Enhancing the biocorrosion resistance and biocompatibility of Aluminium substrates using Graphene Oxide-PEDOT:PSS Hybrid Coating

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Abstract

In the quest for advanced materials that can effectively combat biofilm-associated infections while ensuring material integrity, graphene oxide coated-aluminum (Al_GO) substrates have emerged as an innovative solution. Despite the well-documented antimicrobial capabilities of graphene oxide, its application at lower concentrations to preserve the structural and biological compatibility of metal alloys remains inadequately explored. This research addresses this gap by optimizing GO coatings at lower concentrations to achieve a delicate balance between antimicrobial efficacy and material biocompatibility. We explore the synergistic combination of electrochemically deposited GO at various concentrations (50, 100, 250, and 500 µg/mL) with PEDOT:PSS on AA1050 aluminum alloy (Al_GO/P). This approach aims to create a robust coating that enhances corrosion resistance, biocompatibility, and the antifouling properties of AA1050 Al, towards biofilm-forming organisms such as *Candida albicans*, *Staphylococcus aureus*, and *Escherichia coli*. Current study identifies that concentrations, particularly 100 and 250 µg/mL of GO on AA1050 aluminum alloy exhibit potent biocidal activity, while preserving aforementioned material properties. Since Al is an infinitely recyclable, green material, this work offers a sustainable alternative to traditional antimicrobial

surfaces. Further, this presents a contemporary strategy for surface modification of implantable biomedical devices, potentially reducing periprosthetic infection and extending device longevity; as well as for *ex vivo* material applications requiring strong antimicrobial performance.

Keywords: *Biocorrosion resistance; Microbiologically Influenced Corrosion (MIC); Antifouling properties; GO-PEDOT:PSS Coatings; Aluminium Alloy 1050; Biocompatibility.*

1. Introduction

Biofilms, structured microbial communities embedded within a self-produced extracellular matrix (ECM), pose a persistent clinical challenge due to their resilience to conventional therapies and impact on human health[1]. The ECM, also referred to as extracellular polymeric substances (EPS), not only supports nutrient absorption but also enhances microbial defense mechanisms against both host immune system responses and antimicrobial drugs[2]. Biofilm formation on medical devices such as implants, catheters, and ventilators often leads to chronic infections, which reduce the therapeutic effectiveness of interventions against medical device-associated infections (MDAIs). These infections significantly contribute to healthcare-associated infections (HAIs), a critical public health concern that affects approximately one in 31 hospitalized patients each day[3]. HAIs extend hospitalization periods, increase healthcare costs and are predominantly linked to invasive medical devices[3,4]. According to the European Center for Disease Prevention and Control (ECDC), the European Union and European Economic Area (EU/EEA) report over 4.3 million HAI cases annually, resulting in more than 90,000 deaths, exceeding the mortality burden of both influenza and tuberculosis in the region[5–7]. HAIs are also prevalent in the United States, where multidrug-resistant (MDR) infections contribute substantially to high morbidity and mortality rates[8–10]. In India, the burden is particularly severe, with HAI incidence ranging between 11% and 83% depending

on the infection type, underscoring systemic vulnerabilities in the healthcare infrastructure[11–

15].

Previous research demonstrates that MDAI are typically caused by biofilms comprising mixed

microbial communities, including Gram-negative bacteria (e.g., *Escherichia coli* and

Pseudomonas aeruginosa), Gram-positive bacteria (e.g., *Staphylococcus aureus*,

Staphylococcus epidermidis, and *Enterococcus faecalis*), and fungi, predominantly the

Candida species[16–18]. Microbial adhesion leads to biofouling, which subsequently initiates

biocorrosion through the formation of differential aeration cells. These cells accelerate

electrochemical degradation and pitting corrosion[19]. Unlike uniform corrosion, pitting results

in severe, localized damage that compromises structural integrity and releases cytotoxic metal

ions into the surrounding tissues[20]. The complex interplay between biofouling and

biocorrosion highlights a key limitation of current implant materials, emphasizing the urgent

need for surfaces engineered to resist both microbial colonization and corrosion-induced

degradation[21,22].

These challenges reflect broader limitations to traditional implant materials, including stainless

steel, aluminum, and synthetic polymers[23]. Their clinical use is often limited by cytotoxic

effects, inflammatory host responses, and rapid degradation through either chemical or

microbiologically influenced corrosion (MIC), often worsened by biofilm activity[24,25]. Metals

and alloys such as 316L stainless steel, cobalt-chromium alloys, and titanium-based materials

suffer from long-term performance issues arising from limited biocompatibility and corrosion-

induced failure[26]. In chloride-rich physiological environments, mechanical wear and

corrosion can release harmful ions such as cobalt, nickel, aluminum, and vanadium, raising

significant concerns over systemic toxicity and neurotoxic effects[27,28]. Therefore, there is a

clear need for advanced surface engineering strategies to develop materials that effectively

mitigate biocorrosion and cytotoxicity without compromising performance[29].

Aluminum alloy AA1050 is widely used in multiple sectors due to its excellent thermal and

electrical conductivity[30,31]. As a commercially pure alloy with a minimum aluminum content

of 99.5%, AA1050 is particularly attractive for various applications including packaging,

transportation, and electronics[32]. Its relatively lower density further enhances its suitability

for aerospace and automotive components[30]. Although AA1050 demonstrates intrinsic

corrosion resistance via the formation of a passive oxide layer under dry conditions, this

protective barrier becomes compromised in humid or chloride-rich environments[33]. Under

such conditions, AA1050 is vulnerable to MIC, as biofilms significantly alter the

electrochemical landscape and promote corrosion [34].

To address these issues, recent advances in nanomaterials have facilitated the development of

hybrid coatings that limit microbial adhesion and reduce the infection rates associated with

devices[35]. Among these, the graphene family of materials (Gfam), especially graphene oxide

(GO), has gained attention due to its high surface area, excellent barrier properties, strong

adhesion to metals, and broad-spectrum antimicrobial properties[36–40]. When applied to

AA1050 at a concentration of 1 mg/mL, GO forms a compact, impermeable barrier that

effectively prevents the penetration of corrosive agents such as water, oxygen, and ions[41–44].

Moreover, the integration of the conductive polymer PEDOT:PSS with GO offers a synergistic

advantage: GO-PEDOT:PSS hybrid coatings exhibit improved electrical conductivity[45],

enhanced conductive pathways[46], and superior electron mobility[47]. Additionally, Singh *et.*

al.[48] demonstrated that a GO-PIHA composite coating on copper significantly enhanced

corrosion resistance[48].

Given the promising characteristics of the aluminum–graphene oxide-PEDOT:PSS (Al_GO/P)

system, several key research questions arise: (1) How does the concentration of GO influence

the antifouling efficacy of aluminum substrates against bacterial and fungal pathogens? (2)

What GO concentration range provides the optimal balance between antibiofilm activity and

biocompatibility? (3) Does the aluminum GO/P system reduce biocorrosion relative to

uncoated aluminum under simulated physiological conditions? Addressing these questions is

essential for advancing healthcare-related applications through the strategic optimization of

GO-PEDOT:PSS hybrid coatings on AA1050 substrates. Previous work from our laboratory

demonstrated that GO coating concentrations in the range of 0.5–1.0 g/L exhibited strong

antimicrobial activity but with limited biocompatibility[44]. Therefore, in this work, we

evaluated the effect of lower concentrations of GO to achieve an optimal balance between

antimicrobial efficacy and biocompatibility. Additionally, we incorporated a conductive

polymer PEDOT:PSS at lower concentration (1 µg/mL) to enhance GO adhesion and reduce

leaching while preserving the conductivity of the hybrid system. This approach was chosen to

synergistically improve antimicrobial performance while minimizing cytotoxic effects.

In the present study, the antifouling performance, biocompatibility, and corrosion resistance of

electrochemically deposited PEDOT:PSS polymer (1 µg/mL) integrated with GO at varying

concentrations of 50, 100, 250, and 500 µg/mL on aluminum substrates, designated Al_GO50P,

Al_GO100P, Al_GO250P, and Al_GO500P, have been evaluated. The modified surfaces were

characterized using field emission scanning electron microscopy (FESEM) for GO distribution,

Raman spectrophotometry for structural verification, four-point probe measurements for

conductivity analysis, and assessments of surface hydrophobicity, adhesion strength, and

porosity. The test pathogens, i.e., *Escherichia coli*, *Staphylococcus aureus*, and *Candida*

albicans, were selected based on their clinical relevance to HAIs. Antibiofilm activity was

assessed via fluorescence microscopy and crystal violet staining, focusing on polymicrobial

Candida-bacterial biofilms. Mechanistic evaluations included the detection of intercellular

reactive oxygen species (ROS) using fluorescent probes and analysis of microbial membrane

disruption via SEM analysis. Corrosion rates were measured under both abiotic and biotic

conditions according to ASTM standards[49]. Biocompatibility was confirmed through MTT

assays, supporting the potential use of these coatings in implantable medical devices, water

purification systems, and industrial applications where biofilm mitigation is essential. The

engineered Al_GO/P system thus represents a promising material alternative for improving

both device longevity and patient outcomes across sectors.

2. Experimental Procedures

2.1. Substrates synthesis and characterization

2.1.1. Substrate preparation[44,48]

Aluminium plates (AA1050) with 99.5% purity and a thickness of 1.5 mm were obtained from

NALCO India Ltd. The precursor graphene oxide (GO, 0.4 wt%) was purchased from

Graphenea Inc., and poly(3,4-ethylenedioxythiophene): polystyrene sulfonate (PEDOT:PSS)

was obtained from Sigma-Aldrich (Cat. no. #655201). For the experimental procedures,

aluminum sheets were sectioned into 2.5 cm × 2.5 cm and 1.5 cm x 1.5 cm squares using an

electric discharge machine (EDM) wire cutter. The aluminum substrates were then polished

using silicon carbide emery papers of grit sizes ranging from P320 to P2000 to improve surface

suitability for electrochemical deposition.

Subsequently, the substrates underwent ultrasonic cleaning in acetone [Cat. no. #31566, SRL]

to eliminate any remaining polishing residues and were dried at room temperature.

A facile electrochemical deposition (ECD) process, involving optimization of an aqueous

electrolyte, was used to coat the sterile aluminium substrate with a GO-PEDOT:PSS hybrid

layer (Al_GO/P). The GO slurry was prepared by dispersing GO in 0.1 M sodium sulfate

(Na_2SO_4) [Cat. no. #59977, SRL] to form a Na_2SO_4-GO suspension. The mixture was probe-

sonicated for 1 hour to ensure uniform dispersion.

GO suspensions of 50 µg/mL, 100 µg/mL, 250 µg/mL, and 500 µg/mL were prepared. The pH of each suspension was adjusted to a neutral value of 7.0 by adding 0.1 M sodium hydroxide (NaOH) [Cat. no. #68151, SRL] dropwise under continuous stirring.

At this stage, prior to deposition, PEDOT:PSS was added to the GO suspension at a concentration of 1 µg/mL (25 µL).

Electrochemical deposition was carried out in a glass beaker using the cleaned aluminum sheet as the working electrode and a pure copper sheet as the counter electrode. A constant positive DC voltage of 30 V was applied using a Keithley 2601B source meter for 90 seconds to achieve a homogenous, uniform deposition.

Before proceeding to biological experiments, all bare and coated substrates were sterilized by autoclaving at 121°C under 15 lb pressure for 15 minutes, followed by ultraviolet light irradiation for 30 minutes to ensure sterility. Finally, all samples were washed twice with phosphate-buffered saline (PBS) and stored under sterile conditions until use.

2.1.2. Surface morphological analyses: Field emission scanning electron microscopy (FESEM)[44]

FESEM analysis was performed to assess the surface morphology and microstructural variations between the bare aluminum and Al_GO/P-coated substrates. Micrographs were obtained using a JSM-7200F Schottky FESEM (JEOL Ltd., TIFR Hyderabad Facility). The samples (2.5 cm × 2.5 cm) were placed in an ultrahigh vacuum chamber (10^{-6} mbar) and irradiated with high-energy electrons at an accelerating voltage of 5 kV.

To enhance surface conductivity and image resolution, samples were sputter-coated with a thin layer of gold prior to imaging. Observations were conducted using the secondary electron (SE) detection mode to obtain high-contrast micrographs of surface features.

2.1.3. Raman Spectrophotometry[50]

The structural identity of the GO layer in the Al_GO/P samples was characterized using a Renishaw inVia™ confocal Raman microscope. The Raman spectra were recorded at 25°C using a 532 nm laser as the excitation source. Spectral data were collected in the range of 101 cm^{-1} to 3202 cm^{-1} with a resolution of 0.8 cm^{-1}.

2.1.4. Water Contact Angle (WCA)[51]

The surface wettability of both bare aluminum and the Al_GO/P substrates was evaluated by measuring the static water contact angle (WCA) using a VCA Optima contact angle meter (AST Products Inc.). The sessile drop technique was employed, in which a droplet of ultrapure water was placed on the surface of each specimen. Images of the droplet were captured and analyzed to determine the contact angle, thereby indicating the relative hydrophobicity or hydrophilicity of the surface. The measurements were repeated at multiple points per sample to ensure reproducibility.

2.1.5. Four-probe conductivity measurement [52]

Bulk electrical conductivity of bare and Al_GO/P substrates was measured using the Van der Pauw method. A four-probe station and Keithley 2450 source meter (delta mode) were used for this purpose. Electrical contacts were placed at the edges of the substrate, and a 10 mA current was applied to measure the sheet resistance (R_s).

The bulk conductivity (σ) was calculated using the relation:

$$\sigma = \frac{1}{R_S t} \qquad \text{(Eq. 1)}$$

where t is the thickness of the aluminum substrate. All measurements were conducted under controlled ambient conditions, and the conductivity values were compared across different GO concentrations.

2.1.6. Porosity Evaluation [44,53–55]

The porosity of the hybrid coating was evaluated using electrochemical techniques in a 3.5 wt.% NaCl solution,[44,53–55] simulating a corrosive environment. A three-electrode setup was configured using a VSP-300 multichannel potentiostat/galvanostat (BioLogic, France). The working electrode was either a bare or coated aluminum substrate, the reference electrode was Ag/AgCl, and the counter electrode was a platinum mesh.

The active surface area was defined using an epoxy mask, exposing only 1 cm^2 of the sample. The open circuit potential (OCP) was monitored for 30 minutes until stabilization. Tafel polarization was carried out at a scan rate of 1 mV/s, over a potential range of ±250 mV relative to OCP at room temperature.

Tafel parameters, i.e., corrosion potential (E_{corr}) and anodic Tafel slope (β_a), were extracted using EC-Lab software.

Electrochemical impedance spectroscopy (EIS) was performed with an AC amplitude of 10 mV over a frequency range of 100 kHz to 100 mHz. Data fitting was carried out using equivalent circuit models to determine the polarization resistances (R_P) of both coated and uncoated samples.

The porosity P (%) was calculated using the following equation[56],

$$P = \left(\frac{R_{PS}}{R_P}\right) \times 10^{-\left(\frac{\Delta E_{corr}}{\beta_a}\right)} \qquad \text{(Eq. 2)}$$

where R_{PS} is the polarization resistance of the coated substrates, R_p the polarization resistance of the bare aluminum substrate, ΔE_{corr} the difference between the corrosion potential of the coated ($E_{corr,coatings}$) and bear ($E_{corr,A}$) substrates ($\Delta E_{corr} = E_{corr,coatings} - E_{corr,Al}$), and β_a the anodic Tafel slope of the bare aluminum.

2.2. Antimicrobial and Antibiofilm Assay

2.2.1. Microbial cell culture

Candida albicans (*C. albicans*) [fungus, ATCC 76485] cells were cultivated on Yeast-Peptone Dextrose (YPD) agar [Cat. no. #G038, HiMedia] plates at 30°C for 24 hours. A single colony was selected and inoculated into YPD broth [Cat. no. #M1363, HiMedia], which was then incubated overnight at 25°C with shaking at 200 rpm. From this overnight culture, a secondary culture was initiated at a 1:100 dilution and allowed to grow until it reached the mid-logarithmic phase. The final fungal cell suspension was prepared to achieve a concentration of 10^8 CFU/mL.

Escherichia coli (*E. coli*) [Gram-negative bacterium, ATCC 29425] and *Staphylococcus aureus* (*S. aureus*) [Gram-positive bacterium, ATCC 25923] cells were grown on Luria Bertani (LB) agar [Cat. no. #G1151, HiMedia] plates at 37°C for 24 hours. A single colony was picked and inoculated into LB broth [Cat. no. #G1245, HiMedia], followed by overnight incubation at 37°C with shaking at 200 rpm. From this culture, a secondary inoculum was prepared using a 1:100 dilution, which was then grown to the mid-logarithmic phase. The final bacterial cell suspension was prepared to achieve concentrations of 10^7 CFU/mL and 10^8 CFU/mL, depending on the assay.

For mixed *Candida*-bacterial biofilms, a suspension was prepared by mixing 1 mL each of the *C. albicans*, *S. aureus*, and *E. coli* cultures in a 1:1:1 ratio [57].

2.2.2. Microbial Growth Inhibition Assay[50,58]

The Al_GO/P substrates (2.5 cm × 2.5 cm) were sterilized by autoclaving at 121°C for 15 minutes under 15 lb pressure, followed by ultraviolet light exposure for 30 minutes. 100 μL of

bacterial suspension containing 10^7 CFU/mL was pipetted onto different Al_GO/P and control

substrates (Glass and Bare Al) inside sterile Petri plates. These were incubated at 37°C for 2

hours under aseptic conditions.

After incubation, molten LB agar (45°C) was poured over the substrates and allowed to solidify

at room temperature. The plates were then incubated overnight at 37°C, and bacterial colonies

were analyzed the following day.

Similarly, 100 µL of *C. albicans* suspension (10^7 CFU/mL) was incubated on distinct Al_GO/P

and control substrates in sterile Petri plates for 10 hours under aseptic conditions. Following

incubation, molten YPD agar (45°C) was poured over the surfaces and allowed to solidify. The

plates were incubated overnight at 30°C, and fungal colonies were analyzed after 24 hours.

2.2.3. Antibiofilm assay[44]

A mixed microbial suspension was incubated on sterilized Al_GO/P substrates (150 µl/cm²)

placed in sterile Petri dishes at room temperature. To maintain constant humidity, the plates

were placed in closed containers containing autoclaved deionized water channels to prevent

desiccation stress.

The mixed suspension was seeded onto both control and Al_GO/P-coated substrates and

incubated for 10 hours. Two different inoculum concentrations (10^7 CFU/mL and 10^8 CFU/mL)

were tested in parallel to assess biofilm formation. After incubation, 100 µL of each residual

suspension was transferred to 35mm Petri plates containing a 1:1 mixture of YPD and LB

broth, supplemented with 10% fetal bovine serum (FBS) [Cat. no. # A5256901, Gibco], and

incubated at 37°C for an additional 10 hours.

2.2.4. Fluorescence microscopy to visualize biofilm formation

After 10 hours of incubation under biofilm-stimulating conditions (37°C with 10% FBS),

biofilm-coated substrates were gently washed with sterile distilled water to remove planktonic

cells. The remaining biofilm biomass was sequentially stained using dark conditions with:

• Calcofluor white [Cat. no. #18909, Sigma-Aldrich] for *C. albicans* (blue) [59–61]

• Acridine orange [Cat. no. #A9231, Sigma-Aldrich] for *S. aureus* (red)[62]

• Sodium fluorescein [Cat. no. #46960, Sigma-Aldrich] for *E. coli* (green)[63]

The dyes were prepared according to established protocols[63]. Fluorescence imaging was

performed using an EVOS Cell Imaging Station (Invitrogen) at 40× magnification.

2.2.5. Biofilm biomass quantification[64]

Following 10-hour incubation, 100 µL of each suspension was seeded into wells of a 96-well

plate containing YPD medium supplemented with 10% FBS and incubated at 37°C under static

conditions for an additional 10 hours.

The biofilms were washed three times with Milli-Q water to remove non-adherent cells. Then,

200 µL of 0.1% (w/v) crystal violet solution [Cat. no. #TC510, HiMedia] was added to each

well, and the plates were incubated at room temperature for 30 minutes on an orbital shaker at

70 rpm.

Excess stain was removed with three washes using Milli-Q water, and the wells were dried at

room temperature for 30 minutes. The retained stain was solubilized with 200 µL of 70% (v/v)

ethanol, and absorbance was measured at 595 nm.

• Growth control (GC): Glass substrate (100% biofilm)

• Sterility control (SC): Ultrapure water (0% biofilm)

Percentage biofilm growth was calculated using the following equation:

$$\% \, Biofilm \, growth = \frac{Sample_{A595} - SC_{A595}}{GC_{A595} - SC_{A595}} \, x \, 100 \qquad \text{(Eq.3)}$$

where $Sample_{A595}$ is the absorbance of the test substrate, SC_{A595} the absorbance of the sterility

control (0% biofilm), and GC_{A595} the absorbance of the growth control (100% biofilm).

2.2.6. Detection of ROS production[44,65]

Mixed *Candida*-bacterial suspension was seeded on sterile Al_GO/P substrates and incubated

at room temperature for 10 hours under constant humidity. 10 µM of 2',7'-

dichlorodihydroflourescein diacetate (H$_2$DCF-DA) [Cat. no. #D399, Invitrogen] was added to

the suspension and incubated for 20 minutes in the dark. Imaging was performed using an in-

house fluorescence microscope (Floid cell station, 40×, Invitrogen).

To detect surface-generated ROS, 10 µM of H$_2$DCF-DA was applied directly onto washed

substrates, and green fluorescence was recorded using a Nikon ECLIPSE Ci-E microscope at

40× magnification.

Mixed bacterial cell suspension was seeded on sterile Al_GO/P substrates and incubated at

room temperature for 10 hours under constant humidity. A 10 µM solution of the cytosolic

superoxide indicator dye dihydroethidium (DHE) [Cat. no. #D1168, Invitrogen] was used to

stain the suspension for 20 minutes in the dark[66]. Following incubation, cell imaging was

performed using an in-house fluorescence microscope (Floid Cell Station, 40×, Invitrogen).

To detect ROS generated at the material surface, a separate experiment was performed: mixed

bacterial cell suspension was seeded on sterile Al_GO/P substrates and incubated at room

temperature for 10 hours under constant humidity. After incubation, the substrates were rinsed

and placed under a fluorescence microscope. A 10 µM solution of DHE was then applied

directly to the surface of both the control and Al_GO/P substrates. The resulting red

fluorescence signal was captured using a Nikon ECLIPSE Ci-E microscope at 40×

magnification.

2.2.7. Scanning electron microscopy (SEM)[44,50]

10^7 CFU of the mixed *Candida*-bacterial suspension were incubated over sterilized Al_GO/P

substrates (150 µl/cm^2) placed in sterile Petri plates at room temperature for 10 hours under

constant humidity. Following incubation, the cells were fixed with 2.5% glutaraldehyde and

dehydrated through a graded ethanol series (30%, 60%, 70%, 80%, 90%), followed by

treatment with 100% ethanol for 30 minutes.

The substrates were then sputter-coated with gold-palladium and imaged using a Gemini SEM

450 (Zeiss, KIIT Central Research Facility).

2.3. Evaluation of Corrosion Resistance

2.3.1. Description of immersion systems [34]

The experiments were carried out in two systems consisting of glass beakers with a usable

volume of 300 mL, in which the substrates were fixed to the bottom after prior sterilization.

The medium employed was a 1:1 mixture of LB and YPD broth, sterilized in an autoclave at

121°C and 15 lb pressure for 15 minutes. Both systems were assembled under aseptic

conditions.

The abiotic system (control) contained only the sterile medium along with the following

antibiotics: Fluconazole (antifungal, 15 µg/mL) [Cat. no. #22239, SRL], Chloramphenicol

(antibacterial, 15 µg/mL) [Cat. no. #97686, SRL], and Vancomycin (antibacterial, 15 µg/mL)

[Cat. no. #61078, SRL]. The biotic system included the same sterile medium, supplemented

with 1% (v/v) of the mixed *Candida*-bacterial inoculum.

2.3.2. Weight loss measurement of the corroded substrates

After 45 days of exposure in both biotic and abiotic systems, weight loss was calculated following the chemical cleaning procedure described in ASTM G1-03 standard[49]. After removal of the biofilm, the samples were immersed in a 69.2 wt% nitric acid solution for approximately 5 minutes to remove corrosion products, rinsed with distilled water to eliminate residual acid, and then dried under flowing air.

The specimens were weighed before and after the experiment using an analytical balance, and the corrosion rate was calculated using the following equation:

$$Corrosion\ rate = \frac{(W\ x\ K)}{(A\ x\ T\ x\ D)}\ \mu mpy \qquad (Eq.\ 4)$$

where W is the weight loss, K the unit conversion constant (8.76×10^7), A the exposed area, T the exposer time, D the material density, and μmpy the corrosion rate.

The measured corrosion rates were classified according to the NACE Standard RP-07-75[67], which provides validated guidelines for the preparation, analysis, and interpretation of corrosion measurements. All tests were performed in triplicate.

2.3.3. FESEM analysis of immersed Al_GO/P substrates

FESEM was used to investigate microstructural variations in the bare aluminum and the Al_GO/P substrates before and after 45-day immersion in both abiotic and biotic environments.

To observe the corrosion morphology, the substrates were cleaned in accordance with the ASTM G1-03 standard[49]. Micrographs were obtained using a JSM-7200F Schottky FESEM (JEOL Ltd., TIFR Hyderabad Facility), operated at an accelerating voltage of 30 kV. Samples of 2.5 cm × 2.5 cm were placed in an ultrahigh vacuum chamber (10^{-6} mbar). Prior to imaging, substrates were coated with a thin gold film to enhance surface conductivity and enable high-resolution image capture.

2.4. Cytotoxicity assay

2.4.1. Mammalian Cell Culture [68–71]

The Human Embryonic Kidney (HEK293T) cell line [ATCC CRL-11268] was used. HEK293T is a well-established model and is widely employed in cytotoxicity assays, including the evaluation of new biomaterials[72]. A frozen vial was retrieved from liquid nitrogen storage and thawed using a standard defrosting protocol. The cells were cultured in Dulbecco's Modified Eagle Medium (DMEM) [Cat. no. #10564011, Gibco] supplemented with 10% fetal bovine serum (FBS) [Cat. no. # A5256901, Gibco] and 1X Antibiotic-Antimycotic solution [Cat. no. #A002, HiMedia]).

Cells were maintained at 37°C in a humidified incubator with 5% CO_2 and 95% air. Upon reaching approximately 80% confluency, biocompatibility experiments were initiated. Cell counting was performed using a hemocytometer. Samples were prepared according to Sections 4.2 and 4.3 of ISO 10993-5: Biological Evaluation of Medical Devices - Part 5: Tests for In Vitro Cytotoxicity, and the experiments were performed in compliance with Section 8 of the same standard[73].

2.4.2. Indirect (extract) assay

HEK293T cells were seeded into 96-well plates at a density of $1x10^4$ cells per well and incubated for 24 h. In parallel, extracts of the test materials were prepared. After sterilization with 70% ethanol and ultraviolet light exposure for 30 minutes, the Al_GO/P substrates were placed in 35 mm Petri plates containing fresh growth medium. The extraction procedure was carried out at 37°C for 24 hours to obtain 100% crude extracts.

Once the seeded cells reached approximately 70% confluency, the culture medium was replaced with the test extracts. Cells were incubated for an additional 24 and 48 hours. Each condition was tested in triplicate.

Cell viability was assessed by incubating the cells in medium containing 0.5 mg/mL of 3-[4,5-

dimethylthiazol-2-yl]-2,5-diphenyltetrazolium bromide (MTT) [Cat. no. #CCK003, HiMedia]

for 2 hours. The medium was then replaced with isopropanol to solubilize the purple formazan

product, and absorbance was measured at 570 nm. Results are expressed as the percentage of

MTT signal relative to untreated control cells, which were defined as 100% viable.

Experiments were conducted according to Section 8.2 of ISO 10993-5: Biological Evaluation

of Medical Devices - Part 5: Tests for In Vitro Cytotoxicity[73].

2.4.3. Direct contact assay

HEK293T cells were seeded into 35 mm Petri plates and incubated for 24 and 48 hours in the

presence of pre-sterilized test samples (70% ethanol and ultraviolet light-treated), which were

carefully placed in the center of each plate. Each test material was evaluated in triplicate.

After incubation, cell viability was measured directly by adding 0.5 mg/mL MTT reagent to

the culture medium and incubating for 2 hours. The medium was then replaced with

isopropanol to extract the formazan dye, and absorbance was measured at 570 nm. Results

were reported as percentage MTT signal compared to the control, where untreated cells were

set at 100% viability. All procedures were carried out in compliance with Section 8.3 of ISO

10993-5: Biological Evaluation of Medical Devices - Part 5: Tests for In Vitro Cytotoxicity[73].

3. Results and Discussion

3.1. Material property assessment

3.1.1. Synthesis of Graphene oxide – PEDOT:PSS hybrid coated Aluminium (AA1050) substrates

The schematic diagram illustrating the facile two-step synthesis process for graphene oxide-coated Al substrates is presented in Figure 1. The inherent negative surface charge (zeta potential) of the aqueous GO dispersion causes anodic deposition at applied potentials of 10 volts or higher[44]. These electrostatic forces were sufficient to drive GO nanosheets toward the working electrode – the Al substrate[74]. As aforementioned, previous work from our lab showed that GO coatings at 0.5–1.0 g/L offered strong antimicrobial activity but poor biocompatibility, hence, we employed lower concentrations to balance antimicrobial activity vs biocompatibility[44]. Further, PEDOT:PSS was used at a reduced concentration (1 µg/mL) in the hybrid system to preserve conductivity while enhancing the adhesion of GO to the underneath metal. The sample preparation parameters for coating AA1050 substrates using GO (50, 100, 250, and 500 µg/mL) with PEDOT:PSS (1 µg/mL) is detailed in Table 1.

Figure 1. Facile two-step synthesis process of GO coated AA1050 substrates. Schematic diagram illustrating the preparation of Al_GO/P substrates, including sequential polishing of aluminum using SiC papers of varying grit sizes, followed by electrochemical deposition.

Table 1. The details of sample preparation parameters used for coating Al substrates using varied concentration of graphene oxide sourced from Graphenea Inc.

Sample Code	GO concentration (in μg/mL)	PEDOT:PSS concentration (in μg/mL)	Voltage applied (in Volts)	Duration of deposition (in seconds)
Al_GO50P	50	1	30	90
Al_GO100P	100	1	30	90
Al_GO250P	250	1	30	90
Al_GO500P	500	1	30	90

3.1.2. Raman Spectrophotometry confirmed identity of GO on Al_GO/P substrates

Figure 2. (A) Raman spectra of graphene oxide (GO) and Al_GO/P substrates. The figure shows the Raman signatures (D and G peaks) of GO and the fabricated Al_GO/P substrates at different Y-offset positions. **(B) FESEM micrographs of bare Al vs Al_GO/P surfaces.** FESEM images showcase (i) polished Al, and uniform deposition of GO on Al_GO/P substrates: (ii) Al_GO50P, (iii) Al_GO100P, (iv) Al_GO250P, and (v) Al_GO500P.

Raman spectroscopy serves as a widely employed tool for acquiring structural insights into carbon-based materials. The Raman spectra of graphitic carbon-based materials primarily

manifest the G and D peaks, and their overtones. In Figure 2A, we present the Raman spectra

of GO and various Al_GO/P substrates. Notably, the most prominent peaks emerge as the G

band, occurring at approximately 1594 cm^{-1}, and the D band, situated around 1328 cm^{-1} as

evidenced in prior literature[44,51]. The G peak primarily arises from the bond stretching of sp^2

carbon atom pairs, encompassing both ring and chain structures[75]. In contrast, the D peak is

indicative of structural defects within the graphene lattice. Moreover, the variation in intensity

ratios of the D and G bands reveal the characteristics of GO deposited on Al_GO/P substrates

as shown in Table S1 (Supporting Information). GO exhibited an I_D/I_G ratio of 0.91, which

increased slightly to 0.92 for Al_GO50P, then decreased to 0.88 for Al_GO100P, and further to

0.86 for both Al_GO250P and Al_GO500P (Table S1, Supporting Information). These results

confirm the successful deposition of GO on the various Al_GO/P surfaces as shown in prior

literature[44,76].

Additionally, we verified the identity of commercial PEDOT:PSS via Raman spectroscopy

(Figure S1, Supporting Information). The most prominent Raman band, located around 1437

cm^{-1}, consistently exhibits a well-reproducible symmetric profile with a mixed pseudo-Voigt

line shape (Figure S1, Supporting Information). Interestingly, this prominent band also displays

the most substantial variation, encompassing a total shift of approximately 10 cm^{-1} within the

PEDOT:PSS complex. Furthermore, our observations of the Raman signatures for the

PEDOT:PSS utilized in this study are in strong concurrence with the Raman spectrum obtained

from previous research[77,78]. This agreement underscores the reliability and consistency of the

Raman spectroscopic characteristics of the PEDOT:PSS material used in the coating process.

3.1.3. FESEM confirmed uniform deposition of GO on Al surfaces

Electrochemical deposition (ECD) of GO on Al surface is expected to produce a smooth and

uniform coating, as the quality of the coating is determined by its homogeneity[48,79]. FESEM

micrographs of the bare Al and Al_GO/P substrates are shown in Figure 2B, providing visual evidence of GO nano-sheets overlaying on the Al substrate The polished Al surface exhibits a non-uniform and rough surface morphology characterized by the presence of potholes and cavities.. However, the FESEM images of Al_GO/P substrates demonstrated smooth GO sheets with small wrinkles and folded at the edges as is evidenced from existing literature[44,50]. FESEM micrographs, therefore, confirmed the uniformity of the GO coatings on Al_GO/P surface.

3.1.4. Hydrophobic and Conductive nature of Al_GO/P surfaces confirmed by water contact angle (WCA) and four-probe conductivity measurements

The deposition of GO on Al substrates has been observed to enhance the surface hydrophobicity[44]. This increase in hydrophobicity is attributed to the uniform GO coating, which alters the surface energy and reduces wettability[80,81]. Consequently, we evaluated the wettability of the bare Al surface and the Al_GO/P substrates, relying on the stationary WCA measurements (Table 2 and Figure S2, Supporting Information). The water contact angle of bare Al was 85.1° but increased to over 90° for all Al_GO/P surfaces, showing an increase in surface hydrophobicity (Table 2 and Figure S2, Supporting Information). Among the samples, Al_GO500P had the highest WCA at 120.2°, followed by Al_GO250P (114.9°), Al_GO100P (106.8°), and Al_GO50P (101.6°).

Additionally, the electrical conductivity measurements for bare Al and Al_GO/P substrates are detailed in Table 2. It is worth noting that pure aluminum possesses inherently high electrical conductivity, registering at 3.43×10^7 S/m (equivalent to 59.14% of the International Annealed Copper Standard, IACS), consistent with previous literature[82]. The conductivity of the aluminum alloy AA1050 was determined to be 3.11×10^7 S/m, which is slightly lower than that of pure aluminum but falls within the same order of magnitude. It was observed that while the

conductivity of the Al_GO/P substrates shows a relative reduction compared to the bare Al surface used in this study, the values were within the conductivity ranges for known materials [83–85]. Moreover, this reduction in conductivity becomes more obvious with increasing GO concentration as detailed in Table 2. This phenomenon can be attributed to the inherent insulating nature of graphene oxide, as previously documented[86]. It is plausible that the reduction in conductivity is a consequence of the expansion of interlayer spacing among the GO nanosheets due to the presence of functional groups within the basal planes[87].

Table 2. Stationary water contact angle (WCA) and electrical conductivity values of the synthesized Al_GO/P substrates and control surface, bare Al.

Samples	WCA (in degrees)	Electrical Conductivity (S/m) x 10^7
Bare Al	85.1 ± 0.42	3.11 ± 0.67
Al_GO50P	101.6 ± 0.95	2.17 ± 0.47
Al_GO100P	106.8 ± 0.21	1.95 ± 0.19
Al_GO250P	114.9 ± 4.53	1.78 ± 0.2
Al_GO500P	120.2 ± 2.88	1.61 ± 0.43

3.1.5. Porosity evaluation of Al_GO/P substrates

The presence of porosity in coatings directly correlates to lower density and reduced compactness of the coating than the bulk metal[55]. Moreover, a porous coating decreases their protective ability as it allows foreign particles, microorganisms, or corrosive ions to reach and potentially damage the underlying metal, and cause corrosion. The corrosion potential (E_{corr}) and anodic potential (β_a) for pure aluminium and Al_GO/P substrates were determined through Tafel fitting of the linear polarization responses in Figure S3 (Supporting Information) using

EC-Lab software. Polarization resistances were derived from the Nyquist impedance plot

(Figure S4, Supporting Information) via Z-Fitting in EC-Lab software.

The details for the porosity measurements for GO coatings is described in the Experimental

Section and the results are provided in Table 3. The Al_GO/P substrates exhibited porosities

of 60.2% (Al_GO50P), 34.7% (Al_GO100P), 10.9% (Al_GO250P), and 9.5% (Al_GO500P),

demonstrating a significant reduction in porosity with increased GO concentration(s) on the Al

surface(s). As per prior literature porosity measurements have been correlated to the

antimicrobial efficacy of coated materials[44,88].

Table 3. Electrochemical characteristics of bare Al and Al_GO/P substrates and porosity (%)
calculation

Sample	Polarization Resistance, R_{PS}	Polarization Resistance, R_P	Corrosion Potential, $E_{corr,Al}$ (V)	Corrosion Potential, $E_{corr, Coatings}$ (V)	Anodic Potential, $\beta_{a,Al}$ (mV)	Porosity (%)
Al_GO50P	1670	2765	-0.73	-0.47	158.3	60.2
Al_GO100P	1670	4788	-0.73	-0.47	158.3	34.7
Al_GO250P	1670	15330	-0.73	-0.48	158.3	10.9
Al_GO500P	1670	17550	-0.73	-0.48	158.3	9.5

3.2. Assessment of antimicrobial potential of Al_GO/P substrates

3.2.1. Al_GO/P inhibited growth of microbial cells

In a preliminary study, growth inhibition assay was conducted to evaluate the antimicrobial

activity of the fabricated Al_GO/P substrates. This is a conventional technique where microbial

cells are exposed to substrates for a specific time, followed by growth on nutrient rich medium

overnight[50]. The antibacterial and antifungal activities of Al_GO/P substrates (Al_GO50P,

Al_GO100P, Al_GO250P, and Al_GO500P) were tested against Gram-positive *S. aureus*,

Gram-negative *E. coli*, and fungus *C. albicans*. Bare Al (uncoated Al sheet) and glass slides

were used as control surfaces.

Figure 3. Growth Inhibition Assay of Al_GO/P substrates. After 10 hour of incubation on
different control (glass and bare Al) and Al_GO/P substrates, (**A, B**) bacterial (*E. coli, S.*
aureus) and (**C**) fungal (*C. albicans*) cells were cultured on LB and YPD agar plates,
respectively. The inhibitory roles of the coated substrates were assessed by examining colony
growth the following day. Cells cultivated on glass and bare Al surfaces exhibited abundant
bacterial and fungal colonies, indicating a lack of antimicrobial potential. In contrast, cells
cultured on Al_GO50P presented minimal colony growth while rest of the Al_GO/P substrates
demonstrated no visible colony growth.

Figure 3A, 3B and 3C show the bacterial (Gram-positive *S. aureus* and Gram-negative *E. coli*)

and fungal (*C. albicans*) colonies on LB and YPD agar plates, respectively. Control surfaces

glass and bare Al displayed rich growth of microbial colonies for both bacterial and fungal

species. However, significantly low colony growth was observed on Al_GO50P substrate.

Further, no bacterial and fungal cell growth were noted on rest of the Al_GO/P substrates. Thus,

the growth inhibitory activity of these substrates was conserved across all the microbial species

with Al_GO100P, Al_GO250P, and Al_GO500P exhibiting a higher inhibitory potential

compared to controls (glass and bare Al), whereas Al_GO50P displayed a moderate inhibitory

effect.

For a comparative analysis, microbial growth inhibition was performed in presence of pristine

GO as shown in Supporting Information (Figure S5A). Relative to the activity of GO, the

fabricated substrates were shown to exhibit superior antimicrobial potential towards both

bacterial and fungal cells. Besides, evaluation of PEDOT:PSS activity revealed no intrinsic

antimicrobial potential over a wide concentration range (1 µg/mL, 50 µg/mL, 100 µg/mL, 250

µg/mL, 500 µg/mL, 1 mg/mL, and 2 mg/mL) (Figure S5B, Supporting Information). Therefore,

the relative efficacy of Al_GO/P substrates could be correlated to varied concentrations of GO

on Al_GO/P substrates correlating to earlier literatures[89,90].

3.2.2. Al_GO/P substrates demonstrate potent antibiofilm activity

Figure 4. Fluorescence microscopic images of mixed species (*C. albicans*, *S. aureus*, and *E. coli*) biofilm formation (10^7 CFU). Mixed candida-bacterial suspensions were exposed, (**A, B**) to control surfaces (glass and bare Al), and (**C–F**) to various Al_GO/P substrates. Post-exposure, mixed species biofilm were allowed to grow for 10 hours under biofilm stimulating conditions after which the samples were stained with calcofluor white (*blue*), acridine orange (*red*), and sodium fluorescein (*green*) to visualize *C. albicans*, *S. aureus*, and *E. coli*, respectively. Biofilms were imaged using an in-house fluorescence microscope at 40× magnification.

Biofilms are mixed community of microbial population adherent to various biotic and abiotic surfaces[2]. These organized microbial structures play a crucial role in infection dissemination, antibiotic resistance, and may pose a threat to the host's immune system[91]. As previously reported, the antimicrobial efficacy of GO has been well documented across literature[92–95]. In this study, we have evaluated the activity of GO-PEDOT:PSS coated Al (Al_GO/P) surfaces towards mixed species (*Candida*-bacterial) biofilm formation. The antimicrobial activity of the synthesized Al_GO/P surfaces was evaluated against *C. albicans*, *S. aureus*, and *E. coli* by examining the progress of biofilm maturation over a period of 10 hours under biofilm stimulating conditions.

Fluorescent stains were used to visualize Gram-positive *S. aureus* (acridine orange, red), Gram-negative *E. coli* (sodium fluorescein, green), and fungus *C. albicans* (calcofluor white, blue). Control surfaces, such as glass (Figure 4A) and bare Al (Figure 4B), demonstrated dense biofilm formation consisting of bacterial cells within intricate fungal hyphae. This indicates robust microbial colonization on these surfaces that provide a favorable environment for biofilm maturation. On the contrary, significant biofilm inhibition was observed on Al_GO/P substrates. A complete disruption of biofilm structure with only a few adherent microbial cells were noted in presence of Al_GO500P (Figure 4F), closely followed by Al_GO250P (Figure 4E), Al_GO100P (Figure 4D). A moderately inhibited biofilm structure was visualized in presence of Al_GO50P (Figure 4C).

Further to show the robust activity of Al_GO/P, antibiofilm potential was examined at a higher microbial load of 10^8 CFU (Figure S7, Supporting Information). The extent of antibiofilm activity of Al_GO/P substrates were comparable when tested with 10^7 CFU and 10^8 CFU of mixed microbial population. These findings further support the broad-spectrum antimicrobial nature of the Al_GO/P substrates as shown by growth inhibition assay, while substrates with higher GO concentrations yield a more pronounced biofilm inhibitory effect.

Next, crystal violet (CV) staining technique was performed to quantitate mixed species (10^7

CFU) biofilm formation over various test substrates. Glass was used as a positive growth

control exhibiting 100% biofilm formation. It was observed that biofilm biomass was lowest

when exposed to Al_GO500P, decreasing significantly to 14.3% ($p < 0.0001$), indicating the

highest inhibitory activity among the tested Al_GO/P surfaces (Figure S6 and Table S2,

Supporting Information). This was followed by Al_GO250P and Al_GO100P, with biomass

reductions to 39.3% and 48.5%, respectively ($p < 0.0001$ for both). The biofilm biomass was

reduced to 91.3% ($p > 0.05$) in presence of Al_GO50P, indicating the least inhibitory effect

(Figure S6 and Table S2, Supporting Information). A similar result was obtained at higher

microbial inoculum load at 10^8 CFU (Figure S8 and Table S2, Supporting Information).

Current results highlights a clear correlation between increasing GO concentration on Al

surface and its inhibitory effect on biofilm formation. Al_GO50P appears to have a non-

significant ($p > 0.05$) role in biofilm inhibition, whereas Al_GO/P substrates with higher

concentration of GO (100, 250, and 500 µg/mL) could remarkably inhibit biofilm formation.

Besides, a non-significant ($p > 0.05$) inhibition of biofilm formation over bare Al (Figure S6,

Figure S8 and Table S2, Supporting information) suggested a superior antibiofilm activity of

Al_GO/P surfaces. Additionally in a comparative study, we used GO solutions at corresponding

concentrations, which resulted in non-significant ($p > 0.05$) inhibition of biofilm formation

relative to control surface glass (Figure S9 and Table S2, Supporting Information). A pairwise

analysis of antibiofilm efficacy between pristine GO and test surfaces indicated significant

inhibition ($p < 0.0001$) induced by Al_GO/P at corresponding concentration (Figure S10,

Supporting Information). The quantitative data for these results at two different inoculum

concentrations along with the biofilm inhibitory potential of pristine GO are provided in Table

S2, Supporting Information.

Summarizing the results from the growth inhibition (Figure 3) and antibiofilm assays, Al_GO100P, Al_GO250P, and Al_GO500P substrates exhibit superior antimicrobial activity compared to Al_GO50P and control surfaces. This is possibly due to the suppression of microbial colonization and biofilm maturation in the presence of Al_GO/P substrates[44]. Moreover, the lower porosity (Table 3) of Al_GO/P (especially Al_GO100P, Al_GO250P, and Al_GO500P) may have contributed to this enhanced effect, by limiting microbial attachment and biofilm formation. Further analysis via SEM is required to visualize the membrane-damaging (biocidal) activity of Al_GO/P, as demonstrated in the following section.

3.2.3. Al_GO/P substrates induced cell membrane damage in mixed species microbial cell population

Figure 5. SEM analysis to visualize mixed microbial (*C. albicans*, *S. aureus*, and *E. coli*) cells. Representative SEM micrographs show the morphology of mixed *C. albicans* (*arrowheads, yellow*), *S. aureus* (*arrowheads, pink*), and *E. coli* (*arrowheads, green*) cells after 10 hours of exposure to different control and test substrates: (**A**) Glass, (**B**) Bare Al, (**C**) Al_GO50P, (**D**) Al_GO100P, (**E**) Al_GO250P, and (**F**) Al_GO500P. Images captured at 5000×

and 10,000× magnifications (*dashed circles, cyan*) revealed extensive membrane damage, and complete loss of cellular architecture in microbial cells exposed to Al_GO100P, Al_GO250P and Al_GO500P, compared to the intact morphology observed on control surfaces (Glass, Bare Al). Exposure to Al_GO50P resulted in minor morphological alterations, such as fused and wrinkled cell structures.

In a comprehensive study examining the effects of Al_GO/P surfaces on bacterial and fungal cells, SEM was employed to analyze alterations in cellular architecture and membrane integrity. SEM analysis revealed that cells exposed to the control surfaces (glass, bare Al) maintained their normal cellular morphology, appearing healthy and uniform (Figure 5A and 5B). Exposure to Al_GO50P, displayed less severe but notable morphological damage, including fused cells with wrinkled appearance (Figure 5C). In contrast, exposure to the Al_GO100P (Figure 5D), Al_GO250P (Figure 5E), and Al_GO500P (Figure 5F) induced significant damage to cell membrane with complete loss of cellular architecture for all (*C. albicans*, *S. aureus*, and *E. coli*) cell types. The study demonstrated consistent biocidal activity of the test substrates (Al_GO100P, Al_GO250P, Al_GO500P) towards a mixed microbial population consisting of Gram-positive and Gram-negative bacteria, as well as fungi.

The enhanced antimicrobial potential including biocidal activity of Al_GO/P can be correlated to superior surface hydrophobicity at higher GO concentrations (Table 2 and Figure S2, Supporting Information). This may have facilitated sustained interactions between the microbial cell wall and the Al_GO/P surface, thereby compromising membrane integrity[96]. Besides, we cannot exclude the possibility of electron transfer events occurring in a conductive background of the Al_GO/P substrates, which may lead to the generation of reactive oxygen species (ROS), as shown in previous literature[44,50]. Next, we investigated ROS generation at the substrate interface and intracellularly to further validate the underlying inhibitory mechanism of the Al_GO/P substrates.

3.2.4. Al_GO/P substrates induce intracellular and surface ROS production

Figure 6. Evaluation of (A, B) intracellular, and (C, D) surface ROS production on Al_GO/P substrates using H₂DCFDA and DHE dye. Following exposure to various test and control surfaces **(A)** Mixed microbial cell population (*C. albicans*, *S. aureus*, and *E. coli*) were stained with H₂DCFDA dye (green cells), and **(B)** mixed bacterial cells consisting of *S. aureus* and *E. coli* were stained with DHE dye (red cells), for detection of intracellular ROS production. No ROS production was observed on glass, and only minimal signal was detected on Al relative to the test substrates. Abundant fluorescent signals correlating to intracellular ROS generation were observed for the bacterial and fungal cells exposed to Al_GO500P, Al_GO250P, and Al_GO100P surfaces using H₂DCFDA (green) and DHE (red) fluorescent dyes. Al_GO50P induced relatively lesser number of fluorescent cells; Detection of ROS production on the surface of Al_GO/P substrates after a 10-hour of exposure to **(C)** mixed population of cells (*C. albicans*, *S. aureus*, and *E. coli*) using H₂DCFDA dye (green fluorescence), and **(D)** mixed bacterial cells (*S. aureus* and *E. coli*) with DHE dye (red fluorescence). ROS indicator dyes H₂DCFDA and DHE were applied on different test and control surfaces. No ROS production was noticed on the surface of Glass and Al relative to test substrates. Varied levels of abundant fluorescent signals correlating to ROS generation were observed on the surface of Al_GO500P, Al_GO250P, and Al_GO100P as revealed by H₂DCFDA (green) and DHE (red) stains. Relatively mild signal was detected on the surface of Al_GO50P. Cells were imaged using in-house fluorescence microscope at 40× magnification.

The catalytic generation of ROS at metal-environment interfaces is a well-characterized process, mediated by physicochemical interactions that promote oxidative stress conditions[97,98]. These interactions involve complex mechanisms, including redox reactions

and surface modifications, which could mediate the transfer of electrons and lead to the formation of ROS[50]. The production of ROS can have significant implications for both the metal surfaces and the biological systems they interact with, potentially affecting cellular responses[97]. In this work, ROS production was evaluated using the indicator dye 2',7'-dichlorodihydrofluorescein diacetate (H2DCF-DA) after exposing mixed (bacterial and fungal) microbial cells to various Al_GO/P substrates. This dye is effective in detecting a wide range of ROS, including hydrogen peroxide (H_2O_2), hydroxyl radicals (•OH), and other reactive species such as carbonate radicals and nitric oxide[99]. When ROS are present, the initially non-fluorescent H2DCF-DA is transformed into the highly fluorescent compound 2',7'-dichlorofluorescein (DCF+), which emits a green signal observable through fluorescence microscopy.

In addition, dihydroethidium (DHE) is also utilized for ROS detection. DHE displays blue fluorescence in the cell cytoplasm; however, upon reacting with superoxide anions, it is oxidized to form 2-hydroxyethidium, which intercalates into DNA and exhibits red fluorescence (DHE+). This makes DHE particularly useful for detecting cytosolic superoxide ($O_2\bullet^-$)[99]. It can also undergo nonspecific oxidation by other radicals like peroxynitrite ($ONOO-$) and hydroxyl radicals (•OH). In this work, H2DCFDA dye was employed to assess the overall oxidative stress levels in mixed *Candida*-bacterial cell suspensions. Additionally, DHE was utilized specifically to detect cytosolic superoxide in the mixed bacterial cell suspensions (*S. aureus* and *E. coli*).

We observed that Al_GO/P substrates, especially Al_GO500P, Al_GO250P, Al_GO100P exhibited a significantly higher number of DCF+ signals indicative of elevated ROS relative to control surfaces both intracellularly (Figure 6A) and at the substrate surface (Figure 6C) in mixed pathogen populations consisting of *S. aureus*, *E. coli*, and *C. albicans*. This was closely followed by Al_GO50P displaying relatively lower number of DCF+ fluorescent cells. The

control Al surface showed minimal DCF+ signal, while the glass surface displayed no

detectable DCF+ (green) signal at all. The elevated ROS levels may directly correlate to an

electron transfer event from the microbial cells to the GO functional groups over conductive

substrates causing surface ROS production. Elevated intracellular ROS production is indicative

of cell death and the activation of related cell signaling pathways[100].

We further examined the presence of cytosolic superoxide in a mixed bacterial population both

intracellularly (Figure 6B) and at the substrate interface (Figure 6D). Similar to our observation

in Figure 6A and 6C, control surfaces such as glass and bare aluminium, did not exhibit any

DHE+ (red) cells, indicating a lack of ROS production overall. Conversely, varying numbers

of fluorescent DHE+ cells were observed on different Al_GO/P substrates. Notably,

Al_GO500P, Al_GO250P, and Al_GO100P induced a higher population of DHE+ cells than

Al_GO50P. It is plausible that extending the exposure time on the substrate surface may lead

to a greater number of ROS-positive cells.

Previous studies have highlighted the role of ROS in the broad-spectrum antimicrobial activity

of graphene and its derivatives[44,101]. In fact, oxidative stress can lead to oxidation of proteins,

lipids, and nucleic acids in microbial cells, resulting in irreversible membrane damage and cell

death[102]. The pronounced microbiocidal activity observed for Al_GO100P, Al_GO250P, and

Al_GO500P substrates can be attributed to the conductivity of these substrates (Table 2), which

facilitates electron transfer from the microbial cells to the GO surface, and enhanced ROS

production. Besides higher surface hydrophobicity values for these substrates (Table 2), may

have promoted a stable microbial interaction causing contact mediated membrane damage and

ROS induced stress. Although Al_GO50P exhibited higher conductivity, its antimicrobial

performance was less, likely due to its lower surface hydrophobicity, causing an attenuated

microbial cell interaction with its surface.

3.3. Assessment of anticorrosion potential of Al_GO/P substrates

3.3.1. Al_GO/P substrates exhibit biocorrosion resistance

The corrosion rate of the fabricated Al_GO/P substrates was primarily assessed in two designated immersion systems, as detailed in the experimental section. Our objective was to analyse the corrosion kinetics of these materials in an abiotic system, which consisted solely of growth media and antibiotics to inhibit any microbial growth. This setup allowed us to evaluate the chemical corrosion properties of Al_GO/P surfaces in a controlled environment, free from biological contamination. Parallelly, we investigated a biotic system that included microbial cells to assess microbiologically influenced corrosion (MIC) potential of Al_GO/P substrates. This dual approach not only provides a comprehensive understanding of the corrosion behaviour of the fabricated Al_GO/P substrates but also highlights their potential effectiveness in real-world applications, where both chemical (abiotic) and biological (biotic) factors influence corrosion rates[103]. In addition to evaluating the synthesized Al_GO/P substrates, we included two control materials in this study: bare aluminium, and cold-rolled steel (CR Steel), which is recognized as a highly corrosive material and serves as a control in corrosion studies due to its known susceptibility to corrosion[104]. Although both chemical corrosion and MIC involve material degradation, chemical corrosion generally proceeds faster and more aggressively due to its direct chemical interactions with the metal surface, especially in high-temperature or harsh environments[105]. Whereas MIC, also an electrochemical process, relies on the activity of microorganisms and their metabolites to promote corrosion, often under specific conditions[25].

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Figure 7. Corrosion rates of various control and Al_GO/P substrates in µm per year after
45 days of exposure to abiotic and biotic environments. Error bars represent ±1 standard
deviation (SD) from mean for three independent biological replicates (n=3).

Figure 7 illustrates the corrosion rates of various substrates after 45 days of immersion in the

studied systems, highlighting the effects of both abiotic and biotic conditions. In the abiotic

system, the corrosion rates were measured as follows: 94.3 ± 0.8 µm/year for aluminium

(Figure 7A), 1528.3 ± 0.1 µm/year for CR Steel (Figure 7B), 38.8 ± 0.5 µm/year for Al_GO50P

(Figure 7C), 36.9 ± 0.5 µm/year for Al_GO100P (Figure 7D), 35.4 ± 1.0 µm/year for

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Al_GO250P (Figure 7E), and 15.3 ± 4.1 µm/year for Al_GO500P (Figure 7F). In contrast, the

corrosion rates in the biotic system were recorded as follows: 74.2 ± 0.8 µm/year for aluminium

(Figure 7A), 2674.2 ± 0.3 µm/year for CR steel (Figure 7B), 31.6 ± 0.5 µm/year for Al_GO50P

(Figure 7C), 17.6 ± 0.6 µm/year for Al_GO100P (Figure 7D), 1.0 ± 0.8 µm/year for

Al_GO250P (Figure 7E), and 0.6 ± 0.3 µm/year for Al_GO500P (Figure 7F). It was noted that,

in general, the immersion systems lacking microbial presence tended to display higher

corrosion rates. However, this trend did not apply to CR steel, which is a known corrosive

material used as a control in this study and inherently exhibits high corrosion rates. This

observation aligns with the understanding that chemical corrosion often occurs at a faster and

higher rate than MIC, which is primarily driven by electrochemical reactions in aggressive

environments, as mentioned by previous literatures[105–107]. Conversely, the immersion system

with microbial load showed a lower corrosion rate, reflecting the variability of MIC, which can

be influenced by factors such as the type of microorganisms present and their metabolic by

products[24,25]. Corrosion rates for the Al_GO/P substrates immersed in the abiotic system

corresponded to a moderate corrosion intensity as defined by the NACE Standard RP-07-75[67].

The results presented in Figure 7 provide a positive correlation between resistance to MIC and

the concentration of GO coatings on Al_GO/P surfaces. In the biotic system, Al_GO500P

exhibited the lowest corrosion rate, followed by Al_GO250P, indicating superior protection

against MIC; while, Al_GO100P and Al_GO50P showed relatively higher corrosion rates than

the other coated substrates, though significantly lower than the controls (bare Al and CR Steel)

under both immersion environments. It can be inferred that increasing GO concentration(s) in

coatings enhances biocorrosion resistance in Al_GO/P system, likely attributable to enhanced

barrier characteristics and reduced microbial adhesion[108–111]. These findings are further

supported by results from the antibiofilm assays (Figure 4, Figure S6 and Table S2, Supporting

Information) and SEM analysis (Figure 5), which collectively demonstrate enhanced

antimicrobial efficacy and contact-mediated cell membrane damage at higher GO

concentrations.

Next, FESEM analysis revealed distinct morphological alterations in control samples (bare Al

and CR Steel) compared to the synthesized Al_GO/P substrates following immersion under

abiotic (Figure S11, Supporting Information) and biotic (Figure S12, Supporting Information)

conditions. These observations align with the corrosion rate analyses (Figure 7), underscoring

the superior anticorrosion performance of the GO-PEDOT:PSS functionalized Al system. In

contrast, uncoated bare Al and CR Steel exhibited pronounced localized pitting and deep

corrosion features, suggesting their susceptibility towards corrosion. The optical images of the

control and test substrates before and after immersion in abiotic and biotic environments are

presented in Figure S13 (Supporting Information).

Overall, these results underscore the critical role of GO-PEDOT:PSS coating concentration in

improving the corrosion resistance of Al substrates in both abiotic and biotic immersion

environments. Given that corrosion products are known to directly contribute to cytotoxic

effects on human cells[26], and considering the promising corrosion resistance observed in

Al_GO/P surfaces, we evaluated the biocompatibility of the Al_GO/P substrates in the

upcoming section.

3.4. Cytotoxicity assessment: Al_GO50P and Al_GO100P demonstrate superior
biocompatibility

MTT assay is a widely utilized method for assessing cell viability and proliferation, relying on

the metabolic activity of living cells[70,112]. This assay involves the reduction of the yellow

tetrazolium salt, MTT (3-(4,5-dimethylthiazol-2-yl)-2,5-diphenyltetrazolium bromide), to an

insoluble purple formazan product by mitochondrial enzymes present in metabolically active

cells. The amount of formazan produced is directly proportional to the number of viable cells

in the sample, allowing for quantification through absorbance measurements at 570 nm.

For biocompatibility assessment, Al_GO1000P, featuring a GO concentration of 1 mg/mL, was

included for comparative analysis. We conducted MTT assay with material extracts as well as

direct exposure to the substrates to gain a comprehensive understanding of their effects on

HEK293T kidney cell lines[113,114]. Given that the release of nanomaterials from antimicrobial

surfaces poses a significant concern, potentially leading to systemic toxicity affecting various

organs and functional systems, it was crucial to investigate this further[27]. An extract test was

performed on control and Al_GO/P substrates to determine whether any substance was

leaching from the surface into the growth medium[71]. The cell viability values used to plot the

graphs are tabulated in Table S3A and S3B (Supporting information) for indirect (extract) and

direct contact assay, respectively.

The assessment of cell viability after exposure to the Al_GO/P material extracts (Al_GO50P,

Al_GO100P, Al_GO250P, Al_GO500P, Al_GO1000P) revealed non-significant ($p > 0.05$)

impact on cell growth or viability when compared to the control HEK293T cells in growth

media alone (Figure 8A and Table S3A, Supporting Information). No changes in HEK293T

cell viability were observed upon indirect contact with the glass surface, as anticipated. In

contrast, extracts from bare aluminum resulted in a notable decrease in HEK293T cell viability,

dropping to 71.9% ($p \leq 0.0001$) and 72.6% ($p \leq 0.0001$) at 24 and 48 hours, respectively;

compared to unexposed control cells, which exhibited a viability of 100% at similar time

points. As shown by previous literatures, the systemic toxicity concern arises from the ability

of bare aluminum to release ions or particles that can disrupt cellular function, leading to

reduced viability and potential long-term health effects[115,116]. Current results suggested that

fabricated Al_GO/P substrates possess a stable GO-PEDOT:PSS coating, effectively

minimizing the risk of harmful leaching and subsequent systemic toxicity.

Additionally, direct contact assay was conducted to validate uses of Al_GO/P materials for

potential *in vivo* biomedical applications. Cell viability data presented in Figure 8B and Table

S3B, Supporting Information, indicate that exposure to Al_GO50P (89.5% at 24 h and 95.8%

at 48 h; $p > 0.05$) and Al_GO100P (90.9% at 24 h and 96.1% at 48 h; $p > 0.05$) resulted in no

significant change in HEK293T cell viability compared to the control. In contrast, Al_GO250P

(86.7% at 24 h, $p > 0.05$; 84.3% at 48 h, $p = 0.0116$) and Al_GO500P (82.5% at 24 h, $p =$

0.0234; 84.1% at 48 h, $p = 0.0108$) showed a moderate reduction in cell viability over 24-48

hour. Notably, Al_GO1000P (64.9% at 24 h, $p < 0.0001$; 59.1% at 48 h, $p < 0.0001$) caused a

significant decrease in HEK293T cell viability. As expected there was no alteration in the

viability of cells (HEK293T) in direct contact with the glass surface. HEK293T cells exposed

to bare Al demonstrated the lowest cell viability percentage 77.5% at 24 hours ($p = 0.0038$)

and 53% at 48 hours ($p \leq 0.0001$) relative to HEK293T cell control. These results collectively

highlight the superior biocompatibility of Al_GO50P and Al_GO100P, underscoring their

potential for possible biomedical applications. We also conducted comparative studies on the

HEK293T cell viability exposed to pristine GO and PEDOT:PSS at corresponding

concentrations. The cell viability percentage(s) decreased with increasing concentration(s) of

pristine GO and PEDOT:PSS (Figure S14 and S15, Supporting Information) when exposed to

HEK293T cells for a period of 24 and 48 hours. Further, PEDOT:PSS at a concentration used

to prepare the hybrid coating in this study (1 µg/mL) led to nonsignificant alteration in the cell

viability.

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Figure 8. Cytotoxicity evaluation of control and Al_GO/P substrates. Comparison of cell viability, assessed by MTT method in the DMEM culture medium, after exposure to (**A**) Al_GO/P sample extracts by indirect contact assay and (**B**) after direct contact with the Al_GO/P samples; at (**i**) 24-hour and (**ii**) 48-hour. Data are expressed as % values of result obtained in comparison to control cells (HEK293T) not exposed to materials or material extracts. Error bars represent ±1 standard deviation (SD) from mean for three independent biological replicates (n=3). Statistical significance was assessed using one-way ANOVA; specific p-values of <0.05, <0.01, <0.001, and <0.0001 were indicated as *,**,***, and ****, respectively.

Current findings confirm that Al_GO/P surfaces do not exhibit leaching, as evidenced by the

extract (indirect) assay. HEK293T cells exposed to extracts from all Al_GO/P test surfaces

maintained viability comparable to the untreated control group, whereas extracts from bare

aluminium caused a significant reduction in cell viability. The corrosion resistance properties

of the test substrates may have minimized the cytotoxicity effects associated with leaching, as

reported in prior literature[117,118]. Additionally, direct contact assays showed that HEK293T

cells retained normal viability on Al_GO50P and Al_GO100P surfaces, with no statistically

significant differences from the controls. In contrast, direct exposure to bare Al, Al_GO250P,

Al_GO500P, and Al_GO1000P surfaces resulted in marked decrease in cell viability over a

period of 24-48 hour. While Al_GO250P and Al_GO500P exhibited remarkable antibiofilm

properties, their negative effect on cell viability suggests potential cytotoxicity concerns in

direct-contact mediated biomedical applications. Therefore, these surfaces may be more

suitable for *in vitro* or exterior uses where robust antimicrobial activity is essential. Although,

Al_GO50P demonstrated excellent biocompatibility, it lacked significant antimicrobial, and

antibiofilm efficacy (Figure 4), indicating a need for further optimization to enhance its

performance. Overall, Al_GO100P achieved a desirable balance, combining both high

biocompatibility and effective antibiofilm activity, and thus stands out as a promising candidate

for *in vivo* biomedical device applications where cellular compatibility and biofouling

resistance are paramount.

In summary, the results underscore the broader potential of GO-PEDOT:PSS hybrid coatings

on bare Al sheets in healthcare setup. By enhancing biocorrosion resistance and antibiofouling

activity, GO-PEDOT:PSS coatings on Al serve as an effective barrier against microbial

colonization, which is known to accelerate MIC. The capacity of Al_GO/P substrates to

decelerate Al corrosion rates (Figure 7) highlights their potential as versatile materials for

biomedical and orthopedic implants, as well as other medical devices, where sterility and tissue

healing are critical requirements[24,25]. Continued research into the interactions between graphene-based materials and biological systems will be vital for optimizing their use in medical as well as industrial sectors while ensuring safety and efficacy.

4. Conclusion

Biofilms are implicated in 60–70% of nosocomial infections and significantly increase the risk of device-associated complications, leading to higher infection rates, morbidity, and mortality in clinical settings[119]. The resilience of biofilms to conventional antibiotics underscores the urgency for innovative surface technologies that can effectively prevent microbial colonization and reduce HAIs. Considering these challenges, there is a critical need to design and evaluate novel materials possessing broad-spectrum antimicrobial capabilities, minimal to no cytotoxicity, and biocorrosion resistance. This systematic assessment is essential to ensure that the fabricated materials are effective in inhibiting the growth of pathogens while being safe for both *in vitro* and *in vivo* environments.

In the present study, we synthesized and characterized GO-PEDOT:PSS hybrid coating on Al surface using electrochemical deposition method. Analytical techniques like Raman spectrophotometry confirmed the identify of GO nanosheets on Al substrates. FESEM analysis confirmed the uniform morphology of Al_GO/P surfaces. Further, water contact angle and four-probe conductivity measurements highlighted the hydrophobic and conductive nature of the Al_GO/P substrates. Additionally, porosity measurements indicated that Al_GO500P, Al_GO250P, and Al_GO100P had relatively lower porosity Al_GO50P.

Next, we systematically assessed the antibiofouling efficiency of the synthesized Al_GO/P substrates by exposing them to a mixed population of clinically relevant pathogens Gram-positive *S. aureus*, Gram-negative *E. coli* and fungus *C. albicans*. Results from growth

inhibition and antibiofilm assay suggested, superior antimicrobial properties of Al_GO100P,

Al_GO250P, and Al_GO500P compared to Al_GO50P. SEM analysis confirmed the

microbiocidal nature of the test substrates (Al_GO/P) revealing extensive loss of membrane

integrity and impairment of cell morphology in mixed pathogen population, revealing the

microbiocidal nature of the test substrates. As reported earlier, the membrane-damaging

activity of GO involves multiple mechanisms, such as nano-knife or sharp-edge effects,

membrane pore formation, phospholipid extraction, and electron extraction by GO side groups,

which induce oxidative stress[36]. To gather a clear mechanistic understanding and to confirm

the occurrence of electron extraction events, we also conducted intracellular and surface ROS

production assay. The presence of intracellular ROS indicates microbial cell death, whereas the

detection of ROS on the Al_GO/P surface points to an interface phenomenon that confirms

electron transfer directed ROS generation[89].

Summarizing the experimental data, we discuss a possible mechanism underlying the robust

antimicrobial and antibiofilm activity of the fabricated Al_GO/P substrates (Al_GO100P,

Al_GO250P, and Al_GO500P) (Figure 4). Firstly, surface hydrophobicity of the Al_GO/P

substrates promotes stable interactions with microbial cells, which likely facilitates contact-

mediated membrane disruption through sharp-edge effect of GO (Table 2). In addition, the

conductive nature (Table 2) of the synthesized substrates may have induced electron transfer

events that generate ROS (Figure 6), further contributing to microbial cell damage (Figure 5).

Notably, these surfaces were also found to possess fewer porous domains (Table 3), which

limits microbial colonization resulting in a robust antibiofilm activity[88]. Together, these

physical and electrochemical interactions might have synergistically enhanced the

antibiofouling efficacy of fabricated Al_GO/P surfaces. The superior antibiofouling activities

observed for test substrates; Al_GO500P, Al_GO250P, Al_GO100P relative to Al_GO50P can

be linked to higher surface hydrophobicity, and lower porosity (Table 2, Table 3; Figures S2-

S4, Supporting Information). Experimental evaluation of control study using glass, bare Al and pristine GO further ascertain the superior broad-spectrum antibiofouling activity of synthesized Al_GO/P substrates.

To further evaluate the feasibility of real time applications of these substrates, we assessed the biocorrosion resistance under abiotic and biotic environments. Analyses from corrosion rates (Figure 7) and FESEM imaging (Figure S11 and S12, Supporting Information) revealed that the substrates exhibited biocorrosion resistance in the order; Al_GO500P, Al_GO250P, Al_GO100P, and Al_GO50P compared to controls (bare Al and CR Steel). The improved corrosion resistance of Al_GO/P surfaces can be attributed to their reduced porosity (Table 3), which results in decreased microbial contamination and, consequently, a lower MIC (Figure 7; Figures S11, S12, Supporting Information).

Next, it was crucial to conduct biocompatibility testing to ensure the safety and suitability of Al_GO/P within physiological environment. Thus, we assessed the potential cytotoxicity of the synthesized surfaces by performing MTT assay. Al_GO100P was identified as a promising candidate for *in vivo* implant material, owing to its excellent biocompatibility (Figure 8) along with remarkable antibiofilm (Figure 4) and anticorrosion properties (Figure 7 and Figure S11 and S12, Supporting Information). In contrast, the reduced cell viability observed with Al_GO250P and Al_GO500P suggests a potential for cytotoxicity, making them better suited for *ex vivo* applications.

In toto, the findings from this study demonstrate the potential of GO-PEDOT:PSS hybrid coatings for enhancing the biocorrosion resistance, antibiofouling, and biocompatibility of Al surfaces. The GO-PEDOT:PSS/Al hybrid surfaces could effectively improve corrosion resistance by forming an impermeable layer that may have prevented the attachment of microbial species inhibiting MIC. The synthesized hybrid substrates may provide a promising

approach for improving the durability and performance of Al; particularly where corrosion resistance, antibiofilm properties, and biocompatibility are crucial, such as in the medical, water treatment, and industrial sectors. Further research and optimization of the Al_GO/P composite system could facilitate the development of advanced aluminum-based materials specifically tailored for healthcare applications, particularly in the design of next-generation biomedical implants with improved material lifespan.

Author Contributions

S.S.N., Conceptualization; Methodology; Validation; Formal analysis; Investigation; Resources; Data curation; Writing original draft; Writing review and editing; Visualization. **R.E.A.**, Conceptualization; Validation; Formal analysis; Writing original draft; Writing review and editing. **T.N.N.**, Conceptualization; Validation; Formal analysis; Resources; Writing original draft; Writing review and editing. **S.N.**, Conceptualization; Methodology; Validation; Formal analysis; Investigation; Resources; Writing original draft; Writing review and editing; Supervision; Project administration; Funding acquisition.

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Conflict of Interest Statement

The authors declare that they have no conflict of interest.

Data Availability Statement

All data sources are cited within this article and its Supporting Information.

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