Informative Title: Machine-learning based detection of adventitious microbes in T-cell

therapy cultures using long read sequencing

Short Title: Nanopore sequencing microbe detection in T-cells

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Abstract

Assuring that cell therapy products are safe before releasing them for use in patients is critical. Currently, compendial sterility testing for bacteria and fungi can take 7-14 days. The goal of this work was to develop a rapid untargeted approach for the sensitive detection of microbial contaminants at low abundance from low volume samples during the manufacturing process of cell therapies. We developed a long-read sequencing methodology using Oxford Nanopore Technologies MinION platform with 16S and 18S amplicon sequencing to detect USP<71> organisms and other microbial species. Reads are classified metagenomically to predict the microbial species. We used an extreme gradient boosting machine learning algorithm (XGBoost) to first assess if a sample is contaminated and second, determine whether the predicted contaminant is correctly classified or misclassified. The model was used to make a final decision on the sterility status of the input sample. An optimised experimental and bioinformatics pipeline starting from spiked species through to sequenced reads allowed for the detection of microbial samples at 10 CFU / mL using metagenomic classification. Machine learning can be coupled with long read sequencing to detect and identify sample sterility status and microbial species present in T-cell cultures, including the USP<71> organisms to 10 CFU / mL.

Importance

This research presents a novel method for rapidly and accurately detecting microbial contaminants in cell therapy products, which is essential for ensuring patient safety. Traditional testing methods are time-consuming, taking 7-14 days, while our approach can significantly reduce this time. By combining advanced long read Nanopore sequencing techniques and machine learning, we can effectively identify the presence and types of microbial contaminants at low abundance levels. This breakthrough has the potential to improve the safety and efficiency of cell therapy manufacturing, leading to better patient outcomes and a more streamlined production process.

Introduction

Cell therapies are increasingly prevalent in the treatment of incurable diseases. For example, chimeric antigen receptor T-cells (CAR-T) are used for the treatment of hematologic malignancies.[1] On-going work with human pluripotent stem cells (hPSCs) is targeted to treat Parkinson's and age-related macular degeneration (AMD),[2] while mesenchymal stromal cells (MSCs), are being developed for immunomodulatory treatments.[3] Compendial sterility methods based on microbial growth are laborious and slow, and faster methods are required to guide clinical management.[4] Rapid testing methodologies could be an important tool for decreasing the time that a patient must wait from initial leukapheresis to application of the cell therapy. Depending on a patient's current health status, the patient may not be able to afford delays in the application of a potentially lifesaving therapy. Thus, a reduction of release testing time will ensure the timely and safe delivery of life saving cell therapies leading to improved patient outcomes.

Current good manufacturing practice for microbial safety has been developed from experience in recombinant protein manufacturing, where standard practises includes three pillars of safety: 1) identifying appropriate sterile raw materials, 2) testing of cell banks and in-process microbe testing for materials, and 3) inclusion of process steps to inactivate and remove undetected microbes.[5] Cell therapy manufacturers are currently only able to use the first two pillars, as the product cannot be terminally sterilised. For testing, As such, the main approach to microbial safety is with compendial sterility tests. For example, test samples are inoculated into multiple growth media that support proliferation of aerobic and anaerobic organisms, as well as using the plate-count method and membrane filtration.[6] Validation of compendial methods includes testing with USP<71> organisms. For a list of USP<71> organisms used in this study, see Table 1. The procedures for ensuring that the tests give valid results are codified in the United States Pharmacopoeia / European Pharmacopoeia (USP/EP).

These methodologies can detect contamination events but cannot determine the species identity,

which requires additional time-consuming follow-up by the manufacturer for failure

investigation. The USP<71> tests suffer from false negatives at low (< 30 CFU) contaminant

concentration when organisms fail to grow to the point of visible detection in the allocated

time.[4] Alternative sterility testing approaches have been developed with lower limits of

detection, such as, the BacT/ALERT system, which is an automated system that works by

colorimetric change of CO_2 level evolution monitored every 15 minutes. The BacT/ALERT

system has a limit of detection of < 10 CFU for sample volumes of 0.5-10 mL.[7,8]

The performance of both standard compendial tests and BacT/ALERT system can be

further improved upon. A thorough analysis by England and colleagues reported an average 40

h time to detection for the BacT/ALERT compared to 53 h for compendial testing. Within the

acceptable runtime (<144 h), 100/118 (84.7%) tested isolates were detected by the compendial

USP <71> methods. When running the sterility tests using the BacT/ALERT alongside

supplemental Sabourand dextrose agar (SDA) plates were incubated up to 360 h (15 d), 100%

of fungi were detected, while USP<71> detected 95.8% of contamination events. The authors

report that the majority of fungal isolates were detected within 144 h for the manual USP<71>

methods, however with automated systems fungal detection could take longer to resolve and

were only detected by manual inspection after 360 h of incubation. Additionally, the authors

report that some bacterial species could not be detected without the infusion of fresh human

blood into the culture e.g. *Haemophilus* influenzae and *Cutibacterium acnes* using the

BacT/ALERT after 270 h. Furthermore, isolates grown at low inocula <30 CFU proved

difficult to detect within the accepted time frame (<96 h, bacteria; <144 h, fungi). [4] In summary,

within the accepted time frame for bacteria (<96 h), 83.1% of isolates were detected with the

USP<71> compendial approach and 87% for the 32.5°C BacT/ALERT. Meanwhile for fungal

isolates (<144 h), 87.8% of isolates were detected with the USP<71> compendial approach and

63.4% for the 32.5°C BacT/ALERT[4]. Given the described time constraints, as well as reduced sensitivity to filamentous fungal species, we propose an alternative methodology to detect and identify microbial contaminants through long-read MinION sequencing.

In the case of autologous CAR-T therapy products, each manufacturing lot is prepared for a single patient. Each lot of a cell therapy must pass through manufacturing release testing. This poses a limitation with regards to available test material – using a minimal volume for sterility assessment is important to maximise cells available for the patient, (with guidelines described in USP<1071>),[9] while minimising additional manufacturing costs. The products will have in-process and final product testing for sterility, endotoxin levels, mycoplasma and replication competent virus.[10] As CAR-T treatments become more readily available, rapid throughput and multiplexing will become increasingly necessary for the analysis of large numbers of scaled-out autologous cell therapy samples.

We propose an approach that identifies contaminants by the presence of either bacterial or fungal DNA. Long read MinION sequencing offers a rapid, simple-setup, real-time reads (contaminant identification before sequencing completion) and low-cost approach to DNA sequencing.[11,12] Compared to Illumina platforms, which can take days to weeks to complete sequencing and bioinformatics analyses, the Nanopore sequencing can provide results in less than 24 h.[13,14] Another advantage with the long read MinION sequencer, is greater taxonomic resolution than amplicon sequencing using the Illumina MiSeq system at the species level.[15] This positions an amplicon sequencing approach using the long read MinION combined with a full size metagenome database favourably for managing rapid release testing.

Samples processed for T-cell therapy release tests will present at low sample volume and low contaminant DNA concentration. The long MinION offers long read sequencing with two potential routes for identification of contaminants: direct DNA and amplicon-sequencing.

Direct DNA sequencing comes with the constraint of high background host DNA that will be sequenced; this can make detection of the relatively lower concentration microbial DNA harder. Autologous cell therapies will present as low volume low contaminant concentration samples, thus by necessity we took the PCR-based amplicon approach, which has the additional benefit of reducing microbe to host noise before downstream computational screening for host reads. In the case of bacteria, the highly conserved prokaryote 16S ribosomal RNA region is widely used in the metagenomics field with either the amplicon or shotgun metagenomics approach to perform microbial identification at the species level,[16–18] while the equally highly conserved eukaryote 18S – 28S operon is used for fungal classification.

Results

Design of the DNA read analysis pipeline

The overview of the pipeline is described in Figure 1A, which processes reads derived from the spiked samples and derives a decision as to whether the sample is contaminated or not. The methodology for data acquisition, model training and validation, followed by the decision matrix are described in Figure 1B. In this analytical sterility study, we detected low levels of microbial contamination (10 CFU / mL) with high specificity and accuracy. The workflow we developed is compatible with low sample volume and rapid turnaround that meets patient needs and preserves sample shelf-life.

Samples were comprised of negative samples (T-cell only, medium-only and cell-free medium) and target organisms (fungal and bacterial species) (Table 1). The table contains information about the added species, barcode used, sequencing time duration and the Nanopore

kit used. Negative samples were prepared alongside inoculated samples, which were run in

both direct and amplicon-sequencing runs. Only the amplicon-sequencing data is presented

here.

Inclusion of low-quality reads improved correctly classified read count

Our goal was to detect microbes at low concentrations (≤ 10 CFU). Detection therefore

required generation of additional genetic information or a means of improving the pool of reads

for assessment. We did not screen by phred quality score (Q) as we sought to identify

contaminant read species identity. Consequently, there were a median of 6.9% additional reads

across all samples. Mean read length was compared between high quality ($Q \geq 7$) and high

quality plus low-quality reads ($Q > 0$) for correctly classified true positive reads (Figure 2A).

For 16S amplicon enriched species, the read length did not change greatly between the two

groups, at around 1450 bp, while 18S – 28S had smaller mean fragment size (Figure 2A).

We calculated summary statistics for a subset of low concentration (10-100 CFU / mL)

contaminated samples compared to microbe-only samples. Generally, we observed more

microbe reads in the microbe-only cultures compared to samples containing host reads too; this

was independent of low-quality read inclusion (Figure 2B). For example, by incorporating the

low-quality reads, *Candida albicans* was detectable in two of the three samples contaminated

at 10 CFU, while when using high-quality reads alone, *C. albicans* was detected in only one of

the analysed samples. A side-by-side comparison of high-quality vs. any-quality reads revealed

that by including the low-quality reads, one additional true positive sample was correctly

identified; the overall read count increased for correctly predicted species. However, there was

a concomitant increase in the number of misclassified species. As such, it is important to

consider the use case before making the choice to include this additional source of reads.

Detection sensitivity and time to detection

Initially, we sought to understand the limit of detection for a single species;

Pseudomonas aeruginosa PAO1. The rationale for selecting a limit of detection of 10 CFU /

mL is based on the USP<1071> chapter discussing infectious dose. The document discusses

that a contaminant detection of 100 CFU / mL would catch all viable organisms, as such we

set 100 CFU / mL as our target limit of detection, with the aim of detecting at lower

concentrations as a form of stringent validation.[9] T-cells were spiked with serial ten-fold

dilutions of *P. aeruginosa* to the lowest input of 10 and 100 CFU / mL. Our approach examined

the utility for both direct shotgun sequencing and amplicon sequencing. Extracted DNA was

processed for both direct and amplicon sequencing. We consistently achieved 10 CFU / mL

detection (from 1 mL spike sample) with the amplicon approach, while the limit of detection

for direct sequencing was 1000 CFU / mL (data not shown). We then proceeded to contaminant

detection for microbial cultures and T-cells for intentional contamination with *C. acnes,*

Klebsiella pneumoniae, Escherichia coli, P. aeruginosa, or the USP<71> species *C. albicans,*

Staphylococcus aureus subsp. Aureus, P. aeruginosa, Bacillus subtilis subsp. Spizizenzii, and

Clostridium sporogenes (Figure 3A-B). In all cases, we consistently detected the contaminant

to 100 CFU / mL (Figure 3A) and 10 CFU / mL (Figure 3B) in microbially contaminated T-

cell cultures. One organism that proved consistently difficult to amplify was *K. pneumoniae,*

resulting in fewer reads per sample than other species. Others have reported difficulty with

taxonomic resolution in *Klebsiella* when amplifying the 16S rRNA regions of V1V2, V3 and

V6V7 with Nanopore. They observed misclassification to closely related genera and low count

of total mapped reads.[13]

Our primary goal was to identify sample contamination as rapidly and accurately as

possible. We were able to detect and identify contaminants within 24 h; including DNA

extraction (2 h), PCR (2 h), 12 h for sequencing and the bioinformatics analysis (1 h). If the

sequencing was shortened to 2 h, the time to detection was approximately 8 h per sample.

However, this might not provide enough time to sequence enough reads dependent on the

species present (in species that amplify well, e.g., *B. subtilis*, we observed enough reads within

2 h). Multiple biological samples can be processed simultaneously with multiplexed barcoding,

allowing up to 12 samples to run on the same flow cell. This can be replicated five-fold for

technical replicates per USP<1223> guidance,[19] which can be run in parallel with the primer

and culture medium negative controls. To further improve the time to detection, we evaluated

different computational processing approaches. The read trimming and metagenomic

classification were very time intensive. However, multiprocessing resulted in an average 4-fold

improvement in speed. A computer system with higher specifications than used here would see

an even greater improvement in time to result with more simultaneous processes.

Machine learning pipeline and sample sterility status

The methods described in the pipeline allow for rapid and sensitive detection of low

concentrations of contaminations when the contaminant is known. In addition to the proposed

machine learning approach, all experiments would have plates cultured alongside the

sequencing analysis. This would allow organisms that are detected as borderline to be captured

by a secondary, albeit slower methodology. To detect unknown contaminants using an

unbiased approach, we used machine learning to enable decision making regarding the sterility

status of a sample. The metagenomic classifiers yield multiple potential species identities for

perceived contaminants, which we initially attempted to deplete by using filters based on total

minimum read count per species. Two separate pairs of models were generated for both data

from Centrifuge and HS-BLASTn. The Centrifuge models assessing sterility status and

whether a contaminant was correctly predicted are shown in Figure 4A-C. Model analysis for

the HS-BLASTn model is depicted on Figure 4D-F. The classification report demonstrates a

model that can identify sample contaminant status, while the model examining contaminant

identity can find contaminant species (Figure 4A-B, 4D-E). The model predictions from sample

status (sterile: true negative or contaminated: true positive) and correctness of contaminant

classification (correctly classified vs misclassified contaminant) were combined and a decision

matrix was used to decide if a sample was sterile, contaminated, potentially contaminated or

showed signs of most likely being sterile with background noise signal (Figures 4C, 4E). For

Centrifuge, 65.0% of negative controls were correctly labelled as sterile, 64.2% of 10 CFU /

mL samples were correctly assessed as contaminated and 77.3% of 100 / mL CFU samples

were identified as contaminated. Overall, while similar, the BLAST models perform better than

Centrifuge on the final assessment for sterility status, with reduced ambiguity in a final decision

on whether a negative control sample is sterile (75.0%) or whether a spiked sample was

contaminated (10 CFU / mL; 83.9%, 100 CFU / mL; 96.0%). Overall, the 95% confidence

intervals for the combined Centrifuge models were 80.67% ± 1.06% and 76.75% ± 1.03% for

HS-BLASTn.

Discussion

We have demonstrated that amplicon sequencing can be used for low sample volume (< 1 mL), low concentration (≤ 10 CFU) microbe detection in intentionally contaminated T-cell cultures. Our goal was to detect a contaminant with high specificity and in a short turnaround time to enable rapid sterility release testing for cell therapy products. We designed our sterility detection to be faster than current commercial detection times for low concentration contamination events of < 100 CFU / mL to within < 24 h, which compares with the historical detection times of 7 – 14 d using BacT/ALERT[20,21] and more recent detection times of 40 h,[4,9] which is in line with FDA sterility guidelines.[22,23] For bacterial and fungal detection, we used an amplicon approach that significantly increased the contaminant signal from DNA extraction. Use of the Nanopore 16S amplicon kit allowed us to generate consistent full length 16S fragments. Previously, full length amplicons have been shown to be comparable in reliably identifying genera on Nanopore and MiSeq technologies, while Nanopore can operate at lower run costs (50 USD / sample).[14] However, when generating similar fragments using the 18S-28S primers, we did not observe similar read length consistency. This is likely due to use of the transposase technology in the Rapid Barcoding Sequencing Kit (SQK-RBK004) that cleaves the PCR product for barcode ligation. The problem could be solved by using the Nanopore ligation kit (SQK-LSK110), however this approach increased sample preparation time by up to 5 h. This limited our ability to sequence the entire region as a single strand, however as we have demonstrated, we are still able to detect *C. albicans* to 10 CFU.

During the sequencing analysis, we observed background genomic material in the sterile media controls. We believe these are derived from DNA contaminants in the DNA extraction, PCR and library preparation kits. The presence of a kitome has been widely described in the literature, including from the DNeasy PowerSoil Kit used in this work.[24,25] This is problematic because at low microbial concentration the signal to noise ratio becomes

elevated, making identifying correctly classified contaminants difficult and increasing read

misclassification. False positive predictions will potentially disrupt the ability to deliver the

cell therapy product to a patient in the needed timeframe because of additional time required

to carry out failure investigation to assess actual lot sterility status, in addition to incurring

further manufacturing costs. The issue of high noise at low concentration reinforces the need

to use negative controls to identify the contamination background as well as control the number

of PCR cycles, as previous studies have shown that 20 cycles were too few while 40 cycles

will amplify the noise.[26]

One of the key limitations of this approach is the use of DNA for detection of

adventitious agents. This does not provide a definitive answer to the viability of the detected

contaminant and is part of the reason a deeper understanding of the kitome is required.

Alternatively, sequencing of RNA after reverse transcription and rDNA amplification would

provide a means to test for contaminant contamination directly. We are investigating

background species that are detected during the sequencing, they are characterised by weak

signal and may be on the limit of perception due to the low read count derived from an already

very low starting sample concentration and volume. Extensive testing and validation of

potential background contaminant species could reduce noise detection, we propose

performing multiple technical replicates per sample, as well as running multiplexed positive

and negative standard controls in every sterility test.

To optimise sensitivity and pipeline runtime, we examined the choice of input species

to build the metagenomic databases. This is mostly an issue with the NCBI fungal refseq, which

at the time of database construction was confined to only 12 complete genomes. To expand the

range of species, we incorporated incomplete genomes for both the *BLASTn* and *Centrifuge*

databases. However, the bacterial reference database is very large and contains many genome

replicates for common bacterial genera *Pseudomonas* (613) and *Escherichia* (1100), as well as

species including *P. aeruginosa* (219) and *E. coli* (1078). As such, to reduce the database size,

we retained only genomes with a "complete genome" and removed those labelled as

"chromosome" or "plasmid". This helped improve runtime and reduce database size

differences between the fungal and bacterial databases. The only downside we observed by

shrinking the bacterial database was the loss of species-level inference as observed with *C.*

sporogenes, where *C. butyricum* was indicated instead. For future organisms, a living database

could be constructed and periodically updated. Reference genome agnostic approaches could

be used for unknown contaminants, such as read binning using the DNABERT approach

described below.[27] After inclusion of *C. sporogenes*, we continued to observe that *C. butyricum*

was preferentially predicted with 42% more reads on average for *HS-BLASTn* (and not

identified by *Centrifuge*).

We subtracted host sequences using the human genome to reduce noise in the analysis

pipeline and improve pipeline efficacy. With this approach, 98% of total reads were identified

as host reads and removed, illustrating the challenge of detecting low level bacterial or fungal

contaminants in samples of cell culture material. Our study focused on amplicon-sequencing,

which enriched for target sequences and reduced the ratio of host reads to target reads. We

implemented host read removal to improve sensitivity and enable a non-amplicon approach

going forward. Nevertheless, host read removal is useful for improving microbial identification,

as has been described previously in viral contaminant detection.[28] Previously, host read

removal has been shown to improve viral contig assembly while reducing the number of

assembled contigs so as to allow use of metagenomic classifiers such as *BLASTn*[29]. In addition

to removing host reads, removal of background reads by sequencing healthy and sterile T-cells,

then subtracting the reads from the final pool could further improve sensitivity by reducing

misclassification events.[29] The 16S and 18S-28S amplicon sequencing approach is more

successful than direct metagenome sequencing, especially at contaminant concentrations ≤

1000 CFU / mL. Previous studies have demonstrated that amplicon-based approaches can

introduce inaccuracy and misclassification, for example 0.93% of reads are misclassified by

EPI2ME at the genus level[16] and that there is a 2.09% misclassification for the NCBI 16S

reference database at genus level.[16] For cell therapy sterility, the improved contaminant

detection at the cost of the a small increase to misclassification is an acceptable outcome.

Two key limitations for model development are the volume of available sequencing

analysis data, as well as the high sample-to-sample variance in the data distribution. For

example, we observed sources of variation from read count, read quality and experimental

runtime. The implications for the observed variance include difficulty in applying the machine

learning model to new samples that may contain data with novel distributions. Solving the

problem of noisy, unreliable data requires a robust and flexible model that can classify despite

lack of knowledge on the data distribution for the evaluation samples. This includes selecting

for features with minimal missing data and applying, as well as deploying data augmentation

techniques such as addition of gaussian noise, generating squares and taking log10 of the

numerical data. Finally, we have applied regularisation techniques during model development

including optimising L1 (lasso regression), L2 (ridge regression) and the gamma

hyperparameters to mitigate overfitting. To improve issues with generating more similar and

reliable samples that follow a specific data distribution would require further refinement of the

DNA extraction and library prep, in addition to controlling for missing data points during

feature selection. However, this would come at the cost of having a model that is less able to

generalise to other cell types.

Our analysis has primarily focused on generating many instances of contaminated

samples. During production for cell therapy manufacturing, we envisage sample contamination

events as rare. Consequently, future model optimisation must be considered through this data

imbalance, as observed in fraud detection for better anomaly prediction.[30–32] Alternatively, it

might be possible to replace the metagenome classifier and binary classifiers with a single step

natural-language processing-based (NLP) approach using e.g. DNABERT.[27] A NLP-based

approach would complement the metagenomics analysis that we have already designed.

Furthermore it would give us a potential solution for the identification of unknown

contaminated samples independent of whether they have been previously characterised.

In conclusion, we have developed a rapid (< 24 h), reliable, sensitive and specific long-

read sequencing pipeline for the detection of microbes in T-cell therapies alongside a large

dataset of microbial organisms (USP <71> focus) low concentration samples in pure culture

and spiked with T-cells. This is partly achieved by using machine learning to provide an

unbiased untargeted approach that permitted automated decision making of the sterility status

of cell therapy products. Our approach has demonstrated that we can achieve high sensitivity

and detect contaminated samples on par or superior to accepted methods in superior time

frames.

Materials and Methods

Cell culture

Healthy human primary T-cells (Human PBMCs were obtained from commercial leukopak (Cat#260240.01, Lonza)) were cultured in AIMV (Cat#12055091, Gibco)+ 2% AB Human Serum (Cat#H4522, Sigma-Aldrich) + 100U/mL IL-2 (Cat#130-097-743, Miltenyi Biotech) and activated using ImmunoCult™ Human CD3/CD28 T-Cell Activator (Cat#10971, StemCell Technologies). T-cells were cultured for 14-21 d. Cell counting was performed using a TC20™ Automated Cell Counter (Biorad) with Trypan blue stain.

Microbial species were grown and cultured as described in Table 1. We used and developed standard curves to accurately estimate the number of bacterial cells present within a culture at a given timepoint using the optical density (OD) values.[33] Colony forming units (CFUs) were counted before the addition of microbial cells to sterile cultured T-cells. Briefly, 100 μL culture was serially diluted, 5 μL of each serial dilution was plated on agar, and CFUs were counted the following day. For low concentration samples, following overnight culture, a subculture was prepared at 0.05 OD and incubated for 1-3 h (the time was determined using the standard curve to predict the log phase of growth) and cultured to 0.5 OD. The culture was then diluted to 0.1 OD and subsequently serially diluted with LB and plated on agar plates for CFU counting.

Preparation of spiking samples

Spiked samples were prepared using activated T-cells and bacterial or fungal species. Each sample used 500,000 T-cells. Bacterial and fungal cultures at a range of 10-100 CFU / mL were prepared as described above and added directly into T-cells in PBS and incubated for 5 min.

DNA extraction and amplification

For sample preparation, a uniform approach to DNA extraction was taken to maximise DNA extraction from all possible microbes. Using the manufacturer's protocols, the DNeasy PowerSoil Pro Kit (Cat#47014, Qiagen) was the most consistent and reliable product. The kit disrupts cell walls and membranes alike through bead beating (TissueLyser II [Cat#85300, Qiagen]). The samples were quality controlled using the NanoDrop™ 2000/2000c Spectrophotometers (Cat#ND-2000, Thermofisher Scientific) to assess RNA and protein contaminants (260/280 (1.8-2.0), 260/230 (2.0-2.2)) and Qubit 4 Fluorometer (Cat#Q33238, Thermofisher Scientific) for DNA concentration.

Primers to amplify full length18S-28S rRNA genes were adapted from[34] to amplify the entire operon. 18S NS1 short F: CAGTAGTCATATGCTTGTC and 28S RCA95m R: CTATGTTTTAATTAGACAGTCAG.[34] All 16S primers described were those available in the Oxford Nanopore 16S-barcoding kit (SQK-RAB204). PCR conditions were as follows: initial denaturation 1 min at 95°C for 1 cycle, 20 s denaturation at 95°C, for 29 cycles, 30 s annealing at 55°C for 29 cycles, an extension time of 2 min at 65°C for 29 cycles, followed by a final 5 min extension at 65°C. LongAmp Taq 2X Master Mix (e.g. NEB M0287).

Long read sequencing library preparation

We used a multiplexing approach to maximise the sample throughput. This uses the existing 16S primers that have barcodes associated with them that can later demultiplexed. In the case of the 18S-28S amplicons, no pre-existing kit exists. Thus, we applied barcodes from the rapid barcoding kit (SQK-RBK004) to the 18S-28S amplified samples, which could later be demultiplexed. Briefly, amplified DNA had RB01-12 fragmentation primers attached and

were concentrated as per the manufacturer's protocol. The Oxford Nanopore MinION

sequencer with a MinIT device for base calling. The FLO-MIN106 flow cell was used to run

the DNA samples for between 2 – 24 h. Reads were generated and basecalled (the electrical

impedance signal was converted to a kmer string) by the Nanopore device were processed using

the basecaller *Guppy* v3.2.10.

Pipeline tools

Metagenomic classification databases were generated from NCBI bacteria, virus and

fungal databases, these were combined into a single database. Due to runtime issues with the

bacterial database using BLAST, we developed an abridged database "*filter-bacteria*" that

contained a reduced number of entries for highly prevalent organisms within the NCBI

database, e.g. *E. coli*. This reduced the database to 1/6 its original size and was combined with

the viral and fungal sequences to make a viral-fungal-bacterial database. To augment the fungal

database for *HS-BLAST*, additional genomes were included from NCBI that were labelled as

incomplete genomes. The database location and information were saved in a .txt file. Three

metagenomic classifiers used in the pipeline were: *Centrifuge,*[35] *high-speed (HS-) BLASTn*[36]

and *Krakenuniq.*[37] The DNA reads from sequencing were used as the raw data for the

metagenomic classifiers. Using "*centrifuge-download*", the NCBI refseq libraries for viruses

(24/06/2020), fungi (25/05/2021) and bacteria (21/09/2020) were acquired and "*centrifuge-*

build" was applied to generate the database using the NCBI taxonomy structure. *Krakenuniq*

was an additional classifier used for removing the maximum number of host reads, in order to

prevent the host reads being a majority. *Porechop* 0.2.4 (https://github.com/rrwick/Porechop)

trimmed adapters from the Nanopore reads. *Qcat* 1.1.0 demultiplexed the barcoded reads, as

well as the updated guppy algorithm (v6.1.5).

Pipeline

The bioinformatics pipeline (Figure 1A, B) links together multiple tools, in addition to

hosting custom scripts to check analysis progress. If the sample was multiplexed, it was

demultiplexed before read trimming by *porechop*. We retained low quality reads from the

"*fastq_fail*" folder within the pipeline because the aim was to detect low concentration

contaminants.

If the user specifies a known host species and reference genome, (e.g., human), the

pipeline will align host reads using *HS-BLAST*, *Krakenuniq* and *Centrifuge*. The read IDs were

used to remove these host reads from the read pool, which accelerates the workflow and reduces

noise related to the host reads. Host read removal was completed in tandem using

multiprocessing for each metagenomic classifier. Statistics on the number of host reads,

classified and unclassified reads were retained. Host-depleted reads were then processed using

the metagenomic classifiers against the combined fungal, viral and bacterial database. *HS-*

BLAST and *Centrifuge* output were used to generate descriptive summary statistics from the

troubleshooting files using the pandas describe function. Summary statistics for each predicted

contaminant were generated from the Guppy file "*sequencing_summary.txt*" by aggregating

the individual read quality scores that were processed using the describe function.

After analysis using the pipeline above, *Nanoplot*[38] was used to generate and monitor

run statistics. A wrapper was created to generate unique sequencing summary files for barcoded

samples by splitting the reads on their barcode IDs. The "*NanoStats.txt*" file was cleaned up

for later use in the machine learning section of the pipeline. Run environment specification:

Python version: 3.8.3, Bash version: GNU bash, version 4.4.20(1)-release (x86_64-pc-linux-

gnu).

Machine learning pipeline

Initial pre-processing for metagenomic classification data from the combined viral,

fungal and bacterial database uses an independent filter for each metagenomic classifier. The

pre-processing step is necessary because it filters out many of the low quality predicted species

made by both *HS-BLAST* and *Centrifuge*. The *HS-BLAST* filter uses a maximum percent

identity value greater than 83%. This reduced misclassified species by 33.19% (incorrectly

predicted species removed from downstream analysis), while retaining (166/167) of samples,

resulting in the loss of one sample from the analysis. Similarly, the *Centrifuge* filter uses a

minimum metagenomic classification mean score greater than 900. The filter removes

misclassified species by 38.64%, while retaining 97.45% (153/157) of samples. The *Nanoplot*

output included experiment level summary information were subsequently concatenated to the

data. Summary statistics using the *describe()* function were generated for the metagenome

classification data. Predicted species that have *NaN* values (Not a Number) for read count and

mean read quality were removed from the dataset.

The data were pre-split based on two layers of *train_test_split()* 75:25 split ratio. The

first split generated the training and testing dataset alongside an unseen and (for model

assessment) unused evaluation dataset. The training and testing were then split again into

training   dataset   and   test   dataset. Features   were   selected   using   *Featurewiz*

(https://github.com/AutoViML/featurewiz), *Featurewiz* was used to generate a list of

important features that accounted for highly correlated features, as well as less insightful

features and provided features for the generation of a high-performing model.

Binary classifiers were designed to answer two questions: (1) is the sample

contaminated? and (2) is the predicted contaminant correctly classified and does it match the

spiked species? For (1), the labels and encoded labels were as follows: *True_positive*: 1,

True_negative: 0 and (2) *False_positive*: 0, *True_positive*: 1. *XGBoost* classifier models were

developed and implemented. The data preparation was similar for each. *Gridsearch* was used

to identify the ideal model starting parameters. Performance was assessed with cross validation

testing (*cv=5, scoring=accuracy*), confusion matrices and generation of a classification report.

Models were described below:

(1) Is the sample contaminated? Defined as either sterile or not sterile.

(2) Is the predicted contaminant correctly classified? Defined as expected contaminant

476   from the spike or any other predicted species.

The model predictions were then compared to the original labels and compared for

accuracy. This step was completed for both questions (1) and (2). The last step for the training

and testing of the machine learning pipeline were to take the predictions and make an

assessment using a decision matrix as to whether a given sample is sterile or contaminated

based on the available data.

To evaluate the machine learning model, the trained machine learning model applied to

an unseen data pool that shared the same distribution as the complete dataset: the evaluation

data. The standard scalers were reloaded from the training step and used for standardisation.

The features identified by *Featurewiz* were also imported and reused when running the model

with new data.

Table 1: Culture conditions

Organism	Medium	Temperature	Culture time	Sub-culture time	Respiration
Cutibacterium acnes (ATCC-6919)	BHIB	33°C	5 d	2 d	Anaerobic
Klebsiella pneumoniae (KP1)	LB	37°C	O/N	2 h	Aerobic
Escherichia coli (K12)	LB	37°C	O/N	2 h	Aerobic
Pseudomonas aeruginosa PAO1 (ATCC BAA47)	LB	37°C	O/N	2 h	Aerobic
Candida albicans (ATCC 10231)	YPD	RT	2 d	2 h	Aerobic
USP<71> organisms					
Staphylococcus aureus subsp. Aureus (ATCC 6538)	LB	37°C	O/N	2 h	Aerobic
Pseudomonas aeruginosa (ATCC 9027)	LB	37°C	O/N	2 h	Aerobic
Bacillus subtilis subsp. Spizizenzii (ATCC 6633)	LB/ BHIB	33°C	O/N	2 h	Aerobic
Clostridium sporogenes (ATCC 19404)	MRCB	37°C	2 d	2 h	Anaerobic
Candida albicans (ATCC 10231)	YPD	RT	2 d	2 h	Aerobic
Aspergillus brasilensis (ATCC 16404)*	-	-	-	-	Aerobic

MRCB: Modified Reinforced Clostridial Broth; YPD: Yeast Extract–Peptone–Dextrose;

BHIB: Brain Heart Infusion Broth; LB: Luria-Bertani broth; RT: room temperature; O/N:

overnight. * *Aspergillus brasilensis was purchased as a pellet from ATCC*.

Table 2: Limit of detection and sensitivity for contaminant detection. In the sensitivity column,

the first value denotes total samples from amplicon sequencing split for combined spiked T-

cell contaminant and microbial culture of that contaminant. Second value shows only the T-

cell contaminant amplicon sequencing value.

Contaminant species	Limit of detection	Sensitivity (species detected in sample / total samples)
Pseudomonas aeruginosa PAO1	10 CFU	9/10
Klebsiella pneumoniae (KP1)	10 CFU	3/7
Cutibacterium acnes	10 CFU	4/6
USP<71> organisms		
Staphylococcus aureus	10 CFU	5/6
Bacillus subtilis	10 CFU	6/6
Clostridium (sporogenes)	10 CFU	6/6
Pseudomonas aeruginosa 9027	10 CFU	4/6
Candida (albicans)	10 CFU	11/12

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Author Contributions

JS: Conceptualisation, Methodology, Validation, Software, Writing, Visualisation, Formal Analysis. MN: Validation, Investigation. WXS: Investigation. EL: Methodology, Validation. PWB: Writing - Review & Editing. JMW: Writing - Review & Editing. RBHW: Methodology, Writing - Review & Editing, Supervision. SAR: Conceptualisation, Methodology, Writing - Review & Editing, Supervision. SLS: Conceptualisation, Methodology, Writing - Review & Editing, Supervision.

Conflicts of Interest

The authors have declared no competing interests.

Data Availability

Pipeline can be found at (currently a private GitHub):

https://github.com/Electrocyte/adventitious-pipeline/

Reviewer link for metadata (Sequence Read Archive (SRA) ID: PRJNA869859):

https://dataview.ncbi.nlm.nih.gov/object/PRJNA869859?reviewer=l69tlml6fv0vhje0mbq1j47
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Key words: T-cells, adventitious agents, machine learning, sterility

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Figures

Figure 1: Pipeline workflow.

A Sequence length of correctly classified (true positive) reads for high-quality (Q ≥ 7) and all classified (Q > 0) reads using unique sequence IDs (10 CFU / mL)

B

Reads assigned to the spiked organism	High Quality Reads		Low and High Quality Reads	
10 CFU / mL samples	Mean	Count	Mean	Count
B. subtilis	238510	3	246867	3
C. albicans	1506	3	1784	3
S. aureus	4514	2	4699	2
T-cell + *B. subtilis*	3898	3	4033	3
T-cell + *C. albicans*	211	1	121	2
T-cell + *S. aureus*	1366	3	1411	3

660   **Figure 2: Assessment of incorporating low-quality reads in sequence classification.**

A

B

662   **Figure 3: Microbes spiked into T-cell cultures.**

Figure 4: Machine learning XGBoost model performance, sample and prediction
contaminant status.

Figure Legends

Figure 1: **Pipeline workflow. A.** Machine learning pipeline overview: microbial contaminants were prepared, sequenced and the reads processed. The metagenomic classification data, overall run read quality data, predicted species quality data and time to next read data were combined into a single table of features. A decision tree gradient boosting classifier algorithm, XGBoost was deployed to assess contaminant sterility status, for more information see Machine learning pipeline under methods or github. **B.** Bacteria (gram positive or gram negative) or fungus (yeast) are spiked into PBS-washed cultured T-cells. The process is repeated 3-fold with and without T-cells using cells from a different passage and separately cultured microbes. DNA is extracted using mechanical lysis, buffers and magnetic beads. DNA is amplified using targeted rDNA primers for the 16S region and 18S-28S region. **C.** Sequencing analysis pipeline: sequenced base called reads were cleaned and host reads removed. Remaining reads were classified against the combined viral, fungal and bacterial database using *Centrifuge* and *High-Speed BLAST*. Classified reads along with other data were provided to the machine learning pipeline for sample contamination status analysis.

Figure 2: Assessment of incorporating low-quality reads in sequence classification. A. Additional low-quality reads incorporated into data analysis (N=3) for 10 CFU / mL samples. Mean read length for correctly classified (true positives) reads with and without use of the low-quality reads were depicted in blue and black, respectively. Incorrectly assessed reads (misclassified) were depicted in cyan and grey. **B.** Summary table of high-quality reality reads compared to using all reads for the microbes alone and microbes spiked into T-cells at 10 CFU / mL. Read numbers are for reads assigned to the correct spiked organism and represent a subset of all sequenced samples.

Figure 3: Microbes spiked into T-cell cultures. All samples were amplified with either 16S primers for bacterial species, or 18S-28S primers for fungal species. Samples were prepared for analysis as microbial cultures as well as simulated microbial contamination by the addition of microbes to activated T-cells at 100 CFU / mL **(A)** and 10 CFU / mL **(B),** pure culture spikes (grey) compared to contaminants spiked into T-cells (blue). Species tested were *K. pneumoniae, P. aeruginosa* PAO1, *C. acnes* and the USP<71> species; *C. albicans*, *B. subtilis*, *Clostridium sporogenes*, *S. aureus*, *P. aeruginosa* 9027. Error bars are biological replicates.

Figure 4:   Machine learning XGBoost model performance, sample and prediction contaminant status. A-C. Model performance statistics from data from centrifuge metagenomic classifier used to generate two XGBoost classification models. **D-F**. Model performance statistics from data from high speed BLASTn metagenomic classifier used to generate two XGBoost classification models. **A, D.** Confusion matrix and classification report for model assessing sample sterility status. **B, E.** Confusion matrix and classification report for model assessing whether a predicted contaminant is a correctly classified contaminant or misclassified. **C, F.** All spikes and negative control model predictions were assessed for prediction accuracy regarding whether the sample assayed is sterile. Black bars depict samples assigned as likely contaminated, blue bars depict samples identified as sterile, while grey depicts samples where the algorithm had difficulty assigning a decision of either sterile or contaminated. CFU: colony forming units. Sample status is defined as sterile: true negative or contaminated: true positive. Correct contaminant classification is defined as a true positive contaminant vs a misclassified contaminant.