1 **Comparison of Permanent and Resorbable Alginate Microspheres for Safety and Embolic Effects in a**

2 **Porcine Renal Artery Embolization Model**

3   Sankalp Agarwal*§†, Masum Pandey§, Ronan Duggan†, Con O' Brien†, Andrew. L. Lewis†, Brendan Duffy§ ,

4   Joan McCabe†, and Liam Farrissey*†.

5   § Centre for Research in Engineering and Surface Technology, TU Dublin, Ireland.

6   † CrannMed Ltd, Galway, Ireland

7   *Email: sankalp.agarwal@crannmed.com

8   *Email: Liam.Farrissey@Crannmed.com

Abstract

Purpose: This study evaluated porcine renal artery embolization using resorbable alginate microspheres versus permanent microspheres (Embozene), assessing vessel recanalization, local/systemic foreign body reactions, and potential complications.

Materials and Methods: Twelve Yorkshire swine (3 female, 9 male) underwent unilateral kidney arterial embolization with either Embozene or resorbable microspheres. Angiography was performed to confirm embolization. Vessel recanalization for was determined through angiography. The effect of embolization was evaluated by assessment of serum chemistry markers and by renal histopathology at 1, 3, 7 and 28 days post-procedure.

Results: Embolization procedures with both embolic agents were performed with 100% technical success. Hematology, coagulation factors and serum chemistry were largely unremarkable throughout the study period of 28 days. Alginate resorbable alginate microspheres facilitated compete recanalization and revascularisation within the initial 24hr observation window, while the permanent microsphere remained present at all evaluated time points. No inflammation was observed with resorbable microsphere whereas Embozene-induced inflammation was minimal to mild. Vascular histopathologic alteration with resorbable microspheres was limited and resolved by 24 hours, whereas Embozene caused sustained injury extending alteration to the internal elastic lamina, tunica media or adventitia.

Conclusion: Alginate resorbable microsphere demonstrated effective temporary embolization with a recanalization time of around 24 hours together with complete renal tissue recovery, no systemic impact, and minimal local reaction compared to Embozene. The findings suggest that embolization using resorbable microspheres is safe and may be suitable for use where temporary embolization of vessels is required.

1 INTRODUCTION

In musculoskeletal (MSK) embolization for pain relief, clinicians have found that transient occlusion alone can be therapeutically effective[1]. However, no embolic agents are currently FDA-cleared for this specific use in the U.S., leading to the off-label use of materials like Gelfoam and imipenem/cilastatin (IMP/CS) antibiotics[2], [3]. These agents exhibit inconsistent degradation profiles, influenced by factors such as embolization extent,vascular anatomy and the inflammation status of the target site [4], [5] [6]. This highlights the need for a purpose-built, resorbable embolic agent with predictable performance.

Alginate-based microspheres have long been explored for embolization, both alone and as drug carriers [7] [8]. These are prepared by ionotropic gelation using divalent ions like Ca^{2+}, but they are highly stable in vivo and unsuitable for temporary embolization. However, studies have shown that alginate microspheres can be degraded on demand using calcium chelators or alginate lyase [9] [10].

The current study adopted an ingenious strategy wherein freeze-dried alginate lyase enzyme loaded calcium-crosslinked alginate microspheres were prepared [11]. Upon rehydration and administration into the body, the dormant enzyme is reactivated, enabling controlled self-degradation of crosslinked-alginate matrix[11]. To evaluate the potential as a temporary embolic agent in humans, the biological safety of resorbable microspheres (RM) must first be assessed, which is ordinarily achieved by comparison with a previously characterized predicate product. Herein we report on the safety and embolization effects over a 28-day period of RM in comparison with permanent embolic microspheres (PM, Embozene®) in a porcine renal artery embolization model.

2   Materials and Methods

2.1   Preparation of sterile freeze-dried RM (SakuraBead®)

In brief, 2% w/v sodium alginate solution in 0.1 M pH 2.8 acetate buffer was mixed with 0.15U alginate lyase

to achieve the desired degradation time. Using an electrostatic encapsulator(Nisco, Switzerland), the mixture

was dispensed through a 0.09 mm stainless steel ID needle into a 2% w/v calcium chloride bath at 3 mL/h

under 3 kV for 30 minutes to optimize the production of ~200 µm beads. Beads were washed with

cryoprotectants [12], freeze-dried at –45 °C for 90 hours, vacuum-sealed, and sterilized using gamma radiation

(> 10 kGy) to achieve Sterility Assurance Level (SAL) of 10^{-6} [11].

2.2   Animal Model and Husbandry

Twelve healthy Yorkshire swine (n=3 females, n=9 males) were used under FDA Good Laboratory Practices

(GLP; 21 CFR Part 58) with IACUC approval (Project No. I00362). Animals were housed with daily access to

Purina Lab Diet (#5084) and water ad libitum.

2.3   Study Design

The porcine renal embolization model was chosen for this safety study, as it has been previously used in similar

studies. [13] [14].This study was conducted as per GLP guidance at CBSET, USA, with a protocol agreed with

FDA focused on overall safety to minimise the use of animals (3R's), rather than powered to deliver statistical

significance in observed effects. Each pig underwent a single secondary branch renal artery embolization

procedure on Day 0, with either RM or PM (Embozene®, 100 µm, (Varian Medical Systems, USA), as outlined

in Table 1.

Table 1: Study design outline

Treatment Group	Number of Animals	Description of Treatment	Number of Treatments per Animal	Necropsy Timepoint
1	2	Kidney injection with RM	2	24 Hours
	1	Kidney injection with PM		
2	2	Kidney injection with RM	2	Day 3
	1	Kidney injection with PM		
3	2	Kidney injection with RM	2	Day 7
	1	Kidney injection with PM		

| 4 | 2 | Kidney injection with RM | 2 | Day 28 ± 1 |
| | 1 | Kidney injection with PM | | |

As the primary motivation for the development of the RM was for MSK indications, 100 µm Embozene was

selected as the appropriate comparator product because it has been used in human trials in the US for the same

indications (ClinicalTrials.gov ID: NCT03491397), Fewer PM interventions were performed compared to RM,

as the embolic effects of the former are well-established in the literature [15]. Histopathology and haematology

analyses were performed pre- and post- embolization at 24 hours, Day 3, 7 and 28.

2.4   Renal embolization using PM and RM

For the PM group, 100 µm Embozene® microspheres (Figure 1 D) were prepared as per the manufacturer's

Instruction For Use (IFU), mixed with a 50% contrast/saline solution (Omnipaque Iohexol, 350 mgI/mL, GE

Healthcare), and infused intra-arterially in ~0.1 mL pulses until luminal occlusion was confirmed by very slow

flow of contrast at the occlusion site (total volume: 1-1.2 mL). The same procedure was adopted for the RM

group with ~200 µm SakuraBead® microspheres (CrannMed Ltd, Ireland), prepared by hydration in saline and

contrast, then aspirated and injected under fluoroscopy until the same occlusion end-point was achieved as for

the PM group. In both cases there was an observation period, followed by further injection of embolic as needed

if flow persisted (total volume: 1.1-1.6 mL). The embolization was performed mostly in distal secondary

branches where possible.

2.5   Histomorphometry

The kidneys were sampled at the proximal, middle, and distal treated region and at two sites of the untreated

kidney region. Trimmed specimens were paraffin-embedded and stained with H&E to evaluate presence of

embolic material, intrinsic vascular, local tissue and inflammatory responses. Ordinal histology was recorded

by a qualified pathologist and data (scores) were plotted as mean ± SD. Statistical analysis was conducted for

the RM group only and compared with the equivalent PM group for the same observation period. Two sampled

t-tests were used for evaluating the significance difference (*$p < 0.05$, #$p < 0.01$ and Δ $p < 0.001$). The

macroscopic changes (for example, mild, minimal, absent etc.) that are used to explain the results are given in

3   RESULTS

3.1   Device Deployment and Clinical Observations

Figure 1(A) shows an optical micrograph of the RM hydrated in 1.5 ml saline for 2 minutes prior to use in a

procedure, demonstrating complete hydration into smooth round microspheres of size 210 ± 8 µm (Fig 1A).

Figure 1: (A) Optical image of hydrated-RM; (B) Right cranial renal artery, before treatment with RM; (C) immediately post-treatment with RM, (D) optical image of PM; (E) Left caudal renal artery, before treatment with PM; (F) immediately post-treatment with PM. Arrows indicate embolization targets and resulting devascularization regions.

Representative angiographic images pre- and post-embolization for both RM and PM are shown in Figure 1 (B-C) and (E-F), respectively. Embolization of the desired targeted renal arteries was achieved in 100% of cases (as per Table 1) with a corresponding devascularized area of the distal parenchyma evident in all angiograms. All animals survived the procedure, maintained or gained weight until they were euthanized at pre-determined endpoints. For the evaluation of serum markers, only Creatinine Kinase showed elevated levels on Day 0 and 3 post-embolization as highlighted in Table 2.

136 Table 2: Representative data on serum markers and plasma coagulation parameters of animals treated with RM and PM evaluated at Day 0 (prior to intervention), Day1, Day

137 3, Day 7 and Day 28. (Bold value indication-out of the range).

Embolic beads	Follow up period	BUN mg/dL	CR mg/dL	GLUC mg/dL	NA mEq/L	K mEq/L	CL mEq/L	ALP U/L	ALT U/L	AST U/L	TBIL mg/dL	CK U/L	GGT U/L	TPRO g/dL	ALB g/dL	GLOB g/dL	CA mg/dL	PH mg/dL	CHOL mg/dL	TRI mg/dL	PT sec	APTT sec	FIB mg/ml
Reference range of parameters		5-30	0.8-2.3	66-150	134-152.5	3.3-6.5	94-106.4	46-263	17-58	14-84	0- 0.5	100-416	10-60	5.2- 7.4	1.8- 4.0	2.6- 5.3	7.1-11.6	5.2- 9.6	28-95	16-39	12.8-16.9	18.1-27.2	100-400
RM	DAY 0	9	1.1	73	139	3,7	100	134	33	17	0.1	212	30	5.2	2.9	2.3	10.2	9.1	55	18	13	13.2	95
	DAY 1	10	1.2	92	136	3.8	98	148	61	110	0.1	**6640**	36	5.4	3.1	2.3	9.4	7.4	61	35	12.5	13.5	191
	Day 3	8	1.4	109	143	3.8	103	123	29	13	0.1	**606**	26	5.9	3.7	2.2	10.5	8.5	79	31	11.4	12.6	172
	Day 7	12	1.2	94	140	4.3	100	149	23	13	0.1	249	34	5.4	3.0	2.4	249	34	5.4	30	11.2	12.2	160
	Day 28	14	1.6	100	140	4.1	102	123	35	24	0.1	392	36	5.6	3.1	2.5	9.5	7.6	79	29	11.6	12.0	109
PM	DAY 0	8	0.9	88	135	3.7	100	92	30	21	0.1	339	21	5.3	3.0	2.3	9.8	7.8	54	27	14.1	14.2	78
	DAY 1	13	1. 2	93	136	3.8	102	129	24	16	0.1	**8885**	21	5.6	3.3	2.3	9.4	7.2	68	21	12.8	13.9	166
	Day 3	6	1. 3	100	144	3.9	102	129	24	16	0.1	**567**	24	6.2	3.8	2.4	10.5	8.3	106	19	11.8	11.5	104
	Day 7	6	1	79	137	4	100	103	29	18	0.1	228	30	5.4	2.5	2.9	9.0	8.8	58	29	12.6	12.9	136
	Day 28	11	1.4	94	138	4.0	101	132	32	15	0.1	396	28	5.4	2.9	2.5	9.2	7.1	97	27	11.5	10.3	137

 3.2   Gross Necropsy Observations

In necropsy, treatment-related observations were only kidney specific. These were absent to mild in the RM

group (Fig. 2 (A-D)), whereas extensive and consistent bilateral renal infraction was notable in the PM group

across all time points (Fig. 2 (E-H)).

Figure 2: Gross kidney pathology post-necropsy. Top row (RM group): (A) 24h – no gross lesions; (B)

Day 3 – pale focus (3×1 cm) on left kidney cranial pole, correlating with mixed histologic damage;

(C) Day 7 – bilateral discoloration (2×1 cm left, 2×0.5 cm right); (D) Day 28 – no gross findings.

Bottom row (PM group): (E) 24h – bilateral dark discoloration (cranial poles), indicating acute

infarction; (F) Day 3 – red/purple areas near caudal poles (up to 5×2.5 cm), due to arterial

occlusion; (G) Day 7 – dark caudal discoloration, chronic infarction; (H) Day 28 – sunken tan/brown

areas (2×3 cm), indicating chronic infarction.

3.3   Histomorphometry: Intrinsic vascular response

In the RM group, no embolic material was observed beyond 24 hours, renal cortical necrosis was limited to 24

hours and Day 3, with significantly lower severity than in the PM equivalent group ($p < 0.01$), as given in Figure

3(A). On the contrary, necrosis was consistently present across all the time points in the PM group. Fibrosis and

fibroplasia appeared in the RM group from Day 3 onward but remained significantly lower than in the PM

group on Day 28 ($p < 0.01$) and from Day 3 onwards ($p < 0.01$ and $p < 0.001$). In the RM-treated group,

no luminal occlusion was observed, and thrombosis occurred only on Day 3, with significantly lower severity

than in the PM group equivalent (p□<□0.001).

3.4   Histomorphometry: Local Tissue Responses

From Figure 3(B), haemorrhage was not seen in the RM group, while in the PM group it resolved completely

only on Day 28. In the RM group, tubular epithelial vacuolation resolved on Day 7, while tubular epithelial

basophilia, vacuolation, hyaline casts, medullary and cortical interstitial lymph histiocytic infiltrates were

present throughout the study period. Medullary and cortical lymph histiocytic infiltrates which are signs of

chronic inflammation were significantly (*p <0.05, #p <0.01and Δp< 0.001) lower for RM than the

corresponding PM group on Days 3, 7 and 28.

3.5   Histomorphometry: Local Inflammatory Response

There was no inflammation noted in untreated kidney sections as well as in the RM group, regardless of time

point as shown Figure 3(C). Treatment material-associated inflammation in the PM group was persistent with

neutrophils predominant through Day 3 and macrophages and giant cells at Day 7 and 28.

Figure 3: Histomorphology observations of RM and PM treated groups at Day 3, 7 and 28. (A) intrinsic vascular, (B) renal epithelial related and local tissue and (C)

inflammatory responses. (Statistical analysis: mean ± S.D, t-test significance *p< 0.05, #p< 0.01and Δ p< 0.00

4   Discussion

4.1   Localized response to RM and PM embolization

Previous work has shown complete RM vascular recanalization of this product reported at 1-3hrs after use and

compete degradation of breakdown products from adjacent tissue in the hours via gradual proximal refilling,

indicating progressive microsphere breakdown [11]. This aligns with current findings, where no luminal

occlusion was seen at 24 hours. In contrast, PM remained intact at all time points, consistent with its permanent

nature [16]. By Day 3, RM-associated necrosis had resolved with tissue regeneration, while the PM group

continued to show necrosis, vascular injury, and thrombus. RM induced a milder vascular response than PM.

Compared to the PM treated group, the RM group induced milder localized ischemic stress and inflammation,

with less tubular damage, fewer hyaline casts and vacuolation, and significantly lower levels of lymphocyte and

histiocyte infiltration, tubular epithelial basophilia as along with complete absence of material-associated

inflammatory response (Figure 3(B) and(C)). These findings highlight that RM's ability to reduce localized

ischemic and inflammatory, while enabling natural tissue recovery. This could be attributed to the rapid

degradation of RM as well as the use of low immunogenic ultra-pure alginate used in the preparation of the RM

[7]. It has been observed that the degree of embolic material present in lumen is related to the vascular

inflammation and localized injury. Weng et al., showed that localized vascular inflammation persists until the

microspheres degraded completely. [17][18]. This is consistent with the observations in this study, where a mild

localized tissue reaction to RM is due to the rapid intravascular degradation of the beads, leading to reduced

ischemia insult of the parenchyma around the occlusion site, whereas PM exhibited consistent luminal presence

along with significantly higher vascular injury and inflammation.

4.2   Systemic response to RM and PM embolization

Upon embolization with RM or PM, most serum markers and all the haematology parameters remained within

normal ranges, with only transiently early rise in creatine kinase which is likely due to mild and reversible

ischemic injury. By day 3, CK levels declines as the recovery of the surrounding tissues progressed.

Importantly, overall renal function (ALT, AST, BUN etc) remained unaffected, and both RM- and PM-treated

animals-maintained blood homeostasis. These findings suggested that the breakdown products of RM unaffected

the systemic parameters which are desirable properties for a resorbable embolic agent. Previously, we have

estimated that breakdown products of RM last in human body for not more than 24 hours which could be

attributed to the systemic- inertness of the RM[11].

4.3   Potential suitability of RM for MSK pain relief

Painful MSK condition stems from recurrent mechanical damage of joint tissue,causing abnormal neovessel and

neoinnervation [1] [19]. This pathological loop can be disrupted by targeting neovascularity [20][21].

Neovessels are structurally abnormal and susceptible to ischemic damage [22]. Transient embolization using

dissolvable imipenem/cilastatin particles has shown to necrotize neovessels effectively [23]. Given the transient

nature and the induction of necrosis to normal renal arteries, of RM- may be a safe option for targeting

neovessels in MSK disorder.

6   Conclusion

Embolization with SakuraBead RM appears safe, showing no signs of adverse tissue responses that would raise

concerns for its use as a temporary occlusion agent. Tissue injury is mild and with no adverse sign of local or

systemic inflammatory response in the porcine renal embolization model. These findings of the RM are aligned

with the requirements of a temporary embolic agent suitable for use to treat pain associated with MSK pain

conditions.

ACKNOWLEDGEMENTS

This study was co-funded by the European Union and Enterprise-Ireland DTIF grant. Views and opinions

expressed are however those of the authors only and do not necessarily reflect those of the European Union or

European Innovation Council and SMEs Executive Agency (EISMEA). Neither the European Union nor

EISMEA can be held responsible for them.

Conflict of Interest statement LF reports financial support was provided by Disruptive Technologies

Innovation Fund (Grant number: 174147), Enterprises Ireland. LF reports a relationship with CrannMed Ltd that

includes: board membership and employment. SA, PM and AL are inventors on the granted patent US

12083242 issued to CrannMed Ltd.

The IACUC Project Number for this study is I00362 (Global Protocol) ll .

7   References

[1]   Y. Okuno, A. M. Korchi, T. Shinjo, S. Kato, and T. Kaneko, "Midterm Clinical Outcomes and MR

Imaging Changes after Transcatheter Arterial Embolization as a Treatment for Mild to Moderate

Radiographic Knee Osteoarthritis Resistant to Conservative Treatment, Journal of Vascular and

Interventional Radiology, 2017;28(7):995–1002

[2]   A. Camacho et al. Uterine Artery Embolization with Gelfoam for Acquired Symptomatic Uterine

Arteriovenous Shunting, Journal of Vascular and Interventional Radiology, 2019; 30(11):1750–1758.

[3]   Y. Okuno, N. Matsumura, and S. Oguro, Transcatheter arterial embolization using imipenem/cilastatin

sodium for tendinopathy and enthesopathy refractory to nonsurgical management, Journal of Vascular

and Interventional Radiology, 2013; 24(6): 787–792.

[4]   A. Medsinge, A. Zajko, P. Orons, N. Amesur, and E. Santos, A case-based approach to common

embolization agents used in vascular interventional radiology, American Journal of Roentgenology,

2014;203(4):700–708.

[5]   S. Ohta et al. Gelatin microspheres: Correlation between embolic effect/degradability and cross-

linkage/particle size, Cardiovasc Intervent Radiol. 2013;36(4):1105–1111.

[6]   H. Nakamura et al. Microembolization Effects of Imipenem/Cilastatin In Vivo Depicted by

Monochromatic Synchrotron X-Ray Microangiography, Journal of Vascular and Interventional

Radiology,2024; 36(2): 340-346.

[7]   T. A. Becker, D. R. Kipke, and T. Brandon, Calcium alginate gel: A biocompatible and mechanically

stable polymer for endovascular embolization, Journal of Biomedical Materials Research: An Official

Journal of The Society for Biomaterials and The Japanese Society for Biomaterials, 2001; 54(1):76-86.

[8]   M. Van Elk et al. Alginate microspheres containing temperature sensitive liposomes (TSL) for MR-

guided embolization and triggered release of doxorubicin, PLoS One, 2015; 10(11): e0141626.

[9]   B. P. Barnett and P. Gailloud, "Assessment of EmboGel-A selectively dissolvable radiopaque hydrogel

for embolic applications," Journal of Vascular and Interventional Radiology, 2011;22(2):203–211.

[10]   H. Choi et al. On-demand degradable embolic microspheres for immediate restoration of blood flow

during image-guided embolization procedures, Biomaterials, 2021;265:120408.

[11]   S. Agarwal et al. Resorbable alginate embolic microsphere for Musculoskeletal embolization
applications, bioRxiv,2025: 2025-01.

[12]   S. Agarwal, M. Pandey, and A. Lewis,Alginate based particles as a temporary embolic agent, 2024, U.S.
Patent 12,083,242.

[13]   B. Ren, W. Wang, J. Shen, C. Ni, and X. Zhu, In vivo evaluation of callispheres microspheres in the
porcine renal artery embolization model, American Journal of Translational Research, 2019;11(7):4166.

[14]   R. Tanaka et al. Comparison of Renal Damage Following Renal Artery Embolization with Three
Different Embolic Mixtures in Swine, Interventional Radiology, 2023; 8(3):154–160.

[15]   V. Verret, S. H. Ghegediban, M. Wassef, J. P. Pelage, J. Golzarian, and A. Laurent, The arterial
distribution of Embozene and Embosphere microspheres in sheep kidney and uterus embolization
models, Journal of Vascular and Interventional Radiology, 2011;22(2): 220–228.

[16]   S. Stampfl et al. Inflammation and Recanalization of Four Different Spherical Embolization Agents in
the Porcine Kidney Model, Journal of Vascular and Interventional Radiology, 2008;19(4):577–586.

[17]   S. Louguet et al. Poly(ethylene glycol) methacrylate hydrolyzable microspheres for transient vascular
embolization,Acta Biomater. 2014;10(3):1194–1205.

[18]   L. Weng, D. Seelig, P. Rostamzadeh, and J. Golzarian, Calibrated bioresorbable microspheres as an
embolic agent: An experimental study in a rabbit renal model, Journal of Vascular and Interventional
Radiology, 2015; 26(12):1887-1894.

[19]   S. Ashraf, P. I. Mapp, and D. A. Walsh, Contributions of angiogenesis to inflammation, joint damage,
and pain in a rat model of osteoarthritis, Arthritis Rheum. 2011;63(9):2700–2710.

[20]   R. Talaie et al. Emerging Targets for the Treatment of Osteoarthritis: New Investigational Methods to
Identify Neo-Vessels as Possible Targets for Embolization, Diagnostics, 2022; 12(6):1403.

[21]   D. B. Heller, A. E. Beggin, A. H. Lam, M. P. Kohi, and M. B. Heller, Geniculate Artery Embolization:
Role in Knee Hemarthrosis and Osteoarthritis, Radiographics, 2022; 42(1):289–301.

[22]   R. Koucheki, K. I. Dowling, N. R. Patel, N. Matsuura, and S. Mafeld, Characteristics of
Imipenem/Cilastatin: Considerations for Musculoskeletal Embolotherapy, Journal of vascular and
interventional radiology,2021: 32(7): 1040-1043.

[23] K. Yamada et al. Embolic Characteristics of Imipenem-Cilastatin Particles in Vitro and in Vivo:

Implications for Transarterial Embolization in Joint Arthropathies, Journal of Vascular and Interventional

Radiology, 2021;32(7): 1031-1039.