When synthetic biology fails: a modular framework for modelling genetic stability in engineered cell populations

Duncan Ingram[1] and Guy-Bart Stan[1,†]

[1]Centre of Excellence in Synthetic Biology and Department of Bioengineering, Imperial College London
[†]Corresponding author: Guy-Bart Stan, g.stan@imperial.ac.uk

April 21, 2023

Abstract

Predicting the evolution of engineered cell populations is a highly sought-after goal in biotechnology with the potential to transform our use of genetic devices. While models of evolutionary dynamics are far from new, their application to synthetic systems is scarce, where the vast combination of genetic parts and regulatory elements creates a unique modelling challenge. To address this gap, we here-in present a framework that allows one to connect the DNA design of varied genetic devices with mutation spread in a growing cell population. Users can specify the functional parts of their system and the degree of mutation variation to explore, after which our model automatically generates transition dynamics between different mutation phenotypes over time. Selection pressures are naturally accounted for using host-aware modelling, where the expression of synthetic genes is connected to the consumption of shared cellular resources and in turn cell growth rate. We show how our framework can provide new insights into industrial applications, such as how the design of synthetic constructs impacts long-term protein yield and genetic shelf-life. We also uncover new mutation-driven design paradigms for classic genetic network motifs: toggle switches regenerate their capacity for switching between stable states when subject to high degrees of mutational variation, while repressilators are resistant to single points of failure such that inactivating individual genes is selectively disadvantageous in a growing population.

1   Introduction

The engineering of cells with synthetic DNA is one of the most promising technologies of recent decades [1], facilitating applications from producing life-saving pharmaceuticals [2] to making biomaterials with revolutionary properties [3]. While significant progress has been made on

the methods underlying these achievements, a number of problems have continued to prevent them from reaching their full potential. One recurring issue is the ubiquitous effect of evolution; when sustaining a population of cells engineered with synthetic DNA, mutations will typically disable that DNA's function and lead to its progressive removal from the system. While the effects of this are generally not critical in laboratory experiments, they often have significant consequences when enacting larger-scale projects, such as stunting the yield of synthetic protein from cells in bioreactors [4], causing biosafety concerns when deploying cells into the environment [5], and allowing devices to evolve in unpredictable ways [6]. Being able to understand, predict and control evolution therefore has the potential to transform cell engineering from an already-promising tool to a leading technology in modern society.

Our quantitative understanding of how mutations spread in populations has developed since Fisher [7], Haldane [8] and Wright [9] pioneered mathematical descriptions of allele frequency changes in systems. Different formulations of these models have arisen to account for other modelling techniques [10, 11], more complex population structures [12], and the presence of external selection pressures [13], but they are all united describing how genotypes change over time. Since the advent of these models, concepts like 'fitness' and 'fixation' have been used to enhance our description of mutation spread [14], enabling us to better interpret how systems adapt given different starting conditions. While such models reliably predict changes on the scale of individual genes, applying them to predict evolution in modern-day synthetic systems is inherently more challenging, where capturing variation amongst smaller genetic parts and intricate genetic constructs is necessary. Not only do different combinations of promoters, ribosome binding sites, coding sequences and terminators create large variation in the potential evolution of a system, but when genetic components are designed with regulatory feedback [15], the scope of mutation dynamics soars. As a result, successfully describing evolution in synthetic systems requires a more targeted approach that can consider the combinatorial impact of mutating multiple linked genetic parts.

Current progress in capturing the mutation dynamics of synthetic constructs is varied. Experimentally, researchers have developed a litany of techniques that constrain evolution, such as removing repeats and methylation sites [16], using different combinations of genetic parts [17], and coupling the expression of a synthetic device to an essential gene [18]. While these experiments shed light on the workings of specific mutation mechanisms, they provide little insight into how evolution can be predicted *a priori*. More general and quantifiable approaches

have resulted using deterministic models that define separate parameters for (i) the genetic stability of a synthetic construct and (ii) the selection pressures that act on the cells containing the construct [19, 20]. Here, genetic stability is captured by assigning a parameter for the rate at which a function-disabling mutation occurs. A number of computational tools [21–23] exist to predict this rate, typically focusing on how the construct's sequence composition influences errors during DNA replication [24]. Selection pressure, meanwhile, is modelled using a parameter for the cell's growth rate, noting that cells typically grow faster when not expressing additional genes [25]. The larger the difference in growth rate between cells that do and do not express synthetic material, the faster the mutant phenotype grows in the evolving population. While these models are good starting points, they are unable to capture the myriad of mutation dynamics seen in typical experimental data [17]. Recent discussions in the literature [6] have attempted to address this issue by suggesting that dynamic 'evolutionary landscapes' can be used to represent evolution in synthetic systems. Such landscapes would display the likely evolutionary routes of devices by adapting in response to sequence composition, fitness-based pressures, and functional effects. While enticing, the vast range of mutation effects means that implementing them would require overcoming significant computational challenges, and as such, no implementations have been made.

More tangible routes to improving models of mutation spread in synthetic systems could result by focusing on more targeted aspects of evolution. One such area of improvement would be linking the growth rate of cells to synthetic gene expression, such that modelling constructs with different designs naturally results in different cell growth rates and thus different selection pressures. Implementing this would require capturing the effects of gene expression burden, such that expressing additional proteins reduces the availability of shared cellular resources and stunts cell growth [26]. These effects are especially important to account for under high expression levels as the resulting stresses are known to cause additional growth defects and unintended behaviours [25, 27]. The prevalence of these phenomena in synthetic systems has since motivated the development of 'host-aware' [28] cell models that consider how resources are shared between host and synthetic constructs [29–34], however their application to population-scale evolution is scarce. Another area of improvement would be accounting for how individual mutations can have varied effects, akin to the 'distribution of effects of mutations' in population genetics [35, 36]. This trait has been applied across many scales, from describing phenotypic variety in cancer cells [37] to quantifying epigenetic variation [38], however like the use of host-

aware models, it has not yet been used to capture evolution in engineered populations. Doing this would require a more targeted approach, such as modelling which genetic parts are affected by mutations and the extent to which they are affected.

To address the gap in our ability to forecast mutation dynamics in engineered cell populations, we here-in present a user-friendly modelling framework that is mutation-aware, host-aware, and flexibly accounts for varied gene construct designs in line with present-day synthetic biology. The model allows a user to specify their device's genetic design and the degree of mutation variation to explore, after which it automatically generates equations that capture the relevant fitness effects and selection pressures in the evolving population. As well as being a powerful exploratory tool for researchers, we show how our framework is able to provide new insights into industrial applications, such as how the DNA design of synthetic constructs impacts long-term protein yield and genetic shelf-life. Finally, we show how our framework can provide deeper insights into DNA design when applied to classic gene networks such as the toggle switch and the repressilator.

2 Creating a modular mutation-aware framework

2.1 Combining host-aware cell modelling with mutation state transitions

The accumulation of cells with mutated synthetic DNA can be modelled by considering transitions between different mutation phenotypes over time. A turbidostat is chosen as the growth setting such that the number of cells is kept at a constant value, N, by diluting with fresh media. In its simplest form, the model encompasses two states: engineered cells (E-cells) of quantity E, which have fully-functioning synthetic DNA, and mutant cells (M-cells) of quantity M, whose synthetic DNA has been mutated and rendered inactive (Figure 1a). These cells grow at rates λ_E and λ_M respectively, and all cells belonging to a particular state are assumed to be identical. During the course of a cell cycle, a mutation that fully inactivates the synthetic DNA can occur with probability z_{M}, leading to the production of one E-cell and one M-cell upon division. By considering the growth rate of each cell type, the division rate of an E-cell into one E-cell and one M-cell is $\lambda_E \cdot z_{\mathrm{M}}$, while the division rate into two E-cells is $\lambda_E \cdot (1 - z_{\mathrm{M}})$. Here, growth rate is analogous to 'fitness', such that cells with higher growth rate are fitter and are more likely to

be selected for within a growing population. Mutations are assumed to be irreversible such that M-cell division always produces two M-cells at a rate of λ_M.

When the optical density (OD) in a turbidostat surpasses a target value, cells are typically diluted by a fixed volume of media which causes the OD to drop. This creates a periodic 'rise and fall' of cell number around a fixed value over time. For simplicity, we approximate this process by assuming that dilution occurs instantaneously in response to cell growth, keeping the OD at the target value, and hence keeping the number of cells at a fixed value, N. This requires a dilution function 'dil', which when $E + M > N$, removes cells in proportion to their abundance above N:

$$
\text{dil} = \begin{cases} E + M - N, & \text{if } E + M > N \\ 0, & \text{otherwise.} \end{cases}
\tag{1}
$$

Based on these considerations, an Ordinary Differential Equation (ODE) model capturing the dynamics of each cell type can be formulated as follows:

$$
\dot{E} = E \cdot \lambda_{\text{E}} \cdot (1 - z_{\text{M}}) - E \cdot \text{dil},
\tag{2}
$$

$$
\dot{M} = E \cdot \lambda_{\text{E}} \cdot z_{\text{M}} + M \cdot \lambda_{\text{M}} - M \cdot \text{dil}.
\tag{3}
$$

In order to simulate realistic cell behaviours, parameter values for growth rate should consider the impact of synthetic gene expression on host cell growth. We capture these effects by combining the state transition equations (Equations (2)–(3)) with the host-aware cell model from Weisse et al. [29], chosen due to its comparative simplicity and ease of manipulation compared to other host-aware models [30–32]. In its base form, it uses a set of ODEs that describes how essential resources are distributed in an engineered *E. coli* cell (Equations (S2)–(S14))[1], chosen due to its simplicity and ubiquity in cell engineering. In this model, the cell is assumed to contain a fixed protein quantity split between four fractions: 'ribosomal' for translation, 'enzymatic' for energy metabolism, 'heterologous' for synthetic gene expression, and 'housekeeping' which is auto-regulated to remain constant and constitutes the remaining protein mass. Protein expression is assumed to use a finite supply of cellular energy, and growth rate is then calculated from the combined production rate of each fraction (Equation (S16)). As

---

[1]References to sections, equations and figures with the prefix 'S' refer to content in the supplementary information.

Figure 1: The modular mutation-aware framework. **(a)** The base model is represented by a two-state chemical reaction network in a turbidostat: engineered ('E') cells express synthetic genes while mutant ('M') cells do not. Cells belonging to a particular state are assumed to be identical. Transition rates are shown next to arrows. λ_E, λ_M: growth rate of E-cells and M-cells, respectively; z_M: probability that an E-cell produces one E-cell and one M-cell upon division; dil: dilution rate from the turbidostat. Growth rates are inferred using a host-aware model of *E. coli* that considers transcription ('TX'), translation ('TL') and energy metabolism ('Metab'). A different cell model is used for each state to reflect the difference in mutation phenotypes. **(b)** The two-state model is extended to consider variation in mutation location ('dimensions') and mutation severity ('states per dimension'). The dynamics of each mutable part are captured by states positioned along new orthogonal axes. Additional states added to a particular axis add variation in mutation severity, with states ordered in severity. For each state, a new cell model is used that reflects the state's mutation phenotype. Transitions between states occur independently and are mono-directional such that mutation severity can only increase. d: number of dimensions. s: number of states per dimension. $[s_y, d_x]$ a framework where $[s, d] = [y, x]$. Some areas between states are shaded to help visual clarity. **(c)** Simulation of a $[s_3, d_1]$ framework where a single gene's promoter is considered to vary between three mutation states: E, I (intermediate) and M. The number of cells belonging to each state is plotted over time. Parameter values: $[\alpha_E, z_M, \alpha_I, z_I] = [10^4, 10^{-9}, 6 \times 10^3, 10^{-2}]$. **(d)** Simulation results from the $[s_3, d_1]$ framework are fit to fluorescence decay data from [17]. Each curve represents a variant of the synthetic construct 'T9002' grown in *E. coli* cells. For simulations, 'fluorescence' is the total amount of synthetic protein currently in the population and 'time' is converted to 'generations' using the cells' growth rates. See Section S2 for parameter values and fit statistics.

synthetic protein expression occurs, the cell's growth rate dynamically changes based on how many resources are diverted from growth-supporting processes (such as producing energy and ribosomes) to synthetic gene expression. For purposes of generality, this model focuses on the general effect of synthetic gene expression on cell fitness and does not consider the functional effect of the gene. For specific systems, however, additional functional effects could be added my modifying the equations that govern the growth-supporting processes in the cell, such as energy metabolism or ribosome production (Section S4). While the model is structured based on *E. coli*, it is noted that it could be adapted to other bacterial hosts by changing the cell-based parameter values. For precise details of Weisse et al.'s framework, see Section S1.1.

We integrate Weisse et al.'s framework into our mutation model by forming one set of ODEs for each cell state. A given set of ODEs contains an equation for that state's cell quantity (such as Equation (2) for E-cells) alongside the host-aware cell equations (denoted as a subset of equations called 'Ψ', Section S1.1) from [29]. Within this structure, each equation set is adjusted to reflect its associated state's mutation phenotype by considering specific parameter values for the synthetic construct's expression dynamics. One such parameter is the E-cell's maximum transcription rate (α_E) which can be interpreted as the construct's promoter strength. By setting α_E to 0, for example, transcription is fully inhibited and the synthetic gene's expression becomes inactivated, hence capturing the behaviour of an M-cell. To model the dynamics of the whole population, each set of ODEs for all cell states are simulated together. By letting $\dot{\Psi}_X$ denote the host-aware ODEs specific to state 'X', the full set of ODEs composing our two-state mutation-aware model is defined as:

$$\text{Two-state mutation-aware model} \triangleq \{\dot{E}, \dot{\Psi}_E, \dot{M}, \dot{\Psi}_M\}. \tag{4}$$

2.2 Extending the framework to capture mutation heterogeneity

In reality, mutations to synthetic constructs can affect a cell's phenotype in different ways depending on: (i) the functional part they affect (mutation 'location'), and (ii) the degree to which they affect it by (mutation 'severity'), otherwise known as the 'fitness effect'. To capture these aspects of mutation heterogeneity, the two-state framework can be augmented by considering additional states that represent different mutation phenotypes (Figure 1b).

Location-specific mutations can be modelled by adding a dimension to the framework in Figure 1a for each new part being considered. We define a 'dimension' as a distinct functional unit, such as a promoter or an RBS. Fine-graining mutable elements into further sub-functions could be considered, such as splitting a promoter into '-35', 'spacer' and '-10' regions, however these details would need to be captured in the corresponding cell model equations. In order to analyse the mutation dynamics of x parts simultaneously, x orthogonal axes are drawn whereby the states along one axis correspond to one part's mutation state. As such, moving parallel to an axis represents a change to the mutation phenotype of that axis' associated part. We define the parameter d as the number of dimensions in a framework, with the notation d_x denoting that $d = x$, such as column 'd_2' in Figure 1b representing frameworks that model mutations to two parts. As depicted in Figure 1b, dimensions can also represent mutations to parts across multi-gene constructs: d_3, for example, could capture the mutation dynamics of a three-gene repressilator by considering each gene's promoter for mutation. We assume that mutations to different parts develop independently, such that transitions are restricted to one axis at a time. Furthermore, we assume that each part functions independently, such that the occurrence of one mutation does not influence the probability of another.

Variation in mutation severity can be included via additional states along each axis. Cells within these intermediate ('I') states are modelled using parameter values that change the activity of the corresponding part, but do not completely inactivate it. For a gene's promoter, for example, the maximum transcription rate of cells within an I-state (α_I) would be distinct from α_E. We focus our analyses on mutations that decrease the activity of a part, such that $\alpha_E > \alpha_I > 0$, however this is not a requirement and the implications of activity-increasing mutations are discussed in Section S4. Mutations with different severities are assumed to occur with distinct probabilities, requiring different parameters for the probabilities of creating I-cells (z_I) and M-cells (z_M) upon division. Additional I-states can be added to each axis to represent states with varying degrees of mutation severity, with these states being ordered by decreasing part functionality. Furthermore, we allow parts to sustain mutations of any severity, meaning that individual transitions can bypass I-states. We assume that mutations are irreversible, however, meaning that previous states cannot be revisited. Akin to the parameter d, we define the parameter s as the number of states per dimension, with the notation s_y denoting that $s = y$. For convenience, we use the notation $[s_y, d_x]$ to represent a framework with x dimensions and y states per dimension. Frameworks up to $[s_3, d_3]$ are shown in Figure 1b, however our model gen-

erates the appropriate framework structure for any integer values of s and d (method outlined in Section S1.2).

When using frameworks with multiple mutation states, care needs to be taken when interpreting the core mutation parameters. First, an association between the maximum transcription rate, α_{E}, and a construct's promoter strength can be obtained by measuring what parameter value corresponds to the maximum protein expression level of a single construct. For the probability of a severe mutation, z_{M}, values can be inferred using tools such as the EFM calculator, however care should be taken regarding proper interpretation, as outlined in Section S2. For frameworks with $s > 2$, it is inherently challenging to give meaning to the parameters that govern specific 'intermediate' mutation pathways, such as 'E-to-I'. In reality, cell populations likely undergo multiple mutation pathways with subtly different effects, and so values of α_{I} and z_{I} should not be interpreted as describing one specific mutation pathway. Instead, it is more appropriate to interpret the combined effect of these parameters as the 'degree of mutation heterogeneity' in a system, which can be loosely defined as the extent to which mutation dynamics deviate from the foundational 'E-to-M' mutation pathway. In turn, systems with high mutational variation will be best modelled by combinations of α_{I} and z_{I} that result in sustained I-subpopulations. If a user feels that their experimental dynamics are not sufficiently captured by an s_3 framework, they can then explore frameworks with $s > 3$.

A complete set of equations describing any framework can be represented by generalising Equation (4). By denoting a general mutation state as 'X$_i$', where $i \in [1, n]$, the full set of ODEs composing our mutation-aware model is defined as:

$$\text{General mutation-aware model} \triangleq \{\dot{X}_1, \dot{\Psi}_{\mathrm{X}_1}, \ldots, \dot{X}_n, \dot{\Psi}_{\mathrm{X}_n}\}. \tag{5}$$

As before, $\dot{X}_i$ represents the equation for the cell quantity in state X$_i$, and Ψ_{X_i} represents the set of host-aware cell equations in state X$_i$ (Section S1.1). Within these equations, the parameters governing the synthetic construct's expression, such as the maximum transcription rate α_{X_i}, are chosen to reflect the mutation phenotype of the cells in that state.

2.3 Visualising state transitions and fitting to experimental data

To illustrate typical changes between states over time, a simulation of the $[s_3, d_1]$ framework is shown in Figure 1c where a single gene's promoter is considered to vary between three mutation

states. Here, all cells start in the E-state (black line), before transitioning to I- and M-states (yellow and red lines, respectively). In a two-state population model, the E-state and M-state curves would be expected to have symmetric rates of change, as any cell leaving the E-state becomes part of the M-state by definition. The presence of an I-state, however, skews these curves, most notably seen by the E-state curve having an inflection point below its half-maximal value. This added asymmetry from 'partial' mutations may be important when capturing a range of mutation dynamics in populations.

To demonstrate the flexibility of our model in capturing mutation dynamics, and in turn to show the use of capturing mutation heterogeneity, we use our $[s_3, d_1]$ framework to fit simulation results to experimental data from Sleight et al. [17] (Figure 1d). As in Figure 1c, we apply this framework by modelling a single gene's promoter varying between three mutation states in order to approximate the effect of mutations that fully inactivate the construct. In their experiments, the authors engineer *E. coli* with variants of the same fluorescent-tagged synthetic construct ('T9002' and six variants appended with '-A' to '-F'), and record how each population's fluorescence decays over time due to the onset of mutations. Fits to three of these experiments are shown here (T9002 in blue, T9002-D in green and T9002-F in orange), with more complete details of fitting to all experiments given in Section S2. In our simulations, 'fluorescence' represents the total amount of synthetic protein currently in the population, and 'time' is converted to 'generations' using the cells' growth rates. The full details of these adjustments are given in Section S2.

The different designs associated with each T9002 construct cause changes to both the mutation probability of the construct and the associated growth rate of the cells. The precise combination of these factors is typically unknown without extensive experimental investigation, however they can be estimated by fitting key mutation parameters in our model $(\alpha_E, z_M, \alpha_I, z_I)$ to the experimental data. For the experiments shown in Figure 1d, optimal fits are obtained for T9002 and T9002-F using values for α_I and z_I, while fitting to T9002-D was best achieved without these parameters. Given that good fits can be obtained in some instances without describing intermediate mutations, it is evident that our model strikes a balance between the number of parameters and the ability to predict complex behaviours. While this is not equivalent to obtaining a complete predictive association between a system's genetic design and its evolutionary dynamics, our framework's key mutation parameters can still be given useful experimental in-

terpretations, as outlined in Section 2.2 above. A more thorough discussion of these fits and their underlying methodology is given in Section S2.

3 Modelling the yield and genetic stability of synthetic gene constructs

3.1 Quantitative metrics for synthetic protein production

The impact of mutations on protein production is of particular interest in biotechnology, affecting both product yields and reliability of experiments [4, 39]. While cell strains with higher expression loads produce higher synthetic protein yields per unit time, they are also selected against faster in a growing cell population [17]. This trade-off between genetic shelf life and protein production yield is often unclear, and can be explored using our mutation-aware framework.

In order to evaluate protein production through the lens of mutations, quantitative metrics can be defined in the context of our model. In a turbidostat, the yield of a given protein type can be defined as the cumulative amount of that protein extracted from cells that leave the chamber as a result of dilution. Here-in, 'heterologous' (H) will be used to describe proteins and variables related to the expression of synthetic gene constructs. The rate of H-production attributed to cells in a general state 'X_i' can be calculated by multiplying the amount of H-protein in one of those cells, $H_{X_i}(t)$, the growth rate of one of those cells, $\lambda_{X_i}(t)$, and the abundance of that cell type in the turbidostat, $X_i(t)$. The rate of H-production in the entire population is therefore the sum over all cell types. To compare results between continuous cultures of different sizes, we can furthermore represent this quantity as a per-cell average by dividing by N. It follows that the per-cell average rate of H-protein production in the population (unit: $\mathrm{molecs\,h^{-1}\,cell^{-1}}$) is:

$$H_{\mathrm{rate}}(t) = \sum_{i=1}^{n} \frac{H_{X_i}(t) \cdot \lambda_{X_i}(t) \cdot X_i(t)}{N \cdot \ln(2)}, \qquad (6)$$

with the factor '$\ln(2)$' required to link growth rate to doubling time. In turn, the per-cell average protein yield (unit: $\mathrm{molecs\,cell^{-1}}$) between two time points T_0 and T is the integral of $H_{\mathrm{rate}}(t)$:

$$H_{\mathrm{yield}}(T_0, T) = \int_{T_0}^{T} H_{\mathrm{rate}}(t)\ dt. \qquad (7)$$

Intuitively, Equation (7) represents the amount of new cell mass that is converted to H-protein as the population grows during the time interval $[T_0, T]$.

Figure 2a shows how $H_{\text{yield}}(T_0, T)$ can be obtained from our framework in a simple case. Here we consider a population of cells expressing a single synthetic construct whose promoter is subject to fully-inactivating mutations ($[s_2, d_1]$). The promoter is chosen as inactivating it will blocks all downstream gene expression, thereby approximating the effect of fully inactivating the gene. As t approaches $30\,\text{h}$ in this simulation, the accumulation of non-producing M-cells leads to $H_{\text{rate}}(t)$ decreasing to zero, meaning that no additional protein yield can be obtained.

Figure 2: Predicting protein yield and viability of protein production. (a) Simulation of a framework where fully-inactivating mutations of a single gene's promoter ($[s_2, d_1]$) are modelled. The rate of synthetic protein production, $H_{\text{rate}}(t)$, is plotted. The synthetic protein yield, $H_{\text{yield}}(T_0, T)$, is the area under this curve. Parameter values for the synthetic gene: $[\alpha_E, z_M] = [1.05 \times 10^4 \text{ molecs h}^{-1} \text{ cell}^{-1}, 10^{-12}]$. **(b)** Heat maps of synthetic protein yield for the $[s_2, d_1]$ framework in (a), calculated by varying the mutation probability (z_M) and the maximum transcription rate (α_E). Yield measurements are taken at three three intervals ($[0, T]$ where $T \in \{12\,\text{h}, 48\,\text{h}, t_{\text{all mutated}}\}$) to show how the optimal parameter combinations change over time. **(c)** Contour maps of the time taken for $H_{\text{rate}}(t)$ to drop to certain percentages (90%, 50% and 0%) of its maximum ('max') value for the $[s_2, d_1]$ framework in (a), calculated by varying z_M and α_E as in (b). Tracing any contour line gives the combinations of z_M and α_E that ensure a minimum protein production rate (given by the map) for the duration of that contour's time value.

3.2 Evaluating the effect of synthetic construct design on synthetic protein expression

When growing a cell population for synthetic protein extraction, it may not be desirable to wait until the mutations have become widespread before altering or terminating the experiment. This

is because (i) beyond a certain time, the quantity of experimental resources required may outweigh the gains in protein yield, and (ii) researchers may want to maintain a population above a particular threshold of active synthetic gene expression by restocking the turbidostat chamber with viable cells. For these reasons, it is useful to simulate the impact of different construct designs on protein production when measuring (i) the yield at fixed time intervals, and (ii) the time taken for the population's protein expression rate to drop below a particular threshold. These can be calculated by varying parameters that are intimately tied to the construct's design: the mutation probability (z_M), which is significantly influenced by a construct's sequence composition [22], and the maximum transcription rate (α_E), which depends on the choice of promoter and affects the cell's growth rate via the diversion of shared cellular resources towards heterologous gene expression rather than biomass production.

While it is intuitive that increasing z_M decreases protein yield, the effect of increasing α_E is less obvious as higher expression rates typically correlate with slower growth rates. To explore this further, we calculate $H_{\text{yield}}(0, T)$ for the simple $[s_2, d_1]$ framework in Figure 2a over different intervals ($T \in \{12\,\text{h}, 48\,\text{h}, t_{\text{all mutated}}\}$), and observe how the optimum combinations of z_M and α_E are predicted to vary (Figure 2b). Here, $t_{\text{all mutated}}$ is the time at which all cells in the turbidostat have become M-cells. Results are displayed over time as successive heat maps, with lighter regions indicating combinations of z_M and α_E that produce more H-protein. As time progresses the optimum value for α_E drops, suggesting that lower protein expression delivers higher protein yield when culturing cells over longer time periods. This can be explained via the trade-off between the rate of protein expression and the effect of selection pressure: while higher transcription rates deliver more H-protein per unit time, these cells use more shared cellular resources and so grow more slowly compared to those with weaker H-protein expression. They are therefore diluted from the turbidostat at a faster rate, leaving fewer protein-producing cells in the population. This adverse effect on protein yield is relatively small at the beginning of an experiment but becomes more significant as time progresses, leading to a steady decline in the optimal value of α_E.

For the mutation probability z_M, the range of values that maximise protein yield becomes smaller over time, with later time points more significantly penalising higher values of z_M. This can be explained by considering that the accumulation of mutant cell types in a population accelerates over time. During early population growth, a limited number of mutant cells are produced according to the mutation probability, however as these cells grow faster than other

cell types, a tipping point is eventually reached that allows their combined growth to accelerate beyond the growth of other cell types. This aligns with the observed protein production dynamics from Figure 1d and Figure 2a where a fast decline in protein production is typically seen following a sustained period of protein expression. Together, these results suggest that optimising a synthetic construct's sequence for mutation becomes more crucial the longer that protein production is sustained for.

A separate consideration is monitoring a population's rate of protein production over time. This may allow researchers to gain insight into their device's 'genetic shelf life' and in turn allows them to predict when a system should be replenished with unmutated ('E-state') cells. The impact of synthetic construct design on these aspects can be analysed using contour maps of the time taken for the population's protein expression rate, $H_{\mathrm{rate}}(t)$, to drop to certain percentages of its maximum value, $\max(H_{\mathrm{rate}}(t))$ (Figure 2c). In each map, tracing any contour line gives the combinations of z_{M} and α_{E} that ensure a minimum protein production rate (given by the map) for the duration of that contour's time value. For example, if a user wants to design their construct to sustain a minimum of 50% production rate for at least 24 h, they could choose any parameter values bounded below the '24 h' contour line in the middle map.

In each contour map, it can be seen that higher z_{M} and α_{E} lead to faster mutation accumulation, as displayed by the upper-right regions of the maps displaying contour lines with lower time values. This is as expected, as both of these parameters are positively associated with mutation pressure. Other trends can be seen by comparing the efficacy of z_{M} and α_{E} on increasing shelf-life. To illustrate this, a red mark is displayed on each contour map that represents a synthetic construct with the same maximum transcription rate and mutation probability. The arrows from these marks point in the direction of 'maximum increase' in contour time values, such that changing α_{E} and z_{M} in this direction is the most direct way to increase the genetic shelf life. As more mutations are allowed to accumulate in a population (moving between maps left to right), the direction of maximum increase becomes more vertical, meaning that α_{E} has an increasingly large effect on shelf life relative to z_{M}. This can also be seen by the contour line associated with this mark (dashed white line) 'straightening out' between maps (left to right). These results suggests that, if researchers are committed to growing cells until cell viability drops to low values, they can better sustain synthetic gene expression by varying the cell's rate of protein production (e.g. by changing the promoter) rather than its mutation probability (e.g. by removing mutagenic sequence features). While this trend is specific to the

construct design indicated by the red mark, it can be seen to hold for many other designs as the contour lines straighten between maps (left to right) across large regions of the parameter space.

4 Genetic toggle switches lose switching capacity over time

So far, we have shown how our framework cam be used to explore the mutation dynamics of a single-gene construct with a simple protein output. Although this is useful to capture fundamental trends in synthetic protein expression, it does not represent more complex genetic devices such as those with multiple genes and regulatory components. To better demonstrate our framework's potential, we apply it to two of the most influential gene regulatory motifs in synthetic biology: the toggle switch and the repressilator. The mutation dynamics and subsequent protein expression behaviours of these devices are unintuitive *a priori* and so constitute prime examples for the application of our mutation-aware modelling framework.

In its simplest form, a toggle switch (here-in described as just 'toggle switch') comprises two genes whose protein outputs mutually inhibit the transcription of the other. They are typically designed to be bistable, with the two asymptotically-stable steady states corresponding to one gene being highly expressed while the other is silenced and *vice versa*. Specific external protein inhibitors can be added at a sufficiently high concentration to 'switch' the toggle from one steady state to another. This capacity for switching is arguably the most fundamental feature of a toggle switch and is hence used in multiple applications, from the regulation of gene expression [40, 41] to controlling biofilm formation [42]. Until now, theoretical analyses of the switching behaviour of toggle switches have assumed unchanging protein expression dynamics [43–45], whereas in reality, one would expect mutation accumulation to reduce the ability of these genetic constructs to switch between states.

4.1 A metric for assessing switching capacity

In our analysis, we consider a symmetric toggle switch that expresses mutually repressing proteins 'A' and 'B' at concentrations A and B respectively (Figure 3a, top). Our simulations start in the asymptotically stable steady state corresponding to 'high-A'. At a given time, a species I_A is added at concentration I_A to inhibit the ability of A to repress the expression of B. The

Figure 3: Applying our framework to study the mutation-driven dynamics of a toggle switch. **(a)** Simulation of a cell population expressing a toggle switch without mutations ($[s_2,d_1]$). *Top*: the gene network topology of a toggle switch whose genes express proteins 'A' and 'B', and an inhibitor to the repression of B, labelled 'I$_A$'. *Middle*: average concentrations of A and B per cell over time (left y-axis), and the number of cells in various states over time, as labelled (right y-axis). The inhibitor is added at $t = 9\,\mathrm{h}$ (vertical dashed line) at a concentration of $1500\,\mathrm{molecs\,cell^{-1}}$, causing a transition from the 'high-A' steady state to the 'high-B' steady state. *Bottom*: the concentration of inhibitor required for at least 50% of the cells to transition from 'more-A' to 'more-B'. Variation in this quantity is monitored when adding inhibitor at different time points. For each synthetic gene, $\alpha_\mathrm{E} = 10^5\,\mathrm{molecs\,h^{-1}\,cell^{-1}}$. **(b)** A simulation of a population expressing a toggle switch where fully-inactivating promoter mutations to both genes ($[s_2,d_2]$) are modelled. *Top*: each mutation state can be mapped onto the framework shown. All cells start in the non-mutated E-state (top-right). *Middle*: as in (a). With multiple cell types, the inhibitor is assumed to be distributed proportionally between each type. *Bottom*: as in (a), with a dashed line showing the concentration of inhibitor required when no mutations occur. For each gene, $[\alpha_\mathrm{E}, z_\mathrm{M}] = [10^5\,\mathrm{molecs\,h^{-1}\,cell^{-1}}, 10^{-6}]$. **(c)** An equivalent system to (b) but additionally considering 'partial' mutations to each gene's promoter ($[s_3,d_2]$). *Top*: as in (b), with partially-mutated genes annotated with a prime ($'$) symbol. Numbers denote the growth rate of cells within select states relative to M-cells, in simulations without inhibitor. *Middle*: as in (a) and (b), but with the inhibitor added at $t = 18\,\mathrm{h}$. *Bottom*: as in (b). For each synthetic gene, $[\alpha_\mathrm{E}, z_\mathrm{M}, \alpha_\mathrm{I}, z_\mathrm{I}] = [10^5\,\mathrm{molecs\,h^{-1}\,cell^{-1}}, 10^{-6}, 5\times10^3\,\mathrm{molecs\,h^{-1}\,cell^{-1}}, 5\times10^{-2}]$.

inhibitor is assumed to be evenly mixed in the population such that it is distributed to each cell type in proportion to its abundance. If I_A is sufficiently high, a switch from the stable high-A state to the stable high-B state occurs in the cells that still express synthetic proteins. As time passes, however, the accumulation of mutations means that an equivalent concentration

of inhibitor may lead to fewer cells 'switching'. In other words, the onset of mutations may cause the population to lose its capacity to switch from one stable state to the other over time. These effects are qualitatively illustrated in the middle row of Figure 3, which tracks the concentrations of A and B averaged per cell. If P_{X_i} denotes the concentration of a protein within the cell state 'X_i', and if the quantity of that cell type in the population is X_i, then the average concentration of that protein per cell (P, unit: molecs cell^{-1}) is defined as:

$$P = \sum_{i=1}^{n} \frac{P_{X_i} \cdot X_i}{N}. \tag{8}$$

To quantitatively track a population's change in switching capacity, we add the inhibitor at successive time points and different concentrations, and record the number of cells whose protein concentrations satisfy $B > A$. When adding inhibitor to any system, we assume that it is evenly mixed in the system and taken up by cells instantaneously. To compare the effect of the inhibitor across different simulations, at each time point that we add it, we record its concentration required to induce at least 50% of the population's cells to switch from one steady state to another. This metric does not consider the distance between fixed points in phase space, and as such, our measure of a population's switching capacity is defined purely as the ability to switch states rather than the 'strength' of the corresponding switch.

With no mutations (Figure 3a), adding the inhibitor at a sufficiently high concentration will cause all cells in the population to switch from 'high-A' to 'high-B', such as the dynamics shown in the middle panel. Furthermore, the constant value of I_A in the bottom panel means that this switching effect is independent of when the inhibitor is added. This suggests that the switching capacity of the system does not change over time, a feature found in traditional theoretical analyses of toggle switches.

4.2 Effect of fully-inactivating mutations on switching capacity

To explore the impact of mutations we can first apply the $[s_2, d_2]$ framework, which models fully-inactivating promoter mutations to each synthetic gene (Figure 3b). The top panel shows how the states can be interpreted by adding the construct design that corresponds to the relevant mutation phenotype. When the inhibitor is added to this system at the same concentration and at the same time point as in the 'no mutations' case, different dynamics are seen: the effect of inhibition starts a transition from 'A' to 'B', however due to the accumulation of mutations,

the average concentration of protein-B falls before any steady state value is reached. It can be imaged how the greater the onset of mutations in a system, the lower the concentration that protein-B reaches, and in turn the fewer the cells satisfy $B > A$. In these cases, for an equivalent number of cells to switch from 'more-A' to 'more-B', a greater concentration of inhibitor would therefore be required. This relationship is shown in the bottom panel which plots the concentration of inhibitor required to cause $\geq 50\%$ of cells to switch from 'more-A' to 'more-B' when added at different time points. As shown, adding inhibitor at progressively later time points requires higher values of I_A, indicative of the system losing its switching capacity over time. This continues until the curve reaches a vertical asymptote, at which point the mutation accumulation is too great for switching to occur.

4.3 Effect of partially-inactivating mutations on switching capacity

As explored with our framework designs in Section 2.2, mutations may not completely inactivate a component, but could also partially reduce its activity. Such details may be important to capture when attempting to fully understand the dynamics of complex gene regulatory networks. These effects can be considered for the toggle switch by applying our $[s_3, d_2]$ framework, which additionally models mutations that partially inactivate each gene's promoter (Figure 3c, top). The construct designs associated with select states are shown, with genes containing partially-mutated components being annotated with a prime ($'$) symbol. These 'partial mutations' cause genes to produce proteins at a lower rate, leading to reduced resource consumption and faster cell growth. This is indicated by the values adjacent to select states which show the growth rate of cells in those states relative to M-cells, in simulations without inhibitor. Cells with higher growth rates are more strongly selected for in a growing cell population, and as a result, their impact on the population's protein expression can often be seen. This effect is shown in the middle panel, where the number of cells with partial mutations to both synthetic proteins is plotted over time (yellow region). Despite expressing synthetic protein at a lower rate, the accumulation of this cell phenotype enables the average concentration of protein-A to restabilise at a new lower value after initially declining, indicative of transitions from the E-state to the I-state.

Given that lower concentrations of protein-A inevitably require less inhibitor to cause a transition from 'more-A' to 'more-B', the presence of cell phenotypes with higher-growth can

have interesting implications on a system's switching capacity. For example, when inputting inhibitor at $t = 18\,\mathrm{h}$ after protein-A has dropped (vertical dashed line in middle panel), it can be imagined how the concentration required to cause $\geq 50\%$ of cells to 'switch' is lower than when no mutations are present. This can be seen in the lower panel of Figure 3c which shows that, while the population's switching capacity initially declines, it begins to regenerate at $t \approx 8\,\mathrm{h}$ and results in a time period where the system's switching capacity surpasses that of a system with no mutations, as indicated by the solid line dipping below the horizontal dashed line. After this, mutations to the faster-growing cell phenotype eventually lead to the system's complete loss of switching capacity, and the concentration of inhibitor required reaches a vertical asymptote, as with the $[s_2, d_2]$ framework. These results suggest that, while mutations inevitably lead to the complete loss of switching capacity, the presence of mutation heterogeneity can permit toggle switches to enhance their switching abilities, as measured by the number of cells that are able to transition from having more of one protein species to more of another.

5 Repressilators are resistant to single points of failure

Repressilators are genetic oscillators typically consisting of three genes inhibiting each other in a one-way ring structure (Figure 4a) with widespread application in synthetic biology [46]. Naturally-occurring genetic oscillators are robust to shifts in period or amplitude, often due to in-built feedback mechanisms [47, 48], however when implemented synthetically, their ability to sustain regularly-repeating oscillations diminishes [49, 50]. One cause of this loss of regularity may be the oscillator's genes losing functionality over time, however experimental data that explores this is scarce. We therefore apply our framework to examine a synthetic repressilator's dynamics in a growing cell population, and in turn explore how mutations may impact the regularity of oscillations.

In our analysis, we consider a repressilator that expresses proteins 'A', 'B' and 'C' at concentrations A, B and C, respectively. To understand the construct's behaviour at the population level, we plot the average concentration per cell (Equation (8)) of each protein and characterise the oscillations that result. To further understand how the repressilator's activity impacts the host, we additionally record the 'energy capacity' of cells in certain states relative to that in the M-state (Equation (S2)). In the host-aware cell equations, energy is essential for the expression

Figure 4: Applying our framework to study the mutation-driven dynamics of a repressilator. **(a)** Simulation of a cell population expressing a repressilator without mutations ($[s_1,d_3]$). *Top*: the gene network topology of a repressilator whose genes express proteins 'A', 'B' and 'C'. *Middle*: average concentrations of A, B and C per cell over time (left y-axis), and the number of cells in various states over time, as labelled (right y-axis). *Bottom*: energy capacity per cell relative to M-cells (left y-axis, black) and growth rate per cell relative to M-cells (right y-axis, green). For each synthetic gene, $\alpha_E = 10^5\,\text{molecs}\,\text{h}^{-1}\,\text{cell}^{-1}$. **(b)** Simulation of a cell population expressing the genes of a repressilator when fully-inactivating promoter mutations ($[s_2,d_3]$) are considered. *Top*: each mutation state can be mapped onto the framework shown. All cells start in the non-mutated E-state (top-right). Numbers denote the time-averaged growth rate of cells within a state relative to M-cells. *Middle*: as in (a). *Bottom*: as in (a) but for cells with one synthetic promoter fully inactivated. Horizontal dashed lines are added to indicate the time-averaged energy capacity and growth rate for cells with no mutations. For each synthetic gene: $[\alpha_E, z_M] = [10^5\,\text{molecs}\,\text{h}^{-1}\,\text{cell}^{-1}, 10^{-6}]$. **(c)** An equivalent system to (b), but additionally considering 'partial' mutations to each gene's promoter ($[s_3,d_3]$). *Top*: as in (b) with partially-mutated genes annotated with a prime ($'$) symbol. *Middle*: as in (b). *Bottom*: as in (b) except modelling cells where one gene has a partially-inactivated promoter. For each synthetic gene, $[\alpha_E, z_M, \alpha_I, z_I] = [10^5\,\text{molecs}\,\text{h}^{-1}\,\text{cell}^{-1}, 10^{-6}, 1.2 \times 10^4\,\text{molecs}\,\text{h}^{-1}\,\text{cell}^{-1}, 1.2 \times 10^{-2}]$.

of all genes and thus constitutes a key growth-limiting resource. As with the protein species, this variable is recorded as the average concentration of molecules per cell.

With no mutations (Figure 4a), the construct behaves as expected with the proteins oscillating with uniform period and amplitude (middle panel). The energy capacity and growth rate of each cell is recorded over time, shown in the bottom panel as black and green lines corresponding to the left and right y-axes, respectively.

5.1 Effect of fully-inactivating mutations on oscillations

As with the toggle switch analysis, we can first apply a framework that models fully-inactivating mutations to each synthetic gene's promoter (Figure 4b). The top panel shows how the construct design that corresponds to each mutation phenotype can be mapped to each state from the $[s_2,d_3]$ framework. Values adjacent to the states indicate the time-averaged growth rate of cells within that state relative to that of M-cells. When recording the protein concentrations over time, we see that the oscillations remain robust for an extended period of time before their amplitude eventually reduces to zero (middle panel). This is also reflected by the number of cells in the E- and M-states (right y-axis, white and red areas), whose values only change significantly towards the end of the simulation.

These sustained regular oscillations can be understood by comparing the energy capacity and growth rate of cells in different states (bottom panel). When one gene is fully inactivated, the energy capacity in the cell falls below that in cells with no mutations (black dashed line). As a result, there is less energy capacity to sustain protein expression which causes the growth rate to drop compared to cells with no mutations (green dashed lined). Cells with one gene inactivated will therefore get removed from the turbidostat at a faster rate than E-cells. In other words, while transitions from the E-state to directly connected states are possible, there is little selective pressure to do so, explaining why stable oscillations persist over an extended period of time. As M-cells have the highest growth rate in the population, they gradually become dominant relative to other cell types. As a result, a tipping point is eventually reached whereby M-cells out-compete other cell states.

The reported drop in growth rate is initially counter-intuitive, as one may expect cells to gain more resources for growth-supporting processes when inactivating any one genes. A plausible explanation is that, for cells with no mutations, sustaining a cycle of mutually repressing species prevents any one protein from reaching high expression levels and thus prevents an excessive drain on cellular resources. By removing one component and thereby breaking the repression cycle, one protein is able to become dominant and in turn causes a higher drain on resources compared with when all three genes are active.

5.2 Effect of partially-inactivating mutations on oscillations

Mutation dynamics can be analysed in greater detail by additionally considering the effects of 'partial' mutations to each gene's promoter. The top panel in Figure 4c shows how this can be achieved using the $[s_3, d_3]$ framework, with construct designs associated with select states being shown. In contrast to Figure 4b, the introduction of partial mutations causes the regularity of oscillations to change from the offset, alongside an immediate reduction in the quantity of E-cells. This behaviour can again be understood by comparing the energy capacity and growth rate between different states. The bottom panel shows that, when mutation events partially inactivate the promoter of one gene, the cell's energy capacity oscillates at a higher average value than with no mutations. In turn, the greater availability of resources allows for expression of proteins at higher levels, which boosts the growth rate of cells with partial mutations cells relative to E-cells. This suggests that reducing the repression of any protein, while not totally inactivating it, is selectively advantageous and allows the corresponding cell types to accumulate in the turbidostat at a faster rate. The erratic nature of the oscillations observed later in the simulation can be explained by comparing the protein dynamics in different states, and this is dissected further in Section S3.2.

To explain the higher energy capacity resulting from partially-mutated genes, the strength of repression within different gene constructs can again be considered. Partially reducing the expression of one gene reduces its drain on the cell's resources. However, its remaining activity prevents the other protein species from dominating to excessive levels. The resulting sum of repression is therefore sufficiently low such that the cell's available energy capacity increases. Contrasting this with the effects of fully-inactivating mutations, our results suggest that synthetic repressilators are typically resistant to single points of failure.

6 Discussion

6.1 Our framework strikes a balance between complexity and usability

Our framework has been designed to model evolution in synthetic constructs with variation in genetic parts, number of genes, and feedback regulation. Once a user specifies their system's design and the degree of mutation granularity to explore, equations are generated that govern

transitions between different mutation phenotypes, taking into account (i) sequence-dependent mutation probabilities and (ii) gene expression-dependent growth rates. In order to model how each mutation phenotype is connected to one another, we position states associated with a different mutation 'location' along a new orthogonal axis, and states associated with a different mutation 'severity' along equivalent axes.

In outlining our framework, we use different mutation 'locations' to resemble distinct functional parts, such as the promoter or the RBS of a gene construct. In doing so, a natural question arises about the granularity of functional parts: with a promoter, for example, subtly different functional effects could result from mutating its '−35', '−10' and 'spacer' regions, thereby necessitating different mutation states for each. Taking this to the extreme, one could in theory assign a mutation state to each nucleotide in a synthetic construct and explore the resulting evolutionary dynamics through an extremely high-dimensional space. Scaling frameworks to this level of resolution would create more problems, however, such as the impossibility of predicting the effect of mutating each nucleotide, or the challenge of determining how insertions and deletions would be represented. These themes are the subject of discussion by Castle et al. [6] who theorise how predictive 'evolutionary landscapes' can be designed, suggesting that the sequence space of different mutation types can be navigated by forming probability distributions for a device's fitness and its function. At the other end of modelling granularity, a synthetic construct could instead be considered as either 'wholly active' or 'wholly inactive', rather than dissecting it into individual genetic parts. In many scenarios, this effect can be approximated by mutating a gene's promoter region, as doing so would block all downstream gene expression. This effect is utilised in our analysis, where we approximate the complete inactivation of gene constructs by modelling mutations to their promoters.

Regardless of how distinct functional parts are defined, exploring mutations with a part-driven approach strikes a balance between model complexity and usability. Despite this, one may want to consider the computational cost associated with our framework when varying the number of mutation locations and severities. As proxies for model complexity, we can consider the total number of states and the total number of possible transitions in a system, which can be calculated as s^d and $\binom{s}{2} \cdot d \cdot s^{d-1}$, respectively (Section S5). Given that each mutation state uses an entire set of host-aware cell equations (Section S1.1), it is recommended that care is taken in first determining the most relevant mutagenic parts of a system in order to minimise computational cost and to simplify the model output. Further detail can be added after this, if

desired. For example, modelling each mutable part with only one intermediate state might be sufficient to capture the mutation heterogeneity present in a system, or modelling mutations to just the promoter and not the RBS might produce the desired dynamics. The capabilities of modelling at these levels of granularity are shown in our results, where we uncover unique design considerations of genetic constructs using frameworks that consider only promoter mutations with one intermediate mutation state.

Additional variation in mutation dynamics can also be added by modelling gene expression in more detail. The current cell equations, based on the model by [29], describe transcription and translation elongation as single-step processes, and in doing so allow users to change the values of parameters associated with a gene's maximum transcription rate and mRNA-ribosome binding rate. Despite this, the equations do not describe other core components like the coding sequence (CDS), terminator, and origin of replication (*ori*), and therefore cannot capture the effects of codon efficiency, termination efficiency, and copy number. Adding variation to the CDS's function, for example, could be important when considering variable codon design. This is because inefficient codons are known to cause ribosomal 'traffic jams' on mRNA transcripts [51–53], thereby hindering the translation of other proteins that are essential for cell survival. Some existing models of translation consider these effects in detail [34, 53–55], with Sarvari et al. [34] additionally modelling their impact on shared cellular resources and cellular growth rate. In addition to modelling genetic parts in greater details, variation could be added by specifying different energy sources, adding other proteome fractions for the effects of transcription factors, or including more resource pools for other metabolites like tRNAs and NTPs. These may be particularly important when capturing other consequences of high protein expression, such as the accumulation of toxic metabolites [56] or misfolded proteins [57, 58]. Some host-aware models capture these effects well [31, 32], and so just like with modelling the CDS in more detail, they could in theory be accounted for in our mutation-aware framework.

6.2 A mutation-aware approach uncovers key applications for biotechnology and cell engineering

In our results we showed how our model can be applied to a number of use cases that could aid researchers across many areas of cell engineering. First, we showed how it can be used to model protein yield and genetic shelf-life. This is inherently useful when trying to optimise systems for function in the biotechnology industry, where reagent costs and experimental reliability

are often of large concern [4]. Our analysis in Section 3 showed how the design of synthetic constructs impacts both yield and shelf-life via the maximum transcription rate α_E and the mutation probability z_M, both of which can be altered by changing a construct's promoter or its nucleotide sequence [22], respectively. When optimising yield, we showed how the time scale of experiments impacts the choice of α_E due to a trade-off between production capacity and selection pressure (Figure 2b), a trend that is supported by recent experimental studies [26]. When improving shelf-life, we see that for many parameter values, changing α_E becomes increasingly more impactful than changing z_M when more mutations accumulate (Figure 2c). Growing populations to high degrees of mutation is not typically viable, however these results may empower researchers to justify one experimental change to their synthetic construct over another. This becomes more important when either time or resources are limiting, as it could be unfeasible to modify both a construct's parts (to change its growth rate, for example via α_E) and its sequence (to change its mutation probability).

To better illustrate the power of our framework, we then explored the utility of varying the granularity of mutation dynamics of the genetic toggle switch and the repressilator. Both of these motifs have extensive theoretical underpinnings, however their mutation-driven behaviour has been far less explored. Firstly for a genetic toggle switch, we explored the impact of mutations by monitoring how its key trait is affected: its ability to switch from one stable state to another. Intuitively, it was found that the onset of mutations decreased the construct's switching capacity, however more interesting observations were made when exploring the effect of partially-inactivating mutations. When permitting intermediate mutations, we found that its capacity to switch between stable states can temporarily increase (Figure 3). In these instances, less inhibitor is required to induce switching which could have varied experimental implications. Inducing switching behaviour with less reagent could deliver a simple economic benefit, however a higher switching capacity may make toggle switches more prone to 'accidental' switching, for example due to leaky gene expression. While these ideas have not been experimentally tested, their implications could be important for applications that require precise and predictable switching behaviour. As shown in Bothfeld et al. [59], for example, systems engineered to decouple cell growth from synthetic product formation need to switch gene expression precisely in order to manage cell toxicity and to not waste product formation.

Following this, we applied our framework to the mutation-driven-dynamics of a repressilator. As expected, we found that the oscillations of protein species decayed over time, however

our simulations also suggest that repressilators are resistant to single points of failure, such that such that completely inactivating any one gene is selectively disadvantageous (Figure 4). We explain this by comparing the cell's energy capacity when in different mutation states, finding that it drops when removing individual genes and thereby leads to a drop in growth rate. While the mechanistic details of this have not been experimentally tested, its foundational idea is supported by data from Ceroni et al. [26] who show that increased synthetic gene expression is correlated with higher gene expression burden, lower cellular growth rate, and a higher selection pressure for mutant cell phenotypes. Data that focuses specifically on repressilators is more scarce, however some interesting comparisons can be made from recent studies. Potvin et al., for example, experimentally show that decreasing sources of noise in their repressilator designs improved the regularity of oscillations [60], while Qiao et al.'s [61] simulations suggest that positive autoregulation plays an important role in maintaining oscillation robustness. As a result, while our analysis suggests one source of irregularity (i.e. mutation heterogeneity), other factors may be important to consider when producing oscillation-driven applications.

The applications above show how new paradigms for synthetic construct design could be used to enhance many synthetic devices. The modularity of our framework means that these analyses can be extended to any gene regulatory network and could potentially uncover other insights into their evolutionary dynamics. Coherent and incoherent feedforward loops, for example, use combinations of activation and repression loops that make their resulting mutation dynamics unobvious *a priori* [15], and would therefore constitute interesting candidates to analyse using our framework. One area that would enhance these analyses further is accounting for the idea that dynamic properties of motifs can change when embedded in larger interconnected networks. This is increasingly important to consider in the future as synthetic engineers inevitably increase the complexity of their construct designs, such as combining individual genetic motifs into larger systems [62]. The theoretical impact of this has recently been explored by Harlapur et al. [63] whose results suggest that a genetic toggle switch loses its capacity for switching when one of its genes is connected to more components, and that a repressilator displays more variety in its stable states when embedded in larger networks. Reducing the function of any gene within these motifs through mutation would naturally lessen the effects of larger networks, but the impact on selection pressure in a growing cell population is less obvious and would require careful exploration with our mutation-aware framework.

7 Conclusion

In this paper, we have introduced a mathematical framework that enables users to explore the mutation-driven dynamics inherent to engineered cell populations. We demonstrated a number of core use-cases, from predicting protein yields and genetic shelf-lives in growing populations, to uncovering new design paradigms of multi-gene constructs. Throughout our analyses, emphasis is placed on the modularity of our framework and its level of modelling granularity. Together, these features allow users to explore detailed behaviours of a wide variety of synthetic construct designs without undue complexity. Given that cell engineering is becoming increasingly concerned with understanding and shaping the evolution of synthetic devices, we envision that mutation-aware frameworks like ours will become crucial to synthetic biology's Design-Build-Test-Learn cycle in the coming years.

8 Acknowledgements

G.B.S. acknowledges support from his UK EPSRC Fellowship for Growth in Synthetic Biology (grant ref. EP/M002187/1) and his UK Royal Academy of Engineering Chair in Emerging Technologies for Engineering Biology (RAE CiET1819\5). D.I. acknowledges support from his Wellcome Trust PhD studentship (grant ref. 203953/Z/16/A).

References

[1] George M Church, Michael B Elowitz, Christina D Smolke, Christopher A Voigt, and Ron Weiss. Realizing the potential of synthetic biology. *Nature Reviews Molecular Cell Biology*, 15(4):289–294, 2014.

[2] Chris J Paddon and Jay D Keasling. Semi-synthetic artemisinin: a model for the use of synthetic biology in pharmaceutical development. *Nature Reviews Microbiology*, 12(5): 355–367, 2014.

[3] Tzu-Chieh Tang, Bolin An, Yuanyuan Huang, Sangita Vasikaran, Yanyi Wang, Xiaoyu Jiang, Timothy K Lu, and Chao Zhong. Materials design by synthetic biology. *Nature Reviews Materials*, 6(4):332–350, 2021.

[4] Peter Rugbjerg and Morten OA Sommer. Overcoming genetic heterogeneity in industrial fermentations. *Nature biotechnology*, 37(8):869–876, 2019.

[5] Marko Ahteensuu. Synthetic biology, genome editing, and the risk of bioterrorism. *Science and engineering ethics*, 23(6):1541–1561, 2017.

[6] Simeon D Castle, Claire S Grierson, and Thomas E Gorochowski. Towards an engineering theory of evolution. *Nature Communications*, 12(1):1–12, 2021.

[7] Ronald A Fisher. On the mathematical foundations of theoretical statistics. *Philosophical transactions of the Royal Society of London. Series A, containing papers of a mathematical or physical character*, 222(594-604):309–368, 1922.

[8] John Burdon Sanderson Haldane. A mathematical theory of natural and artificial selection, part v: selection and mutation. In *Mathematical Proceedings of the Cambridge Philosophical Society*, volume 23, pages 838–844. Cambridge University Press, 1927.

[9] Sewall Wright. Evolution in mendelian populations. *Genetics*, 16(2):97, 1931.

[10] Patrick Alfred Pierce Moran. Random processes in genetics. In *Mathematical proceedings of the cambridge philosophical society*, volume 54, pages 60–71. Cambridge University Press, 1958.

[11] John H Gillespie. Some properties of finite populations experiencing strong selection and weak mutation. *The American Naturalist*, 121(5):691–708, 1983.

[12] Kimberly F McManus. poprange: a highly flexible spatially and temporally explicit wright-fisher simulator. *Source Code for Biology and Medicine*, 10(1):1–5, 2015.

[13] Ricky Der, Charles L Epstein, and Joshua B Plotkin. Generalized population models and the nature of genetic drift. *Theoretical population biology*, 80(2):80–99, 2011.

[14] Steven Orla Kimbrough. The concepts of fitness and selection in evolutionary biology. *Journal of Social and Biological Structures*, 3(2):149–170, 1980.

[15] Uri Alon. Network motifs: theory and experimental approaches. *Nature Reviews Genetics*, 8(6):450–461, 2007.

[16] Brian A Renda, Michael J Hammerling, and Jeffrey E Barrick. Engineering reduced evolutionary potential for synthetic biology. *Molecular BioSystems*, 10(7):1668–1678, 2014.

[17] Sean C Sleight, Bryan A Bartley, Jane A Lieviant, and Herbert M Sauro. Designing and engineering evolutionary robust genetic circuits. *Journal of biological engineering*, 4(1): 1–20, 2010.

[18] Marta Ciechonska, Marc Sturrock, Alice Grob, Gerald Larrouy-Maumus, Vahid Shahrezaei, and Mark Isalan. Ohm's law for emergent gene expression under fitness pressure. *bioRxiv*, page 693234, 2019.

[19] Peter Rugbjerg, Nils Myling-Petersen, Andreas Porse, Kira Sarup-Lytzen, and Morten OA Sommer. Diverse genetic error modes constrain large-scale bio-based production. *Nature communications*, 9(1):1–14, 2018.

[20] Scott L Nuismer, Nathan C. Layman, Alec J Redwood, Baca Chan, and James J Bull. Methods for measuring the evolutionary stability of engineered genomes to improve their longevity. *Synthetic Biology*, 6(1):ysab018, 2021.

[21] Karl Näslund, Peter Saetre, Jenny von Salomé, Tomas F Bergström, Niclas Jareborg, and Elena Jazin. Genome-wide prediction of human vntrs. *Genomics*, 85(1):24–35, 2005.

[22] Benjamin R Jack, Sean P Leonard, Dennis M Mishler, Brian A Renda, Dacia Leon, Gabriel A Suárez, and Jeffrey E Barrick. Predicting the genetic stability of engineered dna sequences with the efm calculator. *ACS synthetic biology*, 4(8):939–943, 2015.

[23] Itamar Menuhin-Gruman, Matan Arbel, Niv Amitay, Karin Sionov, Doron Naki, Itai Katzir, Omer Edgar, Shaked Bergman, and Tamir Tuller. Evolutionary stability optimizer (eso): A novel approach to identify and avoid mutational hotspots in dna sequences while maintaining high expression levels. *ACS Synthetic Biology*, 2021.

[24] Malgorzata Bzymek and Susan T Lovett. Instability of repetitive dna sequences: the role of replication in multiple mechanisms. *Proceedings of the National Academy of Sciences*, 98 (15):8319–8325, 2001.

[25] Olivier Borkowski, Francesca Ceroni, Guy-Bart Stan, and Tom Ellis. Overloaded and stressed: whole-cell considerations for bacterial synthetic biology. *Current opinion in microbiology*, 33:123–130, 2016.

[26] Francesca Ceroni, Rhys Algar, Guy-Bart Stan, and Tom Ellis. Quantifying cellular capacity identifies gene expression designs with reduced burden. *Nature methods*, 12(5):415, 2015.

[27] Stefano Cardinale, Marcin Pawel Joachimiak, and Adam Paul Arkin. Effects of genetic variation on the e. coli host-circuit interface. *Cell reports*, 4(2):231–237, 2013.

[28] Alice Boo, Tom Ellis, and Guy-Bart Stan. Host-aware synthetic biology. *Current Opinion in Systems Biology*, 14:66–72, 2019.

[29] Andrea Y Weiße, Diego A Oyarzún, Vincent Danos, and Peter S Swain. Mechanistic links between cellular trade-offs, gene expression, and growth. *Proceedings of the National Academy of Sciences*, 112(9):E1038–E1047, 2015.

[30] Nils Giordano, Francis Mairet, Jean-Luc Gouzé, Johannes Geiselmann, and Hidde de Jong. Dynamical allocation of cellular resources as an optimal control problem: novel insights into microbial growth strategies. *PLoS computational biology*, 12(3):e1004802, 2016.

[31] Chen Liao, Andrew E Blanchard, and Ting Lu. An integrative circuit–host modelling framework for predicting synthetic gene network behaviours. *Nature microbiology*, 2(12): 1658, 2017.

[32] David W Erickson, Severin J Schink, Vadim Patsalo, James R Williamson, Ulrich Gerland, and Terence Hwa. A global resource allocation strategy governs growth transition kinetics of escherichia coli. *Nature*, 551(7678):119, 2017.

[33] Evangelos-Marios Nikolados, Andrea Y Weiße, Francesca Ceroni, and Diego A Oyarzún. Growth defects and loss-of-function in synthetic gene circuits. *ACS synthetic biology*, 8(6): 1231–1240, 2019.

[34] Peter Sarvari, Duncan Ingram, and Guy-Bart Stan. A modelling framework linking resource-based stochastic translation to the optimal design of synthetic constructs. *Biology*, 10(1):37, 2021.

[35] Peter D Keightley and Daniel L Halligan. Analysis and implications of mutational variation. *Genetica*, 136:359–369, 2009.

[36] Misha Soskine and Dan S Tawfik. Mutational effects and the evolution of new protein functions. *Nature Reviews Genetics*, 11(8):572–582, 2010.

[37] Rebecca A Burrell, Nicholas McGranahan, Jiri Bartek, and Charles Swanton. The causes and consequences of genetic heterogeneity in cancer evolution. *Nature*, 501(7467):338–345, 2013.

[38] Marc J Williams, Benjamin Werner, Timon Heide, Christina Curtis, Chris P Barnes, Andrea Sottoriva, and Trevor A Graham. Quantification of subclonal selection in cancer from bulk sequencing data. *Nature genetics*, 50(6):895–903, 2018.

[39] Francesca Ceroni, Alice Boo, Simone Furini, Thomas E Gorochowski, Olivier Borkowski, Yaseen N Ladak, Ali R Awan, Charlie Gilbert, Guy-Bart Stan, and Tom Ellis. Burden-driven feedback control of gene expression. *Nature methods*, 15(5):387, 2018.

[40] Beat P Kramer, Alessandro Usseglio Viretta, Marie Daoud-El Baba, Dominique Aubel, Wilfried Weber, and Martin Fussenegger. An engineered epigenetic transgene switch in mammalian cells. *Nature biotechnology*, 22(7):867–870, 2004.

[41] Tara L Deans, Charles R Cantor, and James J Collins. A tunable genetic switch based on rnai and repressor proteins for regulating gene expression in mammalian cells. *Cell*, 130(2): 363–372, 2007.

[42] Hideki Kobayashi, Mads Kaern, Michihiro Araki, Kristy Chung, Timothy S Gardner, Charles R Cantor, and James J Collins. Programmable cells: interfacing natural and engineered gene networks. *Proceedings of the National Academy of Sciences*, 101(22):8414–8419, 2004.

[43] Timothy S Gardner, Charles R Cantor, and James J Collins. Construction of a genetic toggle switch in escherichia coli. *Nature*, 403(6767):339–342, 2000.

[44] Patrick Hillenbrand, Georg Fritz, and Ulrich Gerland. Biological signal processing with a genetic toggle switch. *PloS one*, 8(7):e68345, 2013.

[45] Kaushik Raj, William TZ Wong, Beini Zhang, and Radhakrishnan Mahadevan. Model guided design of enhanced bi-stable controllers to effectively switch cellular states. *bioRxiv*, 2022.

[46] Oliver Purcell, Nigel J Savery, Claire S Grierson, and Mario Di Bernardo. A comparative analysis of synthetic genetic oscillators. *Journal of The Royal Society Interface*, 7(52): 1503–1524, 2010.

[47] Albert Goldbeter et al. Biochemical oscillations and cellular rhythms. *Biochemical Oscillations and Cellular Rhythms*, 1997.

[48] Shu-Wen Teng, Shankar Mukherji, Jeffrey R Moffitt, Sophie De Buyl, and Erin K O'shea. Robust circadian oscillations in growing cyanobacteria require transcriptional feedback. *Science*, 340(6133):737–740, 2013.

[49] Michael B Elowitz and Stanislas Leibler. A synthetic oscillatory network of transcriptional regulators. *Nature*, 403(6767):335–338, 2000.

[50] Mariette R Atkinson, Michael A Savageau, Jesse T Myers, and Alexander J Ninfa. Development of genetic circuitry exhibiting toggle switch or oscillatory behavior in escherichia coli. *Cell*, 113(5):597–607, 2003.

[51] Namiko Mitarai, Kim Sneppen, and Steen Pedersen. Ribosome collisions and translation efficiency: optimization by codon usage and mrna destabilization. *Journal of molecular biology*, 382(1):236–245, 2008.

[52] Eva Maria Novoa and Lluís Ribas de Pouplana. Speeding with control: codon usage, trnas, and ribosomes. *Trends in Genetics*, 28(11):574–581, 2012.

[53] RJR Algar, T Ellis, and G-B Stan. Modelling essential interactions between synthetic genes and their chassis cell. In *Decision and Control (CDC), 2014 IEEE 53rd Annual Conference on*, pages 5437–5444. IEEE, 2014.

[54] Jan-Hendrik Trösemeier, Sophia Rudorf, Holger Loessner, Benjamin Hofner, Andreas Reuter, Thomas Schulenborg, Ina Koch, Isabelle Bekeredjian-Ding, Reinhard Lipowsky, and Christel Kamp. Optimizing the dynamics of protein expression. *Scientific reports*, 9 (1):1–15, 2019.

[55] Hadas Zur, Rachel Cohen-Kupiec, Sophie Vinokour, and Tamir Tuller. Algorithms for ribosome traffic engineering and their potential in improving host cells' titer and growth rate. *Scientific reports*, 10(1):21202–15, December 2020.

[56] Sónia Carneiro, Eugénio C Ferreira, and Isabel Rocha. Metabolic responses to recombinant bioprocesses in escherichia coli. *Journal of biotechnology*, 164(3):396–408, 2013.

[57] Antonio Villaverde and M Mar Carrió. Protein aggregation in recombinant bacteria: biological role of inclusion bodies. *Biotechnology letters*, 25(17):1385–1395, 2003.

[58] Kerry A Geiler-Samerotte, Michael F Dion, Bogdan A Budnik, Stephanie M Wang, Daniel L Hartl, and D Allan Drummond. Misfolded proteins impose a dosage-dependent fitness cost

and trigger a cytosolic unfolded protein response in yeast. *Proceedings of the National Academy of Sciences*, 108(2):680–685, 2011.

[59] William Bothfeld, Grace Kapov, and Keith EJ Tyo. A glucose-sensing toggle switch for autonomous, high productivity genetic control. *ACS synthetic biology*, 6(7):1296–1304, 2017.

[60] Laurent Potvin-Trottier, Nathan D Lord, Glenn Vinnicombe, and Johan Paulsson. Synchronous long-term oscillations in a synthetic gene circuit. *Nature*, 538(7626):514–517, 2016.

[61] Lingxia Qiao, Zhi-Bo Zhang, Wei Zhao, Ping Wei, and Lei Zhang. Network design principle for robust oscillatory behaviors with respect to biological noise. *Elife*, 11:e76188, 2022.

[62] Ruben Perez-Carrasco, Chris P Barnes, Yolanda Schaerli, Mark Isalan, James Briscoe, and Karen M Page. Combining a toggle switch and a repressilator within the ac-dc circuit generates distinct dynamical behaviors. *Cell systems*, 6(4):521–530, 2018.

[63] Pradyumna Harlapur, Atchuta Srinivas Duddu, Kishore Hari, Prakash Kulkarni, and Mohit Kumar Jolly. Functional resilience of mutually repressing motifs embedded in larger networks. *Biomolecules*, 12(12):1842, 2022.

a

Turbidostat

Mutant *E. coli* cell

Mutant
M

$\lambda_{\mathrm{E}} \cdot z_{\mathrm{M}}$

Engineered
E

λ_{M}

dil

dil

$\lambda_{\mathrm{E}} \cdot (1 - z_{\mathrm{M}})$

Engineered *E. coli* cell

b

Dimensions →

States per dimension ↓

	d_1 E.g. single gene	d_2 E.g. toggle switch	d_3 E.g. repressilator
s_1	E Part A	E Part A, B	E Part A, B, C
s_2	M ← E Part A	Part B, Part A	Part B, Part C, Part A
s_3	M ← I ← E Part A	Part B, I, Part A	Part B, Part C, Part A

○ Engineered
● Intermediate
● Mutant

c

$[s_3, d_1]$

$\times 10^9$

Number of cells

E

I

M

0   Time/h   30

d

GFP
T9002 $\times [s_3, d_1]$

$\times 10^4$

Fluorescence/OD$_{600}$

T9002

T9002-D

T9002-F

0   Generations   200

1 Input: s, d, $[z]$, $[p]$

s

The number of mutation states that each mutable part can take

d

The number of parts (dimensions) considered for mutation

$[z]$

A vector of values indicating the probability of each part mutating to a particular degree of mutation severity

$[p]$

A vector of values indicating the functionality of each part at each mutation severity, such as 'max TX rate' for E-, I- and M-cells

2 Generate integer coordinates of length d and maximum value $s-1$

E.g. when $s = 3$, coordinates can take values 0, 1 or 2. For $[s_2, d_3]$ we get:

[1,1,1]
[0,1,1]
[1,0,1]
[0,0,1]
[1,1,0]
[0,1,0]
[1,0,0]
[0,0,0]

3 Record coordinates of connected states

State	Coordinate	Upstream coordinates	Downstream coordinates
1	[1,1,1]	[]	[0,1,1] [1,0,1] [1,1,0]
2	[0,1,1]	[1,1,1]	[0,0,1] [0,1,0]
3	[1,0,1]	[1,1,1]	[0,0,1] [1,0,0]
4	[0,0,1]	[1,0,1] [0,1,1]	[0,0,0]
5	[1,1,0]	[1,1,1]	[0,1,0] [1,0,0]
6	[0,1,0]	[1,1,0] [0,1,1]	[0,0,0]
7	[1,0,0]	[1,1,0] [1,0,1]	[0,0,0]
8	[0,0,0]	[1,0,0] [0,1,0] [0,0,1]	[]

4 Distribute values describing part functionality between states

E.g. a $[s_2, d_3]$ framework describing three promoters (A, B and C) with max TX rates of 100, 50 and 30 molecs h⁻¹ cell⁻¹:

	Part A max. TX rate	Part B max. TX rate	Part C max. TX rate
State 1	100	50	30
State 2	0	50	30
⋮	100	0	30
	0	0	30
	100	50	0
	0	50	0
	100	0	0
	0	0	0

5 Simulate ODEs using connected states and their part values

n: total no. states   up: upstream   z: mutation probability
GR: growth rate   dn: downstream   dil: dilution function

```
for i = 1:n

    ODE(i) = sum(state(up{i})×GR(up{i})×z(up{i})...

           + state(i)×GR(i)×(1−sum(z(dn{i})))...

           − state(i)×dil

end
```

Division from upstream states

Normal self-division

Turbidostat dilution

a $[s_2, d_2]$

b $[s_3, d_2]$

Key for (a) and (b)

a Row (d) — Binomial (s_2)

0	1
1	1 1
2	1 2 1
3	1 3 3 1
4	1 4 6 4 1

$[s_2, d_2]$

$[s_2, d_3]$

b Row (d) — Trinomial (s_3)

0	1
1	1 1 1
2	1 2 3 2 1
3	1 3 6 7 6 3 1
4	1 4 10 16 19 16 10 4 1

$[s_3, d_2]$ $[s_3, d_3]$

c

	d_1	d_2	d_3	d_4	
s_1	{1} — group structure 1 — no. transitions	{1} 1	{1} 1	{1} 1	Monomial
s_2	{1,1} 1	{1, 2, 1} 4	{1, 3, 3, 1} 12	{1, 4, 6, 4, 1} 32	Binomial
s_3	{1,1,1} 1	{1, 2, 3, 2, 1} 18	{1, 3, 6, 7, 6, 3, 1} 81	{1, 4, 10, 16, 19, 16, 10, 4, 1} 324	Trinomial
s_4	{1,1,1,1} 1	{1, 2, 3, 4, 3, 2, 1} 48	{1, 3, 6, 10, 12, 12, 10, 6, 3, 1} 288	{1, 4, 10, 20, 31, 40, 44, 40, 31, 20, 10, 4, 1} 1536	Quadrinomial
	1st row of...	2nd row of...	3rd row of...	4th row of...	

Calculating number of transitions

$$81 = \mathrm{sum} \left\{ \begin{matrix} 1 & 3 & 6 & 7 & 6 & 3 & 1 \\ \times & \times & \times & \times & \times & \times & \times \\ 6 & 5 & 4 & 3 & 2 & 1 & 0 \end{matrix} \right\} = \binom{3}{2} \cdot 3 \cdot 3^{3-1}$$