

1 **Engineered Enzymes that Retain and Regenerate their Cofactors Enable Continuous-Flow**
2 **Biocatalysis**

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14 fagomine, cofactor immobilization, cofactor recycling.

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18 Introduction

19

20 **Biocatalysis is used for many chemical syntheses due to its high catalytic rates, specificities and**
21 **operation under ambient conditions** ^{1, 2}. **Continuous-flow chemistry offers advantages to**
22 **biocatalysis, avoiding process issues caused by substrate/product inhibition, equilibrium controlled**
23 **limitations on yield and allosteric control** ³. **Modular continuous-flow biochemistry would also allow**
24 **the flexible assembly of different complex multistep reactions** ³⁻⁶. **Here we tackle some technical**
25 **challenges that currently prohibit the wide-spread use of continuous flow biocatalysis; cofactor**
26 **immobilization and site-specific immobilization. We provide the first example of enzymes**
27 **engineered to retain and recycle their cofactors, and the use of these enzymes in continuous**
28 **production of chiral pharmaceutical intermediates.**

29 Enzyme immobilization for continuous-flow applications has been studied for some time; indeed, a
30 number of industrial processes are currently based on such technologies ^{4, 6-10}. However, such
31 processes have generally been limited to cofactor-independent enzymes, such as esterases. Cofactors,
32 such as nicotinamide adenine dinucleotide (NAD⁺) and adenosine triphosphate (ATP), are used
33 stoichiometrically unless recycled, typically by a second enzyme: without recycling, cofactors become
34 prohibitively expensive for most industrial syntheses. As cofactors require diffusion for recycling, they
35 are ill-suited for use in continuous-flow reactors and the lack of a practical engineering solution for
36 the issue has stymied the use of cofactor-dependent enzymes in continuous-flow applications ⁴;
37 although, growing interest in immobilized biocatalysts for cell-free metabolic engineering has led to
38 the development of a variety of enzyme-cofactor-carrier combinations ⁵.

39 Herein, we propose a novel and generalizable chemo-genetic enzyme engineering approach that
40 enables the fabrication of modular, multistep, biocatalytic, continuous-flow reactors using cofactor-
41 dependent enzymes, thereby extending the utility of biocatalysis for continuous-flow production
42 systems and cell-free metabolic engineering ¹¹.

43 Results

44 Nanomachine design

45 Our design for a biocatalyst that can retain and recycle its cofactor (a 'nanomachine') was inspired by
46 enzymes that retain their substrates *via* covalent attachment during a reaction cascade involving
47 multiple active sites, e.g. phosphopantetheine-dependent synthases ¹²⁻¹⁴ and lipoic acid-dependent
48 dehydrogenases ¹⁵. In such enzymes, the substrate is delivered from one active site to the next by a

49 flexible ‘swinging arm’ that is covalently attached to the protein. We have adopted a similar strategy,
50 whereby a flexible swinging arm covalently attaches a cofactor to a synthetic, multidomain protein
51 and delivers that cofactor to the different active sites of the fusion protein, allowing its simultaneous
52 use and recycling, while preventing its diffusion (Figure 1).

53 The general design of our nanomachines is shown in Figure 1. Each nanomachine is comprised of three
54 modules: a catalytic module that drives the desired synthesis reaction, a cofactor recycling module
55 that regenerates the cofactor after use, and an immobilization module that allows site-specific,
56 covalent conjugation to an activated surface. The modular design is intended to allow a small number
57 of immobilization and cofactor recycling modules to be used with a wide variety of synthesis modules,
58 thereby enabling diverse synthetic reactions using a relatively small library of core nanomachine
59 components. It is envisaged that multiple nanomachines could be combined in series or in networks
60 to produce a ‘nanofactory’ for the synthesis of complex chiral molecules using multi-enzyme cascade
61 reactions.

62 In our design, the three modules of each nanomachine were encoded by a single gene for production
63 in *E. coli* as a single protein with a short spacer (2-20 amino acids, Online methods) separating each
64 module. A modified cofactor was designed that could be conjugated to the spacer between the
65 catalytic and cofactor recycling modules. We used a maleimide-functionalized polyethylene glycol
66 (PEG) for the flexible linker to allow movement of the modified cofactor between active sites. *In silico*
67 modelling suggested that a chain length of twenty-four ethylene glycol units was long enough to allow
68 ingress into both active sites. The amino acid spacer that separated the catalytic and cofactor recycling
69 modules contained a single solvent exposed cysteine residue, which provided an accessible thiol group
70 with which to tether the maleimide-functionalized PEGylated cofactor (Figure 1).

71

72 **Assembling the nanomachines**

73 For the prototype nanofactory we selected D-fagomine synthesis – coupling three nanomachines in
74 series to convert glycerol (**1**) and 3-aminopropanal (**3**) into a chiral drug precursor (Figure 2). Total
75 synthesis of this anti-diabetic piperidine iminosugar using non-biological catalysts is challenging, due
76 to the complexity conferred by its two stereocenters, and eight possible diastereomers, with even
77 recent advances only resulting in yields up to 65% of each diastereomer¹⁶. In our nanofactory (a
78 cascade of nanomachines), glycerol is converted to dihydroxyacetone phosphate (DHAP) (**4**) by
79 regiospecific phosphorylation and oxidation, *via* ATP and NAD⁺-dependent steps, respectively. A
80 subsequent aldolase-catalyzed stereoselective aldol addition with 3-aminopropanal yields (3*S*,4*R*)-

81 amino-3,4-dihydroxy-2-oxyhexyl phosphate (3*S*,4*R*-ADHOP), which can be dephosphorylated with
82 phosphorylase and cyclized to form D-fagomine¹⁷ (6). For the purposes of purification, we elected to
83 use the carboxybenzyl (Cbz)-protected derivative of 3-aminopropanal, yielding *N*-Cbz-3*S*,4*R*-ADHOP
84 (5).

85 Prior comparison of enzymes that could be used for the first two steps of the model synthesis¹⁸ had
86 suggested that the most suitable enzymes for glycerol phosphorylation were a *Thermococcus*
87 *kodakarensis* glycerol kinase (GlpK_{TK}) and a *Mycobacterium smegmatis* acetate kinase (AceK_{MS}). For
88 the NAD⁺-dependent production of DHAP from glycerol-3-phosphate (G3P), *E. coli* glycerol-3-
89 phosphate dehydrogenase (G3PD_{EC}) and the water-forming NADH oxidase from *Clostridium*
90 *aminovalepticum* (NOX_{Ca}) were selected. The third reaction step is a cofactor-independent aldolase-
91 catalyzed aldol addition. A monomeric fructose aldolase (FruA) homolog from *Staphylococcus*
92 *carneus* was selected from a panel of five potential aldolases. Each of the enzymes incorporated into
93 the nanomachine fusion proteins were selected for their compatibility in batch reactions¹⁸, high
94 catalytic rates, relatively simple quaternary structures and thermostability (Supplementary Table 2).

95 For the conjugation module, we used a serine hydrolase enzyme coupled with a suicide inhibitor
96 (trifluoroketone, TFK) that forms a site-specific and stable covalent bond between the inhibitor and
97 the catalytic serine residue¹⁹. Esterase E2 from *Alicyclobacillus acidocaldarius* (E2_{Aa})²⁰ was selected
98 for the serine hydrolase component as a highly stable, soluble, monomeric protein (Supplementary
99 Table 2).

100 The genes encoding GlpK_{TK} and AceK_{MS} were fused, such that GlpK_{TK} formed the N-terminus of the
101 resultant protein and AceK_{MS} formed the C-terminus (Fig. 2). The two modules were separated by a
102 nineteen amino acid unstructured amino acid linker, containing a single, solvent-accessible cysteine
103 residue that was used subsequently as the attachment point for the maleimide functionalized PEG₂₄-
104 ATP ([GSS]₃C[GSS]₃). A similar gene fusion was constructed used G3PD_{EC} and NOX_{Ca}, producing a
105 protein in which G3PD_{EC} formed the N-terminus and NOX_{Ca} formed the C-terminus. The fused proteins
106 retained or in some cases improved their original catalytic functions (Table 1), albeit some loss of
107 activity (both K_M and k_{cat}) was incurred for AceK_{MS} and G3PD_{EC}. The thermal stability of each of the
108 fused enzymes appeared to be independent of one another i.e. protein unfolding of the component
109 modules of each fusion are independent events (Supplementary Table 2).

110 The gene encoding the conjugation module (E2_{Aa}) was fused with both the *glpK_{TK}-aceK_{MS}* and *g3pD_{EC}-*
111 *nox_{Ca}* such that it formed the C-terminus of the encoded proteins (i.e., GlpK_{TK}-AceK_{MS}-E2_{Aa} and G3PD_{EC}-
112 NOX_{Ca}-E2_{Aa}). Addition of the conjugation module had little effect on the kinetic performance or
113 thermal stabilities of the other modules of each nanomachine (Table 1 & Supplementary Table 1). The

114 conjugation module was highly efficient (86-98% immobilization efficiency), and the immobilized
115 enzymes retained their activity. This immobilization technique has the potential for broad applicability
116 to other biocatalytic systems.

117 The cofactors were modified (Online methods) by functionalization of the C6-adenine-amine of ADP
118 (**7**) or NAD⁺ (**12**) to which a modified PEG₂₄ was added (Fig. 1; Supplementary Scheme 1). The PEG₂₄
119 linker included an *N*-hydroxysuccinimide ester that allowed reaction with the modified cofactor and a
120 maleimide group for conjugation with the fusion proteins. Conjugation of MAL-PEG₂₄-2AE-ADP (**11**)
121 and MAL-PEG₂₄-2AE-NAD⁺ (**13**) to the nanomachines yielded enzymes that were active in batch
122 reactions without the addition of exogenous cofactor, with catalytic constants equivalent or superior
123 to individual enzyme components (Table 1; Supplementary Figure 3). Mass spectrometry of cofactor-
124 conjugated proteolyzed nanomachines indicated that the cysteine in the linker between the catalytic
125 and cofactor recycling modules reacted preferentially with the PEG₂₄-maleimide modified cofactors
126 (Supplementary Figure 4). Between 80-100% of the target cysteine residue was conjugated with the
127 modified cofactor for both nanomachines.

128

129 **Function of Nanofactory**

130 The nanomachines were immobilized on TFK-activated agarose beads at densities of 1.6, 1.0 and 1.0
131 milligrams protein per gram wet beads for the phosphorylation, oxidation and aldolase nanomachines,
132 respectively, and packed into glass columns to produce three nanomachine packed bed reactor
133 columns: a phosphorylation column (23.1 mL packed volume), an oxidation column (25.7 mL packed
134 volume) and an aldol addition column (17.7 mL packed volume) (Figure 2).

135 Individual performance data for each nanomachine reactor (Figure 3) revealed that the maximum
136 space time yields obtained ranged from ~11 mg L⁻¹ h⁻¹ mg⁻¹ (mg product per mg protein per liter per
137 hour) for the oxidation reactor to ~70 mg L⁻¹ h⁻¹ mg⁻¹ for the phosphorylation reactor, with the aldol
138 addition reactor yielding ~30 mg L⁻¹ h⁻¹ mg⁻¹. This is consistent with the expected yields based on k_{cat}/K_M
139 values of the loaded enzymes (Table 1), e.g., for the phosphorylation reactor, 36.9 mg protein per
140 column (2.7 nmol tethered biocatalysts) yielded 2.6 g product per litre (6.6 mM) per hour, equivalent
141 to the expected 1,399 nmol per nmol of enzyme per second.

142 As reported elsewhere, when the glycerol-3-phosphate oxidation reaction and aldolase reaction were
143 run in batch, yields were limited by product inhibition and substrate: product equilibrium, with
144 substrate conversion of 88% and 63% respectively^{18, 21, 22}. In our reactors, the phosphorylation and
145 oxidation reactions were run to completion (i.e., complete 100% substrate conversion). It is likely that

146 running the system as a continuous flow reaction prevented the build-up of reaction products and so
147 mitigated both product inhibition and equilibrium control, resulting in the high yields observed in our
148 reactors.

149 The turnover numbers for the cofactors exceeded 10,000 (~11,000 for the NAD⁺-dependant oxidation
150 reactor and ~17,000 for the ATP-dependant phosphorylation reactor; Figure 3a). In each case the
151 reactions stopped because of the inactivation of one of the modules (AceK_{M_s} for the phosphotransfer
152 reactor; NOX_{Ca} for the oxidation reactor) rather than the loss of cofactor. It is reasonable to assume
153 that the turnover numbers would be higher if the enzymes were modified for greater stability, a
154 relatively facile exercise with modern enzyme engineering approaches^{23, 24}.

155 The three reactors were then combined in series (Figure 2b), with glycerol fed to the first reactor (the
156 phosphorylation reactor) and a feed of Cbz-protected aldehyde entering the system between the
157 oxidation and aldol addition reactors, to yield a three component 'nanofactory' for the production of
158 Cbz-protected chiral sugar phosphates from glycerol. When run at 0.3 mL per minute, over 80% of
159 glycerol was converted to enantiomerically pure *N*-Cbz-3*S*,4*R*-ADHOP in a single passage through the
160 reactor (the product was confirmed by HPLC, LCMS and ¹H NMR analysis; Supplementary Figure 6).
161 The percent conversion dropped to 40% at higher flow rates (1.0 mL.min⁻¹), albeit this could be
162 improved through reactor engineering (longer columns, greater biocatalyst loading, multiple passages
163 through the reactor, *etc.*).

164 **Conclusions**

165 We have developed and successfully implemented a general chemo-genetic protein engineering
166 strategy that enables cofactor-dependent, continuous-flow biocatalysis *via* the use of nanomachines:
167 single molecule multi-enzyme biocatalysts that retain and recycle their cofactors. The engineered
168 biocatalysts were used to construct a three step continuous-flow reactor system (a 'nanofactory') that
169 performed well, with superior yields of D-fagomine precursor compared to chemical syntheses¹⁶, as
170 well as high space-time yields and total turnover numbers for the catalysts and cofactors. Additionally,
171 use of the biocatalysts in a continuous-flow system appears to have mitigated production inhibition
172 and equilibrium control of yield, allowing very high substrate conversion.

173 We have used sugar analog synthesis as a model for our prototype 'nanofactory'; however, we believe
174 that this approach is generalizable because of the modular design principles used in the design of both
175 the 'nanomachines' and the 'nanofactories'. For the nanomachines, we envision a small library of
176 conjugation and cofactor recycling modules that could be used in conjunction with a larger library of
177 catalysis modules to provide access to a wide range of reactions. For example, whilst we have chosen

178 to demonstrate stereoselective aldol addition with the fructose-1,6-biphosphate aldolase FruA, use of
179 the three other classes of DHAP-dependant aldolases (fuculose-1-phosphate FucA, rhamnulose-1-
180 phosphate aldolase RhuA, tagatose-1,6-biphosphate aldolase TagA) ²² for the aldol addition reactor
181 could be employed to generate all four ADHOP diastereomers with simple flow-path changes. The
182 molecular modularity of the nanomachines is mirrored in the flow reactor design, providing a flexible
183 platform for building complex, multistep biochemical pathways with both serial and parallel reactor
184 compartments that could be extended into the development of artificial metabolic networks.

185

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190

191 **Author Contributions**

192 CH, CS, CW, NT, JS, GS, GC conceived and designed the study. CH, JS, CW, NF, QI, AN, AF, TN, CN-J
193 performed experiments. CH, CW, JS, AF, AN, TN, QI, CN-J analyzed data and AW performed
194 computational modelling analysis. CH, CW, AN, JS, NF, TN and CS wrote the paper.

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196 **Competing Interests Statement**

197 The authors have submitted a PCT Patent Application (WO 2017_011870_A1) based on the research
198 results reported in this paper.

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200 **References:**

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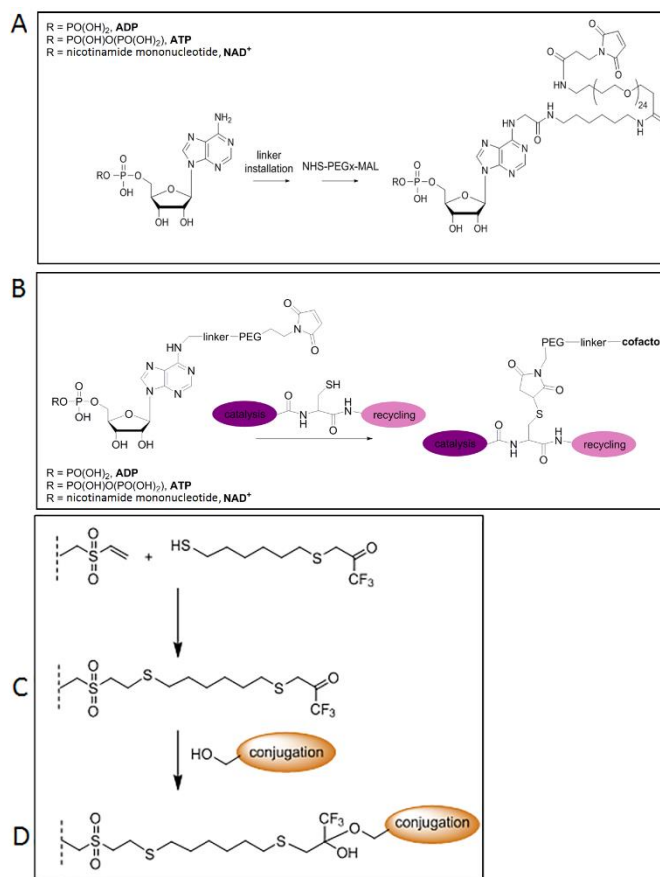
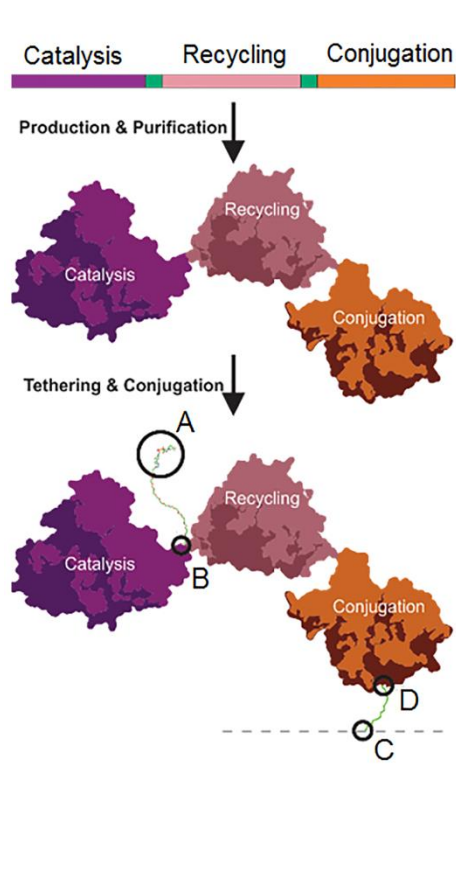
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283 **Fig. 1. Nanomachine design.** Each nanomachine comprises a genetically encoded multi-enzyme fusion
284 protein capable of retaining and recycling a tethered cofactor. The nanomachine contains three
285 protein domains: a cofactor-dependant catalytic enzyme domain (purple), a cofactor-recycling domain
286 (pink) with short amino acid spacer regions between these domains (see Online Methods for details)
287 A cofactor that has been modified by amine activation to allow for linker installation (**A**) is tethered to
288 the protein through maleimide: thiol conjugation *via* a solvent exposed cysteine located in the spacer
289 region between the catalysis and recycling domains (**B**). The esterase conjugation domain (orange)
290 allows immobilization of the nanomachine to a surface by the formation of a covalent bond between
291 a surface attached trifluoroketone (**C**) and the active site serine of the esterase (**D**).

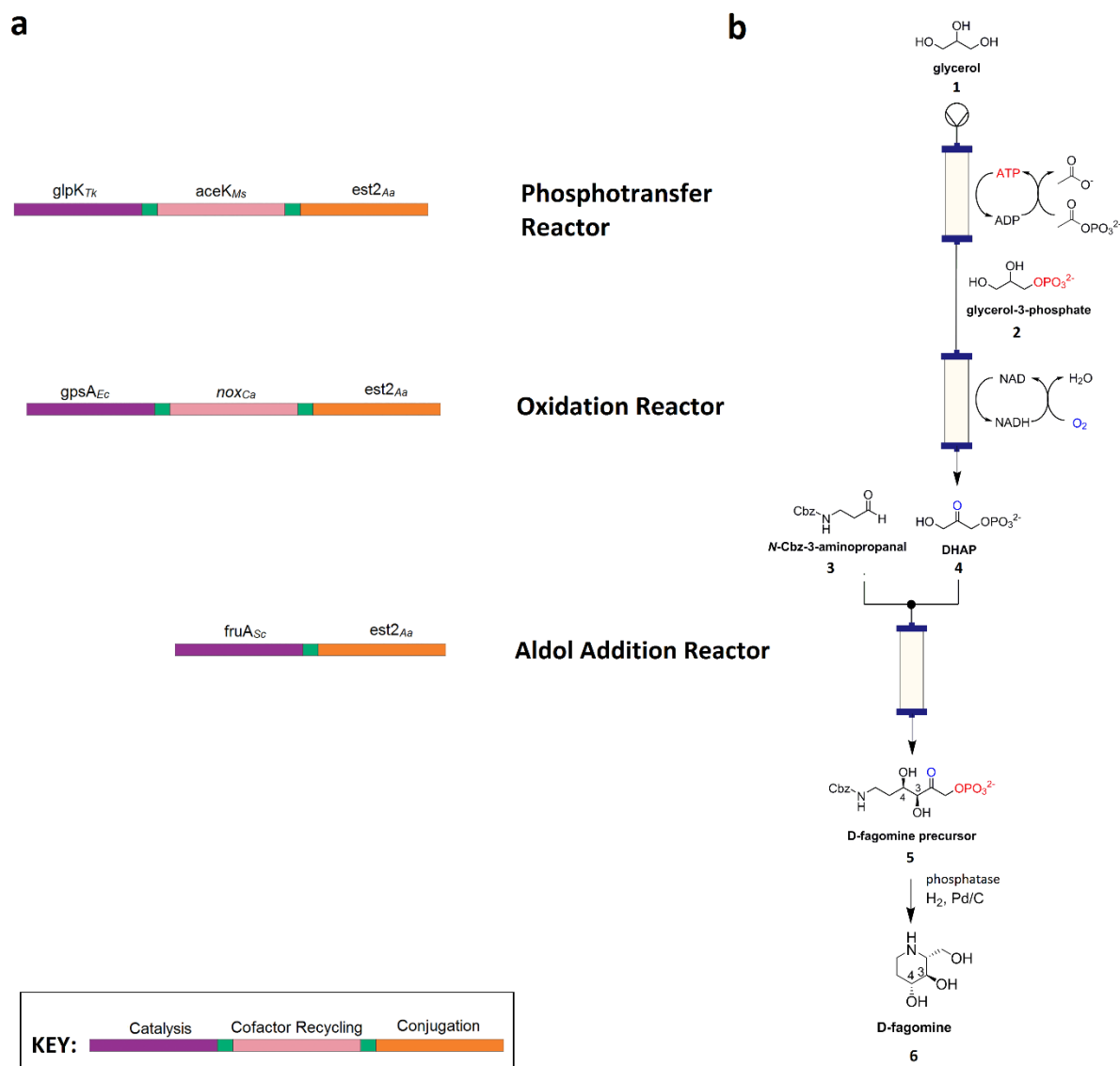
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298 **Figure 2. Nanofactory design for the conversion of glycerol to a chiral D-fagomine precursor. a,**
 299 **Composition of the three nanomachines each comprising a cofactor-dependant catalytic enzyme**
 300 **domain (purple), a cofactor-recycling domain (pink) and the conjugation domain (orange), with amino**
 301 **acid spacer regions between these domains (green). b, Corresponding three part nanofactory and**
 302 **associated biotransformations (phosphotransfer, oxidation and aldol addition) for D-fagomine**
 303 **synthesis. Enzyme name abbreviations are as defined in the text.**

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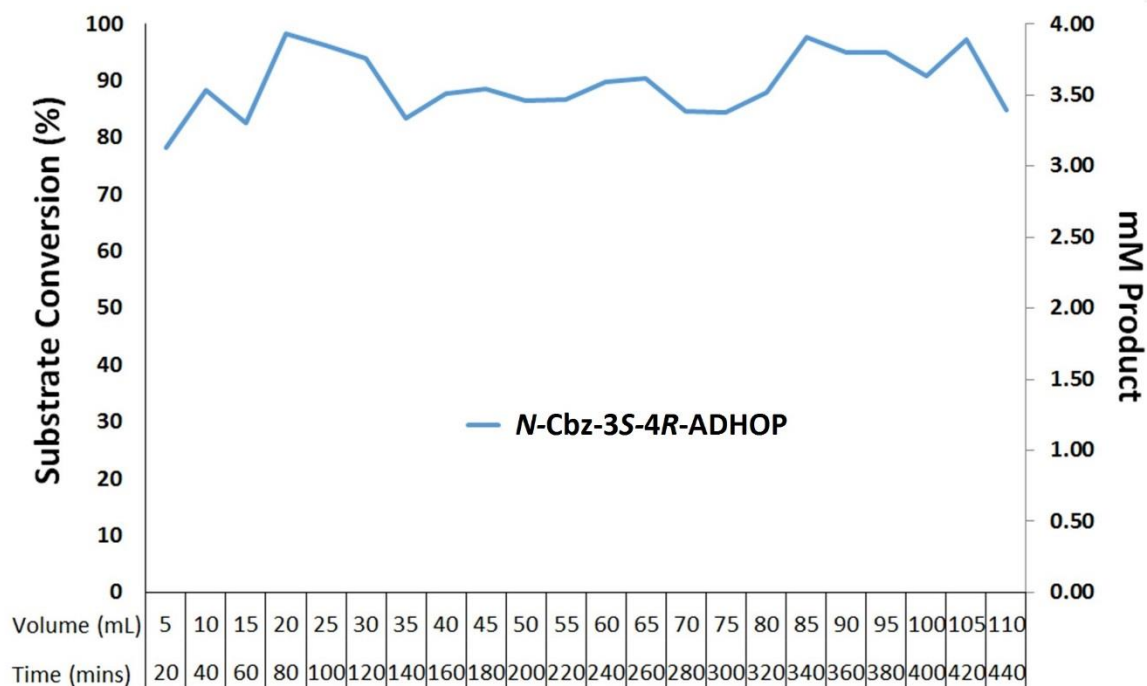
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a

Nanomachine	Flow rate (mL min ⁻¹)	R _t (min)	Product Yield (mmol)	Total Turnover Number (cofactor)	Space Time Yield (g L ⁻¹ hr ⁻¹ g ⁻¹)
Phosphotransfer Reactor GlpK _{Tx} -ATP _{1eth} -AceK _{Mz} -Est2 _{Δa}	0.25	84.8	1.17	16848	69.95
Oxidation Reactor G3PD _{Ec} -NAD _{1eth} -NOX _{Cs} -Est2 _{Δa}	0.25	113.2	0.95	10839	10.75
Aldol Addition Reactor FruA _{Sz} -Est2 _{Δa}	0.1	177	4.67	NA	28.58

b



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308

309 **Figure 3. Functional analysis of the three-step nanofactory for the synthesis of D-fagomine from**
 310 **glycerol. a,** Product yield, cofactor total turnover numbers and space-time yield metrics for each
 311 nanomachine reactor. **b,** The nanofactory maintained continuous product yields of between 85-90%
 312 conversion of glycerol to *N*-Cbz-3S,4R-amino-3,4-dihydroxy-2-oxyhexyl phosphate (*N*-Cbz-3S,4R-
 313 ADHOP) for more than 7 h.

314 **Table 1. Steady-state kinetic data for the enzymes comprising each nanomachine.**

	K_M (μM)	K_M (μM)	k_{cat} (s^{-1})	k_{cat}/K_M ($\text{s}^{-1}\cdot\text{M}^{-1}$)
	Cofactor	Substrate		
Glycerol phosphorylation				
GlpK _{TK}	111 ± 12	15 ± 2	940 ± 8	6.1 × 10 ⁷
GlpK _{TK} -AceK _{M5}	123 ± 21	15 ± 4	1,125 ± 115	7.7 × 10 ⁷
GlpK _{TK} -AceK _{M5} -Est2 _{Aa}	115 ± 19	16 ± 4	1,399 ± 54	8.6 × 10 ⁷
GlpK _{TK} -ATP _{teth} -AceK _{M5} -Est2 _{Aa}	ND	16 ± 2	1,408 ± 95	8.8 × 10 ⁷
Acetate dephosphorylation (ADP phosphorylation)				
AceK _{M5}	113 ± 9	390 ± 8	1,103 ± 126	2.8 × 10 ⁶
GlpK _{TK} -AceK _{M5}	424 ± 35	1,400 ± 126	759 ± 53	5.4 × 10 ⁵
GlpK _{TK} -AceK _{M5} -Est2 _{Aa}	398 ± 29	1,197 ± 114	1,084 ± 27	9.1 × 10 ⁵
GlpK _{TK} -ATP _{teth} -AceK _{M5} -Est2 _{Aa}	ND	ND	ND	ND
Glycerol-3-phosphate oxidation				
G3PD _{Ec}	158 ± 24	59 ± 4	85 ± 11	1.4 × 10 ⁶
G3PD _{Ec} -NOX _{Ca}	176 ± 12	369 ± 17	7 ± 0.7	1.8 × 10 ⁴
G3PD _{Ec} -NOX _{Ca} -Est2 _{Aa}	164 ± 10	659 ± 47	7 ± 0.6	1.1 × 10 ⁴
G3PD _{Ec} -NAD _{teth} -NOX _{Ca} -Est2 _{Aa}	ND	659 ± 47	9 ± 0.6	1.4 × 10 ⁴
Oxygen reduction (NADH oxidation)				
NOX _{Ca}	258 ± 21	ND	1,252 ± 182	4.9 × 10 ⁶
G3PD _{Ec} -NOX _{Ca}	276 ± 9	ND	1,714 ± 252	6.2 × 10 ⁶
G3PD _{Ec} -NOX _{Ca} -Est2 _{Aa}	266 ± 15	ND	1,224 ± 114	4.6 × 10 ⁶
G3PD _{Ec} -NAD _{teth} -NOX _{Ca} -Est2 _{Aa}	ND	ND	ND	ND
Aldol addition			DHAP	
FruA _{Sc}	NA	500 ± 80	16 ± 2	3.2 × 10 ⁴
FruA _{Sc} -Est2 _{Aa}	NA	70 ± 11	9 ± 1	1.3 × 10 ⁵
Esterase¹				
Est2 _{Aa}	NA	180 ± 40	153 ± 12	8.3 × 10 ⁵
GlpK _{TK} -AceK _{M5} -Est2 _{Aa}	NA	165 ± 18	149 ± 16	8.8 × 10 ⁵
G3PD _{Ec} -NOX _{Ca} -Est2 _{Aa}	NA	152 ± 28	159 ± 11	9.0 × 10 ⁵
FruA _{Sc} -Est2 _{Aa}	NA	100 ± 10	165 ± 18	1.7 × 10 ⁶

315 ¹ (*p*-nitrophenyl acetate as substrate). ND- not determined. NA- not applicable.

316

317 **ON-LINE METHODS**

318

319 **General**

320 Unless otherwise stated in the text, all chemicals were purchased from Sigma-Aldrich (Merck,
321 Australia). For the flow reactors, regulated flow rates and mixing was provided by a modified Biologic
322 DuoFlow system with a Biologic Fraction Collector (Biorad laboratories Inc., USA) for collection of
323 samples. Biologic DuoFlow software v 5.10 Build 2 (Biorad Laboratories Inc., USA) was used to program
324 and control the system, as per manufacturer's instructions. All restriction enzymes and T4 DNA ligase
325 enzymes used for DNA manipulation were purchased from New England Bioabas (NEB, USA). All PEG
326 compounds were purchased from Quanta BioDesign Ltd (Plain City, OH, USA) and used as received. All
327 other reagents and solvents were obtained from Sigma-Aldrich (Merck), Acros Organics or TCI
328 Chemicals and used as-purchased. Nuclear Magnetic resonance (NMR) spectra were recorded with a
329 Bruker Avance 400 MHz spectrometer in the deuterated solvents as specified. Chemical shifts (δ) were
330 calibrated against residual solvent peaks and are quoted in ppm relative to TMS.

331 Unless otherwise specified in the text, analytical high-performance liquid chromatography (aHPLC)
332 was performed with a Waters Alliance e2695 Separations Module equipped with Waters 2998 PDA
333 and Acquity QDa detectors, using a Waters XBridge BEH C18 column, 130 Å, 3.5 μm , 2.1 x 50 mm. The
334 following buffer system and gradients were applied: Milli-Q water (Merk Millipore) with 0.1% formic
335 acid (Buffer A) and CH_3CN with 0.1% formic acid (Buffer B), with a gradient of 0-90% Buffer B unless
336 otherwise specified.

337 Semi-preparative reversed-phase high performance liquid chromatography (RP-pHPLC) was
338 undertaken using a Shimadzu SPD-10A UV-Vis detector with UV detection at λ 260 nm. The system
339 was equipped with a Shimadzu 322 pump and Gilson 255 Liquid Handler and set at a flow rate of 10
340 mL min^{-1} . Peak separation was achieved using a Vydac 218TP1022 C18, 10 μm , 22 x 250 mm column.
341 Solvent gradients used Milli-Q water with 0.1% TFA (Buffer A) and acetonitrile with 0.1% TFA (Buffer
342 B), with a gradient of 0-70% Buffer B unless otherwise specified.

343

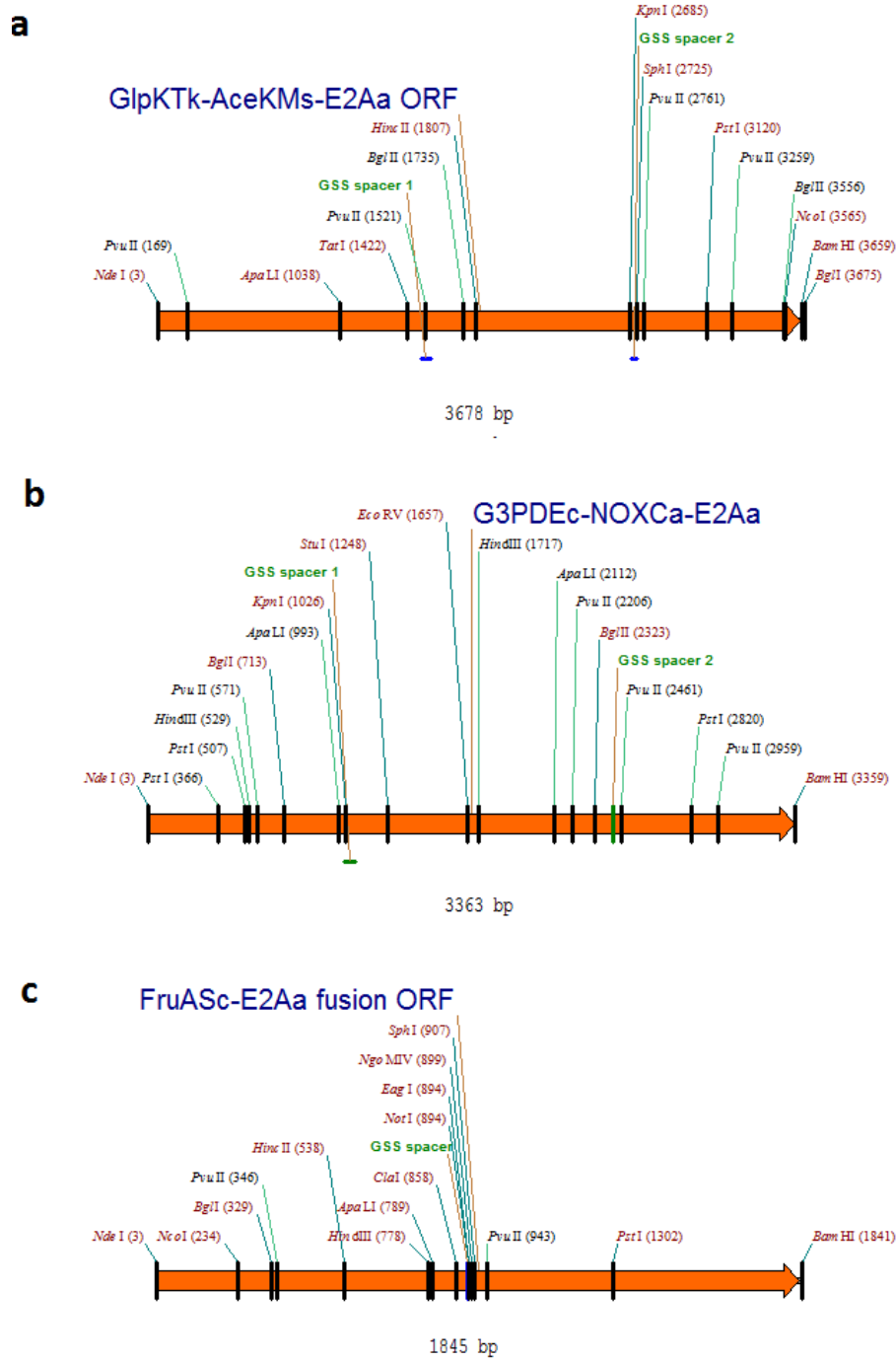
344 **DNA manipulation**

345

346 The pAF1 vector that encodes the DHAP-dependent fructose-1,6-biphosphate aldolase from
347 *Staphylococcus carnosus* was a gift from Dr A. Frazer (University of Manchester, Manchester, UK). For
348 all other constructs, the gene of interest was sourced as described previously²⁵, codon-optimized for
349 expression in *E. coli* and synthesized by GeneArt (ThermoFisher Scientific, Germany), then cloned into

350 pETCC2²⁶ (a modified version of pET14b, Novagen) using *Nde* I and *Bam* HI or *Eco* RI sites, to create
351 an in-frame *N*-terminal hexa-histidine tag. Genes encoding fusions between the catalytic and cofactor-
352 recycling domains (GlpK_{TK}-AceK_{MS} and G3PD_{EC}-NOX_{Ca}) were synthesized. Two versions of the synthetic
353 genes were made. In the first version, a single open reading frame containing both domains, separated
354 by a linker and terminating in a STOP codon were synthesized, and included a 5' *Nde* I site and 3' *Bam*
355 HI site for cloning. The second version differed in that the stop codon was omitted and a 3' *Sph* I site
356 was included to allow construction of the fusions that included the conjugation domain. The versions
357 with a STOP codon were cloned into pETCC2 for expression and purification of GlpK_{TK}-AceK_{MS} and
358 G3PD_{EC}-NOX_{Ca}, whilst the *Nde* I-*Sph* I versions were subcloned into a prepared pETCC2 backbone
359 containing the esterase *e2*_{Aa} gene to create a genetic fusion via the *Sph* I site, with a short Gly-Ser
360 repeat spacer. This yielded genes encoding the GlpK_{TK}-AceK_{MS}-E2_{Aa} and G3PD_{EC}-NOX_{Ca}-Est2_{Aa}
361 nanomachines. A similar strategy was used to fuse *fru*_{Sc} with *e2*_{Aa} via the *Sph* I site yielding a construct
362 encoding Fru_{Sc}-Est2_{Aa} (Supplementary Figure 1). The final insertion fragments used for each of the
363 nanomachines are depicted in Supplementary Figure 1. All constructs were confirmed by DNA
364 sequencing (Macrogen, S. Korea).

365



366

367 **Supplementary Figure 1. DNA insertion regions for each of the nanomachine expression constructs**
 368 encoding GlpK_{TK}-AceK_{MS}-E2Aa (a), G3PDE_{EC}-NOX_{Ca}-Est2Aa (b) and FruA_{Sc}-Est2Aa (c), combining each
 369 multienzyme fusion as a single ORF for insertion into pETCC2 via the *Nde* 1-*Bam* H1 sites to create an
 370 in-frame 5'-hexahistidine tag.
 371

371

372

373 **Engineered Fusion Protein Sequences**

374 The hexaHIS-tagged individual and fusion protein sequences used in this study are listed below, with
375 linker regions between the protein domains highlighted in bold and underlined, and the cysteine
376 required for tethering modified cofactor highlighted in red bold font:

377

378 **G3P_{D_{Ec}}**

379 MNQRNASMTVIGAGSYGTALAITLARNGHEVVLWGHDP EHIATLERDRCNA AFLPDVFPD TLHLESD
380 LATALAASRNILVVVPSHVFG E VLRQIKPLMRPDARLVWATKGLEAETGRLLQDVAREALGDQIPLAV
381 ISGPTFAKEL AAGLP TAI SLASTDQTFADDLQQLLHCGKSF RVYSNPDFIGVQLGGAVKNVIAIGAGM
382 SDGIGFGANARTALITRGLAEMSRLGAALGADPATFMGMAGLGD LVL TCTDNQSRNRRFGMMLGQGMD
383 VQSAQEKIGQVVEGYRNTKEVRELAHRFGVEMPIT E E IYQVLYCGKNAREAA L TLLGRARKDERS SH*

384 **Nox_{Ca}**

385 MGSSHHHHHHSSGLVPRGSHMKIVVIGCTHAGTAAVKTILKENPEAEITIFERN D NISFLSCGIALYV
386 GG VVKDPAGLFYSNPEELSKMGANVKIKHNVKSIDTKSKKVIAEDMNTGEEIEVSYDKLVNTTGSWPI
387 IPPIPGIESKNILLCKNYDQANVIRQTKDAKKIVIVGGGYIGIELVEAFQKSGKQVTLIDGLDRILN
388 KYLDKEFTDILEDLKKNGINLALDQCVKSFKANENGEVTSVETTKGEYEADMVILCVGFRPNNELLK
389 GKVDMLPNDAIIVDEYMRTSDPDI FAAGDSCAVHYNPNGNYAYIPLATNAVRMGMLIGKNI STPKVKY
390 RGTQSTSGLNLF GYNIGSTGVTVSGAPQIGLNVR SVIVKDNYP EFMP TNEE IIMQLVYEVGTNRIVG
391 GQVMSKYDITQSANTLSLAIQNKMTIEDLAYVDFFFQPHFDRPWNYLNI LGLAALEQ E GL*

392 **GlpK_{Tk}**

393 MGSSHHHHHHSSGLVPRGSHMEKFVLSLDEGTT SARAIIFDRESNIHGIGQYEFQHYPRPGWVEHNP
394 EEIWD AQLRAIKDAIQSARIEPNQIAAIGVTNQRETTLVWDKDGKPLYNAIVWQCRRTAEMVEEIKRE
395 YGTMIKEKTGLVDPDAYFSASKLWLLDNVPLREKA EKGEVMFGTVDTFLIYRLTGEHVTDYSNASRT
396 MLFN IKKL DWDELLELFDIPE SVLPEVRESSEVYGYTKKELLGAEIPVSGDAGDQQAALFGQA AFEA
397 GMVKATYGTGSFILVNTDKMVLYSNLLTTIAWGLNGRVS YALEGSI FVTGAAVQWLRDGIKIKHAS
398 ETEELATKLESNEG VYFVPAFVGLGAPYWDQFARGIIIGITRGTGREHLARATLEAIAYLTRDVVDEM
399 EKL VQIKELRVDGGATANDFLMQFQADILNRKVIRPVVKE T TALGAAYLAGLAVDYWADTREIAELWK
400 AERIFEPKMDEKTRERLYKGWKEAVKRAMGWAKVVDSAKSN*

401 **AceK_{M_s}**

402 MGSSHHHHHHSSGLVPRGSHMTVLVNVSGSSSLKYAVVRPASGEFLADGIEEIGSGAVDPDHDAALRA
403 AFDELA AAGLHLEDL DLKAVGHRMVHGKTFYKPSVVDDELIAKARELSPLAPLHNPPAIK GIEVARK
404 LLPDLPHIAVFDTAFFHDL P APASTYAIDRELAETWHIKRYGFHGTSHEYVSQQAIFLDRPLESLNQ
405 IVLHLGN GASASAVAGGKAVDTS MGLTPMEGLVMGTRSGDIDPGVIMYLWRTAGMSVDDIESMLNRRS
406 GVLGLGGASDFRKLRELIESGDEHAKLAYDVYI HRLRKYIGAYMAVLGR TDVISFTAGVGENVPPVRR
407 DALAGLGG LGIEID DALNSAKSDEPRLISTPDSRVTVLVVPTNEELAIARACVGVV*

408 **GlpK_{Tk}-AceK_{M5}**

409 MGSSHHHHHHSSGLVPRGSHMEKFVLSLDEGTT SARAI I FDRESNIHGIGQYEFPPQHYPRPGWVEHNP
410 EEIWD AQLRAIKDAIQSARIEPNQIAAIGVTNQRETTLVWDKDGKPLYNAIVWQCRRTAEMVEEIKRE
411 YGTMIKEKTGLVDPDAYFSASKLKWLLDNVPGLEKAEKGEVMFGTVDTFLIYRLTGEHVTDYSNASRT
412 MLFNIKKLDWDELLELFDIPESVLPEVRESSEVYGYTKKELLGAEIPVSGDAGDQQAALFGQAAFEA
413 GMVKATYGTGSFILVNTDKMVLVSDNLLTTIAWGLNGRVSYALEGSI FVTGAAVQWLRDGIKIIKHAS
414 ETEELATKLESNEGVYFVPAFVGLGAPYWDQFARGIIIGITRGTGREHLARATLEAIAYLTRD VVDEM
415 EKL VQIKELRVDGGATANDFLMQFQADILNRKVIRPVVKETTALGAA YLAGLAVDYWADTREIAELWK
416 AERIFEPKMDEKTRERLYKGWKEAVKRAMGWAKVVDSAKSNGSSGSSGSSCGSSGSSGSSMTVLVVNS
417 GSSSLKYAVVRPASGEFLADGIIIEIGSGAVPDHDAALRAAFDELAAGLHLEDL DLKAVGHRMVHGG
418 KTFYKPSVVDELI AKARELSPLAPLHNPPAIK GIEVARKLLPDLPHIAVFDTAFFHDL P APASTYAI
419 DRELAETWHIKRYGFHGT SHEYVSQQAAIFLDRPLESLNQIVLHLNGASASAVAGGKAVD TSMGLTP
420 MEG LVMGTRSGDIDPGVIMYLWRTAGMSVDDIESMLNRRSGVLGLGGASDFRKLRELIESGDEHAKLA
421 YDVYIHR LRKYIGAYMAVLGR TDVISFTAGVGENVPPVRRDALAGLGG LGIEIDDALNSAKSDEPRLI
422 STPDSRVTVLVVP TNEELAIARACVGVV*

423 **G3PD_{Ec}-NOX_{Ca}**

424 MGSSHHHHHHSSGLVPRGSHMNQRNASMTVIGAGSYGTALAITLARNGHEVV LWGHDPEHIATLERDR
425 CNA AFLPDVFPFDTLHLES DLATALAASRNILVVVPSHVFG EVLRQIKPLMRPDARLVWATKGLEAET
426 GRLLQDVAREALGDQIPLAVISGPTFAKELAAGLPTAISLASTDQTFADDLQQLLHCGKSF RVYSNPD
427 FIGVQLGGAVKNVIAIGAGMSDGIGFGANARTALITRGLAEMSRLGAALGADPATFMGMAGLGD LVLT
428 CTDNQSRNRRFGMMLGQGMDVQSAQEKIGQVVEGYRNTKEVRELAHRFGVEMPITEE IYQVLYCGKNA
429 REAALTLLGRARKDERSSHGSSGSSGSSGSSGSSGSSMKIVVIGCTHAGTA AVKTI LKENPEAEITIF
430 ERNDNISFLSCGIALYVGGVVKDPAGL FYSNPEELSKMGANV KIKHNVKSIDTKSKKVIAEDMNTGEE
431 IEVSYDKLVNTTGSWPIIPPIPGIESKNILLCKNYDQANV IIRQTKDAKKIVIVGGGYIGIELVEAFQ
432 KSGKQVTLIDGLDRILNKYLDKEFTDILED DLKKNGINLALDQCVKSFKANENGEVTSVETTKGEYEA
433 DMVILCVGFRPNNEL LKGVDMLPNDAIIVDEYMRTSDPDI FAAGDSCAVHYNPNNGNYAYI PLATNAV
434 RMGMLIGKNISTPKVKYRGTQSTSGLNLF GYNIGSTGVTVSGAPQIGLNVR SVIVKDN YRPEFMPTNE
435 EIIMQLVYEVGTNRIVGGQVMSKYDITQSANTLSLAIQNKMTIEDLAYVDFFFQPHFDRPWN YLNILG
436 LAALEQEGL*

437 **GlpK_{Tk}-AceK_{M5}-E2_{Aa}**

438 MGSSHHHHHHSSGLVPRGSHMEKFVLSLDEGTT SARAI I FDRESNIHGIGQYEFPPQHYPRPGWVEHNP
439 EEIWD AQLRAIKDAIQSARIEPNQIAAIGVTNQRETTLVWDKDGKPLYNAIVWQCRRTAEMVEEIKRE
440 YGTMIKEKTGLVDPDAYFSASKLKWLLDNVPGLEKAEKGEVMFGTVDTFLIYRLTGEHVTDYSNASRT
441 MLFNIKKLDWDELLELFDIPESVLPEVRESSEVYGYTKKELLGAEIPVSGDAGDQQAALFGQAAFEA
442 GMVKATYGTGSFILVNTDKMVLVSDNLLTTIAWGLNGRVSYALEGSI FVTGAAVQWLRDGIKIIKHAS

443 ETEELATKLESNEGVIYFVPAFVGLGAPYWDQFARGIIIGITRGTGREHLARATLEAIAYLTRDVVDEM
444 EKLIVQIKELRVDGGATANDFLMQFQADILNRKVIRPVVKEETALGAAYLAGLAVDYWADTREIAELWK
445 AERIFEPKMKDEKTRERLYKGWKEAVKRAMGWAKVVDSSAKSNGSSGSSGSSCGSSGSSGSSMTVLVVNS
446 GSSSLKYAVVRPASGEFLADGIEEIGSGAVPDHDAALRAAFDELAAGLHLEDLCLKAVGHRMVHGG
447 KTFYKPSVVDDELIAKARELSPLAPLHNPPAIKGI EVARKLLPDLPHIAVFDTAFFHDLPA PASTYAI
448 DRELAETWHIKRYGFHGTSHEYVSQQAAIFLDRPLESLNQIVLHLGNGASASAVAGGKAVDTSMGLTP
449 MEGLVMGTRSGDIDPGVIMYLWRTAGMSVDDIESMLNRRSGVLGLGGASDFRKLRELIESGDEHAKLA
450 YDVYIHRRLKYIGAYMAVLGRTDVISFTAGVGENVPPVRRDALAGLGGGLGIEIDDALNSAKSDEPRLI
451 STPDSRVTVLVVPNEELAIARACVGVVGTGSSGSSGSSGSSSMPLDPVIQQVLDQLNRMPAPDYKHLIS
452 AQQFRSQQSLFPPVKKEPVAEVREFDMDLPGRTLKVRMYRPEGVEPPYPALVYYHGGGWVGDLETHD
453 PVCRLAKDGRAVVSVDYRLAPEHKFPAAVEDAYDALQWIAERAADFHLDPARIAVGGDSAGGNLAA
454 VTSILAKERGGPALAFQLLIYPSTGYDPAHPPASIEENAEGYLLTGMMMLWFRDQYLNLSLEELTHPWF
455 SPVLYPDL SGLPPAYIATAQYDPLRDV GKLYAEALNKAGVKVEIENFEDLIHGFAQFYSLSPGATKAL
456 VRIAEKLRDALA*

457

458 **G3PD_{Ec}-NOX_{Ca}-Est2_{Aa}**

459 MGSSHHHHHSSGLVPRGSHMNQRNASMTVIGAGSYGTALAITLARNGHEVVLWGHDP EHIATLERDR
460 CNA AFLPDVFPD TLHLESDLATALAASRNILVVVPSHVFG EVLRQIKPLMRPDARLVWATKGLEAET
461 GRLQLQDVAREALGDQIPLAVISGPTFAKELAAGLPTAISLASTDQTFADDLQQLLHCGKSFRVYSNPD
462 FIGVQLGGAVKNVIAIGAGMSDGIGFGANARTALITRGLAEMSRLGAALGADPATFMGMAGLGDVLVT
463 CTDNQSRNRRFGMMLGQGM DVQSAQEKIGQVVEGYRNTKEVRELAHRFGVEMPITEEIIYQVLYCGKNA
464 REAALTLLGRARKDERSSHGTSGSSGSSCGSSGSSGSSMKIVVIGCTHAGTAAVKTILKENPEAEITI
465 FERNDNISFLSCGIALYVGGVVKDPAGLFYSNPEELSKMGANVKIKHNVKSIDTKSKK VIAEDMNTGE
466 EIEVS YDKLVNTTGSWPIIPPIPGIESKNILLCKNYDQANVIIRQTKDAKKIVIVGGGYIGIELVEAF
467 QKSGKQVTLIDGLDRILNKYLDKEFTDILEDLKKNGINLALDQCVKSFKANENGEVTSVETTKGEYE
468 ADMVILCVGFRPNNELLLKGVDM LPNDAIIVDEYMRTSDPDI FAAGDSCAVHYNPNGNYAYIPLATNA
469 VRMGMLIGKNISTPKVKYRGTQSTSGLNLF GYNIGSTGVTVSGAPQIGLNVR SVIVKDNYP EFMP TN
470 EEIIMQLVYEVGTNRIVGGQVMSKYDITQSANTLSLAIQNKMTIEDLAYVDFFFQPHFDRPWN YLNIL
471 GLAALEQEGLGSSSMPLDPVIQQVLDQLNRMPAPDYKHLISAQQFRSQQSLFPPVKKEPVAEVREFDMDL
472 PGRTLKVRMYRPEGVEPPYPALVYYHGGGWVGDLETHDPVCRVLAKDGRAVVSVDYRLAPEHKFP A
473 AVEDAYDALQWIAERAADFHLDPARIAVGGDSAGGNLAAVTSILAKERGGPALAFQLLIYPSTGYDPA
474 HPPASIEENAEGYLLTGMMMLWFRDQYLNLSLEELTHPWFSPVLYPDL SGLPPAYIATAQYDPLRDV GK
475 LYAEALNKAGVKVEIENFEDLIHGFAQFYSLSPGATKALVRIAEKLRDALA*

476

477 **FruA_{Sc}-Est2_{Aa}**

478 MGSSHHHHHSSGLVPRGSHMKILAITSCPNGIAHTYMAQEKLEQAAKEMGVDIKVETQGGVGAENVL
479 TAKEIREADGIIIAADRQVDLSRFNGKRLINENVREGIHHPKELIQRIIDQNAPIHHEKGASDND SYE

480 EEEKKSGVQMVYQHLMNGVSFMVPPFIVVGGLLIAIALTLGGEPSAKGLVIPDDSFWKSIEKIGALSFS
481 FMVPILAGYIAYSIAADKPLVPGMIGGAIADGSEAGAGFLGGIVAGFLAGYIAKWIKNVKVPK
482 AMAPIMPIIIPIISSVIVGLIFIFLIGAPISGIFTALTGWLKGQGANIVLALIIGAMIAFDMGGP
483 VNKVAFVFLGSAALIAEGNYAVMGMVAVAVCTPPIGLGLATFLQKGFNNSEQEMGKASFTMGLFGITEG
484 AIPFAAQDPLRIIPANMIGAMVAAVIAALGGVGDRAVHGGPIVAVLGGIQHVLWFFVAVIIGSLITMF
485 TVLLFKKNTPVAVLEGEVVEDGIGDQSHSNNQVAESRTENNEQKDDDSVFHKDLIELRQESMQRDN
486 AIDQLEKLDAGYIESLDKVKEAVLQREAEETTAIGMNVAI PHAKSDAVKQPAVAVLQDKQGI EWES
487 LDGTS PKIVFLIVPNNNDTHLKLQLSRALMDETTRENLINATTKDEIYNILKMIGSMPLDPVIQ
488 QVLDQLNRMPAPDYKHLSAQQFRSQQLFPPVKKEPVAEVREFDMDLPGRTLKVRMYRPEGVEPPYPA
489 LVYYHGGGWVVDLETHDPVCRVLAKDGRAVVSVDYRLAPEHKFPAAVEDAYDALQWIAERAADFHL
490 DPARIAVGGDSAGGNLAAVTSILAKERGGPALAFQLLIYPSTGYDPAHPPASIEENAEGYLLTGMMML
491 WFRDQYLNSLEELTHPWFSPVLYPDL SGLPPAYIATAQYDPLRDV GGLYAEALNKAGVKVEIENFEDL
492 IHGFAQFYSLSPGATKALVRIA EKLRDALA*

493

494 **Protein Expression and Purification**

495

496 **Expression of individual enzymes and bi-enzymatic fusion proteins.**

497 The expression plasmids outlined above were used to transform *E. coli* BL21 DE3 Star (Invitrogen,
498 ThermoFisher Scientific, USA), using Luria agar containing 100 $\mu\text{g mL}^{-1}$ ampicillin as a selective growth
499 medium. Cells were cultured overnight in Luria broth containing 100 $\mu\text{g mL}^{-1}$ ampicillin at 37 °C and
500 shaken at 200 rpm, then induced for 2, 4, 6 and 24 h with either arabinose or isopropyl β -D-1-
501 thiogalactopyranoside (IPTG) at 0.2 M and 1 mM final concentration, respectively (see Supplementary
502 Table 1 for details). Cultures were then harvested, by centrifugation at 8000 g, resuspended in one
503 tenth culture volume of resuspension buffer (50 mM Tris-Cl, 250 mM NaCl, pH 7.5) and lysed with
504 Bugbuster™ (Novagen). Protein expression was analyzed by SDS-PAGE separation (4-12% Bolt Bis-Tris
505 Plus Polyacrylamide Gel with MES SDS running buffer (Invitrogen, USA) and visualized with NuBlue
506 (Novagen). The optimal expression time (Supplementary Table 1) was selected and large scale
507 expression cultures of 1-2 L prepared in the same way as above except that cells were lysed by passage
508 through an EmulsiFlex-C5 cell homogenizer (Avestin) at 20,000 psi, 4 °C and cellular debris removed
509 by centrifugation (40,000 x g, 15 min, 4 °C). Protein was first purified from cell free lysates by IMAC
510 purification of HIS-tagged protein by elution with resuspension buffer (50 mM Tris-Cl, 250 mM NaCl,
511 pH 7.5) containing increasing concentration of imidazole from NiNTA-sepharose (Hi5 HIS-TRAP, GE
512 Healthcare). The desired protein fractions were then pooled and further purified using a Superdex 200
513 size exclusion column (GE Healthcare). Pooled fractions were then concentrated and stored at 4 °C, or
514 - 80 °C, as required.

515

516 **Supplementary Table 1. Optimal recombinant expression conditions for the individual enzymes and**

517 **multi-enzyme fusions comprising each nanomachine.**

Enzyme	Construct	Expression Vector	Host Cells	Inducer; Temperature (°C) and Time [h]
Phosphotransfer Nanomachine Proteins				
GlpK _{TK}	pCJH1	pETCC2	<i>E.coli</i> BL21DE3 Star (Invitrogen)	1mM IPTG; 37°C, 18h
AceK _{Ms}	pCJH2	pDEST17 (Invitrogen)	<i>E.coli</i> BL21AI (Invitrogen)	20mM arabinose 15°C, 18h
GlpK _{TK} -AceK _{Ms}	pCJH3	pETCC2	<i>E.coli</i> BL21DE3 Star (Invitrogen)	1mM IPTG; 37°C, 18h
GlpK _{TK} -AceK _{Ms} -Est2 _{Aa}	pCJH4	pETCC2	<i>E.coli</i> BL21DE3 Star (Invitrogen)	1mM IPTG; 37°C, 18h
Oxidation Nanomachine Proteins				
G3PD _{Ec}	pCJH5	pDEST17 (Invitrogen)	<i>E.coli</i> BL21AI (Invitrogen)	20mM arabinose 25°C, 18h
NOX _{Ca}	pCJH6	pETCC2	<i>E.coli</i> BL21DE3 Star (Invitrogen)	1mM IPTG; 37°C, 18h
G3PD _{Ec} -NOX _{Ca}	pCJH7	pETCC2	<i>E.coli</i> BL21DE3 Star (Invitrogen)	1mM IPTG; 25°C, 18h
G3PD _{Ec} -NOX _{Ca} -Est2 _{Aa}	pCJH8	pETCC2	<i>E.coli</i> BL21DE3 Star (Invitrogen)	1mM IPTG; 25°C, 18h
Aldol addition Nanomachine Proteins				
FruA _{Sc}	pAF1	pRSET-A (Invitrogen)	<i>E.coli</i> BL21DE3	1mM IPTG; 15°C, 18h
FruA _{Sc} -Est2 _{Aa}	pCJH9	pETCC2	<i>E.coli</i> BL21DE3 Star (Invitrogen)	1mM IPTG; 15°C, 18h
Esterase Conjugation Domain Protein				
Est2 _{Aa}	pCJH10	pETCC2	<i>E.coli</i> BL21DE3 Star (Invitrogen)	1mM IPTG; 37°C, 18h

518

519 Each of the purified individual and bi-enzymatic fusion proteins were then characterised in terms of

520 catalytic activity (Table 1), thermostability and oligomeric structure (Supplementary Table 2) to ensure

521 suitability for incorporation into the final nanomachine constructs with the esterase conjugation

522 domain, utilising the enzymatic activity assays and analytical methods outlined below. Further specific

523 details regarding the expression and purification of the final three nanomachine multi-enzyme fusion

524 proteins used to construct the nanofactory is given below.

525

526 **Supplementary Table 2. Biochemical characterization of the individual enzymes and multi-enzyme**

527 **fusions comprising each nanomachine.**

	Optimal Reaction pH (pH range)	T_{50}^* (°C)	Oligomeric Structure	k_{cat}/K_M ($s^{-1} M^{-1}$)	Reference
Glycerol phosphorylation					
GlpK _{TK}	8.0 (6.5-9.5)	> 100	monomer	6.1×10^7	²⁷ ; This study
GlpK _{TK} -AceK _{MS}		58	dimer	7.7×10^7	This study
GlpK _{TK} -AceK _{MS} -Est2 _{Aa}		59	monomer/hexamer	8.6×10^7	This study
Acetate dephosphorylation (ADP phosphorylation)					
AceK _{MS}	7.4 (6.0-8.5)	52	homodimer	2.8×10^6	²⁸ ; This study
GlpK _{TK} -AceK _{MS}		50	dimer	5.4×10^5	This study
GlpK _{TK} -AceK _{MS} -Est2 _{Aa}		63	monomer/hexamer	9.1×10^5	This study
Glycerol-3-phosphate oxidation					
G3PD _{Ec}	9.0 (8.0-9.5)	51	monomer	1.4×10^6	¹⁸ ; This study
G3PD _{Ec} -NOX _{Ca}		37	dimer	1.8×10^4	This study
G3PD _{Ec} -NOX _{Ca} -Est2 _{Aa}		45	dimer	1.1×10^4	This study
Oxygen reduction (NADH oxidation)					
NOX _{Ca}	7.0 (7.0-9.0)	37	homodimer	4.9×10^6	²⁹ ; This study
G3PD _{Ec} -NOX _{Ca}		37	dimer	6.2×10^6	This study
G3PD _{Ec} -NOX _{Ca} -Est2 _{Aa}		37	dimer	4.6×10^6	This study
Aldol addition					
FruA _{Sc}	6.5-9.0	> 95	monomer	3.2×10^4	³⁰
FruA _{Sc} -Est2 _{Aa}		81	monomer	1.3×10^5	This study
Esterase¹					
Est2 _{Aa}	7.1 (5.5-8.0)	80	monomer	8.3×10^5	³¹ ; This study

528 * T_{50} the temperature at which, after 30 min of incubation, 50% of the initial enzyme activity remains. The T_{50}
529 values are the averages of at least three independent assays. Standard deviations were below 1.0 °C in all cases.
530 pH optima did not vary between individual and fusion enzymes.

531

532 **Expression of GlpK_{TK}-AceK_{MS}-E2_{Aa}.**

533 The expression of GlpK_{TK}-AceK_{MS}-E2_{Aa} in *E. coli* BL21 DE3 Star (Invitrogen, ThermoFisher Scientific, USA)
534 cells transformed with the plasmid pETCC2- GlpK_{TK}-AceK_{MS}-E2_{Aa} (pCJH4; Supplementary Table 1) was
535 examined after induction at 15 °C for 18 h with 1 mM IPTG as inducer, and the oligomeric state related
536 to fusion protein activity, using glycerol kinase activity as a proxy for all three activities (Supplementary
537 Figure 2). Although all three oligomeric states isolated by gel filtration purification (Superdex 150 gel
538 filtration column, GE Healthcare, after pooling HIS-tagged purification pools from a 5 mL HisTrap FF

539 column, GE Healthcare) demonstrated glycerol kinase activity, the maximum specific activity per
540 milligram of protein was retained in the “monomeric-dimeric” fraction (Supplementary Figure 2). For
541 subsequent experiments, the monomeric-dimeric fraction was isolated.

542

543 For large scale preparation of GlpK_{TK}-AceK_{MS}-E2_{Aa} fusion protein pCH4 was transformed into *E. coli*
544 BL21DE3 Star cells. Cells were cultured in Luria broth overnight at 37 °C with shaking at 200 rpm,
545 diluted to OD_{600nm} 0.7 in Luria broth and induced at 15 °C for 18 h with arabinose and IPTG (20 mM
546 and 1 mM final concentration, respectively) and then harvested, washed in one tenth volume
547 resuspension buffer (50 mM Tris-Cl, 250 mM NaCl, pH 7.5) and cell pellets stored at -20 °C. Cell paste
548 (8 g) was resuspended in 200 mL 50 mM Tris, 300 mM NaCl pH 8 containing 0.5 mg mL⁻¹ lysozyme
549 (Sigma–Aldrich), 2 mM PMSF (Sigma–Aldrich), four EDTA-Free Complete Protease inhibitor tablets
550 (Roche) and 1000 Units Benzonase (Merck Millipore). Following resuspension, the cells were ruptured
551 by passage three times through an EmulsiFlex-C5 cell homogenizer (Avestin) at 15,000 psi at 4 °C and
552 cellular debris removed by centrifugation (40,000 x *g*, 15 min, 4 °C). The lysate was filtered (0.45 µm)
553 and one quarter applied to a 5 mL HisTrap FF column (GE Healthcare) equilibrated in 50 mM Tris, 300
554 mM NaCl pH 8 containing 0.1 mM tris-(2-carboxyethyl)phosphine (TCEP). The column was washed
555 with 40 mM imidazole in the same buffer then the bound protein eluted with 300 mM imidazole in
556 the same buffer. The eluted protein was analyzed by gel filtration on a Superdex 200 1030 gel filtration
557 column (GE Healthcare) equilibrated with phosphate buffered saline with the absorbance of the
558 eluted protein monitored at 280 nm and the esterase activity in the eluted fractions determined. For
559 comparison, 0.5 mL of crude lysate was also subjected to gel filtration analysis, with monitoring at 280
560 nm and analysis of esterase activity in the fractions.

561

562 **Expression and purification of G3PD_{Ec}-NOX_{Ca}-Est2_{Aa}.**

563

564 Briefly, *E. coli* BL21 DE3 Star (Invitrogen) cells expressing G3PD_{Ec}-NOX_{Ca}-Est2_{Aa} (pCJH8, Supplementary
565 Table 1) were cultured in an XRS 20 bioreactor (Pall Corporation, USA) using a 2 litre volume of M9
566 minimal medium, with 1% (w/v) ammonium sulphate and 1% (w/v) glucose as nitrogen and carbon
567 source respectively and supplemented with 100 µg mL⁻¹ ampicillin. After initial growth at 37 °C, the
568 temperature was reduced to 25 °C prior to induction, when the OD_{600nm} reached 2.2. The optical
569 density of the culture at induction was OD_{600nm} 2.9 and 1.6 mL of 20% arabinose and IPTG to 1 mM
570 were added to induce. The glucose feed was started 7 h post-induction to maintain 1% glucose and
571 cells were harvested 22 h post-induction, when OD_{600nm} was 21.6.

572

573 Cell paste (2 g) was resuspended in 50 mL 50 mM Tris, 300 mM NaCl pH 8 containing 0.1 mM Tris-(2-
574 carboxyethyl)phosphine (TCEP; Sigma-Aldrich), 0.5 mg mL⁻¹ lysozyme (Sigma-Aldrich), 2 mM
575 phenylmethane sulfonyl fluoride (PMSF; Sigma-Aldrich), one EDTA-Free Complete Protease inhibitor
576 tablet (Roche) and 250 Units Benzonase (Merck Millipore). Following resuspension, the cells were
577 ruptured by passage three times through an EmulsiFlex-C5 cell homogenizer (Avestin) at 15,000 psi at
578 4 °C and cellular debris removed by centrifugation (40,000 x *g*, 15 min, 4 °C). The lysate was filtered
579 (0.45 µm) and applied to a 5 mL HisTrap FF column (GE Healthcare) equilibrated in 50 mM Tris, 300
580 mM NaCl pH 8 containing 0.1 mM TCEP. The column was washed with 40 mM imidazole in the same
581 buffer then the bound protein eluted with 300 mM imidazole in the same buffer. The eluted protein
582 was subjected to gel filtration on a Superdex 200 gel filtration column (GE Healthcare) equilibrated
583 with 50 mM citrate, 200 mM NaCl pH 6 containing 1 mM TCEP with the absorbance of the eluted
584 protein monitored at 280 and 450 nm. Fractions eluting from 158 – 192 mL were pooled and
585 concentrated to 0.94 mg mL⁻¹.

586 G3PD_{Ec}-NOX_{Ca}-Est2_{Aa} eluted in a broad peak from the gel filtration column, with some protein eluting
587 in the void volume (Supplementary Figure 2). The final pool was > 95% pure as estimated by SDS-PAGE
588 and was found to have specific activities of 16 U mg⁻¹ for esterase and 31 U mg⁻¹ for NADH oxidase.
589

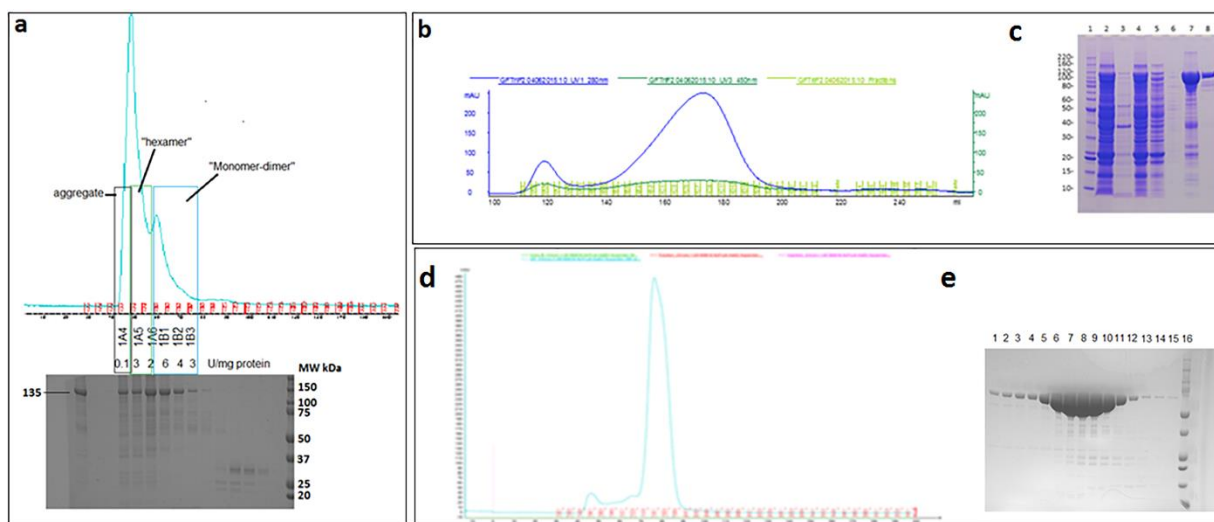
590 **Expression and purification of FruA_{Sc}-Est2_{Aa}.**

591 FruA_{Sc} was selected as the preferred aldolase for the nanofactory based on its enantioselectivity (3S,
592 4R-ADHOP), oligomeric structure, stability, catalytic rate (Supplementary Table 2) and previous
593 success using this enzyme in multi-enzyme cascades to produce similar chiral sugars¹⁸.

594 For the preparation of the aldol addition nanomachine, we constructed genetic fusions between Fru_{Sc}
595 and E2_{Aa} as illustrated in Supplementary Figure 1. Purified Fru_{Sc}-E2_{Aa} was obtained by expression and
596 purification from *E. coli* BL21 DE3 Star cells (Invitrogen, Thermofisher Scientific). Briefly, a synthetic
597 gene encoding FruA_{Sc}-E2_{Aa} was transferred into pETCC2 (pCJH10, Supplementary Table 1) and used to
598 transform *E. coli* BL21DE3 Star (Invitrogen) cells. Cells were cultured in Luria broth overnight at 37 °C
599 with shaking at 200 rpm, diluted to OD_{600nm} 0.7 in Luria broth and induced for 18 h with arabinose and
600 IPTG (20 mM and 1 mM final concentration, respectively). The cells were then harvested, washed in
601 one tenth volume resuspension buffer (50 mM Tris-Cl, 250 mM NaCl, pH 7.5) and cell pellets stored at
602 -20 °C. Cell paste (8 g) was resuspended in 200 mL 50 mM Tris, 300 mM NaCl pH 8 containing, 0.5 mg
603 mL⁻¹ lysozyme (Sigma-Aldrich), 2 mM PMSF (Sigma-Aldrich), four EDTA-Free Complete Protease
604 Inhibitor tablets (Roche) and 1000 Units Benzonase (Merck Millipore). Following resuspension, the
605 cells were ruptured by passage three times through an EmulsiFlex-C5 cell homogenizer (Avestin) at
606 15,000 psi and 4 °C and cellular debris removed by centrifugation (40,000 x *g*, 15 min, 4 °C). The lysate

607 was filtered (0.45 μm) and applied to a 5 mL HisTrap FF column (GE Healthcare) equilibrated in 50 mM
608 Tris, 300 mM NaCl pH 8 containing 0.1 mM TCEP. The column was washed with 40 mM imidazole in
609 the same buffer then the bound protein eluted with 300 mM imidazole in the same buffer. The eluted
610 protein was analyzed by gel filtration on a Superdex 200/1030 gel filtration column (GE Healthcare)
611 equilibrated with phosphate buffered saline with the absorbance of the eluted protein monitored at
612 280 nm (Supplementary Figure 2) and the esterase activity in the eluted fractions determined.

613



614

615 **Supplementary Figure 2. Expression and purification of nanomachine fusion proteins.** **a**, Size
616 exclusion fractionation of HIS-tag purified recombinant GlpK_{TK}-AceK_{MS}-E2_{Aa} multi-enzyme fusion
617 protein was used to estimate oligomeric state and associated specific activity after induction with
618 1 mM IPTG at 15 °C for 24 h. **b**, Size exclusion fractionation of HIS-tag purified recombinant G3PD_{EC}-
619 NOX_{Ca}-Est2_{Aa}. Fractions from 158 – 192 mL were pooled to avoid higher MW aggregate. **c**, SDS-PAGE
620 analysis of G3PD_{EC}-NOX_{Ca}-Est2_{Aa} purification. Lane 1 BenchmarkTM protein molecular weight
621 standard (Invitrogen), Lane 2 whole cells, Lane 3 pellet after centrifugation of lysate, Lane 4 lysate,
622 Lane 5 HisTrap unbound, Lane 6 40 mM imidazole wash, Lane 7 300 mM imidazole elution, Lane 8 gel
623 filtration pool. **d**, Size exclusion fractionation profile of HIS-tag purified recombinant FruA_{Sc}-Est2_{Aa}. **e**,
624 SDS-PAGE analysis of FruA_{Sc}-Est2_{Aa} purification. Lane 1 Fraction 1B1, Lanes 2-15 fractions 1C1 to 2A3,
625 Lane 16 DualTM Protein molecular weight standard (NEB).

626

627 Cofactor modification

628

629 Synthesis of N⁶-2AE-ADP.

630 Adenosine-5'-phosphate sodium salt, ADP.xNa, (0.5 g, 1.13 mmol) was dissolved in distilled deionised
631 (DI) water (1.5 mL) and ethyleneimine (160 μL) was added very slowly. During the addition of the
632 ethyleneimine, the pH was carefully adjusted with perchloric acid to keep it within the pH range of

633 2.0-4.0. The pH at the end was left at 3.2. The reaction was stirred at room temperature for ~50 h. The
634 solvent was then evaporated in a fume-hood under a stream of nitrogen. The crude residue was
635 dissolved in DI water (10 mL) and the pH adjusted to 5.6 by the addition of lithium hydroxide (LiOH;
636 saturated aq. solution) and heated at 35 °C for 80 h. The solution was lyophilized to yield crude *N*⁶-
637 2AE-ADP (Supplementary Scheme 1).

638

639 **Synthesis of MAL-PEG₂₄-2AE-ADP.**

640 Crude *N*⁶-2AE-ADP DIPEA salt (100 mg, crude estimate equivalent to about 13.7 mmol pure 2AE-ADP)
641 was dissolved in 50% acetonitrile/phosphate buffered saline pH 7.0 (3.0 mL) and a solution of MAL-
642 PEG₂₄-NHS (43.0 mg) was added and stirred at room temperature overnight (Supplementary Scheme
643 1). The mixture was purified by pHPLC and lyophilised to yield pure MAL-PEG₂₄-2AE-ADP (12.2 mg).

644

645 **Synthesis of *N*⁶-2AE-NAD⁺.**

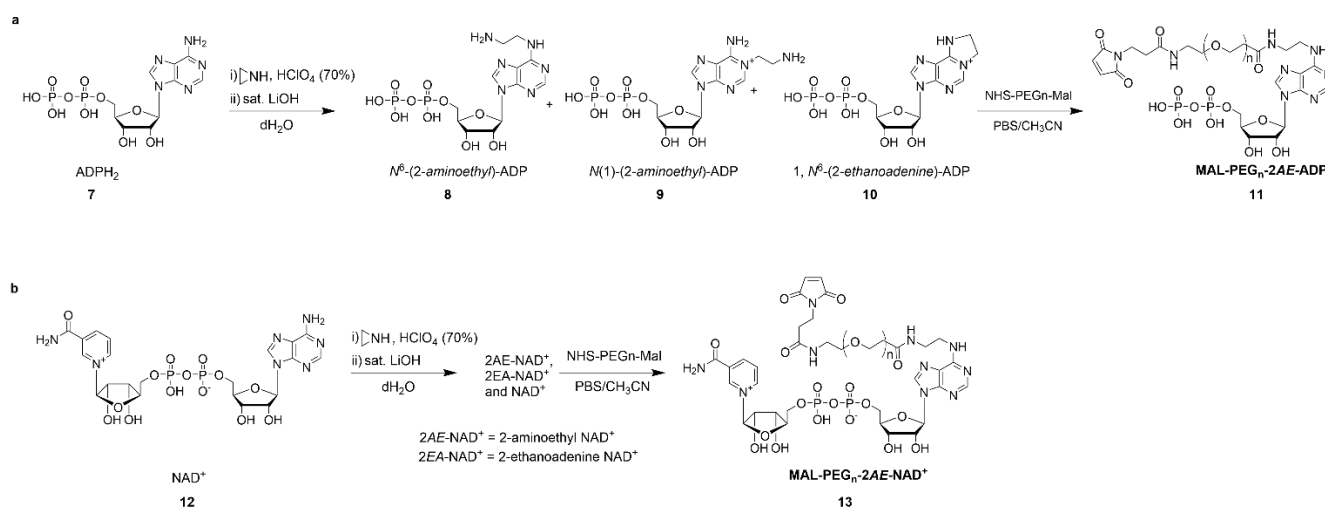
646 To a solution of β-nicotinamide adenine dinucleotide hydrate, NAD⁺, (1.0 g, 1.51 mmol) dissolved in
647 2 mL deionized water was added dropwise ethyleneimine (4.25 mmol) with the solution maintained
648 at a pH of 3.2 with the addition of 70% perchloric acid. The reaction mixture was stirred at room
649 temperature for 50 h with the pH maintained from 2-3, before the addition of 1.75 mL deionized water
650 to solubilise precipitate. The product was precipitated by the addition of ice-cold ethanol and the
651 precipitate washed with ethanol. The resulting mix of *N*¹-2AE-NAD⁺ and NAD⁺ was dissolved in water
652 (10 mL) and adjusted to pH 6.5 with 0.1 M LiOH. The solution was stirred at 50 °C for 7 h with the pH
653 maintained at 6.5 before being lyophilized to yield the product, as a mixture of *N*⁶-2AE-NAD⁺ and NAD⁺
654 (Supplementary Scheme 1).

655

656 **Synthesis of MAL-PEG₂₄-2AE-NAD⁺.**

657 To a stirred solution of *N*⁶-2AE-NAD⁺/NAD⁺ (14.7 mg mix, approximately 0.0104 mmol *N*⁶-2AE-NAD⁺)
658 in phosphate buffered saline (PBS; pH 7.4, 1.0 mL) was added a solution of MAL-PEG₂₄-NHS (17.4 mg,
659 0.0124 mmol) in PBS (1 mL). The solution was stirred at room temperature overnight (Supplementary
660 Scheme 1). The mixture was analyzed by HPLC (0→50% CH₃CN + 0.1% TFA over 18 min). Rt 17.8 min
661 ESI+ found 662.62 (M/3, calcd 662.65) and 993.42 (M/2, calcd 993.98). The mixture was purified by
662 preparative HPLC and fractions at Rt 17.8 min combined and lyophilized to yield pure MAL-PEG₂₄-2AE-
663 NAD⁺ (5.4 mg, 26%).

664



665

666 **Supplementary Scheme 1. Synthesis of modified cofactors for tethering to nanomachine fusion**
 667 **proteins. a**, Scheme for synthesis of MAL-PEG_n-2AE-ADP (**11**) from ADP (**7**). **b**, Scheme for synthetic
 668 route to prepare MAL-PEG_n-2AE-NAD⁺ (**13**) from NAD⁺ (**12**).

669

670 Cofactor attachment

671

672 Tethering of MAL-PEG₂₄-2AE-ADP to GlpK_{TK}-AceK_{M5}-Est2_{Aa} in solution.

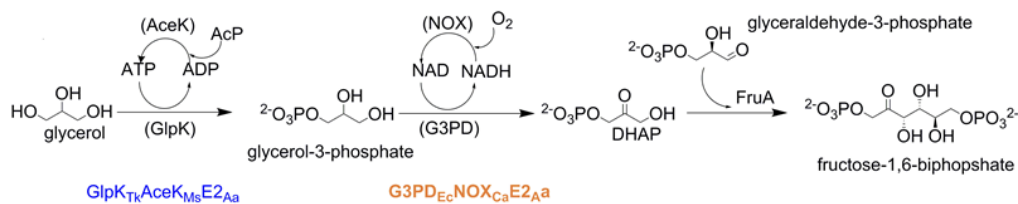
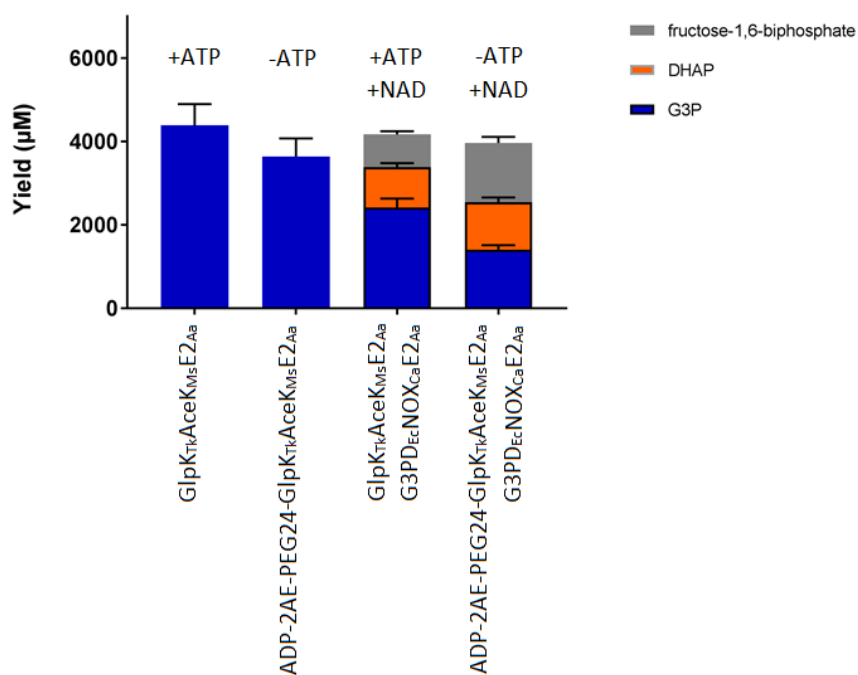
673 IMAC purified GlpK_{TK}-AceK_{M5}-Est2_{Aa} was found to elute as high molecular weight protein and in PBS
 674 (Supplementary Figure 2). The IMAC purified protein was treated with TCEP (0.1 mM) then reacted
 675 with 10 equivalents of MAL-PEG₂₄-2AE-ADP without removal of the TCEP and washed with PBS. The
 676 tethered 2AE-ADP-PEG₂₄-MAL-GlpK_{TK}-AceK_{M5}-Est2_{Aa} was found to convert 10 mM glycerol and 10 mM
 677 acetyl phosphate to glycerol-3-phosphate with high efficiency (Supplementary Figure 3a).

678

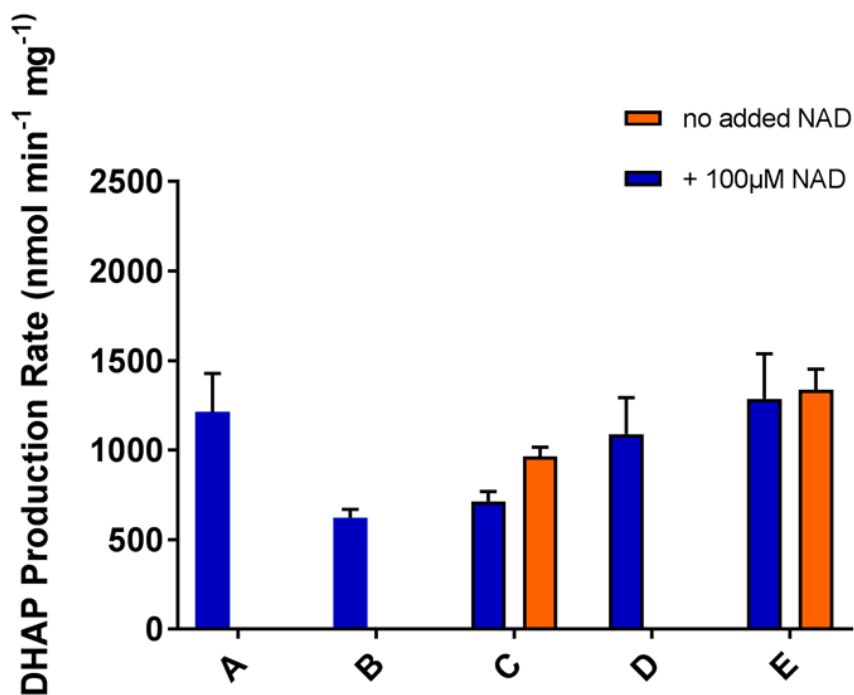
679 Tethering of MAL-PEG₂₄-2AE-NAD⁺ to G3PD_{Ec}-NOX_{Ca}-Est2_{Aa} in solution.

680 G3PD_{Ec}-NOX_{Ca}-Est2_{Aa} was desalted into PBS containing 0 mM, 0.1 mM or 1 mM TCEP and reacted with
 681 1–200 equivalents of MAL-PEG₂₄-2AE-NAD⁺. The reaction mixtures were analyzed by SDS-PAGE and
 682 the conjugate from one condition (0.1 mM TCEP, 200 equivalents TCEP) analyzed by mass
 683 spectrometry. The tethered 2AE-NAD⁺-PEG₂₄-MAL-G3PD_{Ec}-NOX_{Ca}-Est2_{Aa} was found to convert 10 mM
 684 glycerol-3-phosphate and to DHAP with high efficiency (Supplementary Figure 3b).

a



b



686 **Supplementary Figure 3. Functional tethering of modified cofactors MAL-PEG₂₄-2AE-ADP (a) and**
687 **MAL-PEG₂₄-2AE-NAD⁺ (b) to nanomachine fusion proteins. a,** Glycerolkinase activity with and without
688 the addition of 100 μM ATP catalyzed by either 2AE-ADP-PEG₂₄-MAL-GlpK_{TK}-AceK_{M5}-E2_{Aa} or by GlpK_{TK}-
689 AceK_{M5}-E2_{Aa} was then coupled with glycerol-3-phosphate dehydrogenase activity (G3PD_{Ec}-NOX_{Ca}-E2_{Aa})
690 and aldolase activity (FruA_{Sc} with glyceraldehyde-3-phosphate as added donor substrate) to
691 demonstrate the production of fructose-1,6-biphosphate from 10 mM glycerol using 2AE-ADP-PEG₂₄-
692 MAL-GlpK_{TK}-AceK_{M5}-E2_{Aa}. A scheme of the three step reaction involved is illustrated beneath the graph.
693 **b,** Glycerol-3-phosphate dehydrogenase activity (DHAP production rate) using 10 mM glycerol-3-
694 phosphate with and without the addition of 100 μM NAD⁺ catalyzed by 2AE-NAD⁺-PEG₂₄-MAL-G3PD_{Ec}-
695 NOX_{Ca}-E2_{Aa} created under different reducing and tethering conditions: untethered control G3PD_{Ec}-
696 NOX_{Ca}-E2_{Aa} (A), 1 mM TCEP and 1 equivalent MAL-PEG₂₄-2AE-NAD⁺ (B), 0.1 mM TCEP and 1 equivalent
697 MAL-PEG₂₄-2AE-NAD⁺ (C), no TCEP and 1 equivalent MAL-PEG₂₄-2AE-NAD⁺ (D), 1 mM TCEP and 5
698 equivalent MAL-PEG₂₄-2AE-NAD⁺ (E). All reactions were conducted for 30 minutes at 37 °C, and
699 products analysed by LCMS as described in analytical methods.

700

701 **Accurate mass determination of MAL-PEG₂₄-2AE-NAD⁺ tethered to G3PD_{Ec}-NOX_{Ca}-Est2_{Aa} by**
702 **LC-MS proteomics.**

703 The accurate mass of G3PD_{Ec}-NAD_{teth}-NOX_{Ca}-Est2_{Aa} conjugates was determined by denaturing liquid
704 chromatography–mass spectrometry (LC-MS). Protein samples were spiked with formic acid (FA) to a
705 final concentration of 0.1% (v/v) and separated by reverse-phased liquid chromatography on an
706 UltiMate 3000 RSLC nano system (ThermoFisher Scientific) fitted with a 50 x 4.6 mm, 5 μM particle
707 size, 300 Å pore size PLRP-S column (Agilent). Proteins were eluted at a flow of 250 μL min⁻¹ by applying
708 a linear 30 min gradient from 0 to 80% solvent B (mobile phase A: 0.1% (v/v) formic acid; mobile phase
709 B: 90% (v/v) acetonitrile/0.1% (v/v) formic acid) using an Apollo II electron spray ion source coupled
710 to a microTOF-QII mass spectrometer (Bruker). The instrument was calibrated in positive ion mode
711 using ESI-L Low Concentration Tuning Mix (Agilent) and LC-MS raw data were processed and
712 deconvoluted using the MaxEnt algorithm as part of Bruker Compass DataAnalysis version 4.3.

713

714 **Sample preparation and peptide sequencing by nanoUPLC-MSMS**

715 G3PD_{Ec}-NAD_{teth}-NOX_{Ca}-Est2_{Aa} protein bands were manually excised from Coomassie-stained SDS-PAGE
716 gels and subjected to manual in-gel reduction, alkylation and tryptic digestion. All gel samples were
717 reduced with 10 mM DTT (Sigma) for 30 min, alkylated for 30 min with 50 mM iodoacetamide (Sigma)
718 and digested with 375 ng trypsin gold (Promega) for 16 h at 37 °C. Peptides then were separated using
719 an UltiMate 3000 RSLC nano system (ThermoFisher Scientific), utilizing a 60 min gradient on an
720 Acclaim Pepmap 100 column (50 cm x 75 μm id with 3 μm particles). High-resolution MS/MS data was
721 obtained on an Orbitrap Fusion Lumos Mass Spectrometer operated in data-dependent mode,

722 automatically switching between the acquisitions of a single Orbitrap MS scan (resolution, 120,000)
723 every 3 s and the top-20 multiply charged precursors selected for EThcD fragmentation with a
724 resolution of 30,000 for Orbitrap MS-MS scans.

725

726 **Mass spectra database searching**

727 Orbitrap MS/MS data was searched against a focused decoy database containing G3PD_{Ec}-NOX_{Ca}-Est2_{Aa}
728 and common contaminant protein sequences using the Byonic search engine (Protein Metrics) with
729 tolerance of 5 ppm for precursor ions and 10 ppm for product ions. Enzyme specificity was tryptic and
730 allowed for up to 2 missed cleavages per peptide. A Wildcard search with a range of +75 to +2200Da
731 facilitated confident peptide identification (< 1% FDR) and spectrum counting of PEGylated cysteine
732 residues. Variable modifications were set for NH₂-terminal acetylation or protein N-termini, oxidation
733 of methionine or tryptophan, and carbamidomethyl modification of cysteine.

734

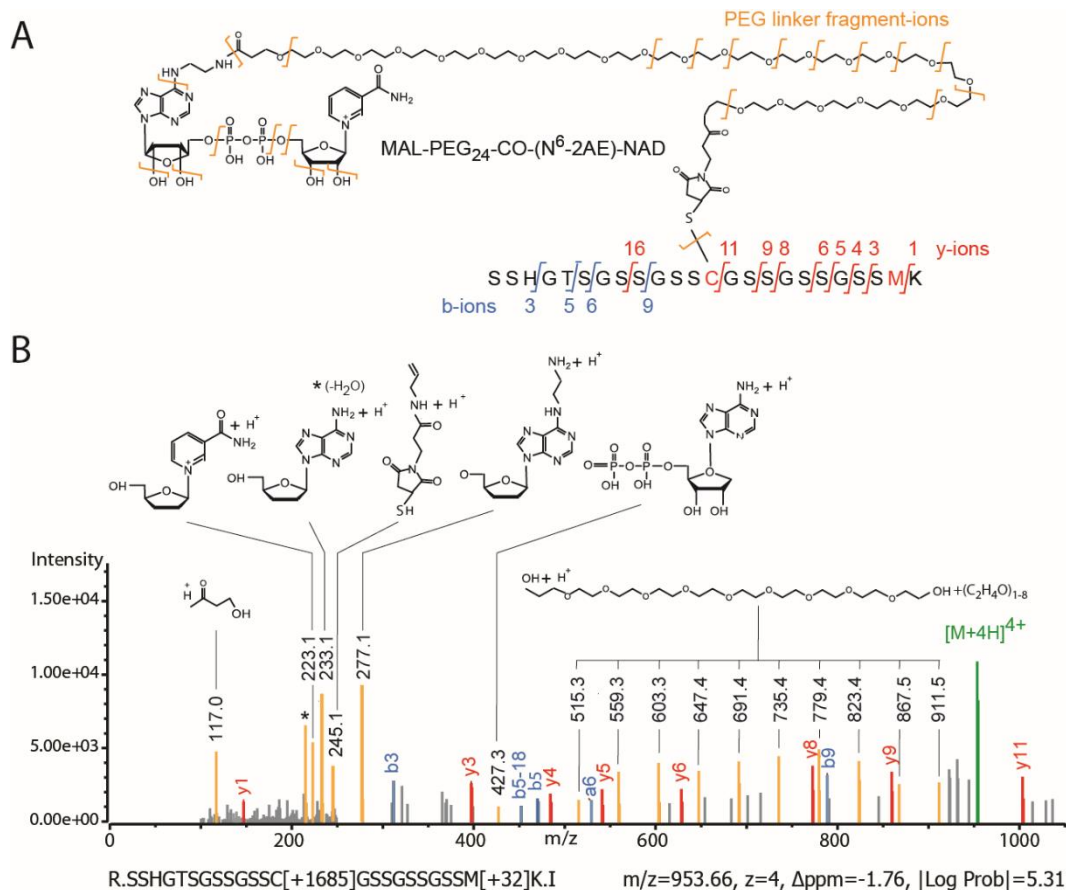
735 All of the cysteine containing peptides from the tryptic digest were able to be observed by mass
736 spectrometry in the unconjugated sample, but the conjugated sample was missing the peptide
737 corresponding to the linker cysteine, and instead peptides corresponding to the conjugated peptide
738 were observed (Supplementary Figure 4).

739

740

741

742



743

744 **Supplementary Figure 4: Confirmation of functional Mal-PEG₂₄-2AE-NAD⁺ linkage to G3PD_{Ec}-NOX_{Ca}-**
 745 **Est2_{Aa} residue Cys369.** **a**, Cartoon of the chemical structure of MAL-PEG₂₄-2AE-NAD⁺ conjugated to
 746 G3PD_{Ec}-NOX_{Ca}-Est2_{Aa} residue Cys369 of tryptic peptide SSHGTSGSSGSSCGSSGSSGSSMK highlighting
 747 different MSMS fragment ions (peptide b-ions, blue; peptide y-ions, MAL-PEG₂₄-2AE-NAD⁺ CID ions,
 748 gold). **b**, Annotated LC-MS/MS evidence spectrum for a high-scoring
 749 R.SSHGTSGSSGSSC[+1685]GSSGSSGSSM[+32]K.I peptide highlighting peptide b- and y-ions (blue, red)
 750 as well as the observed masses and chemical structures of matching MAL-PEG₂₄-2AE-NAD⁺ fragments.
 751 The observed +1685Da mass modification and fragmentation pattern is consistent with G3PD_{Ec}-NOX_{Ca}-
 752 Est2_{Aa} Cys396 being tethered to a functional MAL-PEG₂₄-2AE-NAD⁺ linker.

753

754

755 **Nanomachine immobilization onto agarose beads and nanomachine**
 756 **conjugation to modified cofactors.**

757

758 **Synthesis of thiohexyltrifluoroketone (hTFK).**

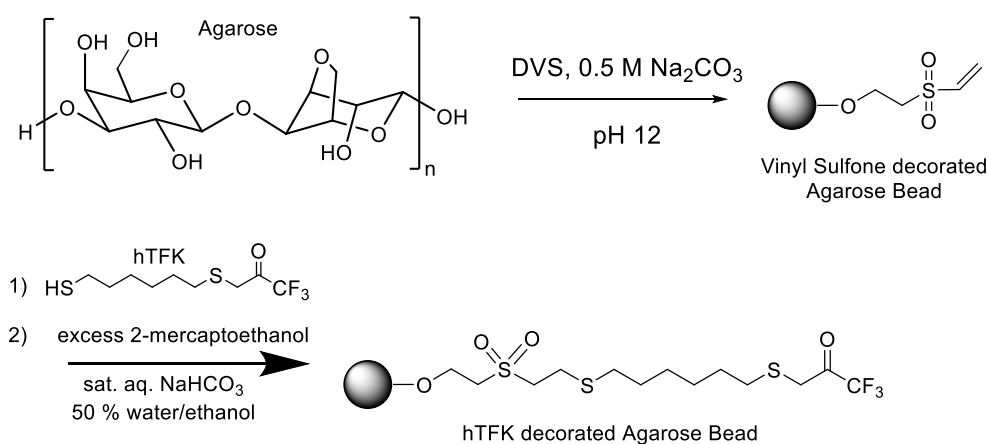
759 1,6-Hexanedithiol (601 mg, 0.612 mL, 4 mmol) was added to a stirred mixture of NaHCO₃ (4 mmol) in
 760 anhydrous dichloromethane (8 mL) under a nitrogen atmosphere. Bromotrifluoroacetone (0.415 mL,

761 0.4 mmol) was then added dropwise. Reaction was monitored by TLC. The reaction mixture was stirred
762 under N₂ for 5 days at room temperature and then poured into 50 mL water. After extraction with
763 ether (3 x 30 mL), the organic solvent was dried (MgSO₄) and the solvent removed under reduced
764 pressure. Thiohexyltrifluoroketone was characterised by LC-MS; aHPLC (20 – 80% gradient MeCN into
765 H₂O, 0.1% TFA) gave a single peak at 6.6 min ($\lambda = 214$ nm), > 90% purity, ESI (negative scan mode)
766 found 259.16 amu; calculated MW = 260.33. hTFK could be used directly in loading the DVS-modified
767 beads.

768

769 Synthesis of hTFK-vinylsulfone activated beads.

770 4% crosslinked agarose (Sepharose CL-4B, GE Healthcare) was functionalized by treatment with
771 divinylsulfone (DVS) to yield the vinylsulfone decorated agarose as an aqueous slurry with vinyl
772 sulfones at approximately 1 mmol mL⁻¹ of slurry. To 500 g of damp drained Sepharose CL-4B was added
773 500 mL of 0.5 M Na₂CO₃ (pH 12) and 5000 μ L divinylsulfone. The resulting suspension was stirred
774 gently for 70 min at room temperature before being washed extensively with water. The solution was
775 stored as a 1:1 w/v slurry in 50% ethanol/water. This activated DVS-agarose was then reacted with
776 thiohexyltrifluoroketone (hTFK) at approximately 5 molar percent ratio for between 6 h and overnight
777 before capping all remaining vinyl sulfone functionalities with 2-mercaptoethanol. Saturated NaHCO₃
778 solution (20 mL), and thiohexyl trifluoroketone (1.2 mL ethanol solution containing 26 mg of
779 compound, 0.1 mmol, 5% loading) were added to the divinyl sulfone resin (200 mL, 16-20 mmol, 50%
780 slurry in 1:1 ethanol/water) and stirred at room temperature for 2 h; excessive reactive sites were
781 blocked by the addition of beta-mercaptoethanol (2.8 mL, 40 mmol) and washed with 50%
782 ethanol/water until no smell was evident. The hTFK-loaded agarose gel obtained was filtered, washed
783 and stored as a 1:1 slurry in 50% ethanol/water for further use. The synthesis scheme is summarized
784 below (Supplementary Scheme 2).



785

786

787 **Supplementary Scheme 2. Scheme for the preparation of hTFK decorated agarose beads via**
788 **vinylsulfone activation.**

789

790 **Immobilization of GlpK_{TK}-AceK_{M5}-Est2_{Aa} to Sepharose-DVS-hTFK.**

791 A lysate from 8 g GlpK_{TK}-AceK_{M5}-Est2_{Aa} cells prepared as described previously (200 mL) was added to
792 25 g Sepharose-DVS-hTFK, and the slurry mixed at 4 °C. The loss of esterase activity in the supernatant
793 was monitored and after 2.5 h there was no further loss of esterase activity, and the adsorbent
794 containing 5.2 U esterase per g beads, corresponding to an estimated 0.8 mg GlpK_{TK}-AceK_{M5}-Est2_{Aa} per
795 g, or 6 nmol GlpK_{TK}-AceK_{M5}-Est2_{Aa} per gram, was filtered and washed.

796

797 **Tethering of MAL-PEG₂₄-2AE-ADP to immobilized Sepharose-DVS-TFK-GlpK_{TK}-AceK_{M5}-Est2_{Aa}.**

798 The Sepharose-DVS-GlpK_{TK}-AceK_{M5}-Est2_{Aa} (25 g) was incubated in Tris-buffered saline pH 7.0 containing
799 1 mM TCEP for 1.5 h at 4 °C before being washed with extensively degassed PBS containing 0.5 mM
800 EDTA. An equal volume of this buffer was added to the slurry together with 0.8 μmol MAL-PEG₂₄-2AE-
801 ADP and the mixture allowed to react for 6 h at 4 °C with mixing. The slurry was then filtered and
802 washed with TBS.

803

804 **Immobilization of G3PD_{Ec}-NOX_{Ca}-Est2_{Aa} to Sepharose-DVS-hTFK.**

805 To lysate from 10.6 g G3PDEc-NOX_{Ca}-Est2_{Aa} cell paste prepared as described for the purification of
806 G3PD_{Ec}-NOX_{Ca}-Est2_{Aa} above was added 80 g Sepharose-DVS-hTFK and the mixture stirred gently for
807 100 min at 4 °C. The slurry was filtered and washed with extensively degassed PBS containing 0.5 mM
808 EDTA and 10 μM TCEP.

809

810 **Tethering of MAL-PEG₂₄-2AE-NAD⁺ to immobilized Sepharose-DVS-TFK-G3PD_{Ec}-NOX_{Ca}-**
811 **Est2_{Aa}.**

812 To 35 mL of the slurry was added an equal volume of this buffer together with 580 nmol MAL-PEG₂₄-
813 2AE-NAD⁺ and the mixture allowed to react at 4 °C with mixing for 30 min before being filtered and
814 washed with PBS containing 1 mM TCEP.

815

816 **Reactor Assembly**

817

818 In line with the intended modular, hierarchal organization of our nanomachine technology, we
819 optimized each nanomachine reactor individually and then combined them into a serial multi-enzyme
820 D-fagomine nanofactory as shown in Figure 2.

821

822 **The Phosphotransfer Reactor**

823 For the preparation of the phosphotransfer reactor (Figure 2), 40 mg of GlpK_{TK}-AceK_{MS}-Est2_{Aα} protein
824 (296 nmol) was immobilized onto 25 g of Sepharose–hexyl-DVS-TFK beads. The immobilized GlpK_{TK}-
825 AceK_{MS}-Est2_{Aα} was treated with 0.1 mM TCEP, washed with PBS containing 0.5 mM EDTA then reacted
826 with six equivalents MAL-PEG₂₄-2AE-ADP for 6 h at 4 °C before being washed with reaction buffer (0.2
827 M sodium citrate buffer pH 7.9). The resultant immobilized cofactor-tethered nanomachine beads
828 were analyzed for glycerol kinase activity in the presence and absence of ATP in batch reactions, and
829 demonstrated to have ~30% tethering efficiency (activity without added ADP calculated as the
830 percentage of activity with added ADP). The resultant immobilized nanomachine beads were then
831 packed into a 25 mm*15 mm Benchmark column (Kinesis, Australia) to a packed bed volume of 21.2
832 mL and performance assessed in a flow reactor system.

833 A bioreactor packed with the immobilized GlpK_{TK}-ATP_{teth}-AceK_{MS}-Est2_{Aα} nanomachine beads was found
834 to convert 10 mM glycerol and 10 mM acetyl phosphate to G3P and acetate with approximately 60%
835 efficiency at the optimal flow rate of 0.25 mL min⁻¹ (Supplementary Figure 5a). This resulted in a
836 space time yield of 70 mg G3P L⁻¹ hr⁻¹ mg⁻¹ protein. The bioreactor stability was further assessed by
837 continuing to run the phosphotransfer reactor for a total time of 870 minutes resulting in a total 14222
838 turnovers of the tethered cofactor (Figure 3).

839

840 **The Oxidation Reactor**

841 For the preparation of the G3PD_{Ec}-NOX_{Ca}-Est2_{Aα} oxidation reactor (step 2 in Figure 2), 80 mg of G3PD_{Ec}-
842 NOX_{Ca}-Est2_{Aα} protein (647 nmol; 1260 esterase U) was immobilized onto 80 g of Sepharose–hexyl-
843 DVS-TFK. The immobilized G3PD_{Ec}-NOX_{Ca}-Est2_{Aα} was treated with TCEP, washed with degassed,
844 sparged PBS containing 0.5 mM EDTA then reacted with six equivalents MAL-PEG₂₄-2AE-NAD⁺ for 6 h
845 at 4 °C before being washed with PBS. The resultant immobilized cofactor-tethered nanomachine
846 beads were analyzed for glycerol-3-phosphate dehydrogenase activity in the presence and absence of

847 NAD⁺ in batch reactions, and demonstrated to have ~ 80% tethering efficiency (activity without added
848 NAD⁺ calculated as the percentage of activity with added NAD⁺). The resultant immobilized
849 nanomachine beads were then packed into a 250 mm x 15 mm Benchmark column (Kinesis, Australia)
850 to a packed bed volume of 28.3 mL and assessed in a flow reactor system.

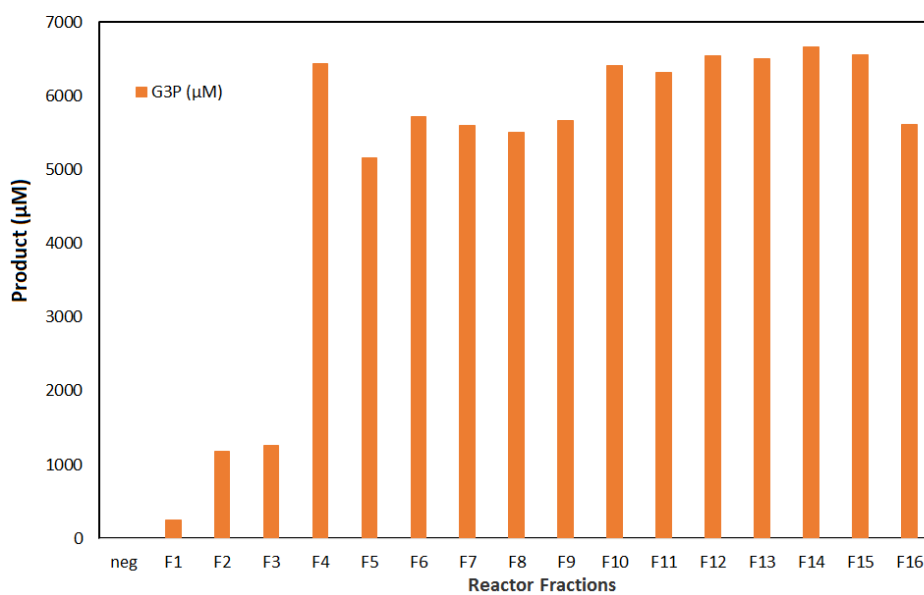
851 A column packed with the adsorbent was found to convert 10 mM G3P to DHAP with about 40 – 50%
852 efficiency at a flow rate of 0.25 mL min⁻¹ (Supplementary Figure 5b). This resulted in a space time yield
853 of 2.60 mg DHAP L⁻¹ hr⁻¹ mg⁻¹ protein. The bioreactor stability was further assessed by continuing to
854 run the oxidation reactor for a total time of 6000 minutes resulting in a total 1843 turnovers of the
855 tethered cofactor (Figure 3).

856

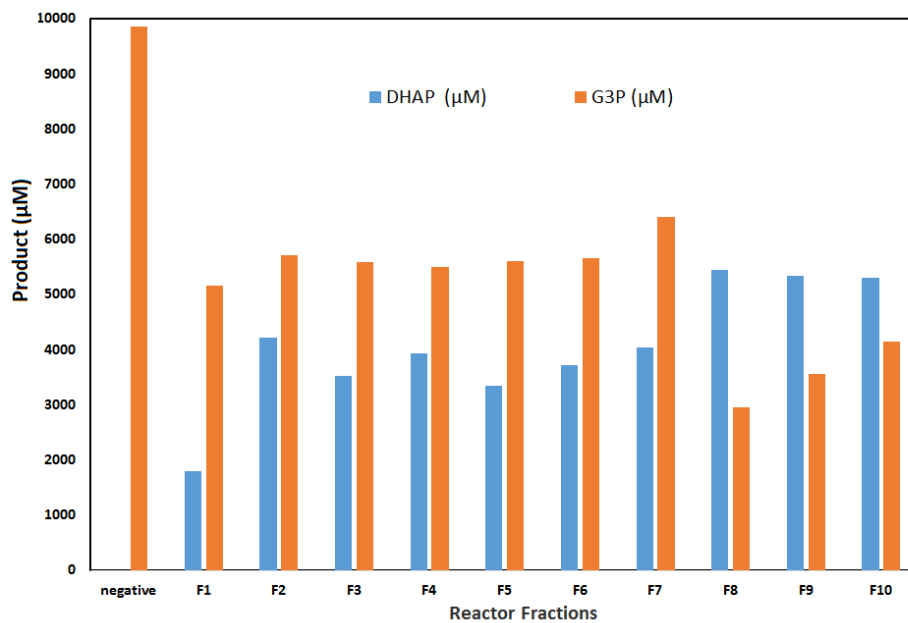
857 **The Aldol Addition Reactor**

858 For the preparation of immobilized nanomachine beads for the aldol addition reactor, 20 mg of FruA_{Sc}-
859 Est2_{Ad} protein was reacted with 20 g of Sepharose–hexyl-DVS-TFK beads. The resultant immobilized
860 aldolase nanomachine beads were then packed into a 150 mm x 15 mm Benchmark column (Kinesis,
861 Australia) to a final depth of 10 cm (17.7 mL packed bed volume) and assessed in a flow reactor system.
862 Optimal flow rate was assessed for the aldol reactor and found to be 0.1 mL min⁻¹, with approximately
863 86% and 98% conversion of 5 mM *N*-Cbz-3-aminopropanal and 5 mM DHAP respectively, under these
864 conditions (Supplementary Figure 5c).

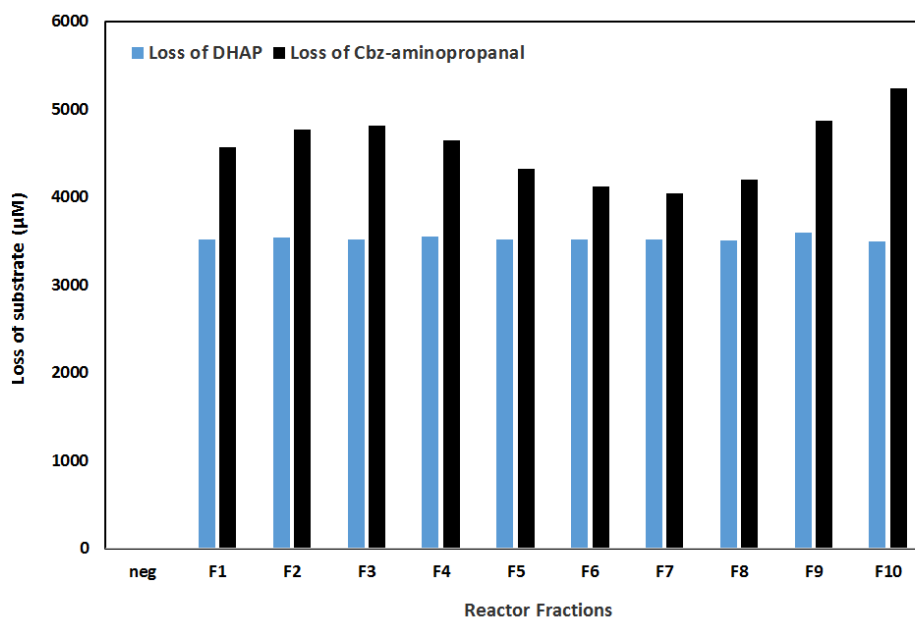
a Phosphotransfer reactor



b Oxidation reactor



c Aldol Addition Reactor



866 **Supplementary Figure 5. Assembly and testing of each of the nanomachine reactors used to**
867 **assemble the Nanofactory. a**, Phosphotransfer Reactor: Conversion of glycerol and acetyl phosphate
868 (10 mM each) to G3P and acetate by immobilized GlpK_{TK}-ATP_{teth}-AceK_{Ms}-Est2_{Aa} in a packed bed reactor
869 column (1.5 cm id, 12 cm) run at a flow rate of 0.25 mL min⁻¹, as determined by LCMS analysis of 5 mL
870 fractions. **b**, Oxidation reactor: conversion of G3P to DHAP in a flow reactor. The immobilized G3PD_{Ec}-
871 NAD_{teth}-NOX_{Ca}-Est2_{Aa} nanomachine beads were used to prepare a packed bed reactor column (1.5 cm
872 id x 16.5 cm). 10 mM G3P pH 8 was passed through the column at a flow rate of 0.25 mL min⁻¹ and the
873 amount of G3P remaining and DHAP produced determined by LCMS for 5 mL fractions F1 to F10. **c**,
874 Aldol addition reactor with Fru_{Sc}-E2_{Aa}: conversion of Cbz-aldehyde and DHAP into *N*-Cbz-3S,4R-ADHOP
875 in a flow reactor. The immobilized Fru_{Sc}-E2_{Aa} nanomachine beads prepared in the presence of 10 μM
876 TCEP were used to prepare a packed bed reactor column (1.5 cm id x 16.5 cm). 5 mM *N*-Cbz-3-
877 aminopropanal and DHAP in 50 mM citrate buffer pH 7 was passed through the column at a flow rate
878 of 0.1 mL min⁻¹ and the amount of DHAP and *N*-Cbz-3-aminopropanal remaining quantified by LCMS
879 for 5 mL fractions F1 to F10.

880

881 **Enzyme activity assays (In batch and in flow)**

882

883 **Glycerol kinase activity**

884 Glycerol kinase assays were performed at room temperature in 1 mL volume with direct detection of
885 ADP and ATP by HPLC analysis of reaction supernatant. A typical reaction contained 1 mM glycerol,
886 10 mM MgCl₂, 50 mM NaHCO₃ buffer pH 9.0, 1 mM ATP with approximately 2 μg mL⁻¹ enzyme
887 (~35 nM). Kinetics were determined by varying the concentrations of ATP or glycerol whilst
888 maintaining the other in excess, and kinetic determinants calculated using HyperTM (J.S. Easterby,
889 Liverpool University) or GraphPad Prism (GraphPad Software Inc., USA). Substrate and cofactor
890 concentrations ranged from 0.1 to 10 x K_M.

891

892 **Acetate kinase activity.**

893 Acetate kinase assays were conducted in the same manner as the glycerol kinase assays described
894 above, replacing ATP with ADP, and glycerol with acetyl phosphate or phosphoenol pyruvate. Kinetics
895 were determined by varying the concentrations of ADP or acetyl phosphate or phosphoenol pyruvate
896 whilst maintaining the other components in excess, and kinetic determinants calculated using Hyper
897 (J.S. Easterby, Liverpool University). Substrate and cofactor concentrations ranged from 0.1 to 10 x K_M.

898

899 **Glycerol-3-phosphate dehydrogenase activity**

900 Glycerol-3-phosphate (G3P) dehydrogenase activity was determined from the oxidation of glycerol-3-
901 phosphate to DHAP in 50 mM sodium phosphate pH 9.0 for individual enzyme assays, or at pH 8.0 for
902 combined multienzyme reactions, with the reaction progress followed by monitoring the production
903 of NADH spectroscopically at 340 nm ($\epsilon_{340\text{ nm}} 6.22\text{ mM}^{-1}\text{cm}^{-1}$), or by direction detection of both G3P

904 (substrate) and DHAP (product) using LCMS (see Analytical methods and Supplementary Figure 6),
905 with one unit of glycerol-3-phosphate activity defined as the amount required to oxidize 1 μmol G3P
906 in one minute at ambient temperature. Kinetics were determined by varying the concentration of G3P
907 and NAD^+ from 0.1 to 10 $\times K_M$ and kinetic determinants were calculated using HyperTM (J.S. Easterby,
908 Liverpool University) or GraphPad Prism (GraphPad Software Inc., USA).

909

910 **NADH oxidase activity (untethered).**

911 NADH oxidase activity was determined from the oxidation of 0.1 mM NADH in 50 mM sodium
912 phosphate pH 7 containing 1 mg mL^{-1} BSA, with the loss of NADH monitored spectroscopically at
913 340 nm ($\epsilon_{340\text{ nm}} 6.22 \text{ mM}^{-1}\text{cm}^{-1}$), with one unit of NADH oxidase activity defined as the amount required
914 to oxidize 1 μmol NADH in one minute at ambient temperature. Kinetics were determined by varying
915 the concentration of NADH from 0.1 to 10 $\times K_M$ and kinetic determinants were calculated using
916 HyperTM (J.S. Easterby, Liverpool University) or GraphPad Prism (GraphPad Software Inc., USA).

917

918 **Esterase activity.**

919 Esterase activity was determined from the hydrolysis of *p*-nitrophenyl acetate (Sigma) in 50 mM
920 sodium phosphate pH 7 containing 1 mg mL^{-1} BSA and with a typical reaction containing 0.4 mM *p*-
921 nitrophenyl acetate. The hydrolysis of *p*-nitrophenyl acetate was determined spectroscopically by the
922 increase in absorbance at 405 nm due to production of *p*-nitrophenol ($\epsilon_{405\text{ nm}} 18 \text{ mM}^{-1}\text{cm}^{-1}$), with one
923 unit of esterase activity defined as the amount required to hydrolyze 1 μmol *p*-nitrophenyl acetate in
924 one minute at ambient temperature. Kinetics were determined by varying the concentration of
925 substrate from 0.1 to 10 $\times K_M$ and kinetic determinants were calculated using HyperTM (J.S. Easterby,
926 Liverpool University) or GraphPad Prism (GraphPad Software Inc., USA).

927

928 **Analytical Methods**

929

930 **HPLC separation of ATP and ADP.**

931 HPLC separation was conducted using an Agilent Eclipse XDB column (50 mm x 4.6 mm) with isocratic
932 elution using 75% solvent A and 25% solvent B. Solvent A: 20 mM tetrabutylammonium phosphate

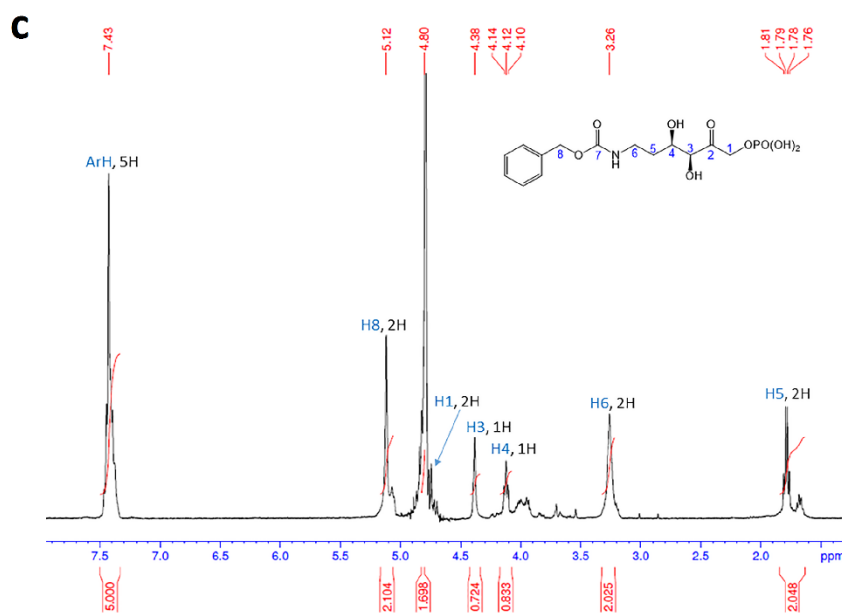
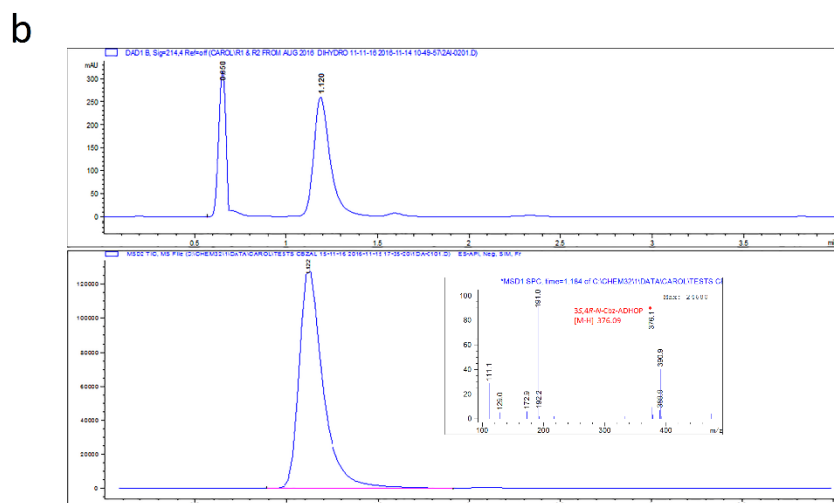
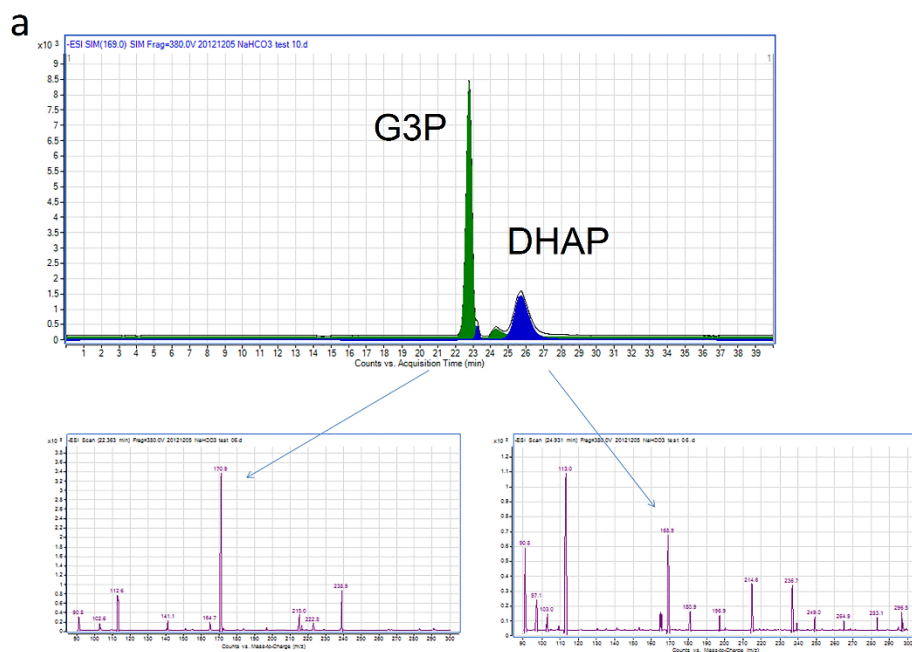
933 (TBAP) in 10 mM ammonium phosphate buffer pH 4.0; solvent B: acetonitrile. Flow rate 1 mL per
934 minute, detection at 240 nm using diode array detector (Agilent Technologies, USA). Peaks eluted at
935 the following retention times: ADP 1.2 min, ATP 1.8 min.

936

937 **LCMS analysis of glycerol-3-phosphate (G3P), dihydroxyacetone phosphate (DHAP) and**
938 **aldol products.**

939 G3P and DHAP were separated using a modification of the method described in Prieto-Blanc *et al.*,
940 2010³². Chromatographic conditions were SIELC ObeliscN column (100 mm x 2.1 mm) with isocratic
941 elution using 20% mobile phase A, 80% mobile phase B for 5 minutes. Mobile phase A: 25 mM
942 ammonium formate pH 4.0; mobile phase B: acetonitrile. Mass spectrophotometric detection was
943 conducted using API-ES negative mode with an Agilent 6120 Quadropole LCMS. Compounds were
944 qualitatively detected by ion scanning in both positive and negative mode using know standards, and
945 then quantified based on selected ion monitoring (SIM) monitoring of relevant ions. Glycerol-3-
946 phosphate was quantified by selected ion monitoring of ion [M]⁻ $m/z = 171.06$, DHAP quantified by
947 selected ion monitoring of ion [M]⁻ $m/z = 169.04$, after establishing suitable selected ions using positive
948 and negative scanning of standards. Quantitation was based on comparison to standard calibration
949 curves produced in the same manner. *N*-Cbz-3-aminopropanal and *N*-Cbz-3*S*,4*R*-ADHOP were
950 detected and quantified using absorbance A_{214nm} and selected ion monitoring of ion [M-H]⁻ $m/z =$
951 376.09 (*N*-Cbz-3*S*,4*R*-ADHOP) by comparison with calibration curves made using a synthesised
952 standard (Supplementary Figure 6). The *N*-Cbz-3*S*,4*R*-ADHOP standard was synthesised from DHAP
953 (Sigma-Aldrich) and *N*-Cbz-3-aminopropanal (Sigma-Aldrich) using enzymatic aldol addition with
954 purified FruA_{Sc} and the resultant *N*-Cbz-3*S*,4*R*-ADHOP was purified essentially as described by Castillo
955 and colleagues¹⁷. ¹H-NMR spectroscopy confirmed the purity of the standard (Supplementary Figure
956 6c) and this standard was then used to identify and quantitate the *N*-Cbz-3*S*,4*R*-ADHOP produced from
957 the nanofactory by selected ion monitoring.

958



960 **Supplementary Figure 6. HPLC and HPLC-MS traces and spectra for all components quantified to**
961 **measure the conversion of glycerol and aldehydes into chiral aldol products. a,** HPLC separation and
962 mass spectrometry identification of glycerol-3-phosphate (G3P) and dihydroxy acetone phosphate
963 (DHAP). The dominant selected ions identified here (m/z 171⁻ for G3P and m/z 169⁻ for DHAP) were
964 then used for SIM analyzes of subsequent reactions. **b,** HPLC separation of *N*-Cbz-3-aminopropanal
965 and *N*-Cbz-3*S*,4*R*-ADHOP showing absorbance A_{214nm} (upper panel) and mass spectrometry
966 identification of *N*-Cbz-3*S*,4*R*-ADHOP (inset). **c,** the authenticity of *N*-Cbz-3*S*,4*R*-amino-3,4-dihydroxy-
967 2-oxyhexyl phosphate (*N*-Cbz-3*S*,4*R*-ADHOP) produced by the nanofactory was confirmed by ¹H-NMR
968 analysis of *N*-Cbz-3*S*,4*R*-ADHOP prepared by reaction of commercially available *N*-Cbz-3-
969 aminopropanal and DHAP catalysed by FruA, and isolated by HPLC.

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