

1 Effect of soybean molasses-adsorbents on *in vitro* ruminal fermentation characteristics, milk production
2 performance in lactating dairy cows

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18 Running title: Soybean molasses-adsorbents

19

20 **Abstract:** This study aimed to evaluate the *in vitro* fermentation characteristics of corncob powder
21 (CRP), wheat bran (WB), rice husk (RH), defatted bran (DB) and soybean hulls (SH) when mixed with
22 soybean molasses at a ratio of 30:100 (dry matter basis), using a batch culture incubation. During *in*

23 *in vitro* study, SH showed better fermentation characteristics (including greater maximum gas production,
24 shorter time to achieve half of V_f , greater concentrations of acetate, propionate and total VFA, and less
25 initial fractional rate of degradation) than other four substrates, while WB had the greatest values of
26 DM and NDF disappearance, $\text{NH}_3\text{-N}$ and butyrate concentrations among substrates. A randomized
27 complete block designed *in vivo* experiment was conducted with 24 Holstein cows (534 ± 58 kg BW,
28 2.8 ± 0.7 parity, 129 ± 23 d in milk) randomly assigned to three experimental diets: Control, WB (WB
29 adsorbed to soybean molasses replaced 150 g of corn meal per 1000 g of diet dry matter [DM]) or SH
30 (SH adsorbed to soybean molasses replaced 100 g of wheat bran and 50 g corn meal per 1000 g of diet
31 DM). The results indicated that cows received WB diet had greater ($P<0.01$) milk fat and total milk
32 solid content than cows fed control and SH diets, and cows received WB and SH diets tended to have
33 greater ($P<0.01$) milk protein content and blood glutamic-pyruvic transaminase concentration than
34 cows fed control diet. Furtherly, cows received WB diet had greater ($P<0.01$) blood amylase and
35 lactate dehydrogenase concentration than that of cows fed control diet during middle lactation.
36 In conclusion, dietary supplementation of molasses adsorbed by-products like WB and SH have
37 positive effect on promoting rumen fermentation, milk quality and blood metabolism in early- and
38 middle-lactating dairy cows. The results offered a new products and feeding way in dairy farming
39 **Keywords:** blood metabolites; dairy cow; milk production; molasses; ruminal fermentation

40 **Introduction**

41 Soybean molasses is a by-product of soybean meal concentrate. The molasses byproduct results from
42 the separation of solids and the evaporation of ethanol from the liquid fraction during the ethanol
43 extraction processes of concentrated soybean meal. It is rich in oligosaccharides, saponins, isoflavones
44 and other phytochemicals (Shi et al. 2013). Most of the carbohydrates can be fermented rapidly in the
45 rumen by the microbes as energy sources, leading to efficient utilization of the rapidly degradable
46 nitrogen fraction and greater microbial protein synthesis. The net result can be increased milk protein
47 production.

48 Previous studies mainly focused on molasses extracted from sugarcane and beet, which have been
49 widely used in the animal feed industry. Molasses is a sugar-containing liquid feed that can increase the
50 ruminal fermentability of the diet, while stimulating dry matter intake (DMI) (Firkins et al., 2008). It
51 also serves as a fat carrier in a diet and is used to enhance mixing of ingredients to prevent sorting
52 (Murphy et al., 1997). Feeding a sugar-based product can change the ruminal fermentation pattern,
53 decrease ruminal ammonia (NH₃) concentration in dairy cows (Broderick and Radloff, 2004; Broderick
54 et al., 2008), and increase ruminal butyrate concentration (Hristov and Ropp, 2003; DeFrain et al.,
55 2006). It is well-known that sugars can be rapidly fermented in the rumen, theoretically leading to
56 lactic acid production and a decline in ruminal pH, which potentially depresses fiber digestibility
57 (Oelker et al., 2009). Martel et al. (2011) reported that dietary supplementation with cane molasses
58 affected volatile fatty acid (VFA) concentration, milk production, and milk fat and protein yields.
59 Furthermore, supplementation of blended molasses (50% beet sugar molasses and 50% yeast molasses)
60 can alleviate the decrease of feed intake, and increase milk production and milk protein content in dairy
61 cows during heat stress (Zhang, et al., 2013). Broderick and Radloff (2004) reported that replacing

62 high-moisture corn with molasses improved fiber digestibility, likely reflecting a stimulatory effect of
63 molasses on fiber-digesting ruminal bacteria.

64 Our first hypothesis for this study using a batch culture *in vitro* fermentation technique was that
65 WB and SH had better *in vitro* fermentation characteristics among five different feeds adsorbed to
66 soybean molasses. and our second hypothesis for this study using lactating dairy as the experimental
67 animals was that WB and SH have positive effect on improving milk quality and promoting blood
68 metabolism in lactating dairy cows.

69 **Material & Methods**

70 The experiments were conducted according to the animal care guidelines of the Animal Care
71 Committee, Institute of Subtropical Agriculture, The Chinese Academy of Sciences, Changsha City,
72 Hunan Province, China (No. KYNEAAM-2006-0015).

73 1.1 *In vitro* experiment

74 1.1.1 Fermentation substrates

75 Corncob powder (CRP), wheat bran (WB), rice husk (RH), defatted bran (DB) and soybean hulls (SH)
76 were mixed with soybean molasses at a ratio of 100:30 (DM basis), dried at 65°C for 24 h, ground
77 through a 1-mm sieve and stored in an airtight bag until further assays(Offered by Fengyi (Shanghai)
78 biotechnology research and development center co. LTD. Shanghai, 200137, China). The chemical
79 compositions of the five soybean molasses-adsorbents are listed in Table 1.

80 1.1.2 *In vitro* gas production and sampling

81 The *in vitro* study was designed as a single factor randomized block design to evaluate the effects of
82 five molasses-adsorbents. *In vitro* batch culture solutions were prepared using macroelement solution,
83 buffer and reducing agent. The buffer was prepared as described by [Tang et al. \(2006\)](#) and it was kept

84 anaerobic by continuously pumping carbon dioxide for 2 h. Rumen fluid was obtained from three
85 rumen-cannulated Holstein dairy cows fed *ad libitum* a mixed diet of rice straw and concentrate (60:40,
86 wt/wt). The diets were offered twice daily at 0500 and 1600 h. Rumen contents of each dairy cow were
87 obtained from various locations within the rumen immediately before the morning feeding, mixed and
88 strained through four layers of cheesecloth under a continuous CO₂ stream. The obtained rumen fluid
89 was then anaerobically combined with *In vitro* batch culture solutions in the proportion of 1 to 9 at
90 39°C.

91 A 1000 ± 3 mg sample of each substrate was accurately weighed into a 100 mL fermentation bottle
92 (Wanhong Glass Instrument Factory, China) pre-warmed at 39°C, then 50 ml of the mixed fluids
93 (rumen fluids:artificial saliva = 1:9, V/V) were dispensed into each bottle. Each sample was replicated
94 three times at each incubation time point. Bottles containing only mixed fluids were incubated as
95 blanks together with the bottles containing different molasses-adsorbents. All fermentation bottles were
96 connected with pressure sensors (CYG130-12, SQ sensor, China) and incubated at 39°C. The pressure
97 in all the bottles was recorded at 0, 1, 2, 4, 6, 12, 24, and 48 h during the process of *in vitro*
98 fermentation. Three bottles for each treatment were removed from the incubator to stop the incubation
99 and the pH of the fluid in each bottle was determined immediately. The undegraded residues were
100 filtered through 2 layers of nylon cloth (40-µm pore size). The incubation fluid was sampled at 12, 24
101 and 48 h for determination of NH₃-N and VFA concentrations.

102 1.2 In vivo experiment

103 1.2.1 Experimental diets and design

104 A randomized complete block design was with 24 multiparous Holstein cows (534 ± 58 kg BW, 2.8 ±
105 0.7 parity) blocked into 8 blocks to ensure equal numbers of early-lactation (0-100 d) and mid-lactation

106 (100-200 d) cows for each treatment. One cow per group was randomly assigned to one of three
107 treatments: Control (basal diet); WB (WB adsorbed to soybean molasses replaced 150 g of corn meal
108 per 1000 g of diet dry matter [DM]) or SH (SH adsorbed to soybean molasses replaced 100 g of wheat
109 bran and 50 g corn meal per 1000 g of diet DM). The three experimental diets were formulated to meet
110 the nutrient requirements of lactating cows according to NRC (2001), and the treatments were chosen
111 based on the *in vitro* fermentation results (Table 2).

112 The experiment lasted 5 weeks. Throughout the trial, cows were housed in a tie-stall facility. Diets
113 were offered ad libitum twice daily at 0500 and 1600 h, and had free access to clean water. Before
114 starting the experiment, all cows were fed the same diets for 2-wk.

115 1.3 Sample collection and handling

116 The experimental diets were offered twice daily, theorts were collected and recorded once daily.
117 Weekly composites of the concentrates, rice straw, orsts, **DGS** (distillers grains with solubles) and beet
118 pulp were obtained from daily samples of about 0.5 kg and stored at -20°C until analysis. Cows were
119 milked twice daily, and individual milk yield was recorded at each milking during
120 5-weeks-experiment. Milk samples were collected at 2 consecutive (p.m. and a.m.) milkings midway
121 through wk 5 of the experimental phase for conventional analysis. Concentrations and yields of fat,
122 protein, lactose, total solids (**TS**) and solids-not-fat (**SNF**) were computed as the weighted means from
123 p.m. and a.m. milk yields on each test day. Blood samples were collected on the last day of wk 5 at
124 0500, 0700 and 1100 h, respectively. Ten mL of blood samples were collected every point-in-time from
125 the coccygeal vein into Vacutainer tubes which included anticoagulation (heparin sodium). After
126 sampling, tubes were kept on ice and immediately transported to the laboratory for centrifugation at
127 4000 × g for 10 min at 4°C, and plasma was stored at -80°C until assayed.

128 1.4 Chemical analyses

129 The DM and CP of *in vitro* fermentation substrates, concentrates, forage, orts, DGS and beet pulp were
130 analyzed using the procedures of the Association of Official Analytical Chemists (AOAC, 2002). The
131 NDF and ADF contents of the samples were determined using a Fibretherm Fiber Analyzer (Gerhardt,
132 Bonn, Germany) according to Van Soest et al. (1991) with addition of sodium sulphite and
133 alpha-amylase in the NDF analysis. The filtered residues were dried at 105°C for 12 h and weighed for
134 *in vitro* DM disappearance (IVDMD) determination. The NDF contents of the dried residues were
135 determined to calculate *in vitro* NDF (IVNDFD). Total gross energy (TE) content was determined by
136 an isothermal automatic calorimeter (5E-AC8018, Changsha Kaiyuan Instruments Co., Ltd, China)
137 The NH₃-N and VFA concentration was determined according to Chen et al (2017),
138 Milk samples were analyzed for fat, protein, lactose, SNF and TS by infrared methods (Foss
139 North America, Eden Prairie, MN; Ag-Source, Verona, WI). Glutamic-pyruvic transaminase (GP
140 T), plasma ammonia (AMM), amylase (AMY), cholesterol (CHO), glucose (GLU), lactate dehydrogenase (LDH), triglyceride (TG), total protein (TP), and urea nitrogen (UN) were analyzed
141 by kits (Beijing Leadman Biochemical Co., Ltd, Beijing, China) using auto-biochemical analyzer (Beckman CX4, Beckman Coulter, Inc. USA).

144 *Calculation and Statistical Analysis*

145 During the initial stages of the *in vitro* experiment, the correlation between the pressure in fermentation
146 bottles and gas volumes was measured at 39°C, and the regression equation was then established:

147
$$y = 1.506x \quad (n = 20, R^2 = 0.999, P < 0.0001) \quad (1)$$

148 Where *y* represents gas volume (ml), *x* is the pressure in bottle (kPa), and 1.506 is a constant. The
149 measured pressure was then converted to gas production (ml). *In vitro* gas production (GP) at 0, 1, 2, 4,

150 6, 12, 24, and 48 h were fitted to a logistic-exponential equation (Wang et al. 2011):

$$151 \quad GP = V_f * (1 - \exp(d - t * k)) / (1 + \exp(b - k * t)) \quad (2)$$

152 Where GP represents gas production at t time, V_f is the maximum gas production (ml), k represents gas
153 production fraction (/h), b and d represent the shape of the gas production curve. The time ($t_{0.5}$, h) when
154 half of the maximum gas production was achieved and the initial fractional rate of degradation (FRD_0 ,
155 /h) were respectively calculated by employing the following two equations (Wang et al. 2011; Wang et
156 al. 2013):

$$157 \quad T_{0.5} = \ln(\exp(b) + 2\exp(d)) / k \quad (3)$$

$$158 \quad FRD_0 = k / (1 + \exp(b)) \quad (4)$$

159 The GP, IVDMD and IVNDFD were corrected by subtracting the values obtained for the blanks. Data
160 were analyzed by two-way ANOVA using the MIXED procedure of SAS (2001), and the incubation
161 time was treat as a repeated factor. Results of milk production, milk quality and blood parameters were
162 statistically analyzed using ANOVA and the MIXED procedure of SAS (2001). Duncan's multiple
163 range tests were used to compare differences among the three treatments. A P-value < 0.05 indicated
164 statistical significance.

165 **2 Results**

166 *2.1 In vitro experiment*

167 2.1.1 In vitro gas production characteristics of different molasses-adsorbents

168 The maximum gas production (V_f) and $t_{0.5}$ of SH were both greater ($P < 0.01$) than that of CRP, WB,
169 RH and DB, while no significant differences ($P > 0.05$) were observed among the other four
170 molasses-adsorbents (Table 3). However, the FRD_0 (0.022 mL·h⁻¹) of SH was the least among all
171 molasses-adsorbents, and it was less than that of WB, RH and DB.

172 2.1.2 IVDMD, and IVNDFD of different molasses-adsorbents

173 Differences ($P < 0.0001$) in IVDMD among the five molasses-adsorbents were observed (Table 3),
174 with the IVDMD observed for WB (69.82%) being 27.3, 34.5, 3.0 and 17.3% greater than that of CRP,
175 RH, DB, and SH, respectively. The IVNDFD of WB and SH were greater ($P < 0.0001$) than that of
176 other three molasses-adsorbents, with the lowest IVNDFD observed for RH (4.32%).

177 2.1.3 pH and NH₃-N concentration of *in vitro* incubation fluids for different molasses-adsorbents

178 The range of pH values of the *in vitro* fermentation fluids was 5.89 to 6.75. The lowest pH value
179 was for WB, with it being less ($P < 0.0001$) than that of the other four molasses-adsorbents (Table 4).
180 The greatest NH₃-N concentration (35.2 mg/dL) was obtained for WB, with it being greater ($P <$
181 0.0001) than that of the other four molasses-adsorbents.

182 2.1.4 VFA content of *in vitro* incubation fluids for different molasses-adsorbents

183 Acetate content of SH was greater ($P < 0.0001$) than that of the other four molasses-adsorbents
184 (Table 4). The propionate content of SH was the greatest among the five molasses-adsorbents, with it
185 being greater than ($P < 0.01$) that of CRP and RH. Butyrate content of WB was 56.1, 28.7, 18.8 and
186 20.7% greater ($P < 0.0001$) than that of CRP, RH, DB and SH, respectively. The SH and WB also had
187 the greatest content of TVFA ($P < 0.0001$). There were no differences in A:P ($P > 0.05$) for all five
188 molasses-adsorbents.

189 2.2 *In vivo* experiment

190 2.2.1 Milk performance

191 The milk yield was 25.0 and 17.0 kg during early- and mid-lactation, respectively, and there were no
192 differences ($P > 0.05$) among the three treatments for either lactation period (Table 5). The contents
193 of lactose and SNF were not affected ($P > 0.05$) by the replacement of molasses-adsorbents. The

194 milk fat and total solids contents of cows fed the WB treatment were greater ($P < 0.01$) than those fed
195 control and SH treatments in early lactation, while there were no treatment differences ($P > 0.05$) in
196 mid-lactation. The milk protein content of cows fed the CG treatment decreased by 0.34%, 0.20% and
197 0.17%, 0.16% ($P < 0.01$) compared with that of WB and SH treatments in early- and mid-lactation
198 periods, respectively.

199 2.2.2 Blood biochemistry indexes

200 The plasma GPT concentration of control was less ($P < 0.01$) than that of WB and SH treatments in
201 early- and mid-lactation periods, while there was no differences ($P > 0.05$) between WB and SH
202 treatments (Table 6). Plasma TP concentration of control was greater ($P < 0.01$) than that of WB and
203 SH treatments in mid-lactation period. The AMY concentration of WB treatment was 96.64% and
204 32.50% greater ($P < 0.01$) than that of control in early- and mid-lactation periods, respectively, while
205 there was no difference ($P > 0.05$) in AMY concentration between WB and SH treatments. The
206 plasma LDH concentration of WB treatment was 20.87% greater ($P < 0.01$) than that of CG treatments
207 in the mid-lactation period. No differences ($P > 0.05$) in plasma AMM, CHO, GLU, TG and UN
208 concentration were found among three treatments in both early- and mid-lactation periods.

209 **3 Discussion**

210 *3.1 In vitro gas production characteristics of different molasses-adsorbents*

211 *In vitro* maximum gas production is an important parameter to evaluate rumen fermentation in
212 ruminants because it provides valuable information about the kinetics of feed digestion in the rumen
213 and reflects the utilization efficiency of fermentation substrates (Metzler-Zebeli et al., 2012). Khazaal
214 et al. (1993) reported that maximum gas production was positively related to hemicellulose and crude
215 protein (CP) contents, while other studies observed a negative relationship between gas production and

216 CP content of fermentation substrates *in vitro* (Cone and van Gelder, 1999; Tolera and Sundstol, 1999).
217 The current results showed that V_f of SH was greater than that of other the four soybean
218 molasses-adsorbents, due to their differing chemical composition, especially the ratio of non-structural
219 carbohydrate to CP which plays an important role in *in vitro* gas production (Tang et al., 2006).
220 Indexes of FRD_0 and $t_{0.5}$ usually reflect the rate of degradation at an early incubation stage of < 12 h
221 and the incubation time of reaching half of the maximum gas production, respectively. Generally
222 speaking, the faster FRD_0 is, the shorter $t_{0.5}$ becomes (Wang et al., 2013). In the present study, FRD_0 of
223 SH was the least while $t_{0.5}$ of SH was greatest. These variations of FRD_0 and $t_{0.5}$ should be ascribed to
224 differences of nutrients content among the five soybean molasses-adsorbents.

225 3.2 IVDMD, and IVNDFD of different molasses-adsorbents

226 *In vitro* DM disappearance can reflect the extent of fermentation of substrates by ruminal
227 microorganisms. Our results showed that IVDMD and IVNDFD of WB were the greatest among the
228 five soybean molasses-adsorbents. It has been shown that dietary molasses supplementation can
229 improve nutrient digestibility in lactating cows, particularly for fiber (Broderick and Radloff, 2004).
230 Usually, dietary sugars undergo rapid fermentation in the rumen of dairy cows, theoretically leading to
231 lactic acid production and decline of ruminal pH, which potentially depresses fiber digestibility (Oelker
232 et al., 2009). However, Broderick and Radloff (2004) reported that replacing high-moisture corn with
233 molasses improved fiber digestibility, likely reflecting a stimulatory effect of molasses on
234 fiber-digesting ruminal bacteria. In the present study, although the adsorbed concentration of soybean
235 molasses was the same, the chemical composition of the molasses-adsorbents differed due to the
236 substrate itself and possibly due to interaction between soybean molasses and the substrate. The rumen
237 is a very complex ecosystem in which numerous microorganisms and factors play an important role in

238 nutrient degradation. Further study is thereby needed to investigate the mechanism of soybean molasses
239 supplementation on the activity of ruminal amylolytic, proteolytic and cellulolytic bacteria during the
240 processes of *in vitro* fermentation.

241 3.3 *In vitro* fermentation parameters of different molasses-adsorbents

242 As pH value is an important index reflecting the internal homeostasis of the rumen environment,
243 maintaining a relatively stable ruminal pH is vital to assuring efficient rumen fermentation.
244 Ruminants usually possess highly developed systems to maintain ruminal pH value within a
245 physiological range of about 5.5-7.0 (Krause and Oetzel 2006). In the present study, the pH of *in vitro*
246 incubation fluids ranged from 5.89 to 6.75 for the five soybean molasses-adsorbents. Thus, the highly
247 buffered system maintained suitable conditions for fermentation, microbial growth, and fiber
248 degradation in the rumen (Stewart et al., 1997). Sari et al. (2015) reported that low ruminal pH
249 decreased NH₃-N concentration and increased non-ammonia N flow compared with high ruminal pH in
250 beef cattle fed diets containing barley straw or non-forage fiber sources. Khalili (1993) found that
251 molasses supplementation linearly decreased the mean value of rumen pH from 6.6 to 6.2 with the
252 increasing levels of molasses fed to crossbred non-lactating cows. However, in our study there was no
253 consistency between NH₃-N concentration and pH in *in vitro* fermentation fluids, likely because the
254 batch culture system was highly buffered. The inconsistency between *in vivo* and *in vitro* results may
255 relate to the buffering capacity of the two systems.

256 Simultaneously, ruminal NH₃-N concentration reflects the equilibrium state for CP degradation and
257 synthesis under specific dietary conditions. As an important nitrogen source for microbial growth and
258 protein synthesis, ruminal NH₃-N has a low efficiency for milk protein synthesis partially due to
259 NH₃-N losses in the rumen (Tamminga, 1992; Hristov and Ropp, 2003). Satter and Slyter (1974)

260 suggested that the NH₃-N concentration of rumen fluid should not be less than 5 mg/dL to maintain a
261 high growth rate of bacteria. Deficiency of NH₃-N restricts microbial protein synthesis, while high
262 NH₃-N concentration inhibits the microbial NH₃-N utilization in the rumen (Hristov et al., 2002). In our
263 study, the NH₃-N concentrations in *in vitro* fermentation fluids for all five molasses-adsorbents
264 exceeded 5 mg/dL, indicating that the molasses-adsorbents did not restrict ruminal bacterial growth and
265 microbial protein synthesis during the fermentation processes. Meanwhile, feeding a sugar-based
266 product within a diet can change ruminal fermentation pattern, and then further change ruminal NH₃-N
267 concentration (Broderick and Radloff, 2004; DeFrain et al., 2006). In the present study, the different
268 CP contents of the five molasses-adsorbents probably caused the differences of NH₃-N concentration in
269 *in vitro* fermentation fluids. In a number of studies, researchers have also observed strong correlation
270 between dietary CP content and NH₃-N concentration (Broderick and Clayton, 1997). Additionally, the
271 difference in amount and activity of the protein-decomposing microbes for the five substrates might
272 have led to the difference in NH₃-N concentration. Many studies have demonstrated that
273 protein-decomposing microbes (e.g., *Prevotella sp.*) play an important role in the degradation of CP to
274 NH₃-N (Jouany, 1996; Wallace, 1996).

275 3.4 *In vitro* VFA content of different molasses-adsorbents

276 Ruminal volatile fatty acids (VFAs) are major energy sources for ruminants and differences in the total
277 and proportions of individual VFA are important physiological indices that reflect rumen digestion and
278 metabolism. Ruminal microorganisms can transform carbohydrates (e.g. fiber, starch and soluble sugar)
279 to pyruvic acid, which can be further transferred into different VFAs by metabolic pathways. Several
280 studies have confirmed that molasses addition can reduce the ruminal acetate concentration but
281 increase the ruminal butyrate and propionate concentration *in vitro* and *in vivo* (Hristov and Ropp, 2003;

282 [DeFrain et al., 2006](#); [Ferraro et al. 2009](#)). However, [Martel et al. \(2011\)](#) reported that dietary molasses
283 supplementation increased the molar proportions of acetate and butyrate, but decreased the proportions
284 of propionate and total VFA (TVFA) in the rumen of dairy cows. [Broderick and Radloff \(2004\)](#)
285 proposed that increased sugar intake (as dried molasses) does not alter the ruminal concentration of
286 total VFA, acetate, butyrate, or any other individual VFA. In the present study, the concentration of
287 acetate, propionate, butyrate and TVFA of *in vitro* incubation fluids were significantly different for the
288 five soybean molasses-adsorbents, and the largest value of TVFA was obtained for SH, implying that
289 SH may provide more energy for ruminants. Moreover, the variations in VFA concentration might be
290 associated with the differences in ruminal OM digestibility of five molasses-adsorbents ([Calsamiglia et](#)
291 [al., 2008](#)). Comprehensively considering the *in vitro* fermentation characteristics of the five
292 molasses-adsorbents, especially *in vitro* disappearance of NDF and VFA concentration, two
293 molasses-adsorbents (i.e., wheat bran-molasses, WB; soybean hull-molasses, SH) were selected for
294 further in vivo experiment.

295 *3.5 Milk performance*

296 Dietary sugar supplementation can be beneficial for stimulating ruminal microbial protein formation
297 from rumen degradable protein; thus, yield of milk and particularly milk protein content can be easily
298 affected by sugar feeding ([Broderick and Radloff, 2004](#)). In the present study, differences in milk
299 production were not observed in early- and mid-lactation, while the milk fat content in early-lactation
300 was improved when dietary corn (100 g/kg) and wheat bran (50 g/kg) were replaced with SH at 150
301 g/kg of dietary DM, or dietary wheat bran was replaced with 150 g/kg of WB. This result is similar to
302 the previous findings of [Martal et al. \(2011\)](#), who reported that dietary molasses supplementation
303 increased milk fat concentration without significantly affecting milk yield when molasses replaced corn

304 at 50 g/kg dietary DM. However, Brito et al. (2014) reported that yields of milk and milk components
305 can be decreased in lactating cows fed flaxseed meal-based diets supplemented with molasses (liquid
306 molasses plus flaxseed meal vs corn meal plus flaxseed meal). This difference might result from the
307 different molasses sources and dietary composition.
308 Yan et al. (1997) demonstrated that when molasses inclusion in the diets fed to mid-lactation cows
309 increased from 156 to 468 g/kg DM, milk protein concentration increased from 31.6 to 33.6 g/kg.
310 Keady and Murphy (1998) observed that supplementing sucrose (10 g/kg DM) significantly increased
311 milk protein concentration of lactating dairy cows. The above-mentioned findings support our results
312 that milk protein content was both significantly increased when WB replaced corn at 150 g/kg DM and
313 SH replaced corn at 50 g/kg DM and wheat bran at 100 g/kg DM in early- and mid-lactation periods.
314 Furthermore, Murphy (1999) concluded that milk protein yield can increase when dairy cows are fed
315 rumen-fermentable energy in the form of molasses in a grass silage-based diet. It was suggested that
316 ruminal microbial protein synthesis can be stimulated and a greater proportion of degradable N can be
317 captured by rumen microbes for dairy cows, leading to increased milk protein synthesis. Therefore, the
318 increment of milk protein content in early- and mid-lactation periods is consistent with the previous
319 literature (Broderick et al., 2004).

320 3.6 Blood metabolites

321 The greater plasma GPT concentration observed when SH replaced corn at 150 g/kg DM and WB
322 replaced corn at 50 g/kg DM and wheat bran at 100 g/kg DM in the diet fed to cows in early- and
323 mid-lactation might be due to more production of alcohol in the rumen for SH and WB treatments.
324 Generally, *Saccharomyces cerevisiae* populations in the rumen increase when molasses is added to
325 dairy rations, and more alcohol may have been produced by *Saccharomyces cerevisiae* during

326 fermentation of SH and WB treatments. Once in the liver, alcohol causes a rise in plasma GPT
327 concentration (Li et al., 2012; Han et al., 2017).

328 Dairy cows with high genetic merit require an energy-dense diet to fulfill their production potential,
329 and thus starchy cereals are prevalent in the diets of high-producing dairy cows (Nozière et al., 2014).

330 In the present study, the greater plasma AMY concentration of WB treatment in early- and
331 mid-lactation compared with that of the control treatment probably resulted from molasses being
332 fermented rapidly in the rumen supplying energy to the ruminal microbes leading to a more efficient
333 utilization of starch.

334 Some studies have shown that LDH can be affected many factors in dairy cows (Chagunda et al., 2006;
335 Piccinini et al., 2007; Wenz et al., 2010). Nyman et al. (2014) confirmed the hypothesis that LDH can
336 indicate inflammation. In the present study, plasma LDH concentration for WB treatment was greater
337 than that of control treatment in mid-lactation. These probably because of the higher formation of lactic
338 acid and lower rumen pH, it resulted in rumen acidosis and caused inflammation.

339 Lesmeister and Heinrichs (2005) reported no significant differences in blood TP concentration between
340 calves receiving starters containing molasses at 50 and 120 g/kg DM. Azizi-Shotorkhoft et al. (2013)
341 also found no significant difference in blood TP concentration for Moghani sheep fed different levels
342 of molasses (0-100 g/kg). In the current study, the significant changes in plasma TP concentration
343 observed among treatments in mid-lactation, the reasons probably ascribable to the difference in
344 ingredients of experiment diets among treatments. No significant change were observed in
345 early-lactation likely due to the relatively small DMI and a short feeding of the dairy cows during the
346 early lactation period, and the significant differences among treatments during mid-lactation period
347 would be probably resulted from the accumulative effect for a longer feeding.

348 [Thomas et al. \(1988\)](#) proposed that plasma UN concentration reflects dietary protein intake. Rusche et
349 al. (1993) reported that feeding sources of CP that are less degradable in the rumen decreases blood UN
350 concentration. The lack of significant difference in plasma UN concentration in the present study was
351 in agreement with the findings of [Hatfield et al. \(1998\)](#), who found that molasses type had no effect on
352 plasma UN in sheep.

353 **4 Conclusion**

354 Two molasses-adsorbents (soybean molasses adsorbed by wheat bran and soybean hulls) improved
355 maximum gas production, ruminal total VFA content and NDF degradation *in vitro*. Replacement of
356 dietary corn meal/wheat bran by soybean molasses-adsorbents in the diet of dairy cows increased milk
357 protein and fat contents. We conclude dietary corn meal/wheat bran replacement by soybean
358 molasses-adsorbents promotes ruminal fermentation and improves milk quality in lactating dairy cows.

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515 **Table 1.** Chemical composition of five soybean molasses adsorbed substrates

Items ‡	Substrates †				
	CRP	WB	RH	DB	SH
DM (%)	88.82	91.27	92.61	88.99	88.38
N (%)	1.25	3.17	1.34	3.04	2.12
TE (Mcal/g)	17.91	18.17	16.70	16.64	17.34
NDF (%)	56.47	29.87	54.61	23.68	52.85
ADF (%)	35.30	9.94	45.44	9.44	39.59

516 † CRP = corncob powder-soybean molasses adsorbent; WB = wheat bran-soybean molasses adsorbent;

517 RH = rice husk-soybean molasses adsorbent; DB = defatted bran-soybean molasses adsorbent; SH =

518 soybean hulls-soybean molasses adsorbent.

519 ‡ DM = dry matter; N = nitrogen; TE = total energy; NDF = neutral detergent fiber; ADF = acid

520 detergent fiber.

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Table 2. Ingredients and chemical composition of experimental diets

Ingredient	Group		
	CG	SH †	WB ‡
	Feeding (kg/d • cow)		
Rice straw	6.0	6.0	6.0
Beet pulp	3.0	3.0	3.0
DGS [§]	3.0	3.0	3.0
Concentrate	4.0	4.0	4.0
	(% of DM)		
Corn meal	43.1	33.1	43.1
Soybean meal	10.0	10.0	10.0
Wheat bran	18.0	13.0	3.0
DGS [§]	21.0	21.0	21.0
SH adsorbed molasses	-	15.0	-
WB adsorbed molasses	-	-	15.0
CaHPO ₄	1.5	1.5	1.5
CaCO ₃	1.3	1.3	1.3
NaHCO ₃	0.6	0.6	0.6
NaCl	0.5	0.5	0.5
Premix [¶]	4.0	4.0	4.0
Chemical composition of concentrate (% of concentrate DM)			
Dry matter	93.98	94.11	94.63
Crude protein	18.89	19.66	19.13
Calcium	1.90	1.86	1.89
Phosphorus	0.80	0.77	0.79
Neutral detergent fiber	18.70	17.22	18.03
RDP, % of CP	59.81	60.14	59.29

522 † SH = soybean hulls-soybean molasses adsorbents.

523 ‡WB = wheat bran-soybean molasses adsorbents.

524 §DGS = distillers grains with solubles.

525 ¶ Premix (/kg) : 113.85g MgSO₄•H₂O, 2.69 g FeSO₄•7H₂O, 2.55 g CuSO₄•5H₂O, 9.54 g

526 $\text{MnSO}_4 \cdot \text{H}_2\text{O}$, 9.60 g $\text{ZnSO}_4 \cdot \text{H}_2\text{O}$, 30 mg Na_2SeO_3 , 60 mg KI, 180 mg $\text{CoCl}_2 \cdot 6\text{H}_2\text{O}$, 500,000 IU

527 Vitamin A, 60 kIU Vitamin D, 2000 IU Vitamin E.

528 **Table 3.** Effects of different soybean molasses adsorbed substrates on *in vitro* gas production
 529 parameters, IVDMD and IVNDFD

Items [§]	Substrates [†]					SEM [‡]	<i>P</i>
	CRP	WB	RH	DB	SH		
V_f (mL)	169.7 ^b	189.1 ^b	158.5 ^b	171.2 ^b	323.4 ^a	27.01	**
FRD_0 (mL·h ⁻¹) (10 ⁻²)	3.89 ^b	6.42 ^a	6.59 ^a	6.79 ^a	2.20 ^b	0.790	**
$T_{0.5}$ (h)	16.71 ^b	10.95 ^b	10.5 ^b	10.09 ^b	31.37 ^a	2.160	***
IVDMD (%)	42.50 ^d	69.82 ^a	35.36 ^c	66.81 ^b	52.56 ^c	0.39	***
IVNDFD (%)	17.41 ^c	34.42 ^a	4.32 ^d	24.89 ^b	33.71 ^a	0.89	***

530 [†] CRP = corncob powder-soybean molasses adsorbent; WB = wheat bran-soybean molasses adsorbent,
 531 RH = rice husk-soybean molasses adsorbent; DB = defat bran-soybean molasses adsorbent, SH =
 532 soybean hulls-soybean molasses adsorbent.

533 [‡] SEM was standard error of means.

534 [§] IVDMD = in vitro DM disappearance; IVNDFD = in vitro NDF disappearance.

535 ^{a, b, c, d} Means within a row for different soybean molasses adsorbed fermentation substrates that do not
 536 have a common superscript differ ($P < 0.05$). * $P < 0.05$; ** $P < 0.01$; *** $P < 0.001$

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547 **Table 4.** Effects of different soybean molasses adsorbed substrates on *in vitro* fermentation pH, NH₃-N
548 concentration, and VFAs concentration

Items	Substrates [†]					SEM [‡]	P
	CRP	WB	RH	DB	SH		
pH	6.34 ^b	5.89 ^d	6.75 ^a	6.01 ^c	6.00 ^c	0.03	***
NH ₃ -N (mg/dL)	5.09 ^d	35.18 ^a	15.91 ^b	12.95 ^c	12.68 ^c	0.35	***
Acetate (mmol/L)	32.07 ^c	37.10 ^b	32.98 ^{bc}	35.73 ^{bc}	45.29 ^a	1.59	***
Propionate (mmol/L)	19.44 ^b	25.41 ^a	19.83 ^b	24.81 ^a	27.08 ^a	1.45	**
Butyrate (mmol/L)	4.14 ^c	9.42 ^a	6.72 ^b	7.65 ^b	7.47 ^b	0.53	***
TVFA (mmol/L) [§]	56.65 ^c	75.99 ^{ab}	61.24 ^c	69.88 ^b	81.99 ^a	2.98	***

549 [†] CRP = corncob powder-soybean molasses adsorbent; WB = wheat bran-soybean molasses adsorbent;
550 RH = rice husk-soybean molasses adsorbent; DB = defat bran-soybean molasses adsorbent; SH =
551 soybean hulls-soybean molasses adsorbent.

552 [‡] SEM was standard error of means.

553 [§] TVFA = total VFA.

554 ^{a, b, c, d} Means within a row for different soybean molasses adsorbed fermentation substrates that do not
555 have a common superscript differ ($P < 0.05$). * $P < 0.05$; ** $P < 0.01$; *** $P < 0.001$

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565 **Table 5.** Effect of different soybean molasses adsorbed substrates on milking performance in different
566 lactating period in dairy cows

Items	Group [†]			SEM [‡]	P [§]
	CG	WB	SH		
DMI (kg/d)	14.82	15.02	14.93	0.321	NS
Milk Production (kg/d)					
Early lactation (0-100 d)	24.67	23.05	27.16	0.226	NS
Middle lactation (100-200 d)	17.85	17.61	15.33	0.153	NS
Milk Fat (%)					
Early lactation (0-100 d)	2.96 ^b	3.27 ^a	2.84 ^b	0.093	**
Middle lactation (100-200 d)	3.13	3.05	3.07	0.064	NS
Milk Protein (%)					
Early lactation (0-100 d)	2.51 ^b	2.85 ^a	2.71 ^a	0.054	**
Middle lactation (100-200 d)	2.93 ^b	3.10 ^a	3.09 ^a	0.068	**
Total Solids (%)					
Early lactation (0-100 d)	10.95 ^b	11.63 ^a	11.02 ^b	0.178	**
Middle lactation (100-200 d)	11.65	11.50	11.72	0.119	NS

567 [†] CG was the control group without supplementation of soybean molasses; WB was the treatments that
568 replaced 15% of corn meal by wheat bran-soybean molasses adsorbent; SH was the treatments that
569 replaced 10% of what bran and 5% corn meal by wheat bran -soybean molasses adsorbent.

570 [‡]SEM was standard error of means.

571 [§] NS means the significance among three experimental treatments was not significant ($P > 0.05$).

572 * $P < 0.05$; ** $P < 0.01$; *** $P < 0.001$

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580 **Table 6.** Effects of different soybean molasses-adsorbents on plasma metabolites in different lactating
581 period in dairy cows

Item †	Group ‡			SEM §	P ¶
	CG	WB	SH		
GPT (U/L)					
Early Lactation (0-100 d)	14.43 ^b	19.00 ^a	19.16 ^a	0.88	**
Middle Lactation (100-200 d)	14.64 ^b	19.36 ^a	19.00 ^a	1.65	**
AMY (U/L)					
Early Lactation (0-100 d)	72.85 ^b	143.25 ^a	112.00 ^{ab}	23.46	**
Middle Lactation (100-200 d)	94.64 ^b	125.40 ^a	109.15 ^{ab}	19.53	**
LDH (U/L)					
Early Lactation (0-100 d)	741.67	771.56	774.50	31.00	NS
Middle Lactation (100-200 d)	702.00 ^b	848.54 ^a	753.93 ^{ab}	42.61	**
TP (g/L)					
Early Lactation (0-100 d)	74.78	76.38	74.88	10.25	NS
Middle Lactation (100-200 d)	81.08 ^a	75.42 ^b	74.26 ^b	12.11	**

582 † GPT = glutamic-pyruvic transaminase; AMY = amylase; LDH = lactate dehydrogenase; TP = total
583 protein;

584 ‡ CG was the control group without supplementation of soybean molasses; WB was the treatments that
585 replaced 15% of corn meal by wheat bran-soybean molasses adsorbent; SH was the treatments that
586 replaced 10% of what bran and 5% corn meal by wheat bran-soybean molasses adsorbent.

587 § SEM was standard error of means.

588 ¶ NS means the significance among three experimental treatments was not significant ($P > 0.05$).

589 * $P < 0.05$; ** $P < 0.01$; *** $P < 0.001$