, it provides a means of
68 collecting large data sets to understand and unravel metabolic complexity (Bowie et al.,
69 2020; Bujara et al., 2011; Dudley et al., 2015, 2020).

70 Various computational models have been used to explain and analyze complex
71 metabolic phenomena that would be difficult if not impossible to understand by manual
72 inspection alone. For example, constraint-based models (CBMs), such as flux balance
73 analysis (FBA)(Orth, Thiele, et al., 2010) and its many extensions (Jenior et al., 2020;

74 Lewis et al., 2010; Sánchez et al., 2017), have been used to simulate and explain
75 cellular behaviors. However, CBMs can only simulate steady-state solutions with limited
76 exceptions (Mahadevan et al., 2002), must assume cell-growth or other reasonable
77 cellular objectives for optimization, and do not explicitly represent metabolites or enzyme
78 abundances necessary to capture effects of enzyme saturation and allosteric regulation.

79 Kinetic models, which use a system of ordinary differential equations (ODEs)
80 where metabolites are tracked through time by explicitly formulated reaction rates, can
81 overcome these limitations (Strutz et al., 2019; Suthers et al., 2021). The primary
82 challenge in creating kinetic models is finding parameter values for each reaction rate,
83 as there are many more model parameters than experimental data points and
84 parameters are often unobservable, making the calculation a single “correct” or “best”
85 set of parameters impossible. To address this problem, an ensemble modeling (EM)
86 approach can be applied to kinetic models, where several independently parameterized
87 models, or parameter sets, are used simultaneously as an ensemble of models (Tran et
88 al., 2008) to make predictions from the available data without overly relying on any
89 single set of parameters.

90 Many kinetic modeling formalisms exist which highly depend on the type of
91 system being modeled and the type and amount of data (Saa & Nielsen, 2017). For
92 example, when modeling living-cell metabolism at steady-state, kinetic models have
93 used “top-down” approaches for parameterization. First, known steady-state fluxes –
94 either experimentally measured (Tran et al., 2008) or predicted from tools like flux
95 balance analysis (J. Greene et al., 2019) – can be used as a “reference state” to lower
96 the degrees of freedom of parameterization, though this tends to produce solutions
97 which are more accurate nearer the reference state (J. L. Greene et al., 2017; St John et
98 al., 2019). Second, steady-state models can forgo simulations of absolute metabolite
99 concentrations in favor of tracking “relative” concentrations, again lowering the degrees

100 of freedom (Tran et al., 2008) (**Supplementary Methods S1**). Many methods are then
101 available to estimate the remaining parameters in steady-state models, including Monte
102 Carlo methods using random sampling (Tran et al., 2008), Bayesian estimation (Saa &
103 Nielsen, 2016; St John et al., 2019), local optimization (Gopalakrishnan et al., 2020), and
104 global parameter optimization (Khodayari et al., 2014).

105 In contrast, dynamic kinetic models, which can capture transient metabolism
106 found in non-steady state systems, typically require a “bottom-up” approach in which
107 model parameters are initially set at experimentally measured values if available (or at
108 reasonable estimates) and later optimized (Kim et al., 2018). These models have been
109 used for smaller-scale systems biology such as studying signaling or small isolated
110 biosynthetic pathways, where there are fewer model parameters and the primary hurdle
111 is network inference as opposed to parameter estimation (Min Lee et al., 2008). These
112 pathway-level models have frequently chosen to not explicitly model cofactors (Jia et al.,
113 2012; van Eunen et al., 2012), a choice which simplifies parameterization but limits the
114 scope of utility. Conversely, some dynamic metabolic models have included significant
115 portions metabolism but have “lumped” many reactions together into a single term or
116 reduced model structure (Buffing et al., 2018; Kurata & Sugimoto, 2018). While these
117 strategies make dynamic metabolic models more accessible, they limit the ability of the
118 model to fit more complex metabolic interactions, such as those found in unpurified cell-
119 free systems, and so more general methods were needed for this work. Recently, a
120 large-scale, high-resolution, and fully dynamic kinetic model of metabolism in an
121 *Escherichia coli*-derived cell-free system was developed using a literature-based
122 ensemble with Markov Chain Monte Carlo parameter optimization to study metabolic
123 impacts on cell-free protein synthesis (Horvath et al., 2020). While this work fit data from
124 a single experiment, this effort nonetheless demonstrated the feasibility of large-scale,
125 bottom-up parameterization of dynamic models in biological systems.

126 In this work, we aimed to develop a dynamic kinetic model of *E. coli*-based cell-
127 free metabolism for the study of biosynthetic capacity that can capture complex cell-free
128 metabolic behavior across multiple experimental conditions. To do this, we chose to
129 model the heterologous butanol production pathway, comprising five enzymatic steps to
130 catalyze the transformations from acetyl-CoA to butanol (Atsumi et al., 2008), which has
131 been successfully implemented in extract-based cell-free systems (Karim et al., 2019,
132 2020; Karim & Jewett, 2016). We chose this pathway in part because butanol is highly
133 reduced and requires several cofactors, and so was expected to be highly connected
134 with the larger cell-free metabolic network. Our model contains a large-scale
135 representation of core *E. coli* metabolism and the heterologous butanol pathway, and
136 model reactions are formulated with rate laws derived from mass-action kinetics of
137 elementary enzyme mechanisms. To parameterize these models, we combined a Monte
138 Carlo-based ensemble screening approach with a second step of local parameter
139 optimization, which were used in series to successfully fit measurements of butanol and
140 several species from various pathways of metabolism. Notably, both steps incorporated
141 thermodynamic and literature constraints that have not previously been used in the
142 bottom-up parameterization of large-scale dynamic models. The tools of metabolic
143 control analysis (MCA) were then used to give insight into the driving factors of cell-free
144 metabolism, as well as to give predictions regarding the optimization of butanol in this
145 cell-free system. We anticipate our model along with the cell-free platform will facilitate
146 both high-throughput prototyping of biosynthetic pathways for cellular design and cell-
147 free biomanufacturing.

148 2. MATERIALS AND METHODS

149 2.1. CELL-FREE METABOLIC EXPERIMENTS AND DATA

150 Metabolically active cell extracts were prepared according to (Grubbe et al.,
151 2020) from BL21-Star(DE3) *E. coli*. First, during cell-free protein synthesis (CFPS), each

152 enzyme in the butanol pathway was separately expressed in cell-free extracts and
153 quantified via ^{14}C -leucine incorporation (Rasor et al., 2022). Next, cell-free metabolic
154 engineering (CFME) experiments were conducted as described in (Karim et al., 2020;
155 Rasor et al., 2022), wherein each separately expressed butanol enzyme was added to
156 fresh cell-free extract, along with 120 mM glucose and several other cofactors, salts, and
157 other compounds. For the concentrations of each compound in the experiment present
158 from CFPS or added at the beginning of the CFME experiment, see **Supplementary**
159 **Table S7**.

160 Metabolite concentrations were measured by either high-performance liquid
161 chromatography (flowing 5 mM sulfuric acid at 0.6 mL/min on an Aminex Rezex™
162 ROA-Organic Acid H+ (8%) Column) or gas chromatography – mass spectrometry
163 (using N,O-Bis(trimethylsilyl)trifluoroacetamide derivatization and an Agilent HP-5MS
164 column with helium carrier gas). These measurements were taken every half hour from 0
165 hours (defined when glucose is first added) through 7.5 hours and triplicate
166 measurements were taken at 8 hours and 24 hours. Two experimental conditions were
167 tested: a butanol-positive (production) condition where all enzymes in the butanol
168 pathway were present, and a butanol-negative condition where the second enzyme in
169 the butanol pathway, 3-hydroxybutyryl-CoA dehydrogenase (HBD), was not added, thus
170 preventing butanol production. All metabolite measurements are given in
171 **Supplementary Table S11**.

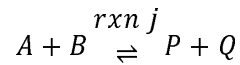
172 2.2. NETWORK CONSTRUCTION

173 The metabolic network used to represent cell-free *E. coli* metabolism was
174 adapted from the model presented by Greene and coworkers (J. L. Greene et al., 2017),
175 which itself contained all metabolites and reactions in the BiGG *E. coli* core model
176 (Norsigian et al., 2020; Orth, Palsson, et al., 2010), as well as reactions described in a
177 previous model of *E. coli* metabolism (Khodayari et al., 2014). To simulate the non-

178 steady state cell-free environment, our model removed any reactions allowing the
179 transport of species between compartments as well as exchange reactions allowing
180 species to enter or leave the system. Duplicate reactions from isozymes were also
181 removed due to the lack of flux or literature data needed to distinguish each enzyme. All
182 enzyme-inhibitor pairs described in recent kinetic models of *E. coli* metabolism were
183 used (J. L. Greene et al., 2017; Horvath et al., 2020; Khodayari et al., 2014), as well as
184 *E. coli* enzyme inhibition described in BRENDA (Chang et al., 2021) or MetaCyc (Caspi
185 et al., 2014). All model regulation was either competitive or uncompetitive inhibition as
186 reported in the literature, and noncompetitive inhibition and allosteric inhibition and
187 activation were not considered due to lack of literature data. A full list of reactions and
188 inhibition is given in **Supplementary Table S6**. Lastly, the reactions for the engineered
189 pathway from acetyl-CoA to butanol (Atsumi et al., 2008) were included. The final model
190 contained 63 enzymatic reactions, 63 metabolites, and 100 inhibitor-enzyme pairs, and
191 is shown in **Figure 1**, as well as a more detailed representation in **Supplementary Fig.**
192 **S1**.

193 To construct a kinetic model, an approximate rate law was derived and applied to
194 each reaction. This equation to describe the rate of each enzymatic reaction expands
195 the random-order ternary complex enzyme mechanism and rate law described in
196 (Cornish-Bowden, 1979) with the additional assumption that the dissociation constant of
197 each substrate in multi-substrate reactions is unaffected by binding order. This
198 assumption halves the number of parameters per substrate compared to an order-
199 dependent rate form (Cornish-Bowden, 1979). The resulting rate law is mechanistically
200 grounded and is able to use experimental Michaelis constants as estimates for
201 dissociation constants, yet does not require manual curation to specific enzyme
202 mechanisms, is expandable to an arbitrary number of substrates, products, and

203 inhibitors, and reduces the hurdle of parameter estimation. In the case of two substrates
204 and two products:



205 The resultant net rate equation for reaction j ($v_{j,net}$), or the rates of the forward
206 and reverse elementary steps ($v_{j,f}$ and $v_{j,r}$), is given below:

$$v_{j,net} = v_{j,f} - v_{j,r} = \frac{V_{max_{j,f}}[A][B] - V_{max_{j,r}}[P][Q]}{1 + \frac{[A]}{K_{d_{j,A}}} + \frac{[B]}{K_{d_{j,B}}} + \frac{[A][B]}{K_{d_{j,A}}K_{d_{j,B}}} + \frac{[P]}{K_{d_{j,P}}} + \frac{[Q]}{K_{d_{j,Q}}} + \frac{[P][Q]}{K_{d_{j,P}}K_{d_{j,Q}}}$$

207 The parameters $V_{max_{j,f}}$ and $V_{max_{j,r}}$ represent the forward and reverse maximal
208 rates, or rate constants, and $K_{d_{j,i}}$ represents the dissociation constant for species i . For
209 details, see **Supplementary Methods S2**.

210 A few unique metabolites and reactions were implemented for this model. First,
211 because the concentration of water is assumed to be constant, no dissociation constants
212 for water are used in any rate law, and instead is implicitly included in the rate constant.
213 Hydrogen ions are assumed to be buffered and are similarly not included in any rate
214 laws. Gas exchange for carbon dioxide and oxygen between the aqueous and gas
215 phases was included in the model, as CFME experiments were performed in a small
216 volume of liquid with a large headspace. Preliminary partial differential equation (PDEs)
217 modeling predicted spatial gradients of aqueous gas concentrations were negligible and
218 so were not further considered. Gas exchange at the surface of the liquid was assumed
219 to be quasi-equilibrated and was modeled kinetically using Henry's law constants as
220 constraints. See **Supplementary Methods S11** for more details.

221 2.3. MODEL PARAMETERIZATION

222 Due to the difficulty of parameter estimation for large-scale kinetic models and
223 the model equations being inherently underdetermined by the data, this work employed

224 an ensemble modeling approach in which many models, known as an “ensemble” of
225 models, each with the same structure but with independent parameter sets, are used
226 simultaneously. This approach not only alleviates the difficulty of finding a single set of
227 parameters that accurately describes the experimental data, but also acknowledges the
228 inability to determine a single optimal parameter value, known as parameter identifiability
229 or observability, that is a hallmark of large-scale kinetic models and provides a metric by
230 which uncertainty in both model parameter values and model behavior can be quantified.

231 Initial values, or parameter priors, for model dissociation constants were set to
232 experimentally measured Michaelis constants from BRENDA (Chang et al., 2021) and
233 MetaCyc (Caspi et al., 2014) when available. Of the 319 dissociation constants in the
234 model, 116 of these enzyme-substrate pairs had at least one Michaelis constant
235 available in these databases. When multiple experimental values were available, the
236 geometric mean was used. Where literature values were not available, the
237 corresponding dissociation constant was set to 0.1 mM, which was the median value of
238 all measured Michaelis constants (see **Supplementary Table S9 and S10** for all initially
239 available literature values). Of the 100 inhibition constants in the model, 13 values were
240 available on either BRENDA or MetaCyc, and the remainder were initially set to 0.5 mM,
241 which was the median value of the available constants.

242 Because turnover numbers are typically reported as specific quantities relative to
243 enzyme levels, the use of literature values for rate constants would require accurate and
244 broad proteomics for the cell-free experimental system, which were not available.
245 Instead, rate constants in a previously published model of cell-free protein synthesis
246 from Horvath, *et al.* (Horvath et al., 2020), which contained many of the same reactions
247 in central *E. coli* metabolism, were used as parameter priors. For reactions used in this
248 work that were not in the Horvath model, the initial parameter prior was set to the
249 geometric mean of all rate constants in the Horvath model. The direct use of the Horvath

250 rate constants in our model gave very poor fit to our data, as the data fit by the Horvath
251 model qualitatively differed from this study due to various experimental differences.
252 Nonetheless, the Horvath parameter values provided an initial point from which
253 parameters in this study could be further tuned.

254 Once priors for all parameters were obtained (**Figure 2a**), a single parameter set
255 was generated by sampling all model parameters within one order of magnitude in each
256 direction of each prior. Within each reaction, these parameters were further constrained
257 by the Haldane relationship, which provided physiological feasibility by ensuring
258 consistency with known thermodynamics. This equation related the equilibrium constant
259 in reaction j ($K_{eq,j}$) with the forward and reverse rate constants ($V_{max,f}$, $V_{max,r}$) and the
260 dissociation constants for each substrate or product i in reaction j ($K_{d,j,i}$) along with their
261 stoichiometry ($S_{i,j}$) and is given below in Eq. 1 (see **Supplementary Methods S3** for
262 details). Equilibrium constants were calculated using eEquilibrator 3.0 (Beber et al.,
263 2022).

$$K_{eq,j} = \frac{V_{max,f}}{V_{max,r}} \prod_{i \in \{substrates, products\}} K_{d,j,i}^{S_{i,j}}$$

264 [1]

265 This procedure was repeated to generate an ensemble of 10^7 independent
266 parameter sets (**Figure 2b**). Each parameter set was simulated by integrating the
267 system of ordinary differential equations (ODEs) which describe the change of each
268 metabolite concentration over time (**Figure 2c**) and were solved in MATLAB 2020b (The
269 MathWorks, Natick, MA) (**Supplementary Methods S7**). Initial ODE metabolite
270 concentrations were set, in order of priority, first by available measurements, then by
271 experimentally added concentrations, and finally by known *E. coli* intracellular
272 concentrations as measured by (Bennett et al., 2009), corrected for dilution. Any

273 metabolite not in any of these categories was set to 0 mM. Initial concentrations of gas
274 species were set to atmospheric conditions, and aqueous gases were set to equilibrium
275 concentrations via Henry's Law. See **Supplementary Table S7** for values for each
276 model metabolite.

277 The performance of each parameter set was quantified by the weighted root
278 mean squared errors (RMSE) of the simulated metabolite profiles to experimental
279 metabolite measurements across both experimental conditions. The RMSE values for
280 succinate were weighted 6-fold compared to other metabolites due to poor fit to
281 succinate measurements in early models, and the RMSE for butanol were weighted 20-
282 fold because butanol production was emphasized in this model (**Supplementary**
283 **Methods S8**). The ensemble was “screened” by keeping only the 100 parameter sets
284 with the lowest weighted RMSE, which were used for further optimization and analysis.

285 Because models generated from the initial parameter priors failed to adequately
286 fit the experimental data, sensitivity analysis was performed to adjust parameter priors.
287 The finite differences method was used to calculate the sensitivity of model fitness with
288 respect to each parameter value (**Supplementary Methods S6**) and was applied to all
289 models in the final screened ensemble. The priors for any parameters that were highly
290 sensitive across most models in the ensemble were then adjusted in the direction of
291 improved fitness to the data (**Figure 2d**).

292 After iterating this procedure to update parameter priors, the fit of all models to
293 the data remained poor. To remedy this, we applied a local parameter optimization to
294 each of the top 200 models in the screened ensemble (**Figure 2e**). In this procedure,
295 each screened model was used as the initial point in the MATLAB pattern search
296 algorithm, which attempts to find a local optimum fitness value by using heuristics to
297 traverse the parameter space. This algorithm showed better performance than both
298 particle swarm and genetic algorithm global search methods as well as simpler local

299 search methods, such as MATLAB's "fmincon". Individual parameter constraints were
300 applied to ensure rate constants, dissociation constants, and inhibition constants stayed
301 in physiologically realistic ranges, and parameters were log-transformed to allow the
302 Haldane relationship to be applied as a set of linear inequality constraints within the
303 optimization algorithm (see **Supplementary Methods S4** for details on optimization
304 constraints).

305 Local parameter optimization was carried out on MATLAB 2020b on the
306 Northwestern Quest High Performance Computing Cluster. Each of the 200 optimization
307 runs employed parallelization within the "pattern search" toolbox and ran on 250 CPUs
308 with a wall time of 4 hours. After optimization, each parameter set was re-ranked
309 according to the weighted RMSE fitness of the optimized point. The top 20 optimized
310 models were chosen for the final ensemble and further analysis, as these models
311 showed the strongest agreement to the experimental timecourse metabolite
312 measurements in addition to capturing a distinct shift in acetate and succinate
313 production in the butanol-negative condition.

314 2.4. METABOLIC CONTROL ANALYSIS

315 Metabolic control analysis (MCA) is a means of measuring how network features,
316 such as metabolite concentrations, reaction fluxes, and model parameters, impact each
317 other. This analysis can be either local, such as concentration elasticities (ϵ_{ji}^x), which
318 describe the change in reaction flux caused by those concentrations or parameters
319 within that reaction, or they can be global, such as flux control coefficients (C_{ij}^J),
320 concentration control coefficients (C_{ij}^x), and the Jacobian ($J_{ii'}$), which describe how
321 changes in each concentration or flux affect distant network features through shared
322 metabolites. The definitions of each normalized value, in terms of metabolite
323 concentrations x_i and $x_{i'}$ and reaction fluxes v_j and $v_{j'}$, as given in Equations 2-5 below:

$$\epsilon_{ji}^x = \frac{x_i \partial v_j}{v_j \partial x_i}$$

324 [2]

$$C_{ij}^x = \frac{v_j \partial x_i}{x_i \partial v_j}$$

325 [3]

$$C_{jj'}^v = \frac{v_{j'} \partial v_j}{v_j \partial v_{j'}}$$

326 [4]

$$J_{ii'} = \frac{x_{i'}}{x_i} \frac{\partial}{\partial x_{i'}} \left(\frac{\partial x_i}{\partial t} \right)$$

327 [5]

328 The above MCA features were calculated analytically, as described in (Hofmeyr,
329 2001) and detailed in **Supplementary Methods S5**. Because the system in this model is
330 dynamic, these values were calculated at discrete timepoints for every 0.5 hours
331 between 0 and 24 hours in the model simulation. In all analyses presented in this work,
332 only values calculated between 0.5 hours and 7.5 hours are presented, since values
333 calculated at 0 hours caused numerical instability from initial concentrations of zero, and
334 values after 7.5 hours showed wide variation due to the lack of experimental data
335 between 8 and 20 hours to constrain model behavior.

336

337 3. RESULTS

338 3.1. DYNAMIC MODEL FITTING AND GOODNESS OF FIT

339 To train our dynamic model of cell-free metabolism, we iterated the process of
340 sampling around parameter priors to generate an ensemble, screening the ensemble
341 against the experimental data, and updating the parameter priors using parameter

342 sensitivity analysis fifteen times until the model adequately fit the metabolite data (see
343 **Supplementary Table S9** for each iteration of parameter priors). From this iteration, the
344 top 200 screened parameter sets (of 10^8 sampled) showed significantly improved fit to
345 the nine measured metabolites in the butanol-positive condition, with a 32% reduction in
346 the median weighted RMSE compared to screened parameter sets from early iterations
347 **(Supplementary Table S1)**. However, the experimental data from the butanol-negative
348 condition showed a large increase in acetate accumulation and a decrease in succinate
349 accumulation as compared to the butanol-positive condition, which were not captured by
350 any of the top 200 parameter sets **(Supplementary Fig. S3)**. These shifts in metabolism
351 were difficult to capture in part because the measured increase in acetate could not
352 simply be accounted for from the measured decrease in butanol. Additionally, previous
353 experimental data showed that changes in acetate and succinate titers – as well as
354 ethanol and lactate, to a lesser extent – were correlated with changes in butanol titers
355 **(Supplementary Fig. S2)**, which implied that system-level effects were coupling the
356 production of all these metabolites.

357 We next employed automated parameter optimization algorithms to fine-tune
358 each parameter set and found that the local optimization “pattern search” algorithm (The
359 Mathworks, Inc.) significantly improved the weighted RMSE of nearly all models,
360 reducing the weighted RMSE a further 46% **(Supplementary Table S1)**. We found that
361 the top 20 parameter sets (in terms of post-optimization weighted RMSE) captured the
362 experimentally observed shifts in acetate and succinate as well as all other
363 experimentally measured metabolites **(Figure 3)**. Importantly, the combination of
364 ensemble screening and local parameter optimization was found to be necessary to
365 successfully fit both positive and negative butanol production conditions, as each
366 method alone was not sufficient to fit the data, even when sampling around the final
367 updated parameter priors **(Supplementary Fig. S4)**.

368 3.2. ANALYSIS OF CELL-FREE METABOLISM AND THE BUTANOL PATHWAY

369 With a trained ensemble of 20 parameter sets, we wanted to understand how
370 simulated metabolism was able to fit experimental metabolite measurements. The most
371 interesting behaviors of this data were the shifts in acetate and succinate concentrations
372 in the butanol-negative condition compared to the butanol-positive condition. Our models
373 suggest that acetate accumulation in the butanol-negative condition is due to increased
374 acetyl-CoA concentration (**Supplementary Fig. S5**), which itself is caused by the lack of
375 acetyl-CoA flux into the butanol pathway; these conclusions are supported by the high
376 control of acetyl-CoA concentration by butanol concentration in MCA, as well as pathway
377 flux analysis (**Supplementary Fig. S6**; **Supplementary Methods S9**). Next, by
378 decomposing the reactions for succinate production into “elementary” (forward and
379 reverse) fluxes, we observed that the decrease in succinate production in the butanol-
380 negative condition was not from lowered “forward” reaction fluxes but instead from
381 increased “reverse” flux of succinyl-CoA synthase (in the direction of succinyl-CoA from
382 succinate) (**Supplementary Fig. S7a**). This reverse flux – equivalent to product
383 inhibition – was attributable to an increase in free Coenzyme A (CoA) (**Supplementary**
384 **Fig. S7b**) and was confirmed with MCA showing strong negative control over this
385 reaction by CoA (**Supplementary Fig. S7c**). The increase in CoA, in turn, is caused by
386 the increase in phosphotransacetylase (PTA) flux in the acetate pathway from the
387 butanol pathway knockout, which can be seen both in the high concentration control
388 coefficient of CoA from PTA (**Supplementary Fig. S7c**) and the reactions that contribute
389 to changes in acetyl-CoA concentration (**Supplementary Fig. S6b**).

390 Significantly, the increases in acetyl-CoA and CoA in the butanol-negative
391 condition – which are responsible for the increase in acetate and decrease in succinate,
392 respectively – are not trivial consequences of the butanol pathway knockout in the
393 negative condition, as the butanol pathway uses acetyl-CoA and releases CoA in the

394 same stoichiometric ratios as the acetate pathway. Instead, our model analysis found
395 that these shifts are only possible due to a bottleneck in the butanol pathway wherein
396 intermediates were accumulated, causing butanol pathway flux to have a net decrease
397 in the quasi-steady state concentrations of both acetyl-CoA and CoA, as compared to
398 acetate pathway flux (**Supplementary Fig. S8a**). This prediction of butanol pathway
399 intermediate accumulation was conserved among all 20 parameter sets and will be
400 discussed further in the context of predictions for pathway optimization.

401 Beyond acetate and succinate shifts, carbon metabolism within the model
402 remains a highly connected, balanced network. Strong control of butanol production is
403 maintained among all models in the final ensemble, with consistent control by
404 acetaldehyde dehydrogenase (ACALD), NAD dehydrogenase (NADH16pp), malate
405 dehydrogenase (MDH), and NAD-dependent malic enzyme (ME1) (**Supplementary Fig.**
406 **S8b**). However, this control varies in direction (i.e., some models have parameters
407 where this control is positive and others where the control is negative) suggesting
408 several possible control mechanisms. Ethanol production is even more tightly controlled,
409 which allows the model to fit experimental observations of unchanged ethanol production
410 between conditions despite changing acetyl-CoA concentration. MCA shows that this
411 effect is due to saturation of the first step of ethanol production (ACALD) by acetyl-CoA,
412 as well as further distributed control over ethanol production across ACALD,
413 glyceraldehyde-3-phosphate dehydrogenase (GAPD), fructose biphosphatase (FBP),
414 pyruvate dehydrogenase (PDH), and NADH16pp fluxes (**Supplementary Fig. S12**). In
415 contrast, the production of lactate is not strongly controlled by other reactions, as can be
416 seen in the very low flux control coefficients for lactate dehydrogenase (LDH)
417 (**Supplementary Fig. S9a**), but is instead more strongly controlled by NADH than by
418 pyruvate or other metabolites (**Supplementary Fig. S9b**). This finding suggesting that
419 lactate production stops at the same time as glycolytic flux not because of lack of

420 pyruvate, but instead due to lack of NADH regeneration in glycolysis, which thereby
421 lowers the NADH:NAD⁺ ratio and brings LDH flux into equilibrium. Lastly, the
422 consumption of glucose itself shows a large amount of metabolic control from
423 NADH16pp, GAPD, TPI, FBP, PTA, and HEX fluxes (**Supplementary Fig. S10**), which
424 are important reactions in the control of the other measured metabolites discussed
425 above. GAPD and TPI are both interesting cases, as they are thermodynamic
426 bottlenecks with large positive Gibbs free energies (Beber et al., 2022). While some
427 previous literature has suggested that glycolysis in *E. coli* is predominately controlled by
428 the rate of ATP consumed outside of glycolysis itself (Solem et al., 2003), other work has
429 identified GAPD as a key controlling and limiting step of glycolysis, both in *E. coli*
430 (Centeno-Leija et al., 2013; Cho et al., 2012) and in other organisms (Shestov et al.,
431 2014). In the context of metabolism in the cell-free system described here, this finding
432 would indicate that GAPD flux, and the NADH generated by this reaction, is the
433 dominant factor controlling glycolytic flux.

434 3.3. Model Predictions for Optimization of Butanol Production

435 Kinetic models offer advantages in their ability to extrapolate and make
436 predictions about unseen experimental conditions (J. L. Greene et al., 2017; Strutz et al.,
437 2019). Here, we simulate several new experimental conditions (e.g., altering butanol
438 pathway enzyme concentrations and the initial concentrations of metabolites) that aim to
439 increase butanol production. In the cell-free reaction, the concentrations of heterologous
440 enzymes are easily perturbed while the enzymes in core metabolism are fixed. We
441 therefore first used our model to adjust the levels of all five butanol pathway enzymes at
442 0.5x, 2x, 5x, and 10x fold-changes from the baseline butanol-positive condition (**Figure**
443 **4**). Within the model, these conditions were simulated by adjusting the forward and
444 reverse rate constant parameters (V_{max}) of the corresponding reactions. When changing

445 all enzymes simultaneously, we found that final 20-hour butanol titers were predicted to
446 increase monotonically with increasing butanol pathway enzyme levels but all models
447 show diminishing returns at the highest levels of enzyme overexpression, implying that
448 heterologous pathway enzymes become no longer limiting. When increasing each
449 butanol pathway enzyme individually, all models in the final ensemble predicted that
450 increasing the bi-functional aldehyde-alcohol dehydrogenase, which carries out the final
451 two reactions in the butanol pathway, ADHE1 and ADHE2, gave a much larger
452 improvement in butanol titer than increasing any other butanol pathway enzyme (**Figure**
453 **4**).

454 As previously mentioned, all parameter sets predicted that a bottleneck to
455 accumulate intermediates in the butanol pathway was needed to fit the observed shifts in
456 acetate and succinate production. Interestingly, despite the lack of enzyme-specific
457 training data, all parameter sets further agreed that this bottleneck would accumulate
458 butyryl-CoA and butyraldehyde, the substrates to ADHE1 and ADHE2, respectively
459 (**Supplementary Fig. S8a**). To understand this model behavior, we performed a
460 thermodynamic analysis of the butanol pathway. This analysis showed that the first step
461 of the pathway, THL ($\Delta G'^m = +23$ kJ/mol), and the second step, HBD ($\Delta G'^m = -20$
462 kJ/mol), must be kinetically fast and therefore near equilibrium to establish flux into the
463 butanol pathway. Similarly, the third step of the pathway, CRT, is only slightly exergonic
464 ($\Delta G'^m = -1.0$ kJ/mol), and so the first three steps of the pathway are at quasi-equilibrium,
465 and the fourth step (TER) is again quite favorable ($\Delta G'^m = -61$ kJ/mol). The quasi-
466 equilibrium of the first three reactions means that any bottleneck in these reactions or
467 the subsequent fourth reaction would not result in accumulation of intermediates but
468 would equilibrate back to acetyl-CoA, preventing the shifts seen in the data. Therefore,
469 bottlenecks responsible for accumulation were only possible in the last two steps of
470 ADHE1 and ADHE2 ($\Delta G'^m = -10$ kJ/mol and $\Delta G'^m = -25$ kJ/mol, respectively) once flux

471 was effectively irreversible. For this reason, the alcohol-aldehyde dehydrogenase
472 represents the primary enzyme bottleneck in the butanol pathway, and its
473 overexpression is consistently predicted to have the only significant impact on increased
474 butanol production, which is validated by previous experimental observations (Karim &
475 Jewett, 2016). These results provide valuable knowledge that can be leveraged
476 experimentally when expression and solubility of the enzyme are not limiting.

477 We next used the models to predict the effect of changing the initial cofactor and
478 substrate concentrations. First, titrations were simulated for the initial concentration of
479 acetyl-CoA, CoA, ATP, ADP, AMP, NADH, NAD⁺, NADPH, NADP⁺, pyruvate,
480 phosphoenolpyruvate, inorganic phosphate, and pyrophosphate (**Supplementary Fig.**
481 **S11**). While parameter sets did not have the same consensus as for enzyme level
482 predictions, the simulated initial concentrations of 50 mM NADH (compared to 0.1 mM in
483 the base condition of butanol-positive condition), 50 mM ATP (0.1 mM in the base
484 condition), 15 mM CoA (4.4 mM in the base condition), and 50 mM pyrophosphate (0
485 mM in the base condition) all predicted increases in butanol titer to varying degrees. We
486 then simulated butanol production with these new combinatorial conditions which
487 predicted the highest median butanol production (**Figure 5**). These cofactors have
488 previously been found experimentally to be the most important additions for controlling
489 cell-free metabolism (Karim et al., 2018). For high initial NADH, butanol titer is increased
490 both by competitively inhibiting PTA and providing reduction potential to relieve the
491 ADHE1 and ADHE2 bottleneck. The increase in CoA increases butanol titers primarily
492 by increasing pyruvate flux to acetyl-CoA via pyruvate dehydrogenase and indirectly
493 increasing NADH through increased flux in AKGDH. High pyrophosphate was predicted
494 to decrease acetyl-CoA synthase flux and minimize futile cycling. Lastly, high initial ATP
495 was predicted to increase butanol production by inhibiting PTA and LDH flux
496 (**Supplementary Fig. S11b**), though it should be noted that this trend for ATP in

497 particular was not observed in previous experimental studies of related cell-free systems
498 (Karim et al., 2018; Karim & Jewett, 2016). Next, we varied initial concentrations of
499 glucose, acetate, and glutamate (**Figure 5**). While glucose was seen to have the
500 largest effect on final butanol titer, the correlation was not linear. For example, a 62%
501 decrease in initial glucose resulted in a 34% decrease in final butanol titer in the median
502 across parameter sets, with one parameter set even showing an increase in butanol titer
503 from this decreased glucose.

504 3.4. ANALYSIS OF PARAMETER OPTIMIZATION AND CONSERVATION OF PARAMETER 505 VALUES

506 Virtually all large-scale kinetic models are vastly underdetermined and individual
507 parameters are not identifiable, thus limiting the interpretability of individual parameter
508 values. Because we used an ensemble approach, we have an opportunity to study how
509 parameter values and network features are constrained – or unconstrained – as a result
510 of undertaking this type of model fitting. For a given parameter, the conserved prediction
511 of similar parameter values across the ensemble may support several conclusions,
512 including increased confidence in a true physiological parameter value, increased
513 structural identifiability due to network structure or reaction mechanisms, or increased
514 practical identifiability due to proximity to observed data. In all cases, these are important
515 factors in model building and analysis, and these results may help increase
516 understanding in these areas.

517 Here, we measure how tightly or loosely constrained individual parameter values
518 are between the parameter sets in the final ensemble to understand how the data might
519 constrain certain parameter values, or conversely, how different parameter values might
520 give similar model behaviors. However, because individual parameter values are highly
521 context-dependent, and the effect of a parameter on model responses cannot be

522 determined from the absolute parameter value alone, it is instead preferable to use
523 proxy values for each parameter which are more representative of network behavior.

524 We first used as a proxy the metric of concentration elasticity, which relates the
525 response in reaction flux to the value of each dissociation constant parameter and
526 normalizes all parameters for better comparison. This metric further allows analysis of
527 the degree to which parameters control various reactions, as elasticity values near 0
528 signify saturated substrates, elasticities near 1 signify substrate concentrations far below
529 saturation in a first-order regime, and intermediate elasticities represent substrates with
530 more control over reaction rates. After performing this analysis on the ensemble of 20
531 models, we saw that there were several parameters whose corresponding elasticity
532 values were highly conserved. This result is summarized in **Figure 5**, which plots the
533 mean value of each elasticity against the standard deviation across the 20 models in the
534 final ensemble. Further discussion of specific examples of conserved elasticities is given
535 in **Supplementary Table S2**, and the full presentation of elasticities for all reactions
536 across all models are shown in **Supplementary Table S4** and **Supplementary Fig.**
537 **S12**.

538 Next, we used as a proxy the metric of parameter sensitivity with respect to
539 NADH oxidative flux (**Supplementary Methods S10**). Because this value is
540 physiologically relevant and yet was not directly constrained or favored by the model
541 fitting process, this provides an additional unbiased metric to analyze the extent to which
542 parameter values are constrained. Again, there were several parameters whose
543 sensitivity to this behavior were relatively conserved, which is summarized in
544 **Supplementary Table S3**, with all values given in **Supplementary Table S5** and shown
545 in **Supplementary Fig. S13**.

546 4. DISCUSSION

547 4.1. SIGNIFICANCE OF WORK

548 In this work, we successfully fit a large-scale dynamic model to multiple
549 conditions of experimental time course metabolite measurements. The resulting model
550 captured complex, unintuitive interactions between various branches of metabolism and
551 was able to further provide predictions as to the metabolic phenomena underlying these
552 effects. The ensemble approach was leveraged to provide quantitative measurements of
553 the uncertainty of these predictions; somewhat surprisingly, the predictions around both
554 the metabolic behaviors in the training data, as well as the predicted effects of
555 hypothetical enzyme level changes, were much more conserved within the ensemble
556 than initially expected, demonstrating high certainty in these predictions. The final model
557 produced several other optimization strategies with varying degrees of ensemble
558 uncertainty that may be used in future work to increase butanol production and further
559 retrain this model.

560 4.2. ADVANTAGES AND LIMITATIONS

561 The most significant advantage of the methodology of this work was the use of
562 the ensemble approach. First, this approach allows for a thorough sampling of
563 parameter space, which was seen to be necessary to provide adequate initial points for
564 subsequent optimization (**Supplementary Fig. S4**). Second, it allows quantification of
565 the uncertainty in both model parameters and model predictions, such as the increased
566 confidence in the predicted effect of butanol enzyme level changes. Third, the ensemble
567 approach allows for uncertain predictions to be hedged, such that even predictions
568 which vary between models can provide utility. For example, lower-confidence
569 predictions can be tested to improve butanol production, and in the worst-case scenario
570 will still provide valuable training data to refine the ensemble. This ease of re-
571 optimization by local optimization is also a significant advantage of this work which can
572 increase the speed of model-building in the design-build-test-learn cycle.

573 Another advantage of this work is the scalability and utility of additional
574 experimental data. The above analysis found that the most highly constrained
575 parameters were in reactions near experimentally measured metabolites, which implies
576 that currently under-constrained parameters can be fine-tuned simply by obtaining more
577 experimental measurements. The resulting tightening of parameter constraints should
578 give more accurate and conserved predictions across models. Simultaneously, a well-fit
579 model was obtained in this work despite measurements from relatively few metabolites,
580 so while additional measurements may have benefits, they should not be seen as a
581 reason not to undertake similar model-fitting efforts.

582 One primary limitation in this work, common to many large-scale models, is the
583 manual process of model selection. While there have been early efforts to use
584 automated model reconstruction tools on kinetic models (van Rosmalen et al., 2021),
585 their widespread use remains limited to constraint-based models with steady-state data
586 (Mendoza et al., 2019), and while parameter identifiability tools have seen great
587 improvements, they still scale poorly for larger models, especially those with complex
588 rate forms (Villaverde et al., 2019). Therefore, model selection remains an iterative
589 process which must balance reducing the number of parameters with leaving enough
590 reactions to allow the model sufficient flexibility to fit the data. For the “bottom-up”
591 parameterization in this work, the choice of reactions was further complicated by the
592 choice of parameter priors, especially where data could be fit in multiple ways. For
593 example, our model included both hexokinase (HEX) and the glucose
594 phosphotransferase system (PTS) as reactions to consume glucose. While we chose
595 higher rate constants for HEX, as we believed it unlikely that the multi-step, membrane-
596 bound PTS was highly active in cell-free extracts, a different choice may have led to a
597 different final model. Similarly, model predictions of succinate production from glutamate
598 versus from TCA flux may have been biased by parameter priors. Despite this potential

599 uncertainty, in this work we saw that these two decisions had minimal impact: in the first
600 case, the primary reaction for glucose consumption did not significantly affect model
601 predictions surrounding butanol optimization (**Supplementary Fib. S14**), and in the
602 second case, nearly all parameter sets, once optimized, utilized glutamate as the
603 primary source of succinate flux. Regardless, this fortunate result is not guaranteed for
604 future efforts, and so careful consideration of model selection, along with the potential
605 use of automated model construction or parameter identifiability methods, model
606 reduction methods (Strutz et al., 2019) and increasingly approximate rate forms (Du et
607 al., 2016; St John et al., 2019) should all be considered.

608 In conclusion, while there are certainly improvements to be made in future
609 modeling efforts, this work demonstrates the successful parameterization of a large-
610 scale dynamic kinetic model to capture complex metabolic data. The resulting model has
611 increased realism and confidence due to improved literature value parameter priors and
612 rigorously applied thermodynamic constraints. This model was used to gain new causal
613 understanding of metabolism in cell-free systems and how this metabolism interacts with
614 the engineered butanol pathway. This understanding was further leveraged to provide
615 strategies to optimize butanol titers, including the prediction that the alcohol/aldehyde
616 enzyme was the primary bottleneck of the butanol pathway, which itself was unique and
617 unanticipated due to its high conservation across models despite the lack of direct
618 training data. Lastly, the final trained model was used for a large-scale analysis of the
619 degree to which individual parameter values are constrained during model fitting, which
620 has broad implications in kinetic models in general. We hope that the success,
621 applicability, and general ease of use of these methods and results will inspire additional
622 experiments to measure dynamic behaviors around engineered pathways in metabolism
623 for the purpose of continued model building and improved metabolic understanding.

624 CONTRIBUTION STATEMENT

625 Jacob Martin: Conceptualization, Methodology, Software, Formal analysis, Writing –
626 Original Draft.

627 Blake J. Rasor: Data Collection, Writing – review & editing.

628 Jon DeBonis: Methodology, Software, Writing – review & editing.

629 Ashty Karim: Data Collection, Writing – review & editing.

630 Michael Jewett: Supervision, Funding acquisition, Writing – review & editing.

631 Keith Tyo: Conceptualization, Supervision, Writing – review & editing.

632 Linda Broadbelt: Conceptualization, Supervision, Writing – review & editing.

633 COMPETING INTERESTS

634 The authors claim no competing interests.

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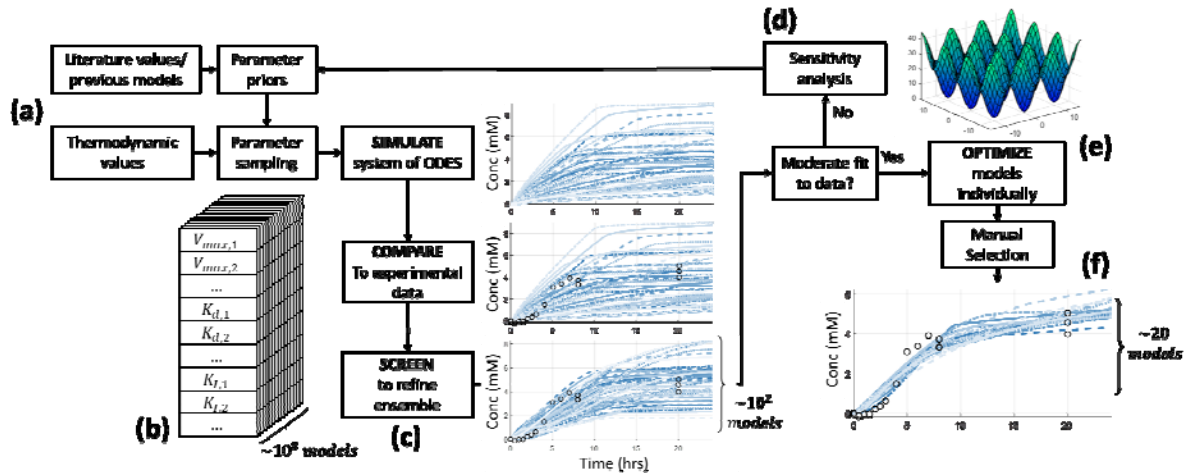
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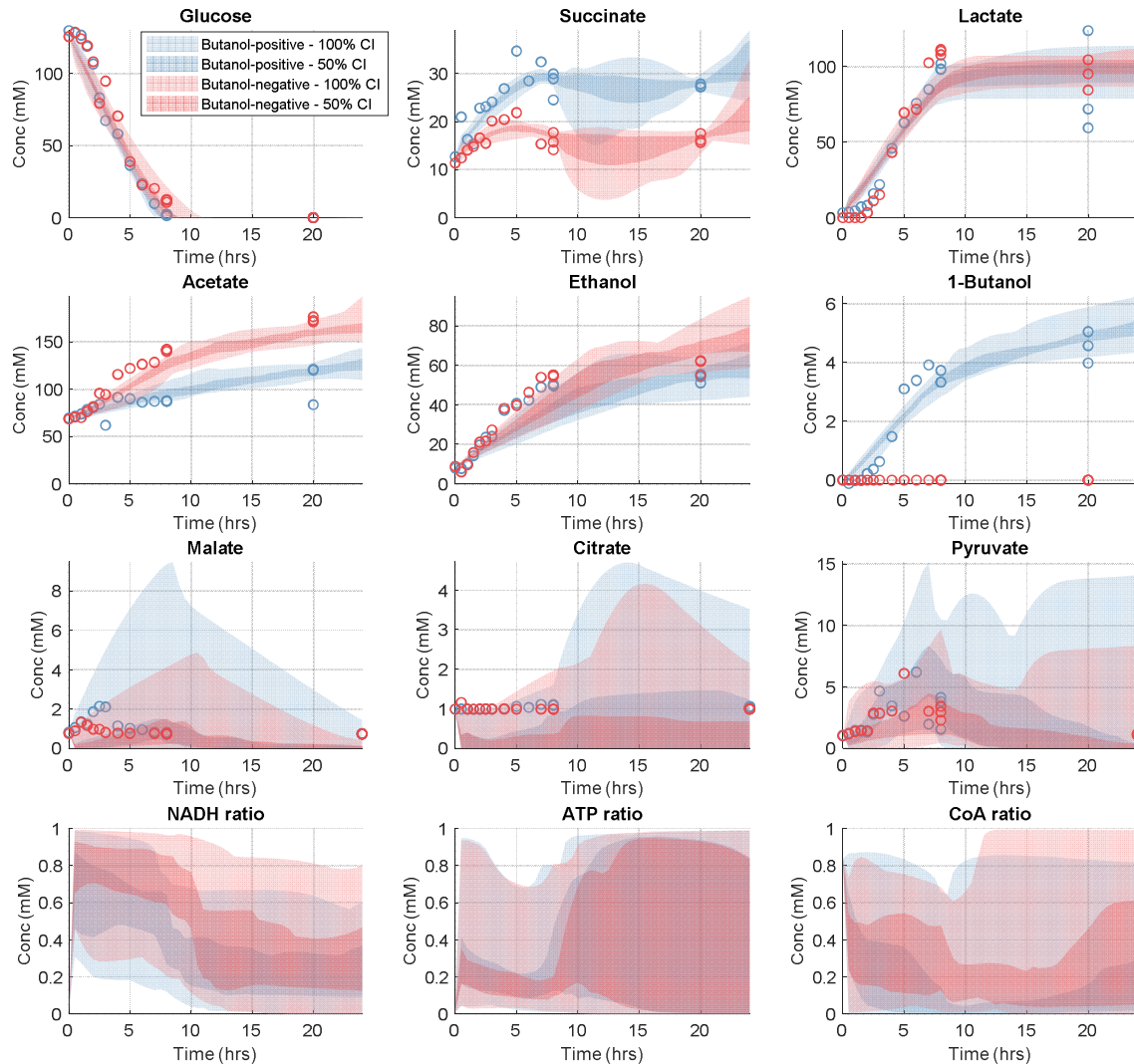
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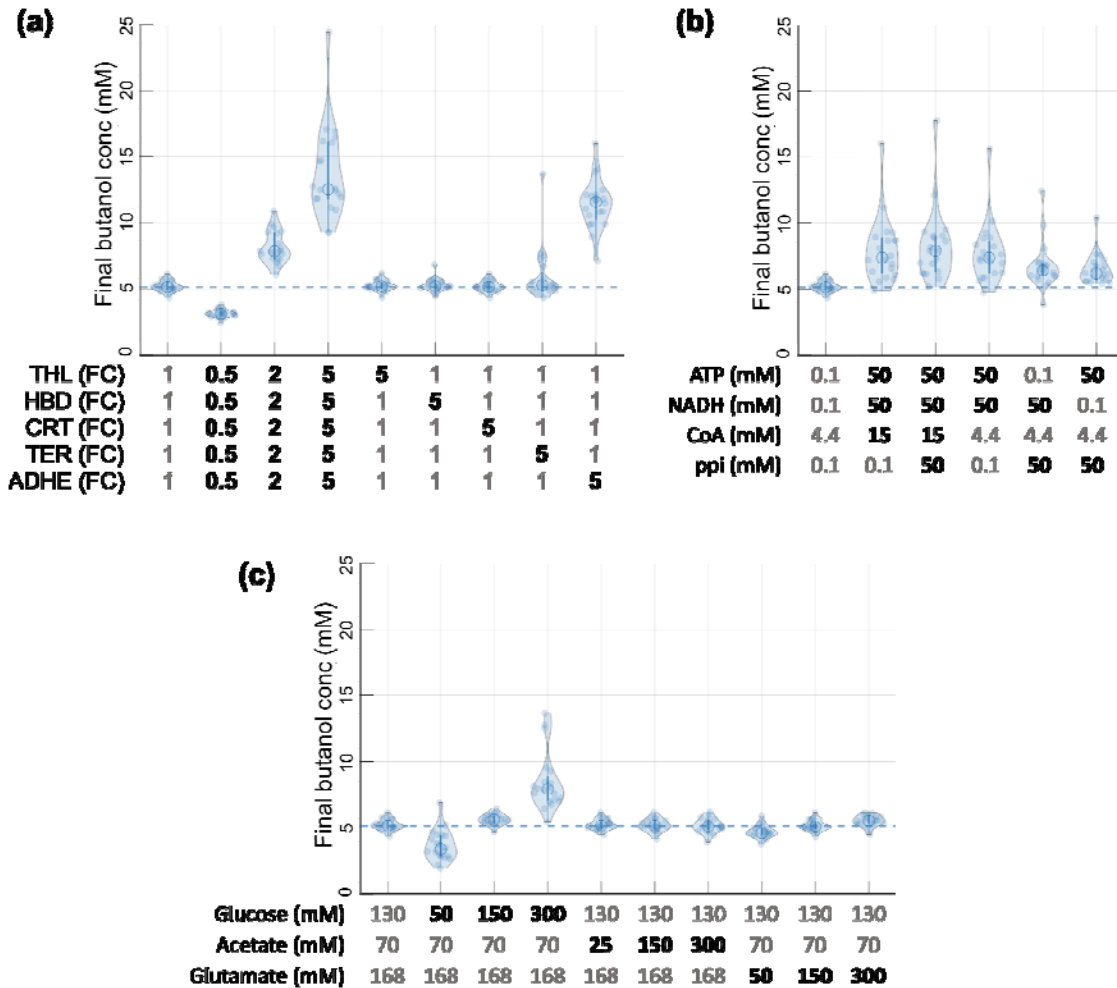
913 **Figure 2: Model parameterization pipeline.** (a) Parameter priors are initially
 914 constructed from literature values and similar previous models. (b) Individual models, or
 915 parameter sets, are sampled from parameter priors while simultaneously applying
 916 thermodynamic values as constraints. This is repeated to create ensembles of 10^8
 917 models. (c) The initial ensemble is simulated via ODEs and then compared to
 918 experimental data; the ensemble is then screened to the best $\sim 10^2$ models based on
 919 agreement to this data. (d) When the agreement to experimental data after screening
 920 was still insufficient, parameter sensitivity analysis was performed and used to update
 921 parameter priors for additional rounds of ensemble sampling and screening. (e) Once
 922 screened models showed adequate agreement to experimental data, each individual
 923 model was further refined via local parameter optimization. (f) This full pipeline
 924 generated an ensemble of 20 models which gave excellent fit to the experimental data
 925 and were further used for analysis and predictions.



926
927

Figure 3: Final ensemble simulations compared to experimental data. Model

928 simulated metabolite time courses are shown for the nine metabolites with experimental
929 measurements, as well as predicted time courses for the ratios of NADH to all NAD
930 species, ATP to all adenosine species, and free CoA to all CoA species. Experimental
931 measurements are shown as circles. The simulations of the top 20 models in the
932 ensemble are shown as confidence intervals (CI); the dark region is a 50% CI and
933 therefore contains the middle 50% of models, and the lighter region is a 95% CI. Blue
934 data represent the butanol-positive condition, and red data represent the butanol-
935 negative condition.

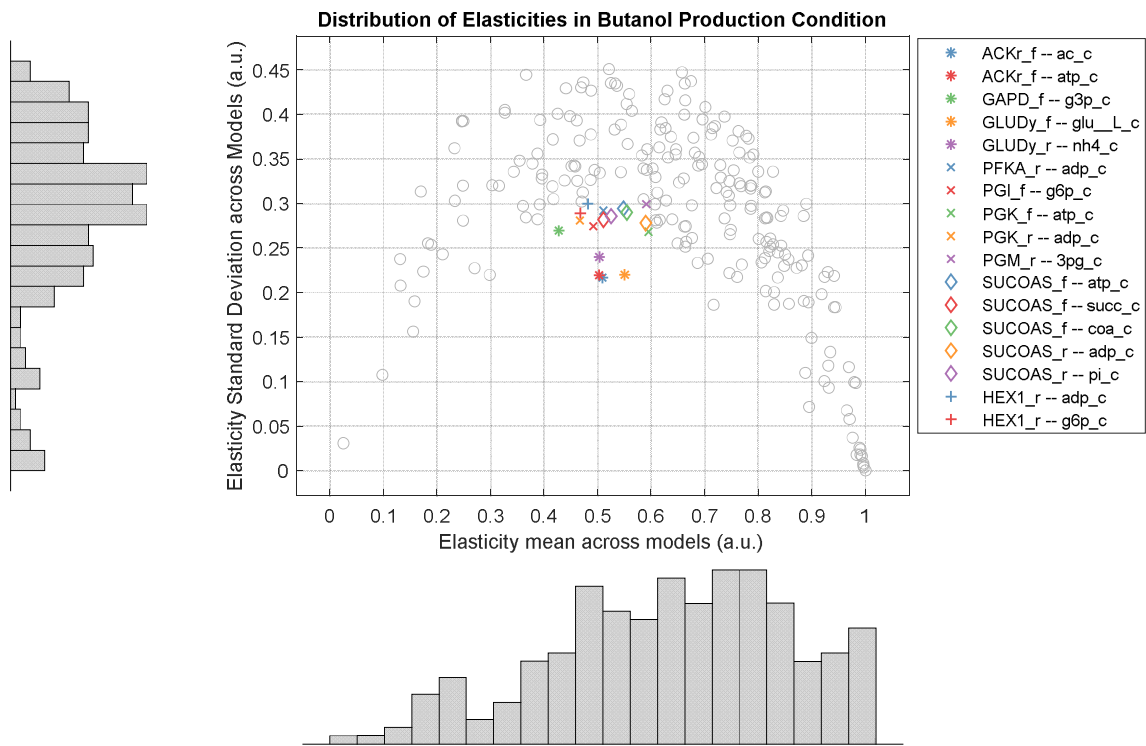


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937 **Figure 4: Predictions for butanol optimization.** (a) Enzyme level changes were
 938 simulated to optimize 24-hour butanol titer. The left-most column shows the simulated
 939 butanol at 24 hours in the base butanol-positive condition, which was fit to experimental
 940 data. Each light blue dot represents one of the 20 models in the final ensemble, and their
 941 distribution is summarized by each violin plot with medians given by unfilled dark blue
 942 circles and interquartile ranges given by dark blue lines. The horizontal dashed line
 943 shows the base condition median prediction as a baseline. The next three columns show
 944 the predicted butanol titer from simultaneously adjusting all five enzymes in the butanol
 945 pathway by either 0.5x, 2x, or 5x their respective levels in the base production condition.
 946 The next five columns show the predicted butanol titer from adjusting each of the five

947 enzymes one at a time by 5x their respective levels in the base production condition. (b)
948 Initial cofactor level changes were simulated to optimize 24-hour butanol titer. The left-
949 most column shows the simulated butanol at 24 hours in the base butanol-positive
950 condition and the base cofactor concentrations in gray. The next five columns show the
951 predicted butanol titer from raising the concentrations of the cofactors predicted to
952 improve butanol titers, which included NADH, ATP, CoA, and pyrophosphate (ppi), either
953 individually or in groups. (c) Predicted butanol titers from adjusting the initial
954 concentrations of either glucose, acetate, or glutamate are shown. Initial concentrations
955 of each species in the base condition (left-most column) are shown in gray.

956



957

958 **Figure 5: Analysis of parameter variation across models shows small**

959 **number of highly conserved parameters.** Elasticity values for each parameter, which

960 serve as a more informative proxy for absolute parameter values, are plotted with their

961 mean value across the top 20 models in the final ensemble (x axis) versus the standard

962 deviation across the top 20 models (y axis). Each point represents a single elasticity or

963 model parameter, and marginal histograms for both mean and standard deviation show

964 distributions across these elasticities. Elasticity values near 0 represent elasticities for

965 metabolites that are fully saturated (zeroth order kinetics), and values near 1 represent

966 metabolites far below saturation in a linear regime (first order kinetics). Those

967 parameters which a mean elasticity between 0.4 and 0.6, representing a high degree of

968 control over the reaction rate, and a standard deviation below 0.3, representing highly

969 conserved behavior among all models in the ensemble, are highlighted with names

970 given in the legend, denoted by the reaction name (i.e., ACKr for acetate kinase), then
971 the reaction direction (“_f” for forward or “_r” for reverse), then the reaction substrate
972 (i.e., “ac_c” for acetate). A complete list of reaction, substrate, and elasticity names is
973 given. Elasticity values are calculated as the derivative of reaction rate with respect to
974 metabolite concentration and are normalized with respect to both rate and concentration,
975 as well as the stoichiometry of the metabolite in each reaction. To ensure all values were
976 between 0 and 1, metabolites acting as inhibitors are not shown in this figure.
977

