H$_2$-driven xylitol production in *Cupriavidus necator* H16

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Abstract

Background: Biocatalysis offers a potentially greener alternative to chemical processes. For biocatalytic systems requiring cofactor recycling, hydrogen emerges as an attractive reducing agent. Hydrogen is attractive because all the electrons can be fully transferred to the product, and it can be efficiently produced from water using renewable electricity. In this article, resting cells of *Cupriavidus necator* H16 harboring a NAD-dependent hydrogenase were employed for cofactor recycling to reduce D-xylose to xylitol, a commonly used sweetener. To enable this bioconversion, D-xylose reductase from *Scheffersomyces stipitis* was heterologously expressed in *C. necator*.

Results: D-xylose reductase was successfully expressed in *C. necator*, enabling complete bioconversion of 30 g/L of D-xylose into xylitol within 7 days using resting cells. It was found that over 90% of the energy and protons derived from hydrogen were spent for the bioconversion, demonstrating the efficiency of the system. The highest xylitol productivity reached was 0.7 g L^{-1} h^{-1}. Additionally, the same chassis efficiently produced L-arabitol and D-ribitol from L-arabinose and D-ribose, respectively.

Conclusions: This study highlights the efficient utilization of renewable hydrogen as a reducing agent to power cofactor recycling. Hydrogen-oxidizing bacteria, such as *C. necator*, can be promising hosts for performing hydrogen-driven biocatalysis.

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Keywords

Biotransformation, cofactor recycling, cofactor regeneration, *Ralstonia eutropha*, *Cupriavidus necator*, hydrogen-oxidizing bacteria

1   Background

Biocatalysis is increasingly applied across different industries due to its efficiency and environmental benefits compared

to chemical transformations. Biocatalysis using oxidoreductases often requires cofactors, such as nicotinamide

nucleotides NADH and NADPH, but their stoichiometric addition to reaction mixtures is not economically feasible (1).

Therefore, cofactor recycling systems are required. Traditionally cofactor recycling of NAD(P)H is performed using

sacrificial substrates, such as glucose and formate, which are oxidized during the biocatalysis, while the cofactor is

regenerated to its reduced form (2). This is not carbon-efficient, since D-gluconolactone and carbon dioxide (CO_2) are

formed as by-products from glucose and formate, respectively. Specifically for the by-product D-gluconolactone, a

substantial number of energy-rich electrons are wasted. In addition, glucose is produced by agriculture, which can

decrease the overall sustainability of the production process due to, for example, competition with food production and

environmental burdens of agriculture. Formate can be made from CO_2 and renewable electricity using electrochemical

reduction. However, electrochemical production of formate has not yet been scaled-up and is not as energy-efficient as

the electrochemical production of hydrogen (H_2) from water and electricity, which is already performed on a large scale

(3).

H_2 is an attractive, byproduct-free sacrificial substrate for cofactor recycling. Molecular H_2 can be oxidized by organisms

using hydrogenases. Some of the most extensively researched H_2-uptake hydrogenases are found in the hydrogen-

oxidizing bacterium *Cupriavidus necator* H16 (formerly *Ralstonia eutropha*) (4). This bacterium possesses two types of

hydrogenases that provide the cells with reducing power: membrane-bound and soluble hydrogenases (5). The

membrane-bound hydrogenase is located in the cytoplasmic membrane where it directly feeds electrons to the

respiratory chain for ATP production by oxidative phosphorylation. The NAD-dependent hydrogenase resides in the

cytoplasm and is therefore referred to as soluble hydrogenase (SH) (6, 7). The electrons and protons from H_2 can be

directly transferred to NAD^+ by the SH, reducing NAD^+ to NADH while simultaneously oxidizing hydrogen (4).

C. necator H16 SH has been researched broadly for cofactor recycling using purified enzymes (8-12). Compared to

purified enzymes, whole-cell biocatalysts can provide enzyme stabilization, lower production cost and better inhibitor

tolerance (13). In addition, cofactors are readily available inside the cells. Whole cells were used in one of the earliest

studies of SH-catalyzed cofactor recycling in the 1980s where native *C. necator* cells reduced CO_2 to formate with a 30%

yield (14). More recently, whole cells of recombinant *C. necator* have been employed as a biocatalyst by Oda et al. (15)

and Assil-Companioni et al. (16) for reduction of hydroxyacetone to (*R*)-1,2-propanediol and for asymmetric C=C bond

reduction of unsaturated cyclic ketones, respectively. However, given the limited extent of research and number of

products, further studies are required to investigate *C. necator* as a whole-cell biocatalyst. In the current study, we show

that the scope of hydrogen-driven reductive bioconversions can be broadened to encompass a new class of products,

sugar alcohols, with xylitol as a particular example.

Xylitol ($C_5H_{12}O_5$) is a sugar alcohol used widely as a sweetener (17). It is currently produced chemically from D-xylose

($C_5H_{10}O_5$), which is the second most abundant sugar in lignocellulosic biomass (18). The chemical production of xylitol

requires extensively purified D-xylose to avoid inactivation of the catalyst. In contrast, biotechnological production does

not have this requirement and exhibits greater tolerance for inhibitors. Many yeasts, along with some bacteria and

filamentous fungi, naturally reduce D-xylose to xylitol (18). However, numerous studies have focused on heterologous

expression of D-xylose reductase (XR), aiming to increase yield and productivity of xylitol (19-23). All these studies use

sugars to power the conversion, and to our knowledge H_2 has not been used as the electron and energy source for the

D-xylose-to-xylitol conversion.

The objective of this study was to develop a whole-cell biocatalyst strain of *C. necator* for xylitol production using H_2 as

the electron donor. To achieve this, XR from *Scheffersomyces stipitis* (formerly *Pichia stipitis*) was expressed in *C. necator*

to allow the cells to convert D-xylose into xylitol. The native SH of *C. necator* enabled the H_2-driven cofactor recycling

required for bioconversion. Resting (i.e., non-dividing) cells were used in the experiments. These viable cells exhibit

reduced metabolic activity, which allows energy to be directed towards bioconversion instead of biomass accumulation

(24). With the experimental set-up used, we achieved nearly full quantitative conversions.

Materials and methods

Strains and culture media

Bacterial strains and plasmids used in this work are listed in Table 1 and the primers in Table S1 (see Additional file 1). *C.*

necator H16 strains were grown in either rich BD BBL™ Trypticase™ Soy Broth (TSB) or minimal AUT medium (25)

supplemented with 2 g/L fructose and glycerol (FG). Compared to the original AUT medium, the amount of $NiCl_2$ was

doubled and SL-6 trace elements were added (1:1000) (26). *Escherichia coli* DH10β was used for plasmid construction.

Tetracycline was added at a concentration of 10 μg/mL for *E. coli* and 5 μg/mL for *C. necator* when required. The sugars

and sugar alcohols used in the study were purchased from Sigma-Aldrich.

Table 1. Bacterial strains and plasmids used in the study. The strains with △*phaC* deletion are unable to produce

polyhydroxybutyrate (PHB) for carbon and energy storage.

Strain	Relevant characteristics	Source or reference
C. necator H16 △*phaCAB*	△*phaC1* △*phaA1* △*phaB1*	(27)
C. necator H16 △*phaC1*	△*phaC1*	(28)
C. necator H16 △*A0006*	△*phaC1* △*A0006*	This study
C. necator H16 △*phaCAB*_gfp	△*phaCAB* derivative, pPj5:GFP	This study
C. necator H16 △*phaC*_gfp	△*A0006* derivative, pPj5:GFP	This study
C. necator H16 △*phaCAB*_xr	△*phaCAB* derivative, pPj5:XRsti	This study
C. necator H16 △*phaC*_xr	△*A0006* derivative, pPj5:XRsti	This study
Plasmid		
pLO3	Suicide vector, sacB	(29)
pLO3-*A0006*	pLO3 derivative with 1100 bp upstream and downstream regions of *A0006*	This study
pPj5:GFP	pSEVA521 containing Pj5 promoter and GFP	(30)
pPj5:XRsti	pPj5:GFP derivative, GFP replaced with D-xylose reductase from *Scheffersomyces stipitis* (XRsti)	This study

Strain construction

XR from *Scheffersomyces* (*Pichia*) *stipitis* was ordered codon-optimized for *C. necator* from GenScript (Additional file 1:

Table S2) and PCR amplified with Q5 High-Fidelity 2X Master Mix (NEB). The backbone plasmid pSEVA521+Pj5:GFP and

the amplified insert were digested with *Spe*I-HF and *Hin*dIII-HF (NEB) and ligated using T4 DNA ligase (NEB) to gain

pPj5:XRsti. The verified plasmid was transformed into electrocompetent *C. necator* cells. For preparing competent cells,

C. necator was grown in 100 mL of TSB supplemented with 20 mM of fructose to an optical density at 600 nm (OD_{600}) of

0.6 and washed twice with 1 mM $MgSO_4$. The pellet was resuspended into 2 mL of 1 mM MgSO4 and 1 mL of 60%

glycerol. Aliquots (50 μL) were stored in -80°C. Cells were mixed with plasmids (250 ng) in a 0.2 cm electroporation

cuvette (Bio-Rad), incubated 10 min on ice and electroporated with Electro Cell Manipulator ECM®630 (BTX) with the

following settings: 2.5 kV, 200Ω and 25μF. Super Optimal Broth with 20 mM fructose (950 μL) was added immediately

after electroporation and cells were incubated at 30°C and 180 rpm for 2-3 hours before plating on BBL™ Trypticase™

Soy Agar (TSA).

C. necator H16 △*A0006* was constructed from *C. necator* H16 △*phaC1* by deleting *A0006* with pLO3-based suicide vector

as previously described (29) (Additional file 1: Table S3). The △*A0006* restriction enzyme knockout increases

electroporation efficiency (31, 32) and is not expected to have any metabolic effects.

XR activity assay

For the XR activity assay, cells were grown overnight in TSB and then harvested by centrifugation (10 min, 2800 g). The

pellet was washed once with 50 mM potassium phosphate buffer (pH 7.5), resuspended into 1 mL of the same buffer

supplemented with cOmplete protease inhibitor (Roche) and moved into a 2 mL screw-cap tube with 400 μL of 0.5 mm

diameter glass beads. The cells were disrupted with FASTPREP-24 5G (MP Biomedicals) for 2x30sec at 6 m/s speed. After

disruption, the tube was centrifuged for 10 min at 16000 g, and the supernatant (soluble extract) was collected. Total

protein concentration was analyzed from the soluble extract by Quick Start™ Bradford Protein Assay (Bio-Rad) using

bovine serum albumin as the standard. XR activity assays were conducted in 96-well plates. The reaction mixture (330

μL) contained 0.15 mM of cofactor (NADH or NADPH), 50 mM potassium phosphate buffer (pH 6.0), 200 mM D-xylose

and an appropriate amount of soluble extract. Absorbance was measured at 340 mM using Epoch 2 Microplate

Spectrophotometer (BioTek). One unit of xylose reductase activity was defined as μmol of NAD(P)H oxidized per minute.

Specific activities were expressed as units per milligram of total protein. The results are given as averages of triplicate

assays.

Bioconversions with resting cells

Precultures were grown overnight in TSB media. FG media with tetracycline was inoculated to an initial OD_{600} of 0.1 and

grown for three days, reaching a final OD_{600} of approximately 4. The culture was centrifuged for 10 min at 2800 g and

washed twice with 100 mM sodium phosphate buffer (pH 7.0) to remove carbon and nitrogen sources. The cells were

resuspended in the same buffer with 30 g/L of substrate to an OD_{600} of 13-17, if not mentioned otherwise. This range of

OD_{600} corresponds approximately to a cell dry weight of 4.4-5.4 g/L. The prepared cell suspension (5 mL) was transferred

into an anaerobic serum bottle with a rubber stopper. D-xylose was the primary substrate, but one bioconversion was

also performed using L-arabinose and another using D-ribose. Three replicate bottles per bioconversion condition were

prepared.

For the first bioconversion experiments, 100 mL serum bottles were filled with H_2 using vacuum-gas cycles to reach

specific H_2 and oxygen (O_2) concentrations. As negative controls, bioconversions were performed under ambient air. The

bottles were incubated at 30°C and 150 rpm. Samples (200 μL) were taken by opening the rubber stopper and the bottles

were refilled with gasses after sampling. For bioconversion optimization, 50 mL serum bottles were filled with H_2 at the

start of the bioconversion by flushing with 100% H_2 at 0.5 mL min^{-1} for 2 minutes. Samples (200 μL) were taken using a

needle and syringe through the rubber stopper of sealed bottles. The approximate H_2 gas consumption was measured

after bioconversions by filling a 50 mL syringe with air and recording the volume of air aspirated into the bottle through

the syringe needle. Samples were centrifuged for 10 min at 16000 g and the supernatants were analyzed for sugars and

sugar alcohols.

Calculation of H_2 consumption

The amount of H_2 consumed was calculated from the approximated H_2 gas consumption (Equation 1):

$$n \ (H_2 \ consumed) = \frac{pV}{RT}$$ (1)

where p is the pressure (0.98692 atm), V is the gas volume consumed (L), R is the gas constant (0.08206 L atm mol^{-1} K^{-1})

and T is the temperature (298.15 K).

One mole of H_2 is needed to reduce one mole of xylose (Equation 2):

$$H_2 + C_5H_{10}O_5 = C_5H_{12}O_5$$ (2)

The total amount of xylitol produced was calculated as the sum of the xylitol at the end of the bioconversion and the

xylitol in the fractions taken out during sampling. The ratio of xylitol production to H_2 consumption was calculated to

determine the proportion of energy and protons transferred from H_2 to xylitol.

Analysis of sugars and sugar alcohols

Two different high performance liquid chromatography (HPLC) systems were used for D-xylose and xylitol analysis:

Prominence-i LC-2030C (Shimadzu) equipped with Hi-Plex H 7.7x300 mm column (Agilent) at 45°C and 10 mM H_2SO_4 as

eluent at a flow rate of 1 ml min^{-1} and Vanquish Flex (Thermo Fisher Scientific) equipped with Aminex Fast Acid Analysis

and HPX-87H columns (Bio-Rad) at 55°C and 2 mM H_2SO_4 as the eluent at a flow rate of 0.5 ml min^{-1}. An injection volume

of 10 µL was used in both HPLCs and the compounds were detected with a refractive index detector. L-arabinose, L-

arabitol, D-ribose and ribitol were analyzed with high pressure ion chromatography (HPIC) Dionex ICS-6000 (Thermo

Fisher Scientific) with CarboPac PA20 column (Thermo Fisher Scientific) at 30°C and 10 mM KOH as the eluent at a flow

rate of 0.5 ml min^{-1}. An injection volume of 2.5 µL was used and the compounds were detected with an electrochemical

detector. Conversion yields at specific time points were calculated by dividing the amount of xylitol by the total amount

of xylose and xylitol.

Results

Xylose reductase from *S. stipitis* is functionally produced in *C. necator* H16

In this study, two *C. necator* strains, △*phaC* and △*phaCAB*, with partial or full knockouts of the native pathway for storage

polymer polyhydroxybutyrate (PHB) formation, were used to avoid the accumulation of this by-product. Before

constructing the XR expressing strains, it was confirmed that the host strains cannot grow on C5 sugars and sugar

alcohols used in the study (Additional file 1: Fig. S1). Both strains were then transformed with the plasmids pPj5:XR,

carrying the codon-optimized XR from *S. stipitis,* and pPj5:GFP, as a negative control. Strains were cultivated

heterotrophically, and their soluble extracts were tested for XR activity. The soluble extracts of both XR strains showed

reductase activity with both NADPH and NADH cofactors, whereas no activity was detected in the negative control strains

(Table 2). Codon-optimized XR from *Candida parapsilosis* was also expressed in the host strains, but no activity was

detected (data not shown).

Table 2. Specific D-xylose reductase activities of soluble extracts with NADPH or NADH as cofactors (U/mg). The average

from three measurements is shown with the standard deviation. No activity could be detected in the negative controls.

Strain	NADPH	NADH
△*phaCAB*_xr	0.71±0.20	0.48±0.01
△*phaC*_xr	0.49±0.01	0.41±0.03

Xylose is fully converted to xylitol by *C. necator* △*phaCAB*

The first bioconversion experiment was performed at 30 g/L D-xylose by both *C. necator* strains: △*phaCAB*_xr and

△*phaC*_xr. The suspensions were incubated under H_2 (85% H_2 + 15% air) or 100% ambient air. Under H_2, the

△*phaCAB*_xr strain reached complete bioconversion to xylitol within 16 days, whereas the △*phaC*_xr strain converted

78% of the provided D-xylose at the same time (Figure 1). Therefore, further bioconversions were performed using the

△*phaCAB*_xr strain. D-xylose was also converted to xylitol in the absence of H_2 by both strains, but the conversion yields

were under 25% after 16 days. This demonstrated successful cofactor recycling in resting cells of *C. necator* using H_2.

Figure 1. H_2-driven production of xylitol by *C. necator* △*phaCAB*_xr and △*phaC*_xr. The initial concentration of D-xylose

was 30 g/L in 100 mM sodium phosphate buffer (pH 7.0) with the cells at OD_{600} of 17 (△*phaCAB*_xr) and 15 (△*phaC*_xr).

The used gas mixture consisted of 85% H_2, 12% N_2, and 3% O_2 while ambient air contains 78% N_2 and 21% O_2. The average

from three bioconversions is shown with the standard deviation. The percentages represent the final yields.

The oxygen concentration does not influence the bioconversion

Since oxygen, acting as an electron acceptor, can provide the cells with energy via oxidative phosphorylation, we

examined the effect of oxygen concentration on the conversion rate. Three different oxygen concentrations (0, 1, and

4%) were tested. The conversion rates and yields showed little variation between the different oxygen concentrations

(Figure 2), with over 86% conversion yields being reached within 10 days in all conditions. After confirming that oxygen

was not a limiting factor, it was tested whether the amount of H_2 would be. Bioconversions with multiple H_2 flushes

during the experiment were compared to bioconversions with a single H_2 flush at the start. The results showed that

multiple H_2 flushes failed to improve the conversion yield (Additional file 1: Fig. S2). Therefore, further bioconversions

were conducted with only an initial H_2 flush.

Figure 2. H$_2$-driven production of xylitol by *C. necator* $\triangle$*phaCAB* on different oxygen concentrations. The reaction mixtures contained initially 30 g/L of D-xylose in 100 mM sodium phosphate buffer (pH 7.0) with cells at OD$_{600}$ of 16. The used gas mixtures consisted of 0% O$_2$ and 100% H$_2$, 1% O$_2$, 2% N$_2$, and 97% H$_2$ or 4% O$_2$, 13% N$_2$, and 83% H$_2$. The average from three bioconversions is shown with the standard deviation. The percentages represent the final yields.

Higher initial sugar concentration can speed up the bioconversion rate

Four different D-xylose concentrations were tested to evaluate their impact on xylitol production rates. With increasing xylose concentration, the rate of conversion increased (Figure 3). The highest xylitol productivity in the first 48 hours (0.7 g L^{-1} h^{-1}) was reached with the highest xylose concentration used (114 g/L D-xylose). However, complete conversion was reached faster at a lower xylose concentration: 13 g/L of D-xylose was fully converted to xylitol in 10 days while 85% of 34 g/L D-xylose was converted within the same time.

In samples with the highest xylose concentrations (66 and 114 g/L), the final xylitol concentration reached 46 g/L. We hypothesized that H$_2$ in the headspace was limiting and that measuring H$_2$ consumption could allow us to estimate the electron conversion efficiency of hydrogen into xylitol. On average, 30 mL of gas was consumed under both conditions, equivalent to 1.2 mmol of H$_2$. Given that 0.2 mmol of xylitol was produced without H$_2$ (as shown in Figure 1) and 1.3 mmol was produced in total, it can be assumed that 1.1 mmol of xylitol was produced with the help of H$_2$ under both conditions. Consequently, more than 90% of the energy derived from H$_2$ was spent for the bioconversion, as one mole of H$_2$ is required to reduce one mole of xylose.

Figure 3. H_2-driven production of xylitol by *C. necator △phaCAB* at different D-xylose concentrations. The reaction mixtures were composed of 13, 34, 66, and 114 g/L of D-xylose in 100 mM sodium phosphate buffer (pH 7.0) and cells at OD_{600} of 13-15. The headspace contained 100% H_2. The average from three bioconversions is shown with the standard deviation. The percentages represent the final yields.

Increased cell concentration enhances the rate of bioconversion

So far, all bioconversions in this study were conducted with a cell concentration range of OD_{600} 13-17. The effect of the amount of the whole-cell biocatalyst was examined at lower and higher cell concentrations: OD_{600} 7 and 60. With the highest cell concentration, full conversion of 30 g/L D-xylose to xylitol was achieved in 7 days (Figure 4). Increasing the cell concentration had a positive effect also on the xylitol production rate. In the first 24 hours, the production rates were 0.5 g L^{-1} h^{-1} and 0.1 g L^{-1} h^{-1} for the highest and lowest cell concentrations used, respectively.

Figure 4. H_2-driven production of xylitol by *C. necator △phaCAB* at different cell concentrations. The initial concentration

of D-xylose was 30 g/L. The conversions were carried out in a 100 mM sodium phosphate buffer (pH 7.0) under 100%

H_2. The average from three bioconversions is shown with the standard deviation. The percentages represent the final

yields.

Arabinose and ribose are reduced to sugar alcohols by the resting cells

S. stipitis XR is also known to convert L-arabinose and D-ribose into their respective sugar alcohols (33). Therefore, we

examined whether *C. necator* harboring the xylose reductase could also be used as a biocatalyst for these conversions.

Both sugars were successfully reduced to their corresponding sugar alcohols, with the production rates and yields of L-

arabitol and ribitol being only slightly lower than those for xylitol (Figure 5).

Figure 5. H_2-driven production of L-arabitol, ribitol and xylitol by C. necator $\triangle phaCAB$. The initial concentrations of L-arabinose, D-ribose and D-xylose were 28, 30 and 34 g/L, respectively, and the corresponding cell densities (OD_{600}) were 15, 15, and 13. The experiments were carried out in a 100 mM sodium phosphate buffer (pH 7.0) under 100% H_2. The average from three bioconversions is shown with the standard deviation. The percentages represent the final yields.

Discussion

This study aimed to advance the development of *C. necator* as a H_2-driven whole-cell biocatalyst. We demonstrated a full reduction of 30 g/L of D-xylose to xylitol in resting cells using H_2 for cofactor regeneration. The effects of different parameters on xylitol production were studied to improve the production rates. Up to 30 g/L of xylitol was produced in *C. necator* $\triangle phaCAB\_xr$ within 7 days and 100% conversion yield (Figure 4). Additionally, it was shown that the system can also convert L-arabinose and D-ribose into their respective sugar alcohols (Figure 5).

C. necator accumulates polyhydroxybutyrate (PHB) as a carbon and energy storage compound. To avoid this accumulation, which could also lead to cofactor oxidation, PHB-negative strains $\triangle phaCAB$ and $\triangle phaC$ of *C. necator* were used as hosts. Comparison of the $\triangle phaCAB\_xr$ *and* $\triangle phaC\_xr$ strains revealed that deletion of the whole PHB pathway (*phaCAB*) enhanced both the bioconversion rate and yield (Figure 1). In the $\triangle phaC$ knock-out strain, it is possible that some of the reducing equivalents from H_2 were consumed by the NAD(P)H-utilizing acetoacetyl-CoA reductase (PhaB) of the PHB pathway. The advantage of knocking out more than just the *phaC* gene has also been observed in earlier studies in non-resting cells of *C. necator*. For instance, complete deletion of the PHB pathway was found to be beneficial

for resveratrol production in *C. necator,* whereas deletion of only the *phaC* gene did not improve the titer compared to the wild type (34).

Oxygen is essential for ATP production from H_2 in *C. necator*. Although the bioconversion reaction itself does not require ATP, it was hypothesized that the cells would require some ATP for cell maintenance. However, the results suggest otherwise (Figure 2). This outcome is advantageous for industrial applications, as oxygen-free production mitigates the risk associated with flammability of H_2-O_2 mixtures. The experiments also demonstrated efficient transfer of nearly all hydrogen-derived electrons into the product. When enough H_2 was present in the headspace, full bioconversion of xylose could be demonstrated. However, liquid solubility of H_2 is low and hence may still limit the rate of conversion. To test this, bioconversions could be performed under elevated pressure, where H_2 solubility is increased, but unfortunately it was not possible to test this with the current experimental set-up. Additionally, mass transfer of H_2 to the liquid phase can be significantly improved by using optimized bioreactors equipped with specialized gas spargers and impellers (35).

The most significant improvements in the bioconversion rate were achieved by increasing the cell concentration and xylose concentration. This is not surprising, as a higher cell concentration provides more catalyst for the conversion to occur, and an increased substrate concentration boosts the reaction rate until enzyme saturation is reached. The most efficient xylitol production systems reported in the literature have reached higher xylitol productivity than the 0.7 g L^{-1} h^{-1} achieved in this study. At a similar cell density, recombinant *E. coli* cells, coexpressing a D-xylose reductase and a glucose dehydrogenase, produced xylitol at 6.4 g L^{-1} h^{-1}. In this optimized process, a 100% yield was achieved at an initial D-xylose concentration of 200 g/L using glucose for cofactor recycling (23). Factors that could account for this include lower enzyme activities, slower substrate and product transport into and outside of the cell, and particularly the aforementioned poor H_2 solubility. Observing the SDS-PAGE gel of Jin et al., it seems that their XR level in the cell was much higher than in this study (Additional file 1: Fig. S3). Although the strongest promoter currently known for *C. necator* was used in the present study (30, 36), stronger expression of XR could improve the bioconversion rates. The expression systems for *C. necator* need further development to achieve the expression levels obtained with *E. coli*. On the other hand, the xylose and xylitol transport systems of *E. coli* are likely more efficient than those of *C. necator* because *E. coli* can natively grow on xylose whereas *C. necator* cannot. A BLAST search of the *C. necator* H16 genome using the D-xylose specific transport systems of *E. coli* (XylE and XylFGH) yielded no matches, suggesting that *C. necator* lacks xylose-specific transporters. Xylose is likely transported into the cells by a sugar transporter with side activity for xylose. Hence,

heterologous introduction of a xylose transporter could be considered for future studies to further improve

bioconversion rates.

The specific activity of XR with NADPH was higher compared to NADH (Table 2). The same result has been observed

previously by Verduyn, Van Kleef (33). Using NADPH-producing SH, instead of the native NADH-producing SH, with

NADPH-dependent oxidoreductases could increase the rate of the bioconversion. The NAD^+-specific SH from *C. necator*

has been engineered to also accept $NADP^+$, but its $NADP^+$-reducing activity would need to be increased (12). Another

option is to use NADH-preferring oxidoreductases or to engineer them to have this preference, ensuring high activity

towards NADH.

This article presented the first whole-cell, H_2-driven biocatalysis study using a PHB-negative *C. necator* strain as the host.

Direct comparison of this work to the few prior studies is challenging due to differences in experimental setups, product

types, enzyme kinetics, and strains used. Oda et al. (15) reported a productivity of 0.9 g L^{-1} h^{-1} for (*R*)-1,2-propanediol,

which is within the same order of magnitude as our findings. Whole-cell cofactor recycling using SH has not only been

done in *C. necator*. Lonsdale et al. (37) expressed SH from *C. necator* in *Pseudomonas putida* to perform H_2-driven

bioconversion of n-octane to 1-octanol. The cofactor recycling proved to be effective, resulting in a threefold increase

in 1-octanol production in the presence of H_2. However, the yield and rate of bioconversions they achieved were

significantly lower than the ones in this study; Lonsdale et al. reported a maximum productivity of 0.01 g L^{-1} h^{-1}, about

100-fold lower than the rates we and Oda et al. achieved.

The limited amount of research in this area offers a wide range of opportunities for improving these organisms to

perform H_2-driven bioconversions towards industrial applications. Bioconversion rates can likely be significantly

improved using hosts with improved enzyme activities, elevated pressures, higher cell concentrations and optimized

bioreactor designs that enhance hydrogen solubility.

Conclusions

Cofactor recycling via hydrogenases represents a promising alternative for traditional bioconversion systems because of

its atom efficiency, lack of by-products and the prospects of H_2 becoming a renewable platform chemical of the future.

This study demonstrated H_2-driven bioconversion of D-xylose to xylitol in XR expressing *C. necator* strain. 30 g/L of D-

xylose was fully converted into xylitol in 7 days. It was shown that nearly all the energy from H_2 is harnessed by the

bioconversion, demonstrating the potential of the *C. necator* system as an efficient H_2-driven biocatalyst for sugar alcohol

production and potentially other products.

Data availability

The datasets generated and analyzed during the current study are available from the corresponding author on

reasonable request.

Competing interests

The authors declare that they have no competing interests.

Funding

This work was supported by the Research Council of Finland (KNALLRED—Hydrogen powered reductive biosyntheses

and biotransformations by an engineered Knallgas bacterium, grant number 342124).

Authors' contributions

All authors designed research. TJ conducted experiments, data analysis, and wrote the manuscript. All authors revised

and approved the manuscript.

Acknowledgements

The authors thank Enrico Orsi for the *C. necator* △*phaCAB* strain, Guillermo Bordanaba Florit for constructing the *C.*

necator H16 △*A0006* strain, Victor de Lorenzo's lab for the SEVA plasmid, and Ton van Gelder for the help with HPLC

analyses. We also thank Solar Foods, especially Juha-Pekka Pitkänen, for the fruitful discussions and the bioeconomy

research infrastructures of Aalto University for the support.

Additional file 1: Table S1. Oligonucleotide primers used in the study. **Table S2.** Synthesized xylose reductase gene used

in this study originating from *Scheffersomyces stipitis*. **Table S3.** Upstream and downstream regions of *A0006* used to

create *C. necator* H16 △*A0006*. **Figure S1.** The growth of *C. necator* strains △*phaCAB* and △*phaC* on different sugars and

sugar alcohols (100 mM). **Figure S2.** Comparison of bioconversion with a single H_2 flush at the start and H_2 flush after

every sampling. **Figure S3.** SDS-PAGE analysis of soluble extracts by *C. necator* H16 strains.

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Additional file 1

H$_2$-driven xylitol production in *Cupriavidus necator* H16

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Table S1. Oligonucleotide primers used in the study.

Primer	5' to 3' sequence	Details
oXR1	CCCAAGCTTTTAAAAGGGGAGGTATTTCTATGCCGTCGATCAAGCTGAA	PCR of synthesized *S. stipitis* XR for cloning
oXR2	CTAGACTAGTACCCCTTCCTTACACGAAGA	PCR of synthesized *S. stipitis* XR for cloning
oSEVA_F	TCTAGGGCGGCGGAT	Colony PCR
oSEVA_R	CTGGATTCTCACCAATAAAAAACG	Colony PCR

401   **Table S2.** Synthesized xylose reductase gene used in this study originating from *Scheffersomyces stipitis*.

402   Codon-optimized for *C. necator* (957 bp). The original sequence is associated with GeneID 4839234.

Name	Nucleotide sequence
XRsti	ATGCCGTCGATCAAGCTGAACTCGGGCTACGACATGCCGGCCGTGGGCTTCGGCTGCTGG AAGGTGGACGTGGACACCTGCTCGGAACAGATCTACCGCGCCATCAAGACCGGCTACCGC CTGTTCGACGGCGCCGAGGACTACGCCAACGAAAAGCTGGTGGGCGCCGGCGTGAAGAAG GCCATCGACGAGGGCATCGTGAAGCGCGAAGACCTGTTCCTGACCTCGAAGCTGTGGAAC AACTACCACCACCCGGACAACGTGGAGAAGGCCCTGAACCGCACCCTGAGCGACCTGCAG GTGGACTACGTGGACCTGTTCCTGATCCACTTCCCGGTGACCTTCAAGTTCGTGCCGCTG GAGGAAAAGTACCCGCCGGGCTTCTACTGCGGCAAGGGCGACAACTTCGACTACGAGGAC GTGCCGATCCTGGAAACCTGGAAGGCCCTGGAGAAGCTGGTGAAGGCCGGCAAGATCCGC TCGATCGGCGTGTCGAACTTCCCCGGCGCCCTGCTGCTGGACCTGCTGCGCGGCGCAACC ATCAAGCCGTCGGTGCTGCAGGTGGAACACCACCCGTACCTGCAGCAGCCGCGCCTGATC GAGTTCGCCCAGAGCCGCGGCATCGCCGTGACCGCCTACTCGAGCTTCGGCCCGCAGTCG TTCGTGGAGCTGAACCAGGGCCGCGCCCTGAACACCAGCCCGCTGTTCGAGAACGAAACC ATCAAGGCCATCGCCGCCAAGCACGGCAAGAGCCCGGCCCAGGTGCTGCTGCGCTGGTCG AGCCAGCGCGGCATCGCCATCATCCCGAAGTCGAACACCGTGCCGCGCCTGCTGGAAAAC AAGGACGTGAACAGCTTCGACCTGGACGAGCAGGACTTCGCCGACATCGCCAAGCTGGAC ATCAACCTGCGCTTCAACGACCCGTGGGACTGGGACAAGATCCCGATCTTCGTGTAA

404 **Table S3.** Upstream and downstream regions of *A0006* used to create *C. necator* H16 △*A0006.*

Description	5' to 3' sequence
Upstream of *A0006*	CAAAGCTGGGCCGGATGCTGTGCGTGCTGCTGAAGGCGAAACGATACTGCTGTGGGACGG TTCGAACGCTGGGGAATTCTTCAGGTCCAAGGTCGGGTTGGTTGCTTCGACGATGACGAA GATTTCTCCGAGCAGTGTTTTTCGTCCGGCATACTTTTTTCATGTCGCCAAGCAAGCTGA GCGATTCCTGAAGGCTCAAACCAATGGCACTGGCATTCCACACGTTGACCGAGAGCTTCT CGAGGGGATAAAGGTCTTTTGTCCTGGCTCTACGGAGCAGCAATTACTTGCGGAAATCCT CGACACTCTCGACACCGCCATCTACGAAACTGAAGCGATCATCGCCAAGCTCAAGGCGGT CAAGCAAGGCCTGCTGCATGACCTCTTGACGCGCGGCATCGACGCCAACGGCGAATTGCG CCCACCTCAGGCCGAGGCACCGCATCTCTACGAGTCGTCACCGTTGGGTTGGATTCCGAA TGAGTGGGGTCTTGCTCCTACAGCAACTCGCTGCCATCTGATAACCAAAGGCACTACCCC TGCGGCTAATGAGATGTGGCAGGGTGGCGCGGGAATTAGGTTTCTGCGAGTCGATAATCT TTCTTTCGATGGACAACTGGATCTAGATGCAAGCACGTTTCGAGTTAGCCTTGCCACGCA CAAAGGTTTTCTGGCTCGTTCAAGATGCCTTGAAGGTGATGTGCTGACGAACATCGTTGG CCCACCTCTAGGGAAACTGGGGCTTGTTACCAAAGAAATTGGTGAGGTCAATATTAATCA AGCAATTGCGTTATTTCGACCAACCGAACAACTACTGCCAAAGTTCCTATTAATCTGGCT TAGTAGCTCAATCTCGCAGTCTTGGCTGAGGAACCGAGCCAAGCAGACGTCGGGACAAGT GAATCTGACCCTCGCTCTATGCCAGGAGCTTCCTCTACCTCGGATGACGATCAATGAGCA ACAGGCAATCGTTGACCGAGTTGATGCCGCGCAGGAACAAATCTGGTGTGAGGAGGAACT GATCCGAAAGATGCGACTTGAGAAATCTGGCCTTATGGATGACCTCCTCACCGGCCGCGT CCGCGTCAAGCCGCAGCTGGCGGAAACCAAACAAGCAGGGAGCGCCTGATG
Downstream of *A0006*	GCGCCTGATGCACGACAAGCTGATGCAGGTGTGATTCGATGCCTTCGCCGGTGAAATTGC CAAGCCTTCAGATCGGTGACCTCCGGTTCACGCTCCAGCGGAGCGCGCGCCGCAGAACTA TGCAGATCACCGTGGAGCGCAGTGGCGACTTGATGCTCTGCGCACCGCCGGAGGTGGACG AGGCCGCGCTGCGAGCATTCGTGCTGGAGAAGCGCTTCTGGATCTACACCAAGCTGGCCG AGAAGGACCGCTTGCAGCGCCAGGTTCCGCGCAAGGAATTCGTCGGAGGCGAGGGATTCT TGTATCTCGGCCGCAGCCATCGGCTGAAGGTGGTCGATGAACAGAATGTGCCACTGAAGT TGAATGGAGGCCGCTTTTGTCTGCGCCGTGACGCCCTACCCGCCGCGCGCGAGCATTTCA TCCGCTGGTACGGCGAGCGTGCCAAGGCCTGGCTTTCGGGGCGTGTAGCTGACTACCAGT CGCGAATGGAGGTGACGCCTGCCGGCGTCAAGGTGCAGGACCTTGGATATCGCTGGGGGTT CGTGTGGCAAGGGCGACTGGCTGTACTTCCACTGGAAGGCAATCCTGCTGCCGGCGCGCA TCGCTGAGTATGTCGTGGTGCATGAGATTGCCCATCTGCATGAGCCGCACCACACGCCTG CGTTCTGGCTTCGAGTGGAGCGTGCCATGCCGGACTATGCGCAACGCAAGGCCTGGCTGG CCGAGCATGGAATCGATGTTGAAGGAATCTAAAGAACGATGGCTGACTATTTCACCAGTG ACTACTTCAAGCTGCTGAACAAGTGGAAGGGGCAGAAGCGTGACGAGTCCAACCCCGAGC AGAACCGCGCTTATGAAGATCTGAAGAAGGCCTACGAGGTGACGGAGGCGTGGGCGGACA AGGTTAAGGCCGAGTTGTTCCCTGTCGGGCGCGTCGAGATTCGTAAGCGCCCGACCAACC AGGGCAACAACTTTGCCAGCTACAACTGGGCCAAAATCTACCCTTCATCTGAGGCGCCGA AAGAGTTGGCTTACACAGTTGGCATCGGCGCCGATGACGGCTTCGTAGTCAAGATCGATA CCGTTGGGCTCGACGAATTGGACGCGACGAGAAAGGCCTAT

Figure S1. The growth of *C. necator* strains △*phaCAB* and △*phaC* on different sugars and sugar alcohols (100 mM). Precultures were grown in TSB. Cells were cultivated in 96-well plate at an initial OD_{600} of 0.05 in 130 µl of AUT media supplemented with the carbon sources. The cultures were topped with 50 µl of mineral oil to avoid evaporation. The negative control was cultivated in AUT media without any carbon source. The 96-well plate was incubated at 30°C using a double shake orbital at 282 rpm. All conditions had three replicates.

Figure S2. Comparison of bioconversion with a single H_2 flush at the start and H_2 flush after every sampling.

The initial concentration of D-xylose was 34 g/L (one H_2 flush) and 30 g/L (multiple reflushes) in 100 mM

sodium phosphate buffer (pH 7). The cell concentrations were OD_{600} of 13 (one H_2 flush) and OD_{600} of 17

(multiple reflushes).

Figure S3. SDS-PAGE analysis of soluble extracts by *C. necator* H16 strains. Lane 1, wild type *C. necator* H16.

Lane 2, △*phaCAB*_xr (△*phaCAB* with XRsti under Pj5 promoter).