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Ctf4 organizes sister replisomes and Pol α into a replication factory

Zuanning Yuan¹, Roxana Georgescu^{2,3}, Ruda de Luna Almeida Santos¹, Daniel Zhang³, Lin Bai¹, Nina Y. Yao³, Gongpu Zhao⁴, Michael E. O'Donnell^{2,3*}, Huilin Li^{1*}

¹ Structural Biology Program, Van Andel Research Institute, Grand Rapids, Michigan, USA

² Howard Hughes Medical Institute

³ DNA Replication Laboratory, The Rockefeller University, New York, New York, USA 10065

⁴ David Van Andel Advanced Cryo-EM Suite, Van Andel Research Institute, Grand Rapids, Michigan, USA 49503

*Equal corresponding authors. Correspondence should be addressed to M.O.D.

(odonnell@rockefeller.edu) or H.L. (Huilin.Li@vai.org)

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18 ABSTRACT

19 The current view is that eukaryotic replisomes are independent. Here we show that Ctf4 tightly
20 dimerizes CMG helicase, with an extensive interface involving Psf2, Cdc45, and Sld5. Interestingly,
21 Ctf4 binds only one Pol α -primase. Thus, Ctf4 may have evolved as a trimer to organize two helicases
22 and one Pol α -primase into a replication factory. In the 2CMG-Ctf4₃-1Pol α -primase factory model, the
23 two CMGs nearly face each other, placing the two lagging strands toward the center and two leading
24 strands out the sides. The single Pol α -primase is centrally located and may prime both sister replisomes.
25 The Ctf4-coupled-sister replisome model is consistent with cellular microscopy studies revealing two
26 sister forks of an origin remain attached and are pushed forward from a protein platform. The replication
27 factory model may facilitate parental nucleosome transfer during replication.

28

29 INTRODUCTION

30 Replication of cellular genomes requires numerous proteins that work together in a replisome.
31 Replication in eukaryotes utilize CMG helicase (Cdc45–Mcm2-7–GINS) (Ilves et al., 2010; Moyer et
32 al., 2006; Costa et al, 2011), leading and lagging strand DNA polymerases (Pol) ϵ and δ , Pol α -primase,
33 PCNA clamps, the RFC clamp loader, and numerous accessory factors of less defined function (Bell and
34 Labib, 2016; Burgers and Kunkel, 2017). Replication in eukaryotes is performed in localized foci in
35 nuclei that contain 10-100 replication forks (Falaschi, 2000; Kitamura et al., 2006). Recent super
36 resolution microscopy has resolved these foci into single replicon factories from bidirectional origins
37 (Chagin et al., 2016; Saner et al., 2013). Nuclear foci in the budding yeast, *Saccharomyces cerevisiae*,
38 most often contain only single replicon factories having two replication forks, although some foci
39 consist of more than two replication forks (Saner et al., 2013). The molecular structure of a single core
40 replicon factory unit, consisting of two replication forks is unknown, but several studies demonstrate
41 that sister replication forks remain together during S phase (Conti et al., 2007; Falaschi, 2000; Ligasova
42 et al., 2009; Natsume and Tanaka, 2010), and that sister double-strand (ds) DNA products are extruded
43 in loops directed away from a replication protein scaffold (Gillespie and Blow, 2010; Saner et al., 2013).

44

45 Ctf4 (Chromosome Transmission Fidelity 4) is a homo-trimer (Ctf4₃) that connects Pol α -primase and
46 CMG helicase (Gambus et al., 2009; Miles and Formosa, 1992; Simon et al., 2014; Tanaka et al.,
47 2009a). Previous EM studies reveal that Ctf4₃-Pol α -primase resides on the opposite side of CMG from
48 the leading strand DNA polymerase (Pol) ϵ in an individual replisome (Sun et al., 2015) (**Figure 1a**).
49 Ctf4 also transiently binds Dna2, Dpb2, Tof2 and Chl1, and thus Ctf4 is proposed to be a dynamic hub
50 (Villa et al., 2016; Samora et al., 2016). Dynamic interaction enables multiple factors binding through
51 time-sharing on Ctf4 and occurs through a conserved Ctf4-Interaction Peptide (CIP) motif (Kilkenny et
52 al., 2017; Samora et al., 2016; Simon et al., 2014; Villa et al., 2016). The structures of the C-half of Ctf4
53 and its human orthologue AND1 reveal a disc-shaped constitutive trimer via the β -propeller domains on
54 the N-terminal face (N-face) with the three C-terminal helical domains interacting with up to three CIP
55 peptides on the C-face (Kilkenny et al., 2017; Simon et al., 2014). Ctf4 mutants that disrupt connection
56 to CMG are deficient in transfer of parental nucleosomes to the lagging strand daughter duplex, with
57 implications for a role in epigenetic inheritance during development (Gan et al., 2018). In human, AND1
58 (hCMG) also binds CMG and is important for replication progression and DNA repair (Kang et al.,
59 2013; Abe et al., 2018; Williams and McIntosh, 2002; Yoshizawa-Sugata and Masai, 2009).

60

61 Earlier structure studies of Ctf4 used subassemblies of CMG and Pol α -primase (Simon et al., 2014),
62 and thus it has not been fully understood how Ctf4 interacts with the holoenzyme forms of CMG and Pol
63 α -primase, and whether Ctf4 might bind two Pol α -primase as proposed (**Figure 1a**). We sought to
64 address these questions by a combination of biochemistry and cryo-EM and found that one Ctf4₃ binds
65 CMG very tight, not dynamic, and can bind 1, 2, or 3 CMG holoenzymes without steric hinderance at a

66 120° angle to one another. We also determine a structure of Ctf4₃ bound to Pol α-primase and observe
67 Ctf4₃ binds only one copy of Pol α-primase. We have reconstituted a 2CMG-2Pol ε-1Ctf4₃-1Pol α-
68 primase complex biochemically and can visualize a 2CMG-1Ctf4₃-1Pol α-primase complex by EM.
69 Moreover, the CMGs retain helicase activity while multimerized by Ctf4₃. These findings led us to
70 propose that sister-replisomes are coupled by Ctf4₃ in a “replication factory” of 2CMG-Pol
71 ε-1Ctf4₃-1Pol α-primase (**Figure 1b**). We further address in the Discussion how various CIP factors
72 may bind the replication factory, how Pol α-primase may be utilized for lagging strand priming of sister
73 replication forks, and implications of a factory for parental nucleosome transfer to daughter duplexes.
74 We note that these *in vitro* findings require cellular validation, which will be pursued in a separate study.
75

76 RESULTS

77 **CMG-Ctf4 form a stable complex.** To explore how Ctf4₃ interacts with replisome factors we
78 performed glycerol gradient sedimentation of protein mixtures (**Figure 2 – figure supplement 1**). This
79 method originally revealed that Pol ε binds CMG, forming a CMG-Pol ε complex that sediments faster
80 than either component alone (compare panels c and h with panel d) (Langston et. al., 2014). CMG
81 binding to Ctf4₃ was also readily apparent (compare panels c and g with panel e). It was initially
82 surprising that the CMG-Ctf4₃ complex migrated heavier than CMG-Pol ε, even though Ctf4₃ is not
83 quite as large as Pol ε, because studies in the human system indicated there was only room for one CMG
84 on Ctf4 (Kang et al., 2013), consistent with an earlier proposal (Simon et al., 2014) (**Figure 2 - figure**
85 **supplement 1**, compare panels d and e).

86
87 To study the CMG-Ctf4₃ complex further we mixed Ctf4₃ and CMG and applied it to a MonoQ ion
88 exchange column; a complex of CMG-Ctf4₃ eluted at >400 mM NaCl (**Figure 2a**). This result indicated
89 CMG-Ctf4₃ is a stable complex, and is not loose, consistent with an apparent tighter interaction of GINS
90 complex to Ctf4₃ compared to the CIP peptide of Sld5 (Simon et al., 2014). The MonoQ isolated CMG-
91 Ctf4₃ complex was also stable to size-exclusion chromatography (SEC) (**Figure 2b**). We conclude that
92 CMG is tightly bound and highly stable on the Ctf4₃ hub. Density scans of fractions within the SEC
93 elution profile indicated a heterogeneous mixture of CMG-Ctf4₃ complexes, with CMG:Ctf4₃ ratios
94 ranging from 3:1 to 1:1. We therefore examined different fractions by cryoEM and found that indeed,
95 more than one CMG can bind Ctf4₃, as described below.
96

97 **Structure of the 1CMG-Ctf4₃ complex.** To investigate the structural basis underlying the strength of
98 the CMG-Ctf4₃ complexes, we determined the structure of the 1CMG-Ctf4₃ complex by cryo-EM to
99 3.9-Å resolution. In agreement with previous structural studies of CMG (Abid Ali et al., 2016; Yuan et
100 al., 2016), the C-tier AAA+ ring of Mcm2-7 is highly dynamic. By excluding this region in 3D
101 refinement, we improved the 3D map of 1CMG-Ctf4₃ to 3.8-Å resolution (**Figure 3a-c, Table 1, Figure**
102 **3 - figure supplements 1 and 2**).

103
104 Based on the density features, as well as previously reported separate structures of Ctf4₃ and CMG
105 (Simon et al., 2014; Yuan et al., 2016), we built an atomic model (**Figures 3, 4, and Figure 4 - figure**
106 **supplement 1, Video 1**). The overall architecture reveals an extensive interface between the helicase
107 and Ctf4₃, amounting to 1706 Å² of buried area, larger than the stable contact between Cdc45 and
108 Mcm2-7 (1182 Å²) and between GINS and Mcm2-7 (1583 Å²), explaining the stability of the CMG-
109 Ctf4₃ complex. Interestingly, there is a wide gap between Ctf4 and the Sld5 subunit of CMG that
110 contains the CIP peptide (**Figure 4a**).

111
112 There are three interfaces between CMG and Ctf4₃, involving 3 different subunits of CMG with one
113 protomer of Ctf4₃ (**Figure 4c,d,e; Figure 4 - figure supplement 2**). The two major interfaces are

114 between the β -propeller region of Ctf4 and both the Cdc45 subunit of CMG (**Figure 4c**) and the Psf2
115 subunit in the GINS complex of CMG (**Figure 4d**); these interfaces were previously uncharacterized.
116 The interactions between Cdc45 and the Ctf4 propeller are largely electrostatic, involving several salt
117 bridges and hydrogen bonds. Furthermore, a loop connecting strands $\beta 1$ and $\beta 2$ of Psf2, disordered in
118 the CMG structure in the absence of Ctf4₃ (Yuan et al., 2016), inserts into two blades of the β -propeller
119 and becomes ordered by forming multiple interactions (**Figure 4d**). The interface between Psf2 and Ctf4
120 involves H-bonds between Psf2 residues Arg34 and Lys36 with Ctf4 residues Asn850 and Tyr848,
121 respectively, as well as hydrophobic interaction among Ctf4 residues Phe518, Leu770, and Pro771 and
122 Psf2 residues Ile27, Phe28, and Pro29. As expected, the main Ctf4-contacting regions of Cdc45, Psf2 are
123 well conserved across evolution (**Figure 4 – figure supplement 3**). The previously-identified
124 interaction between Ctf4 and the CIP peptide in the Sld5 subunit (Simon et al., 2014) of the GINS
125 complex is actually a minor interaction site in which the N-terminal residues 3–15 of Sld5 form a short
126 helix that bundles with the helical domain of Ctf4, primarily via a hydrophobic interface (**Figure 4e**). An
127 intervening long peptide (aa 16 -53) of Sld5 is disordered. This long flexible linker to the CIP peptide of
128 Sld5 may explain why the CIP peptide of Sld5 is not required to observe CMG binding to Ctf4 in cells,
129 predicting a second tethering point between CMG and Ctf4 (Simon et al., 2014). Therefore the Psf2 and
130 Cdc45 extensive interfaces explain the stable association between Ctf4 and CMG.

131
132 **The 2CMG-Ctf4₃ and 3CMG-Ctf4₃ complexes.** CryoEM 2D averages of two CMGs bound to Ctf4₃
133 show the CMGs are held rigidly, consistent with their stable binding to Ctf4₃ (**Figure 5a**). The 3D
134 reconstruction shows each CMG interacts with only one protomer of Ctf4₃, and the CMG contact is
135 limited to one side of the Ctf4₃ triangle related by 120° (**Figure 5b**). While earlier 2D studies of Ctf4
136 binding the GINS subassembly also observed a similar geometry, it has been thought that only one large
137 CMG holoenzyme could bind Ctf4 (Kang et al., 2013; Simon et al., 2014). However the structure of
138 2CMG-Ctf4₃ shows that the large CMGs do not sterically obstruct one another. Therefore, one Ctf4₃
139 may organize up to three CMGs. Indeed, we observed 2D class averages that show two or three CMGs
140 per Ctf4₃, related by the three-fold axis of Ctf4₃ (**Figure 5a, Figure 5 – figure supplements 1 and 2**).
141 We determined the cryo-EM 3D maps of the 2CMG-Ctf4₃ complex at 5.8 Å resolution (**Figure 5b,**
142 **Figure 5 – figure supplement 1, Video 2**) and the 3CMG-Ctf4₃ complex at 7.0 Å (**Figure 5 – figure**
143 **supplement 2**), respectively. The interactions between individual CMG helicases and their respective
144 partner Ctf4 protomers in both 2CMG-Ctf4₃ and 3CMG-Ctf4₃ complexes are virtually identical, the
145 same as in the 1CMG-Ctf4₃ complex described above, consistent with no steric clash between the
146 CMGs.

147
148 Considering that the 2CMG-Ctf4₃ complex may be more physiologically relevant, as factories consisting
149 of two forks straddling one origin are observed in vivo (Saner et al., 2013), and a 2CMG occupancy of
150 Ctf4₃ leaves one protomer of Ctf4₃ for other CIP factors such as Pol α -primase, we continue this report
151 in the context of the 2CMG-Ctf4₃ complex.

152
153 The key insight from the 2CMG-Ctf4₃ structure is that the two CMGs are held on the same side – the
154 top side, or the N-face of the disc-shaped Ctf4₃ when the structure is viewed from the side of the Ctf4₃
155 disk (**Figure 5b**). Hence, the two N-tier rings of the Mcm2-7 hexamers – where the dsDNAs approach
156 for dsDNA unwinding (Georgescu et al., 2017; Douglas et al., 2018) – approximately face one another
157 at an angle of 120° and the C-tier motor rings of the two CMGs, where the leading strand Pol ϵ 's bind
158 (Sun et al., 2015), face outwards and away from each other.

159
160 **A 1:1 complex of Ctf4₃ and Pol α -primase.** Earlier studies observed only one Pol α -primase bound to
161 Ctf4₃ (Simon et al., 2014) (see their Fig. 4e and Extended data Figs. 8 and 9). We wished to understand

162 the basis of this stoichiometry but the interaction of Ctf4₃ to Pol α-primase was too loose to isolate a
163 complex for cryoEM analysis, consistent with the dynamic hub model of Ctf4₃ (Simon et al., 2014; Villa
164 et al., 2016). Thus we directly mixed Pol α-primase and Ctf4₃ at 1:1 and 3:1 molar ratios followed by
165 cryoEM analysis to study how Pol α-primase binds Ctf4₃ in the absence of CMG.
166

167 We first examined Pol α-primase alone and found Pol α-primase was flexible when frozen in vitreous
168 ice, and did not generate well-defined 2D class averages. But under negative-stain EM conditions, Pol
169 α-primase was sufficiently stabilized on carbon film to yield a bi-lobed shape with the two lobes ~120 Å
170 apart (**Figure 6a**). This architecture is essentially the same as a previous negative-stain EM study, in
171 which one lobe is assigned to the catalytic NTD of Pol1 (Pol1-NTD) and the other lobe to the CTD of
172 Pol1, plus the B-subunit and the L- and S-subunits of the primase (Nunez-Ramirez et al., 2011). Cryo-
173 EM of Ctf4₃ alone produced 2D class averages that are consistent with the crystal structure (**Figure 6b**).
174 Cryo-EM 2D class averages of a 1:1 molar ratio mixture of Ctf4₃ and Pol α-primase yielded a structure
175 comprised of Ctf4₃ bound to one catalytic Pol1-NTD of Pol α-primase (**Figure 6c, Figure 6 – figure**
176 **supplement 1, Table 2**). Increasing the Pol α:Ctf4₃ ratio to 3:1 did not change the 1:1 binding with
177 Ctf4₃ (**Figure 6 - figure supplement 2**). The presence of the Pol lobe, but absence of the primase lobe
178 in the 2D class averages is consistent with previous studies showing a high degree of flexibility between
179 the primase and polymerase lobes (Baranovskiy and Tahirov, 2017; Nunez-Ramirez et al., 2011; Perera
180 et al., 2013). The 2D averages reveal two contacts between Ctf4₃ and Pol1-NTD, but only one of the two
181 contacts is visible in the 3D map (**Figure 6c-d**). These interactions must be weak and flexible, with one
182 contact becoming averaged out in 3D reconstructions, and accounting for the low 12-Å resolution of the
183 3D map.
184

185 The crystal structures of Ctf4₃ and Pol1-NTD complexed with a primed DNA-dNTP fit well as two
186 separate rigid-bodies in the upper and lower densities of the Ctf4₃-apo Pol1-NTD 3D map, respectively.
187 The docking suggests that the primer-template duplex exits the Pol1-NTD from the bottom face (**Figure**
188 **6d, Figure 6 – figure supplement 1**). We added a three-fold excess of Pol α-primase to Ctf4₃, but did
189 not observe more than one molecule of Pol α-primase bound to the Ctf4 trimer (**Figure 6 – figure**
190 **supplement 2**), consistent with the previous observations (Simon et al., 2014). The Pol1-NTD occupies
191 most of the bottom C-face of Ctf4₃ (**Figure 6d, Figure 6 – figure supplement 1**), appearing to sterically
192 occlude additional molecules of Pol α-primase and thus explaining the single Pol α-primase-to-Ctf4₃
193 stoichiometry. Notably, in a factory complex with two tightly bound CMGs, there would still remain a
194 vacant CIP site in Ctf4₃ for binding of dynamic partner proteins, such as Pol α-primase and other CIP
195 factors (see Discussion).
196

197 **Reconstitution and characterization of a 2CMG-Ctf4₃-1Pol α-primase complex.** To investigate
198 complex formation among CMG, Ctf4₃ and DNA polymerases, we analyzed by densitometry the
199 sedimentation analyses of a mixture of CMG+Ctf4₃ with DNA Pol α-primase and Pol ε. This protein
200 mixture produced a large super-complex that surpassed the size of CMG-Ctf4₃ and the Pol ε-CMGE
201 complexes (**Figure 1 – figure supplement 1**). Interestingly, the bulk of excess Ctf4₃ is excluded from
202 the large complex suggesting some type of cooperative assembly. Gel scans indicate a stoichiometry of
203 two CMG-Pol ε, one Ctf4₃, one Pol α-primase (**Figure 7 – figure supplement 1**), although we can't
204 exclude a possible mixture of complexes. Upon mixing CMG+Ctf4₃+Pol α-primase we observed a
205 2CMG-1Ctf4₃-1Pol α-primase complex by negative stain EM (**Figure 7 – figure supplement 2**).
206

207 We investigated cooperativity of CMG and Pol α-primase binding to Ctf4 by pull-down assays (**Figure**
208 **7a**). Pull-down assays using immobilized Ctf4₃ showed an 8-fold increase of Pol α-primase retained on
209 Ctf4₃ when CMG was present, and conversely, more CMG bound to Ctf4₃ when Pol α-primase was

210 present, suggesting cooperativity (**Figure 7a**). Cooperativity is consistent with densitometry of CMG-
211 Pol ϵ -1Ctf4₃-1Pol α -primase isolated in a glycerol gradient which excludes most of the Ctf4 trimer
212 (**Figure 7 – figure supplement 1**). Negative stain EM also shows a 2CMG-Ctf4₃-1Pol α -primase
213 complex (**Figure 7 – figure supplement 2**). The spontaneous and cooperative assembly of this complex
214 in vitro suggests that the complex may also form in cells and possibly underlies the observations that
215 sister replisomes are held together in cells (Chagin et al., 2016; Saner et al., 2013).

216
217 To determine if multimers of CMG bound to Ctf4 retain activity, and thus could operate on two forks at
218 the same time, we performed helicase and replication assays comparing CMG with 2CMG + 1Ctf4₃
219 (preincubated to form 2CMG-Ctf4₃ complex as in **Figure 2**) (**Figure 7b-d**). Many reports utilize
220 ATP γ S in a preincubation to enable CMG binding the DNA, and preincubation assays indicated that a
221 10 min preincubation at 30°C with ATP γ S was sufficient for CMG to bind the short DNA for helicase
222 assays (**Figure 7 – figure supplement 3**). Helicase activity was initiated after the 10-min preincubation
223 by adding 5 mM ATP. The results demonstrate that 2CMG-Ctf4₃ retains essentially the same helicase
224 activity compared to CMG alone (**Figure 7c**), confirming that CMG retained helicase activity while
225 multimerized by Ctf4₃. We also tested other ratios of CMG to Ctf4₃ that lack the preincubation step, and
226 may measure binding and unwinding; the same activity was observed using CMG alone or multimerized
227 onto Ctf4₃ (**Figure 7 – figure supplement 3**).

228
229 We tested the effect of preincubation with ATP γ S for replication activity on a ³²P-primer forked DNA,
230 which when compared to the helicase substrate has a much longer 3' ssDNA tail, a primer duplex
231 region, and Pol α -primase in the preincubation (**Figure 7 – figure supplement 4**). The results indicate a
232 preincubation of 30 min with ATP γ S for the primed replication fork. Thus, for replication assays we
233 used a 30-min preincubation with ATP γ S prior to adding dNTPs and 5mM ATP (**Figure 7d**).
234 Comparison of CMG+Pol α -primase vs 2CMG+Ctf4₃+Pol α -primase showed that CMG retained full
235 replication activity while multimerized by Ctf4₃, again indicating that CMGs multimerized by Ctf4₃ are
236 functional. In further support of these results, DNA replication assays of pre-formed isolated CMG-
237 Ctf4₃ complexes, preincubated for 2 min with 0.1 mM ATP (beneath the threshold of unwinding, see
238 **Figure 7b**), show that when equal amounts of Ctf4₃ in the various CMG-Ctf4 complexes are added to
239 replication assays, the 1.7CMG-Ctf4₃ gives about twice the activity of 1CMG-Ctf4₃, most simply
240 explained by the presence of the extra CMG in 1.7CMG-Ctf4₃ vs 1CMG-Ctf4₃ (**Figure 7 – figure**
241 **supplement 4**). Therefore, CMG helicases are active in replication when multimerized by Ctf4₃.

242
243 **Atomic model for a replication factory.** In light of cell-based studies that observe that sister
244 replisomes generated from a bidirectional origin are physically coupled such that the two sister duplexes
245 extrude together away from a point source (Chagin et al., 2016; Saner et al., 2013; Natsume and Tanaka,
246 2010), and on the basis of our cryo-EM and biochemical analysis, we propose that the observed factory
247 in cells is explained by one Ctf4₃ that coordinates two CMGs and one Pol α -primase to form a
248 2CMG–1Ctf4₃–1Pol α -primase core replisome factory. While we observed this core replisome factory
249 in negative stain EM (**Figure 7 – figure supplement 2**), we were unable to reconstruct the full 2CMG-
250 Ctf4₃-Pol α -primase by cryo-EM analysis, and therefore we obtained an atomic model for this super-
251 complex factory by superimposing the shared Ctf4₃ in the atomic model of 2CMG–Ctf4₃ with that of
252 Pol α -Ctf4₃ (**Figure 8a-b, Figure 8 – figure supplement 1, Video 3**). The model indicates a factory
253 complex that contains two CMGs on the sides of the Ctf4 disk, and one Pol α -primase on the C-face of
254 the Ctf4 disk. The protein complex consisting of 26 visually observed polypeptides in this >2 MDa
255 factory model give no steric clash among them. This model may explain why Ctf4 has evolved to
256 assemble a trimer, not a dimer, in order to tightly coordinate two CMG helicases, leaving one Ctf4
257 protomer to bind transient CIP factors such as Pol α -primase. Such a structure, operating at a level

258 above the individual replisome, may represent the functional unit of a cellular replicon core factory
259 derived from one bidirectional origin as implicated by cellular and microscopy studies (Chagin et al.,
260 2016; Saner et al., 2013). Our dimeric CMG replication factory model suggests possible coordination of
261 the two forks that arise from an origin of replication. As the sister forks grow, the duplicated leading and
262 lagging strands would form loops that push the nascent sister DNAs out from the factory surface a
263 scenario that resembles the proposed replication factory model based on cellular studies (summarized in
264 **Figure 8 – figure supplement 2**) (Chagin et al., 2016; Saner et al., 2013).

266 Discussion

267 The factors that mediate the association of different replisomes and how a replication factory looks like
268 have been unknown. The cryo-EM and biochemical studies presented here suggest a higher order
269 architecture of the replication machinery beyond an individual replisome and propose that Ctf4 has
270 evolved as a trimer to simultaneously organize two CMGs and one Pol α -primase by forming a 2CMG-
271 Ctf4₃-1Pol α -primase factory. Our factory model conceptually advances on the previous view in which
272 Ctf4₃ binds a single CMG of an individual replisome (**Figure 1a**) (Simon et al., 2014; Villa et al., 2016).
273 However, we note that individual replisomes with 1CMG-Ctf4₃ and replisome factories with 2CMG-
274 Ctf4₃ are not mutually exclusive and that until the factory is confirmed to operate inside the cell, the
275 conclusions drawn here should be regarded as preliminary.

276
277 **1. Mechanism of bidirectional replication by a replication factory.** A factory complex containing a
278 stable 2CMG-Ctf4₃ is consistent with cell-based studies and light microscopy of replicating DNA in *S.*
279 *cerevisiae* cells (Conti et al., 2007; Falaschi, 2000; Kitamura et al., 2006; Ligasova et al., 2009; Natsume
280 and Tanaka, 2010), where sister replication forks are shown by super resolution confocal microscopy
281 with fluorescent markers on DNA to be physically associated within a twin fork replication factory at
282 bidirectional origins and that the daughter duplexes are extruded together from a common protein
283 platform (Kitamura et al., 2006; Saner et al., 2013). The model is also consistent with super resolution
284 microscopy of mammalian replication nuclear foci revealing they are comprised of several single
285 replication factories, each of which represents one bidirectional origin replicon (Chagin et al., 2016).

286
287 In the 2CMG factory model (**Figure 8**), the two helicases stand sideways above the Ctf4₃ disk, with
288 their respective N-tier rings of the two Mcm2-7 hexamers facing approximately 120° to each other.
289 Previous studies show that the leading strand enters the N-tier of CMG and proceeds through the central
290 channel of CMG to engage the leading strand Pol ϵ located at the C-tier of CMG (Georgescu et al.,
291 2017; Goswami et al., 2018). Therefore, at the core of the replication factory, the two parental duplexes
292 enter their respective CMGs at the N-tier where each duplex is unwound by steric exclusion (Fu et al.,
293 2011; Georgescu et al., 2017; Langston and O'Donnell, 2017; Goswami et al., 2018; Kose et al., 2019).
294 In the core replication factory model, two parental duplexes can easily be engaged at the N-tiers of each
295 CMG due to their 120° orientation, and the lagging strand is deflected off the top of the N-tier ring after
296 embrace of the parental duplex by the zinc fingers that encircle dsDNA (Georgescu et al., 2017; Li and
297 O'Donnell, 2018; O'Donnell and Li, 2018; Goswami et al., 2018). Therefore, the unwound leading
298 strands travel through the horizontal central channels of CMGs to exit the left and right sides of the
299 replication factory at their respective CMG C-tier to which the leading Pol ϵ binds.

300
301 **2. Pol α -primase is flexibly associated in the replisome.** Given the high degree of flexibility between
302 the Pol and primase lobes of Pol α -primase, it seems likely that only one lobe or the other will be
303 observed in the EM depending on which lobe is more “fixed” in place. In an earlier study that contained
304 CMG-Pol ϵ -Ctf4-Pol α -primase-forked DNA, a density from Pol α -primase was observed at the N-tier
305 of the Mcm ring (Sun et al., 2015). Given that the p48/p58 primase subunits interact with Mcm3, Mcm4,

306 and Mcm6 (You et al., 2013), the Pol α -primase density was most likely the primase lobe. Pol 1 of Pol
307 α -primase binds directly to Ctf4₃ (Simon et al., 2014), and in the present study the Ctf4-Pol α -primase
308 structure is solved in the absence of CMG and DNA. Therefore it is the the Pol1 lobe instead of the
309 primase lobe that is stabilized on Ctf4. Thus, the current study and the earlier study are compatible, but
310 observe different lobes of Pol α -primase. At the time of the earlier work (Sun et al., 2015), the dimeric
311 replisome images were observed but discarded, because we did not know how to interpret those images.
312

313 **3. Either one or more Pol α -primases may prime the two lagging strands of the coupled sister**
314 **forks.** The lagging strands displaced off the N-tier rings of their respective Mcm2-7 hexamers are near
315 the center between the two CMGs. Such lagging strand positioning allows for and raises the possibility
316 that the single Pol α -primase may prime both lagging strands. The catalytic Pol1 NTD of Pol α -primase
317 binds to the bottom C-face of the Ctf4₃ disk (**Figures 6d, Figure 6 – figure supplement 1**). The primase
318 lobe is not visible in the 3D map of Ctf4₃-Pol α -primase of this report, but the Pol1-NTD lobe and
319 primase lobe of the bi-lobed Pol α -primase are known to be separated by a distance of ~120 Å and
320 connected via a flexible tether that provides a 70° range of motion between the primase and polymerase
321 lobes, sufficiently long to contact both CMGs in the factory (**Figure 8, and Figure 8 - figure**
322 **supplement 1**) (Baranovskiy and Tahirov, 2017; Nunez-Ramirez et al., 2011; Perera et al., 2013).
323 Because the primase functions upstream of the Pol 1 subunit of Pol α , and binds the Mcms (You et al.,
324 2013), it is likely that the primase lobe extends upwards passing the 45-Å-thick Ctf4₃ disc to reach past
325 the N-face of Ctf4₃, placing the primase between the two N-tier rings of the helicases where the two
326 lagging strands are first produced (**Figures 1b and 8a, b**). Therefore, the primase subunits can come in
327 contact with and thereby prime both lagging strands.
328

329 However, we do not expect that only one Pol α -primase molecule functions for both lagging strands in a
330 replication factory for several reasons. First, Pol α -primase is fully competent to prime the lagging
331 strand in the absence of Ctf4 in vitro using pure proteins, and is dependent on CMG not Ctf4 for
332 function (Georgescu et al., 2015b; Yeeles et al., 2015; Yeeles et al., 2017), indicating that Ctf4 is not
333 required for replication fork operations per se. Second, the dynamic binding of Pol α -primase to Ctf4 in
334 the dynamic Ctf4 hub view (Villa et al., 2016), especially given the weak binding of the Pol 1 CIP
335 peptide, would only enable a single Pol α -primase to stay bound to Ctf4 for a few seconds or less.
336 Therefore even individual replisomes containing Ctf4 would utilize numerous Pol α -primase binding
337 events over the time needed to repeatedly prime one lagging strand during replisome progression.
338

339 **4. Multiple CIP factors may still access Ctf4 in the replisome factory.** The currently identified CIP
340 factors include Pol α -primase, CMG, Chl1, Dpb2, Tof2, and Dna2; the Pol α -primase, CMG, Dna2, and
341 Chl1 bind the same consensus CIP site of Ctf4, whereas Tof2 and Dpb2 bind a distinct site on Ctf4
342 (Samora et al., 2016; Villa et al., 2016). The ability of Ctf4₃ to bind several different factors is proposed
343 to depend on time-sharing due to weak CIP peptide binding with rapid on/off rates to Ctf4, similar to
344 PCNA binding factors via a conserved PIP (PCNA Interaction Peptide) motif, reviewed in (Georgescu et
345 al., 2015a). Given the tight interaction of 2 CMGs to Ctf4₃, we envision three different pathways for CIP
346 proteins to bind Ctf4₃ in a replication factory. The first, and simplest, is that the transient binding of
347 Pol α -primase will often vacate one Ctf4 subunit, making it available for other CIP proteins. Indeed,
348 given Pol α -primase still functions in vitro without Ctf4 (Georgescu et al., 2015b; Yeeles et al., 2015;
349 Yeeles et al., 2017), this particular CIP site may often be available for other CIP factors to bind. Second,
350 the Chl1 helicase and Dna2 nuclease are required under particular cellular conditions, during which the
351 replisome may change composition, and this has precedence in the rapid and dynamic rearrangements of
352 proteins in the *E. coli* replisome (Indiani et al., 2009; Lewis et al., 2017). Third, the structures of this
353 report show that the CIP peptide of CMG (in Sld5) is located across a wide gap between CMG and Ctf4,

354 and the CIP sequence only contacts Ctf4 at the end of a long flexible linker in Sld5. The K_d of the Sld5
355 CIP peptide to Ctf4 is only 5 μM and can even be deleted without preventing CMG-Ctf4 interaction in
356 living cells (Simon et al., 2014). Given the flexible loop that mediates the Sld5 CIP peptide in the CMG-
357 Ctf4 complex, the Sld5 CIP peptide likely retains the rapid k_{off} implied by the 5 μM K_d and thus can be
358 expected to vacate the Ctf4 CIP site frequently (i.e. milliseconds). While speculative, it is also possible
359 the Sld5 CIP peptide within CMG may be regulated by other proteins, or that other CIP factors that have
360 additional contacts to Ctf4 that can outcompete the weakly bound Sld5 CIP peptide.

361

362 **5. Independent replisomes and the twin CMG factory model are not mutually exclusive.** The
363 current report demonstrates that two (or three) CMG can bind Ctf4 tightly, that CMGs bound to the Ctf4
364 trimer retain activity, and that a complex of 2(CMG-Pol ϵ)-1Ctf4₃-1Pol α -primase spontaneously
365 assembles in vitro. In vitro single molecule studies in *S. cerevisiae* extracts and *Xenopus* extracts
366 demonstrate that individual replisomes can move apart in opposite directions from an origin and contain
367 only one CMG apiece (Duzdevich et al., 2015; Yardimci et al., 2010). While these experiments reveal
368 that replisomes can act individually, these experiments utilize DNA tethered at both ends and thus DNA
369 looping needed in our factory model would not be observed. Thus if factories were present, only when
370 they dissociate to form independent forks would replication forks on doubly tethered DNA be
371 visualized. Alternatively, *Xenopus* egg extracts may be programmed to replicate a bit differently from
372 normal cells. It is worth noting that neither the model of an individual replisome nor the model of a
373 dimeric replisome factory have been proven to exist inside cells. Because the same proteins are present
374 in both models, they may not be mutually exclusive and may both exist in cells. If true, the different
375 models may even fulfill distinct functions. Clearly, cellular studies are needed to untangle these scenarios.

376

377 **6. Implications of a replisome factory on nucleosome distribution.** During replication the epigenetic
378 marks on nucleosomes are distributed nearly equally to the two daughter duplexes (Gan et al, 2018;
379 Petryk et al., 2018; Yu et al., 2018). The general view is that the H3H4 tetramer, which carries the bulk
380 of epigenetic marks, binds DNA tightly and is transferred to nascent DNA independent of H2A/H2B
381 dimers that are easily displaced and exchanged (Alabert et al., 2017). Two binding sites for H3H4 exist
382 in the replisome: The N-terminal region of Mcm2 binds H3H4 (Huang et al., 2015; Richet et al., 2015),
383 and the Dpb3/4 subunits of Pol ϵ bind H3H4 at the C-face of CMG (Bellelli et al., 2018; Tackett et al.,
384 2005; Sun et al, 2015). Recent studies have found specific roles of these H3H4 sites in transfer of
385 parental histones to daughter DNAs during replication (Gan et al., 2018; Petryk, et al., 2018; Yu et al.,
386 2018; Evrin. et al., 2018). Moreover, the N-terminal region of Pol 1 (i.e. the DNA Pol of Pol α -primase)
387 binds H2A/H2B, and mutations in either Pol 1, Mcm2 or Ctf4 have a negative effect on transfer of
388 parental histone marks to the lagging strand duplex (Evrin et al., 2018; Gan et al., 2018). Hence Mcm2-
389 Ctf4-Pol α forms an “axis” for nucleosome transfer from parental DNA to the lagging daughter DNA
390 (Gan et al., 2018). If only one Pol α -primase exists for two replication forks as in our 2CMG-Ctf4
391 factory model, during the time for transfer of a parental H3H4 to the lagging strand of one fork, the
392 other fork in the opposite CMG would have progressed the same distance for transfer of another parental
393 H3H4 to the leading strand. In this view, the architecture of our factory model facilitates the observed
394 equal transfer of histones to both leading and lagging strand products (Gan et al, 2018; Petryk et al.,
395 2018; Yu et al., 2018).

396

397 There is another aspect of the replisome factory architecture that may play a role in the proposed Mcm2-
398 Ctf4-Pol α axis of nucleosome distribution. Two Mcm2's are needed to bind one H3H4 tetramer (Huang
399 et al., 2015; Richet, et al., 2015). In our structure, Mcm2 is ordered from Pro-201, and there is a 200
400 residue long peptide that is intrinsically disordered. So the H3H4 binding site (residues 61-130) is within
401 this unstructured peptide. In our factory model, the two Mcm2's, one from each CMG helicase, may
402 project out a pair of long tentacles (Mcm2 residues 1-200) between the two CMGs, and the two tentacles

403 would conspire to capture one H3H4 to allow the “Mcm-Ctf4-Pol α “axis” to participate in equal
404 deposition of parental histone marks on both strands of wt cells, much like the single Pol α -primase in
405 the factory. An alternative to the use of two Mcm2’s is that the H3H4 tetramer could be split so that one
406 H3H4 dimer is bound by one Mcm2 and one Asf1 (Huang et al., 2015; Richet et al., 2015, add Wang et
407 al Protein and cell 2015, 693-7). However, mass spectrometry studies indicate that the H3H4 tetramer
408 remains intact during replication (Xu et al., 2010).

409
410 Interestingly, Okazaki fragments are sized relative to the nucleosome repeat (Smith and Whitehouse,
411 2012). If nucleosome transfer is coordinated with Okazaki fragment synthesis, the parental nucleosome
412 will occupy approximately the same sequence on the nascent DNA as it did on the parental DNA, as
413 observed experimentally (Madamba et al., 2017). To conclude, the current study is only the beginning of
414 a comprehensive understanding of how replication is organized in the cell. We expect that additional
415 proteins, further layers of organization, and yet to be determined dynamics exist in nuclear replication
416 factories. The replisome architecture and actions in the context of chromatin and epigenetic inheritance
417 are important areas for future research.

418
419

420 METHODS

421

422 **Reagents.** Radioactive nucleotides were from Perkin Elmer and unlabeled nucleotides were from GE
423 Health-care. Protein concentrations were determined using the Bio-Rad Bradford Protein stain using
424 BSA as a standard. Purification of *S. cerevisiae* Pol α -primase, Pol ϵ , CMG, the C-terminal half of Ctf4
425 (residues 471-927), and full length Ctf4 were purified according to previously published procedures
426 (Georgescu et al., 2014; Langston et al., 2014). The C-terminal half of Ctf4 is necessary and sufficient
427 for Ctf4 binding to CMG and Pol α -primase, as shown previously (Simon et al., 2014).
428 Oligonucleotides were from ITG (Integrated DNA Technologies). ATP γ S used for experiments in this
429 report were purchased from Roche (catalog 11162306001).

430

431 **EM sample preparation of CMG-Ctf4₃ complexes.** CMG (3.36 nmol) was mixed with Ctf4₃ (1.7
432 nmol) in a final volume of 1.37 ml of buffer A (20 mM Tris-acetate (pH 7.6), 1 mM DTT, 2 mM
433 magnesium acetate) plus 200 mM KCl. The mixture was incubated on ice for 30 min, then injected onto
434 a 0.25 ml MonoQ column equilibrated in buffer A + 200 mM KCl. The column was eluted with a 20-
435 column linear gradient of buffer A + 200 mM KCl to buffer A + 600 mM KCl. Fractions of 0.25 ml
436 were collected and protein concentration was determined using the Bio-Rad Bradford Protein stain and
437 BSA as a standard. Fractions were analyzed in a Commassie stained 8% SDS-polyacrylamide gel and gel
438 lanes were scanned using a Typhoon 9400 laser imager (GE Healthcare). Scanned gels were analyzed
439 using ImageQuant TL v2005 software and the two peak fractions were pooled and concentrated to 8.5
440 mg/ml in 79 μ l. The sample was mixed with a 4-fold excess of a DNA 20-mer (5'-Cy3-dTdT_{biotin}dT₁₈)
441 oligonucleotide, 0.2 mM AMPPNP (final) which binds CMG. The sample was incubated 2 h on ice then
442 applied onto a Superose 6 Increase 3.2/300 gel filtration column (GE Healthcare) equilibrated in 20 mM
443 Tris-acetate (pH 7.5), 1 mM DTT, 2 mM magnesium acetate, 60 mM potassium glutamate, 0.1 mM
444 AMPPNP. The Cy3 DNA was added to visualize elution of CMG-Ctf4 at 565 nm, along with
445 monitoring elution at 280 nm. Fractions were analyzed by SDS-PAGE and scanned on a Typhoon 9400
446 laser imager (GE Healthcare) to estimate the stoichiometry of CMG-to-Ctf4 in each fraction. The
447 samples used for analysis were fraction 37 (0.35 mg/ml), fraction 35 (0.48 mg/ml), fraction 33 (0.42
448 mg/ml) and fraction 31 (0.35 mg/ml).

449

450 **Cryo-EM of Ctf4₃, Ctf4₃-Pol α -primase and Ctf4₃-CMG complexes.** To prepare cryo-EM grids,
451 individual fractions of CMG-Ctf4₃ from the gel filtration column were dialyzed against buffer A and
452 concentrated to 0.35-0.48 mg/ml. Then 3 μ l aliquots were applied to glow-discharged C-flat 1.2/1.3
453 holey carbon grids, incubated for 10 seconds at 6 °C and 95% humidity, blotted for 3 s then plunged into
454 liquid ethane using an FEI Vitrobot IV. In C-flat R1.2/1.3 holey carbon film grids, the CMG-Ctf4₃
455 particles distributed well for each of the samples. The Ctf4₃-CMG grids were loaded into an FEI Titan
456 Krios electron microscope operated at a high tension of 300 kV and images were collected semi-
457 automatically with EPU under low-dose mode at a nominal magnification of \times 130,000 and a pixel size
458 of 1.074 Å per pixel. A Gatan K2 summit direct electron detector was used under super-resolution mode
459 for image recording with an under-focus ranging from 1.5 to 2.5 μ m. A Bioquantum energy filter
460 installed in front of the K2 detector was operated in the zero-energy-loss mode with an energy slit width
461 of 20 eV. The dose rate was 10 electrons per Å² per second and total exposure time was 6 s. The total
462 dose was divided into a 30-frame movie so each frame was exposed for 0.2 s. Approximately 5,900 raw
463 movie micrographs were collected.

464

465 Analysis of Ctf4₃ used a sample of Ctf4₃ at 1.8 mg/ml in 20 mM Tris-acetate (pH 7.5), 1 mM DTT, 2
466 mM magnesium acetate, 60 mM potassium glutamate. For the Pol α -primase-Ctf4 EM analysis we were
467 unable to isolate a complex between these weak interacting components. Hence, we directly mixed the
468 proteins for EM analysis. The samples contained Ctf4₃ and Pol α -primase complex either at 1:1 molar

469 ratio at a final concentration of 2.25 mg/ml, or at 1:3 molar ratio at a final concentration of 1.75 mg/ml,
470 in 20 mM Tris-Acetate pH 7.5, 0.5 mM EDTA, 100 mM KGlutamate and incubated 20 minutes on ice.
471 The samples were then applied to grids and plunge frozen as described above. We collected ~1000 raw
472 movie micrographs for each sample on an FEI Talos Arctica operated at 200 kV with a Falcon III direct
473 electron detector. Data was collected semi-automatically with EPU at a nominal magnification of
474 $\times 120,000$ and pixel size of 1.21 Å per pixel. The under-focus value ranged from 1.5 to 2.5 μm . The dose
475 rate was 20 eV per Å² per second and total exposure time was 3 s. The total dose was divided into a 39-
476 frame movie so each frame was exposed for 0.07 s.

477

478 **Negative-staining EM of Pol α -primase.** A sample of 2 μL of yeast Pol α -primase at 0.1 mg/mL in 20
479 mM Tris-Acetate pH 7.5, 0.5 mM EDTA, 100 mM KGlutamate was applied to a glow-discharged carbon-
480 coated copper grid for 30 s. Excess sample was blotted away using Whatman filter paper (Grade 1) with
481 subsequent application of 2 μL of a 2% (w/v) aqueous solution of uranyl acetate. The staining solution
482 was left on the grid for 30 s before the excess was blotted away. The staining solution was applied for a
483 second time, blotted away and left to dry for 15 min before EM. A total of 50 micrographs were
484 collected on a 2k by 2k CCD camera in FEI Tecnai G2 Spirit BioTWIN TEM operated at 120 kV at a
485 magnification of $\times 30,000$, corresponding to 2.14 Å per pixel at the sample level. Electron micrographs
486 were processed using Relion 2 (Scheres, 2012). After CTF estimation and correction using Gctf (Zhang,
487 2016), particles in each micrograph were automatically picked using a Gaussian blob as the template at a
488 threshold of 0.1, leading to a dataset of 24,712 raw particles. 2D classification was run for 25 iterations
489 with the class number assigned to 100, the particle mask diameter set to 256 Å, the regularization
490 parameter T left at the default value of 2, and the maximum number of significant coarse weights
491 restricted to 500.

492

493 For observing the CMG-Ctf4₃-Pol α -primase complex, a sample of 2 μL of the ternary mixture at 0.12
494 mg/ml was applied to a glow-discharged carbon-coated grid for 1 min, then a 2 μL drop of 2% (w/v)
495 aqueous solution of uranyl acetate was applied to the grid for an additional 1 min, then blotted away
496 with a piece of filter paper, and the staining step was repeated one more time. The dried EM grid was
497 loaded onto an 120 kV FEI Tecnai G2 Spirit EM with a 2K \times 2K CCD camera. A total of 200
498 micrographs were collected at a magnification of $\times 30,000$, corresponding to 2.14 Å per pixel. After CTF
499 estimation and correction using CTFFIND4, particles were manually picked in Relion 2.1. About 9,000
500 particles were picked for 2D classification. Several 2D averages showed a binary complex of CMG-
501 Ctf4₃, and the ternary complex of CMG-Ctf4₃ - Pol α -primase complex.

502

503 **Image processing and 3D reconstruction.** The movie frames were first aligned and superimposed by
504 the program Motioncorr 2.0 (Zheng et al., 2017). Contrast transfer function parameters of each aligned
505 micrograph were calculated using the program CTFFIND4 (Rohou and Grigorieff, 2015). All the
506 remaining steps, including particle auto selection, 2D classification, 3D classification, 3D refinement,
507 and density map post-processing were performed using Relion-2.1 (Scheres, 2012). For the
508 1CMG-Ctf4₃ sample, templates for automatic picking were generated from 2D averages calculated from
509 about ~10,000 manually picked particles in different views. Automatic particle selection was then
510 performed for the entire data set, and 759,267 particles were picked. Selected particles were carefully
511 inspected; “bad” particles were removed, some initially missed “good” particles were re-picked, and the
512 remaining good particles were sorted by similarity to the 2D references, in which the bottom 10% of
513 particles with the lowest z-scores were removed from the particle pool. 2D classification of all good
514 particles was performed and particles in the classes with unrecognizable features by visual inspection
515 were removed. A total of 564,011 particles were then divided into two groups containing either a single
516 CMG or two or three copies of CMG for further 3D classification. For 3D reconstruction of the various
517 Ctf4₃-CMG complexes, the low pass-filtered CMG-apo structure was used as the starting model, leading

518 to the first 3D map of the Ctf4₃-(CMG)₃ complex. We then used Chimera to mask out either one or two
519 CMG densities from the 3D map of Ctf4₃-(CMG)₃ to generate a starting model for 1CMG-Ctf4₃ and
520 2CMG-Ctf4₃ respectively. Four 3D models were derived from each group, and models that appeared
521 similar were combined for final refinement. The models not chosen were distorted and those particles
522 were discarded. The final three datasets that contain single CMG (Ctf4₃-CMG₁), two CMGs
523 (Ctf4₃-CMG₂), and three CMGs (Ctf4₃-CMG₃) were used for final 3D refinement, resulting in three 3D
524 density maps at 3.9 Å, 5.8 Å and 7.0 Å resolution, respectively. The resolution was estimated by the
525 gold-standard Fourier shell correlation, at the correlation cutoff value of 0.143. The 3D density map was
526 sharpened by applying a negative B-factor of -146, -135 and -143 Å², respectively. Local resolution
527 was estimated using ResMap. In the 1CMG-Ctf4₃ analysis, the density of the Mcm2-7 CTD motor
528 region was weak and noisy. A mask was used to exclude the CTD ring, and the remaining region
529 composed of Ctf4₃-Cdc45-GINS-Mcm2-7 N-tier ring had an estimated resolution of 3.8 Å, based on
530 the gold standard Fourier shell correlation curve.

531
532 For the Ctf4₃-Polα-primase dataset, ~5,000 particles in different views were manually picked to
533 generate the templates. Automatic particle selection was then performed for the entire dataset, and
534 237,688 particles were initially picked in Relion-2.1. Similar to the image process in Ctf4₃-CMG, “bad”
535 and structurally heterogeneous particles were removed by visual inspection. After 2D classification,
536 142,806 particles in many different views were selected for further 3D classification. The selected
537 particles were separated into 5 classes by the 3D classification procedure, using a low-pass filtered Ctf4
538 trimer structure as the starting model. Two good classes were selected and combined for final 3D
539 refinement. The final 3D refinement produced a 12-Å 3D density map. The resolution of the map was
540 estimated by the gold-standard Fourier shell correlation, at the correlation cutoff value of 0.143. The 3D
541 density map was sharpened by applying a negative B-factor of -162 Å².

542
543 For the Ctf4₃ dataset, we picked about 3,000 particles in different views to generate the templates.
544 Automatic particle picking was performed for the entire dataset containing about 500 micrographs, and
545 113,936 particles were picked in Relion-2.1; then 2D classification was performed to produce a set of
546 well-defined 2D averages. 3D classification and 3D reconstruction were not performed because the
547 crystal structure of Ctf4₃ is available and our purpose was only to obtain the cryo-EM 2D averages.

548
549 **Atomic modeling, refinement, and validation.** The modeling of Ctf4₃-CMG₁, Ctf4₃-CMG₂ and
550 Ctf4₃-CMG₃ was based on the structure of CMG (PDB 3JC5) and Ctf4₃ (PDB 4C8H). For
551 Ctf4₃-CMG₁, one CMG and one Ctf4 trimer were directly docked as rigid bodies into the EM map using
552 Chimera (Pettersen et al., 2004). The initial modeling was followed by further manual adjustments using
553 COOT (Emsley et al., 2010), guided by residues with bulky side chains like Arg, Phe, Tyr and Trp. The
554 improved model was then refined in real space against the EM densities using the
555 phenix.real_space_refine module in PHENIX (Adams et al., 2010). For Ctf4₃-CMG₂ and Ctf4₃-CMG₃,
556 Chimera was used to rigid-body dock two or three copies of CMG and one Ctf4₃ into the corresponding
557 EM map. Due to the low resolution of the latter two maps, the atomic models were not subject to further
558 refinement. Finally, the quality of the refined atomic model of Ctf4₃-CMG was examined using
559 MolProbity (Chen et al., 2010). For modeling of the Ctf4₃-Polα-primase 3D map, one Ctf4 trimer (PDB
560 4C8H) and one Polα-primase catalytic NTD (PDB 4FYD) were docked as two separate rigid bodies into
561 the 3D map in Chimera. Due to the low resolution of 3D map, the model was neither manually adjusted
562 nor subjected to refinement. Structural figures were prepared in Chimera and Pymol
563 (<https://www.pymol.org>).

564

565 **Glycerol gradient sedimentation.** To examine complex formation, 0.12 nmol of CMG was mixed with
566 0.12 nmol Ctf4₃, 0.12 nmol of Pol ε and 0.12 nmol Pol α-primase in 150 μl of 20 mM Tris-acetate (pH
567 7.6), 1 mM DTT, 2 mM Mg-OAc, 100 mM NaCl (final) for 30 min at 16 °C, and the mixture was
568 layered on top of an 11.2 mL 15–35% (vol/vol) glycerol gradient in 20 mM Tris-acetate (pH 7.6), 1 mM
569 DTT, 2 mM magnesium acetate, 50 mM NaCl and spun at 4 °C for 16 h in a Sorvall 90SE
570 ultracentrifuge using a T-865 rotor. Five drop fractions were collected from the bottom of the centrifuge
571 tubes, and 20 μL samples were analyzed by SDS/PAGE stained with Coomassie Blue. Similar gradient
572 analyses were performed for submixtures of the proteins. A parallel gradient was also performed using
573 protein standards (BioRad 151–1901) in the same buffer. Gels were scanned and quantitated using
574 Image J software and relative moles of protein in each band were calculated, taking into account their
575 native mw. Only subunits the size of Cdc45 or larger were analyzed, as smaller subunit bands were too
576 light for analysis. The full-length Ctf4₃ was used to enhance its staining capacity, as the small C-half of
577 Ctf4₃ was not well distinguished above background. The full-length Ctf4₃ overlapped with Mcm4 and
578 required taking the overlap into account (see legend to **Figure 7 – figure supplement 1**).

579
580 **Pull-down assays.** Pull-down assays were performed by mixing 20 pmol of N-terminal labeled streptag-
581 Ctf4 trimer with 60 pmol Pol α-primase (when present) and 60 pmol CMG (when present) at 25°C for
582 10 min. Then the volume of the protein solution was adjusted to 50 μl with binding buffer (20 mM Tris-
583 Acetate, pH 7.5, 1 mM DTT, 5% glycerol, 2 mM magnesium acetate, 50 mM KGlutamate and 50 mM
584 KCl) before being mixed with 50 μl of a 50% suspension of StrepTactin magnetic beads (Qiagen). The
585 protein-bead mixture was incubated in a Thermomixer at 1250 rpm, 4°C for 1 hr. The beads were then
586 collected with a magnetic separator and the supernatant containing unbound proteins was removed. The
587 beads were washed twice with 100 μl binding buffer and bound proteins were eluted by incubating the
588 beads in 50 μl of the same buffer supplemented with 5 mM biotin at 25°C for 15 min. The eluted
589 proteins were analyzed in an 8% SDS-polyacrylamide gel and scanned and quantitated using a Typhoon
590 9400 laser imager (GE Healthcare).

591
592 **Helicase assays:** DNA oligos used to form the forked substrate were “lagging helicase oligo”:
593 (5’GGCAGGCAGGCAGGCAGGCAGGCAGGCAGGCAGGCAGGCAGGCTTGTCTAGCAAGCCAGAA
594 TTCGGCAGC*G*T*C) and “leading helicase oligo”:
595 (5’GACGCTGCCGAATTCTGGCTTGCTAGGACATTT
596 TTTT*T*T*T). Asterisks denote thiodiester linkages. The leading helicase oligo was ³²P-5’ end-labeled
597 and annealed to its respective lagging helicase oligo to form the forked DNA substrate. The forked DNA
598 was isolated from a native PAGE. In the experiments of **Figure 7b**, 2CMG-Ctf4₃ complexes were
599 formed by preincubating 276 nM CMG with 138 nM full length Ctf4₃ on ice for 15 min. and then 25°C
600 for 10 min. CMG or CMG-Ctf4 complexes were added to reactions to give a final concentration of 24
601 nM CMG, 0.5 nM forked DNA substrate, and 5mM ATP in a final buffer of 20 mM Tris-Acetate pH
602 7.6, 5 mM DTT, 0.1 mM EDTA, 10 mM MgSO₄, 30 mM KCl. Reactions were preincubated with 0.1
603 mM ATP_γS (Roche) for 10 min at 30°C with DNA and either CMG or CMG-Ctf4 before initiating
604 unwinding upon adding 5mM ATP. Reactions were quenched at the times indicated with 20 mM EDTA
605 and 0.1% SDS (final concentrations), and analyzed on a 10% native PAGE in TBE buffer. The assays of
606 **Figure 7 – figure supplement 3a** (i.e. that tested preincubation time with 0.1 μM ATP_γS) were
607 performed as in **Figure 7b**, except reactions were preincubated for different times with ATP_γS at 30°C
608 before initiating unwinding with 5mM ATP for 10 min. An aliquot from each preincubation reaction
609 was removed and quenched (for analysis of unwinding during preincubation), and then 5 mM ATP was
610 added to the remainder of the reaction for analysis of unwinding with ATP after the ATP_γS
611 preincubation step. All reactions were quenched with 20 mM EDTA/0.1% SDS. Reactions of **Figure 7 –**
612 **figure supplement 3b** utilized the amounts of Ctf4₃ indicated, preincubated with CMG as above to form

613 the CMG-Ctf4 complex, and DNA unwinding was initiated upon adding either 20 nM CMG, or 20 nM
614 CMG-Ctf4 with 5 mM ATP for 30 min at 30°C. The assays included 50 nM unlabeled LEADING
615 helicase oligo as a trap 2' after adding ATP. Gels were exposed to a phosphor screen then scanned and
616 quantitated on a Typhoon 9400 laser imager (GE Healthcare).

617
618 **Replication assays.** Leading strand replication experiments used a forked DNA substrate formed from
619 the following oligonucleotides: Leading strand template 180mer:
620 5'AGGTGTAGATTAATGTGGTTAGAATAGGGATGTGGTAGGAAGTGAGAATTGGAGAGTGT
621 GTTAAAGGTGAGGGTTGGGAAGTGGA
622 AGGATGGGCTCGAGAGGTT*³²P-T-3', and
623 lagging strand template 100mer: 5'-
624 GGCAGGCAGGCAGGCAGGCAGGCAGGCAGGCAGGCAGGCAGGCAGGCACACTCTCCAATT
625 CTCACTTCCTACCACATCCCTATTCTAACCACATTAATCTACA*C*C*T-3' Asterisks are
626 thiodiester linkages. The fork was primed for leading strand DNA replication with 5'-³²P-
627 CCTCTCGAGCCCATCCTTCCACTTCCCAACCCTCACC-3'. The 2CMG-Ctf4₃ complexes were
628 reconstituted by incubating 276 nM CMG with 138 nM Ctf4₃ on ice for 15 min. and then 25°C for 10
629 min. When present, 276 nM Pol α-primase was also added to the reconstitution reaction to form
630 complexes with an average stoichiometry of 2CMG-Ctf4₃-Pol α-primase. For the reactions of **Figure**
631 **7c**, reactions contained 20 nM CMG, 20 nM Pol α-primase, 10 nM Ctf4₃ (where indicated) and 0.5 nM
632 ³²P-primed forked substrate (final concentrations) in a buffer consisting of 25 mM Tris-Acetate pH 7.5,
633 5% glycerol, 2 mM DTT, 10 mM magnesium sulfate, 1 μM dTTP and preincubated with 100 μM
634 ATPγS for 30 min. DNA synthesis was initiated upon adding 5 mM ATP and 100 μM each dNTP, and
635 stopped at the indicated times using an equal volume of 1% SDS, 40 mM EDTA, 90% formamide. For
636 the preincubation analysis of **Figure 7 – supplemental figure 4a** (top), the same procedure was
637 followed as **Figure 7b**, except the preincubation time varied as indicated, and the replication time was 8
638 min. Replication reactions in **Figure 7 – figure supplement 4b** were performed similarly except there
639 was no preincubation step and the buffer included 10 μg/ml BSA, 50 mM K glutamate, 0.1 mM EDTA.
640 Reaction products were analyzed on 10% PAGE gels containing 6M urea in TBE buffer, then exposed
641 to a phosphorimager screen and imaged with a Typhoon FLA 9500 (GE Healthcare). Gel bands were
642 quantitated with ImageQuant software.

643
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649
650 **Accession codes.** The 3D cryo-EM maps of Ctf4₃-CMG₁, Ctf4₃-CMG₂, and Ctf4₃-CMG₃ at 3.8-Å,
651 5.8-Å and 7.0-Å resolution have been deposited in the Electron Microscopy Data Bank under accession
652 codes EMD-20471, EMD-20472 and EMD-20473, respectively. The corresponding atomic models have
653 been deposited in the Protein Data Bank under accession codes PDB 6PTJ, PDB 6PTN, PDB 6PTO,
654 respectively.

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979 **Tables**

980

981 **Table1. Cryo-EM 3D reconstruction and refinement of the three Ctf4₃–CMG complexes.**

	Ctf4₃–CMG₁ (EMD-20471) (PDB 6PTJ)	Ctf4₃–CMG₂ (EMD-20472) (PDB 6PTN)	Ctf4₃–CMG₃ (EMD-20473) (PDB 6PTO)
Data collection and processing			
Magnification	130,000	130,000	130,000
Voltage (kV)	300	300	300
Electron dose (e ⁻ /Å ²)	50	50	50
Under-focus range (μm)	1.5 – 2.5	1.5 – 2.5	1.5 – 2.5
Pixel size (Å)	1.074	1.074	1.074
Symmetry imposed	C1	C1	C1
Initial particle images (no.)	759,267	759,267	759,267
Final particle images (no.)	200,491	53,853	53,117
Map resolution (Å)	3.8	5.8	7.0
FSC threshold	0.143	0.143	0.143
Map resolution range (Å)	3.5 – 5.0	5.0 – 8.0	5.0 – 8.0
Refinement			
Initial model used (PDB code)	3jc5, 4c8h	3jc5, 4c8h	3jc5, 4c8h
Map sharpening B factor (Å ²)	-146	-135	-143
Model composition			
Non-hydrogen atoms	34,366	90,831	131,141
Protein and DNA residues	41,92	11,221	15,710
Ligands	0	0	0
R.m.s. deviations			
Bond lengths (Å)	0.009		
Bond angles (°)	1.46		
Validation			
MolProbity score	2.05		
Clashscore	10.96		
Poor rotamers (%)	0.63		
Ramachandran plot			
Favored (%)	91.65		
Allowed (%)	8.16		
Disallowed (%)	0.19		

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984 **Table 2. Cryo-EM 3D reconstruction of the Ctf4₃–Pol α -primase complex.**

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	Ctf4₃–Polα-primase (EMD-XXXX)
Data collection and processing	
Magnification	120,000
Voltage (kV)	200
Electron dose (e ⁻ /Å ²)	60
Under-focus range (μ m)	1.5 – 2.5
Pixel size (Å)	1.21
Symmetry imposed	C1
Initial particle images (no.)	237,688
Final particle images (no.)	48,414
Map resolution (Å)	12
FSC threshold	0.143
Map resolution range (Å)	10 – 15

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990 **Video 1.** A 360° rotation around a vertical axis of the 3D density map of 1CMG-Ctf4₃ at 3.8 Å
991 resolution, followed by the subunit-segmented map, and the cartoon view of the atomic model. The map
992 and model do not include the C-tier AAA+ motor ring of the Mcm2-7, which was excluded during 3D
993 refinement.

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995 **Video 2.** A 360° rotation of the 3D density map of 2CMG-Ctf4₃, at 5.8 Å resolution, followed by
996 density segmentation, and then the atomic model of 2CMG-Ctf4₃.

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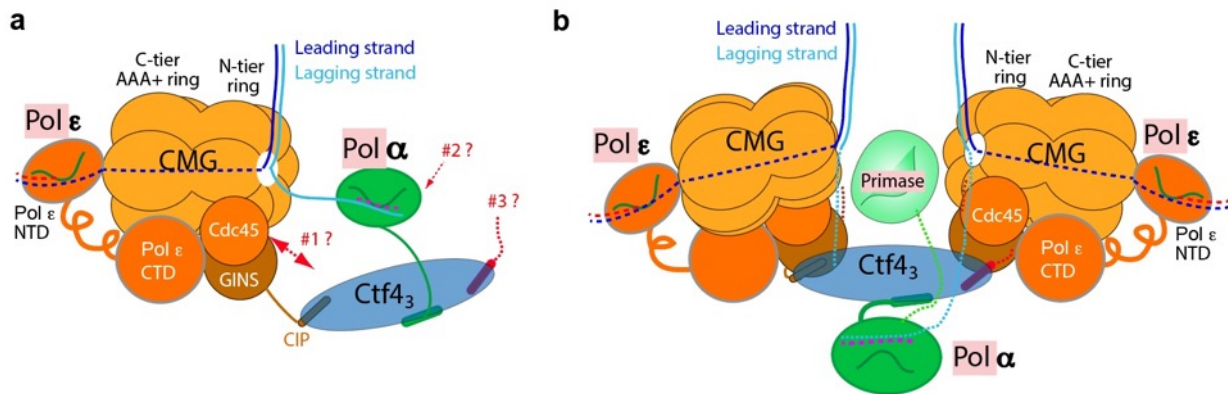
998 **Video 3.** Combination of the structures of 2CMG-Ctf4₃ with Ctf4₃–Pol α -primase to generate a pseudo-
999 atomic model of the 2CMG-Ctf4₃–1Pol α -primase core replicon factory, by overlapping the shared
1000 Ctf4₃ density of the 2CMG-Ctf4₃ and Ctf4₃–Pol α -primase structures. The final model is rotated 360°
1001 around a vertical axis.

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1004 **Main Text Figures and Legends.**

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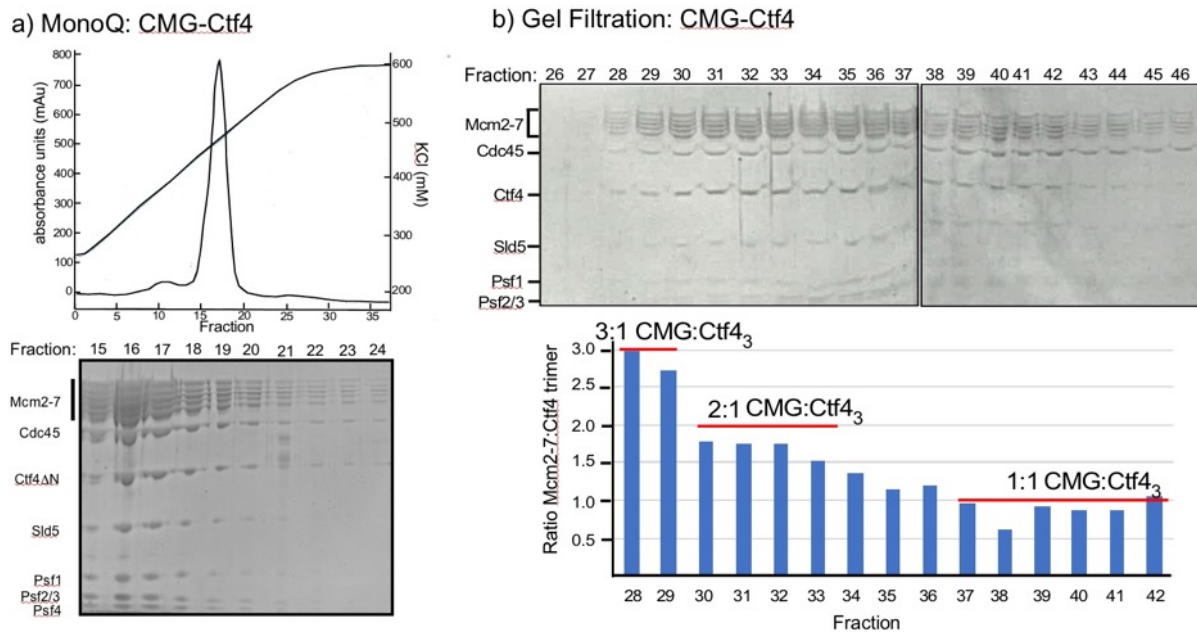
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1007 **Figure 1. Comparison of individual replisomes and a replisome factory.** (a) Individual
1008 replisome: Ctf4₃ connects CMG to Pol α -primase, and Pol ϵ binds the C-face of CMG. Three
1009 unanswered questions are represented by the three question marks: 1 – What components in
1010 CMG, in addition to the CIP peptide of Sld5, interact with Ctf4₃ to maintain their stable
1011 association? 2 – How does Pol α -primase interact with Ctf4₃ – on the top N-face or the bottom C-
1012 face of the Ctf4 disk? 3 – Can a second Pol α -primase also occupy the third CIP-site of Ctf4₃?
1013 (b). Factory model of two replisomes inferred from cryoEM structures of the current report. Two
1014 CMGs bind tightly to two subunits of the Ctf4 trimer by an extensive interface formed with the
1015 Psf2 and Cdc45 subunits of CMG. One Pol α -primase occupies the third Ctf4 subunit. The single
1016 Pol α -primase connects to the C-face of Ctf4 near the split points of DNA entering the N-faces
1017 of the two CMGs. The two leading Pol ϵ complexes bind the C-face of CMG on the outside
1018 perimeter of the factory. See text for details.

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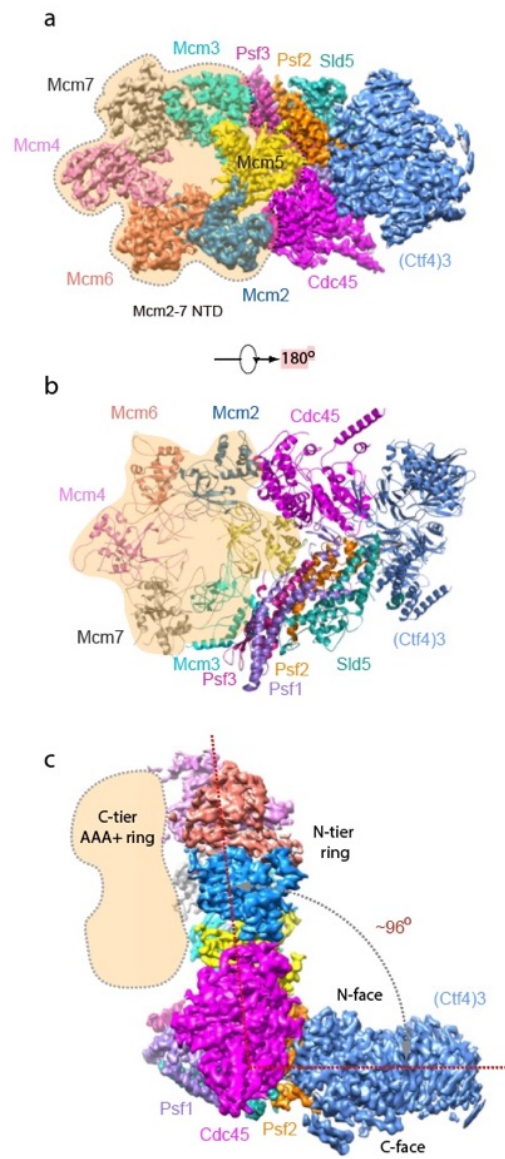
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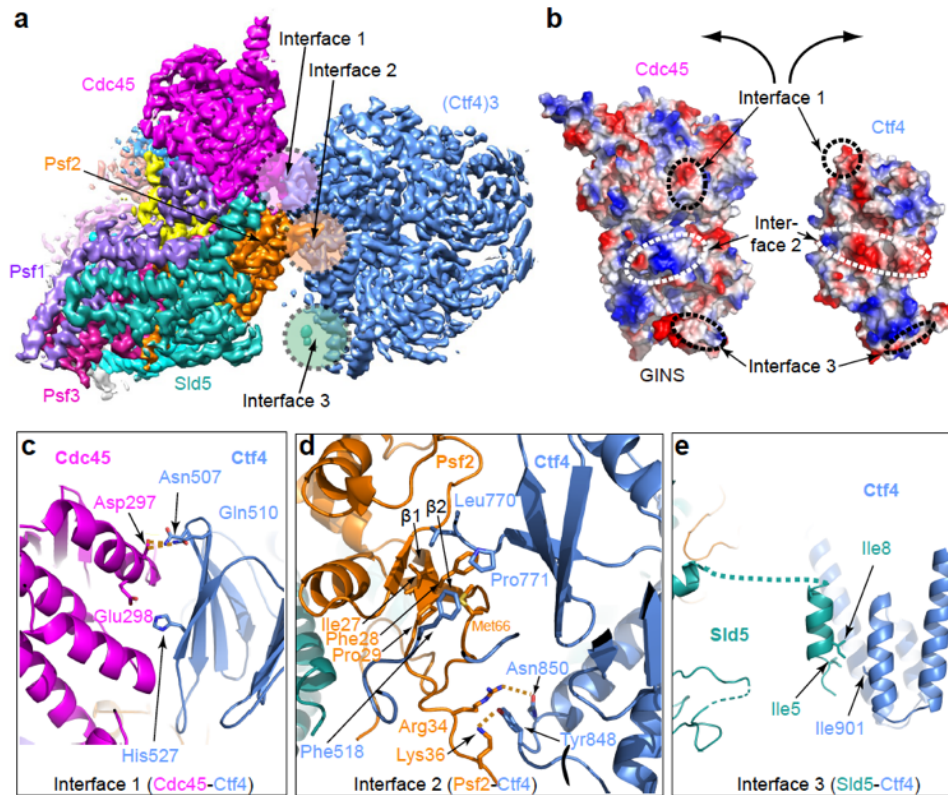
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Figure 2. Multiple CMGs form a stable complex with the Ctf4 trimer. (a) A mixture of CMG and Ctf4₃ were applied to ion-exchange chromatography on a MonoQ column. The top panel shows the elution profile the CMG-Ctf4₃ complex(s) which elute at approximately 450 mM NaCl. (b) The SDS PAGE of gel filtration fractions from the MonoQ elution shows the CMG-Ctf4 complex(s) are stable during these chromatography steps and density scans indicate ratios of CMG:Ctf4₃ as indicated in the histogram. Glycerol gradient centrifugations also reveal a complex of CMG to Ctf4₃, as well as other complexes (**Figure 2 – figure supplement 1**).



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1032 **Figure 3. Cryo-EM structure of 1CMG-Ctf4₃.** Cryo-EM density map of the 1CMG-Ctf4₃
1033 complex in: (a) top view looking down the N-tier view of Mcm2-7. (b) Cartoon representation of
1034 the atomic model of 1CMG-Ctf4₃ in the C-tier AAA+ ring view. (c) Side view. Each subunit is
1035 colored differently. The Mcm2-7 AAA+ motor ring is flexible, and thus removed for higher
1036 resolution, but its position is shaded in beige. The resolution of this complex was facilitated by
1037 focused 3D refinement omitting the AAA+ C-tier of the Mcms in CMG (Figure 3 – figure
1038 supplements 1 and 2).
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1041 **Figure 4. Molecular interface between Ctf4₃ and CMG.** (a) 3D map showing the interacting
1042 Cdc45-GINS and Ctf4₃. Different subunits are in different colors as labeled, and the three
1043 interacting regions are labeled Interfaces 1 through 3. (b) An open-book view of the interface
1044 between Cdc45-GINS and Ctf4₃, shown in the electrostatic surface view. The three contacting
1045 regions between Cdc45-GINS and Ctf4 are marked by three pairs of dashed ellipses. (c-e)
1046 Interface 1 between Cdc45 and Ctf4 (c), interface 2 between Psf2 and Ctf4 (d), and interface 3
1047 between Sld5 and Ctf4 (e), shown in cartoon view with several interacting residues shown in
1048 sticks. A close-up view of the interfaces is shown in **Figure 4 – figure supplements 1 and 2**.
1049 Conservation in the interface region is shown in **Figure 4 – figure supplement 3**.

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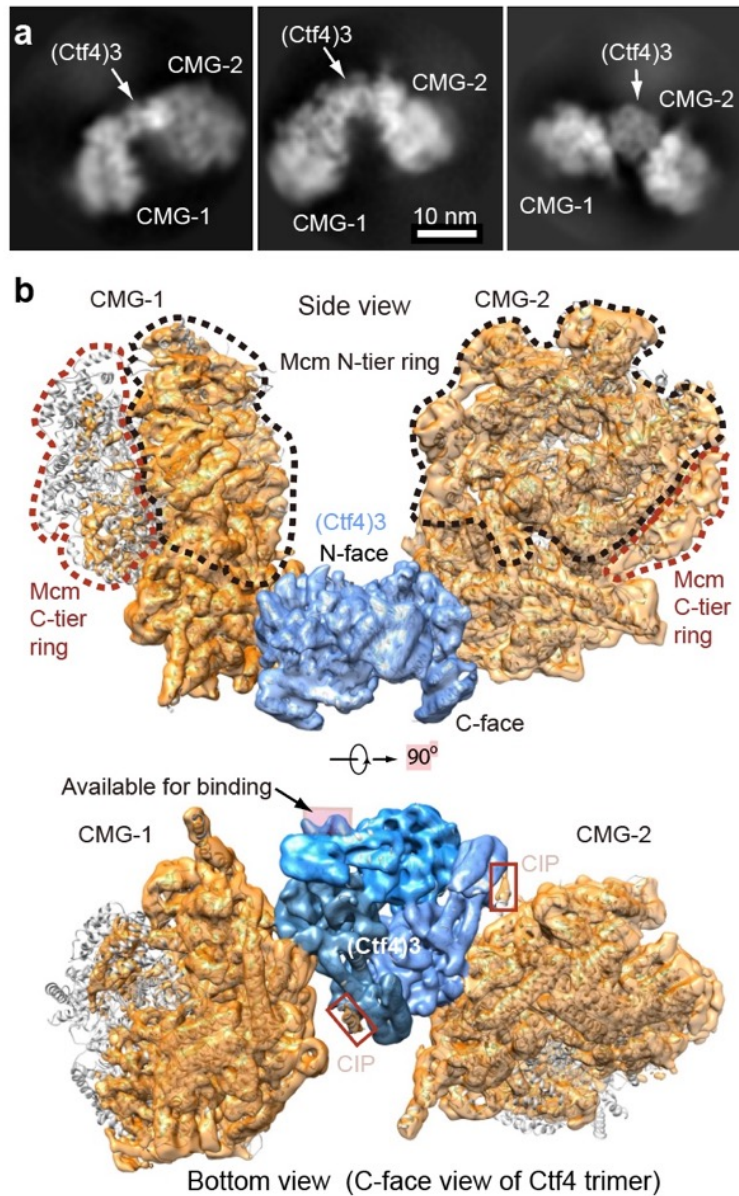
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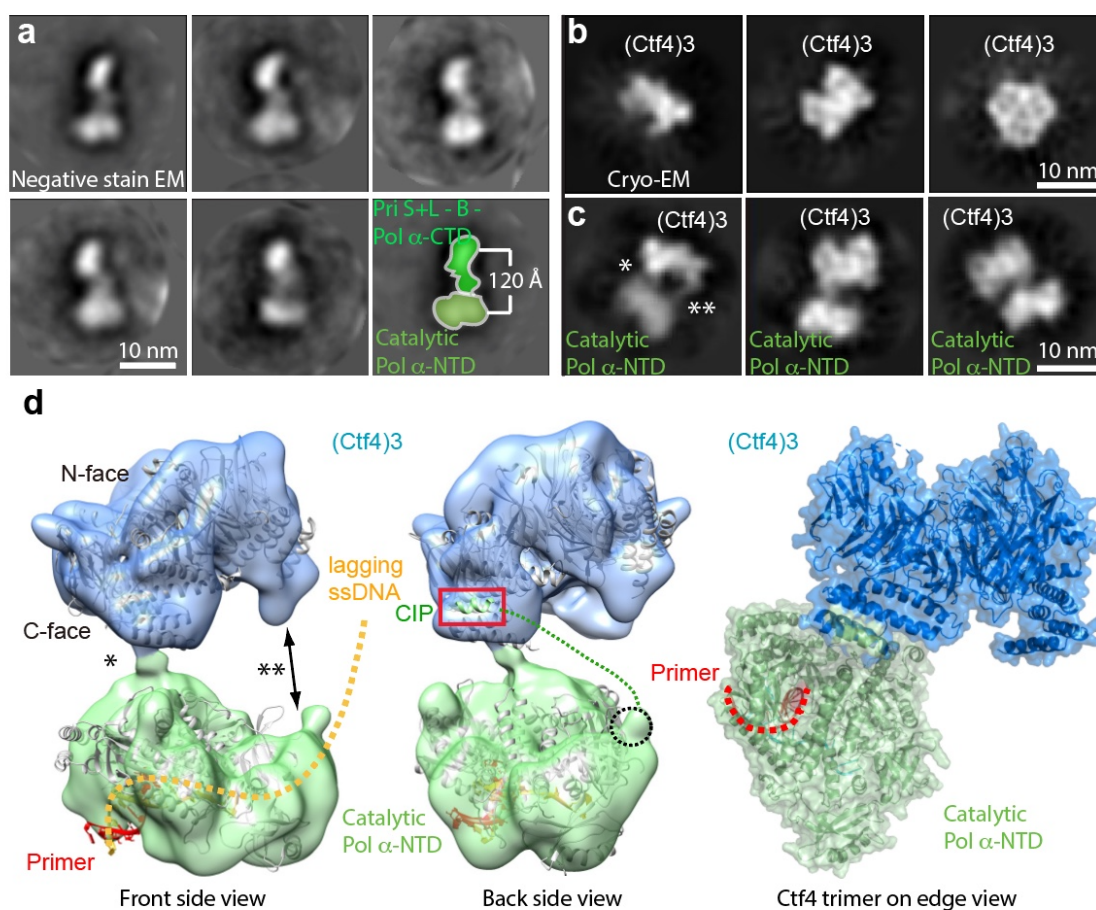
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Figure 5. Cryo-EM structure of 2CMG-Ctf4₃. (a) Selected 2D class averages of cryo-EM images of 2CMG-Ctf4₃. (b) A side and a bottom view of the 3D map with docked atomic models of Ctf4₃ and CMG shown in cartoon view. The C-tier AAA+ ring of Mcm2-7 is partially flexible and the density is invisible at the surface rendering threshold used. See also **Figure 5 – figure supplements 1 and 2** and **Video 2**.



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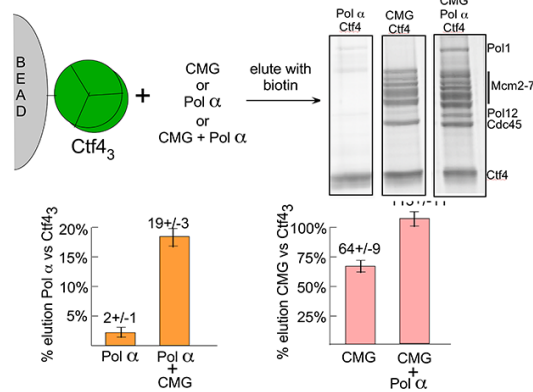
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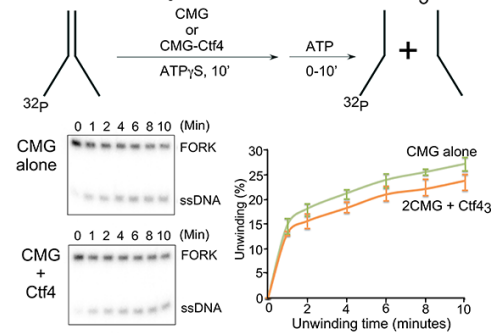
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Figure 6. Cryo-EM map of Ctf4₃-Pol α-primase. (a) Selected 2D class averages of negatively stained images of Pol α-primase showing the enzyme in a similar view with a two-lobed architecture. (b) 2D class averages of cryo-EM images of Ctf4₃ in three distinct views. (c) Three selected 2D class averages of cryo-EM images of Ctf4₃-Pol α-primase. Note the primase lobe of Ctf4₃-Pol α-primase is not visible. (d) Left and middle panels: front and back views of the surface-rendered cryo-EM 3D map of Ctf4₃-Pol α-primase docked with the crystal structure of Ctf4 in light blue and crystal structure of the catalytic Pol α-NTD in light green. Right panel: atomic model viewed when the Ctf4 trimer is orientated horizontal and on edge. Rigid body docking is further presented in **Figure 6 – figure supplement 1**. The asterisk (*) and double asterisk (**) in (c, d) mark the left and right contacts, respectively, between Ctf4₃ and Pol α-NTD. The right contact is not visible in the 3D map (d). Increasing the concentration of Pol α-primase did not give additional Pol α-primase bound to Ctf4 (**Figure 6 – figure supplement 2**).

a) Cooperative CMG-Ctf43-Pol α -primase binding



b) Helicase assay: CMG vs 2CMG-Ctf4₃



c) Replication assay: CMG vs 2CMG-Ctf4₃

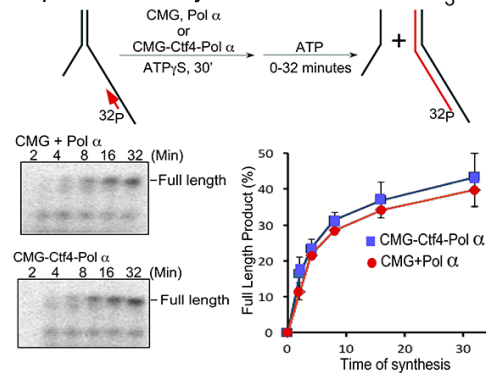
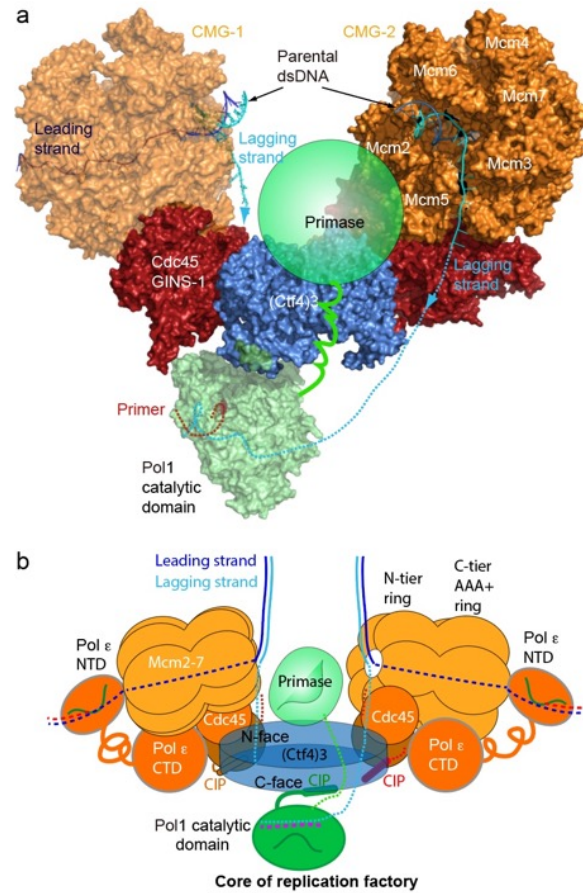


Figure 7. Cooperative assembly of the CMG-Ctf4₃-Pol α -primase complex. (a) Streptag-Ctf4 trimer on streptactin magnetic beads was added to either Pol α , CMG or a mix of Pol α + CMG. Proteins were eluted with biotin and analyzed by SDS PAGE (upper right). The assay was repeated in triplicate and gel scans were quantitated (below). Error bars show the standard deviation. (b-c). Both CMGs in the 2CMG-Ctf4₃ factory are active. (b) Top: Scheme of the helicase assay. CMG or a 2CMG+1Ctf4₃ mix were preincubated with forked DNA and 0.1 mM ATP γ S for 10 min, followed by 5 mM ATP. Ten minutes is sufficient for CMG to bind the DNA as shown in **Figure 7 – figure supplement 3**. Bottom: Representative time courses of helicase activity are shown in the native PAGE gels (left), and results of triplicate assays are shown in the plot (right). Results of additional CMG:Ctf4 ratios are shown in **Figure 7 – figure supplement 3a**. (c) Scheme of the replication assay. CMG or a 2CMG+1Ctf4₃ mix were preincubated with Pol α -primase, ³²P-primed fork DNA and 0.1 mM ATP γ S for 30', followed by 5 mM ATP, 4 mM dNTPs. 30 min is sufficient for CMG and Pol α -primase to bind the primed forked DNA as shown in **Figure 7 - figure supplement 4a**. Bottom: Representative time courses of replication activity are shown in the gels (left) and results of triplicate assays are shown in the plot (right). Additional replication assays of preformed CMG-Ctf4₃ complexes are shown in **Figure 7 – figure supplement 4b**.

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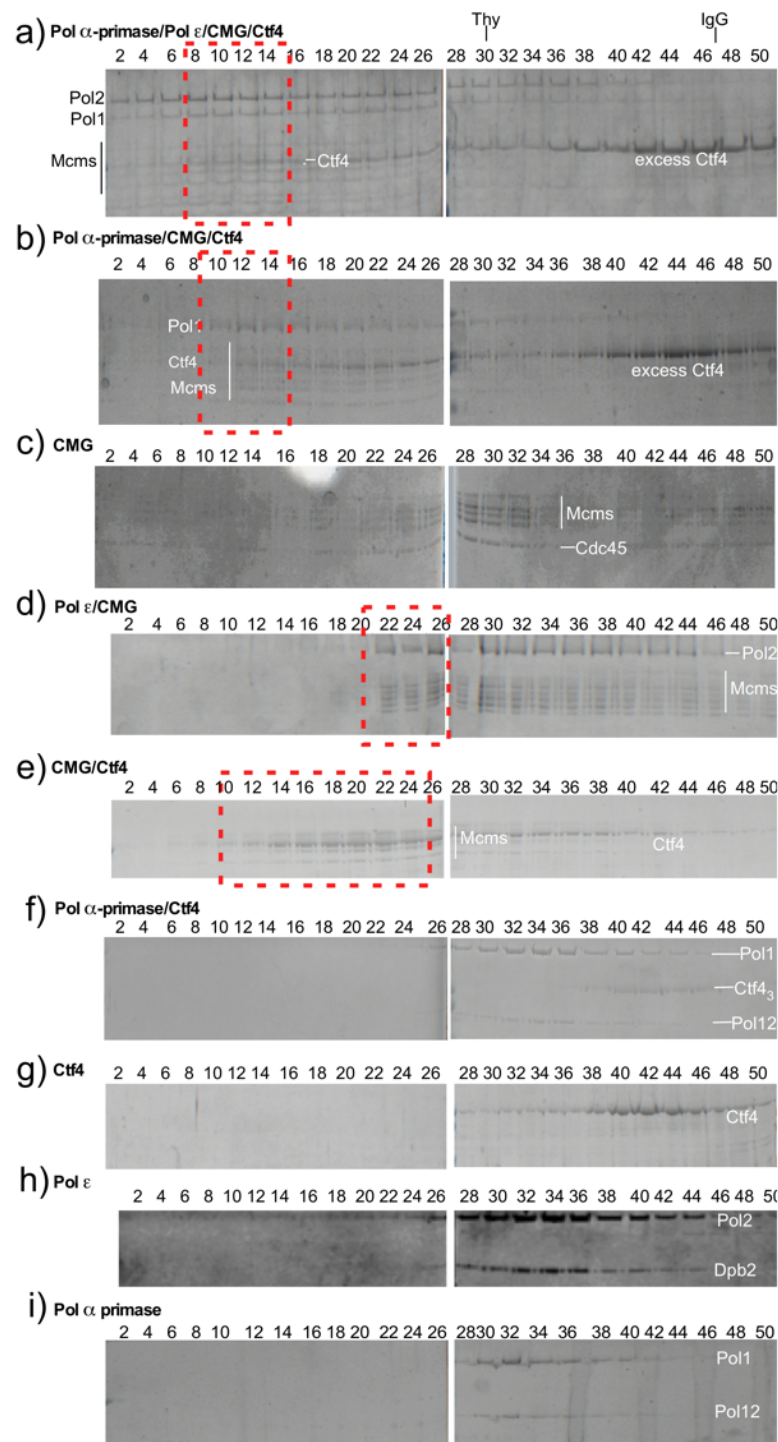
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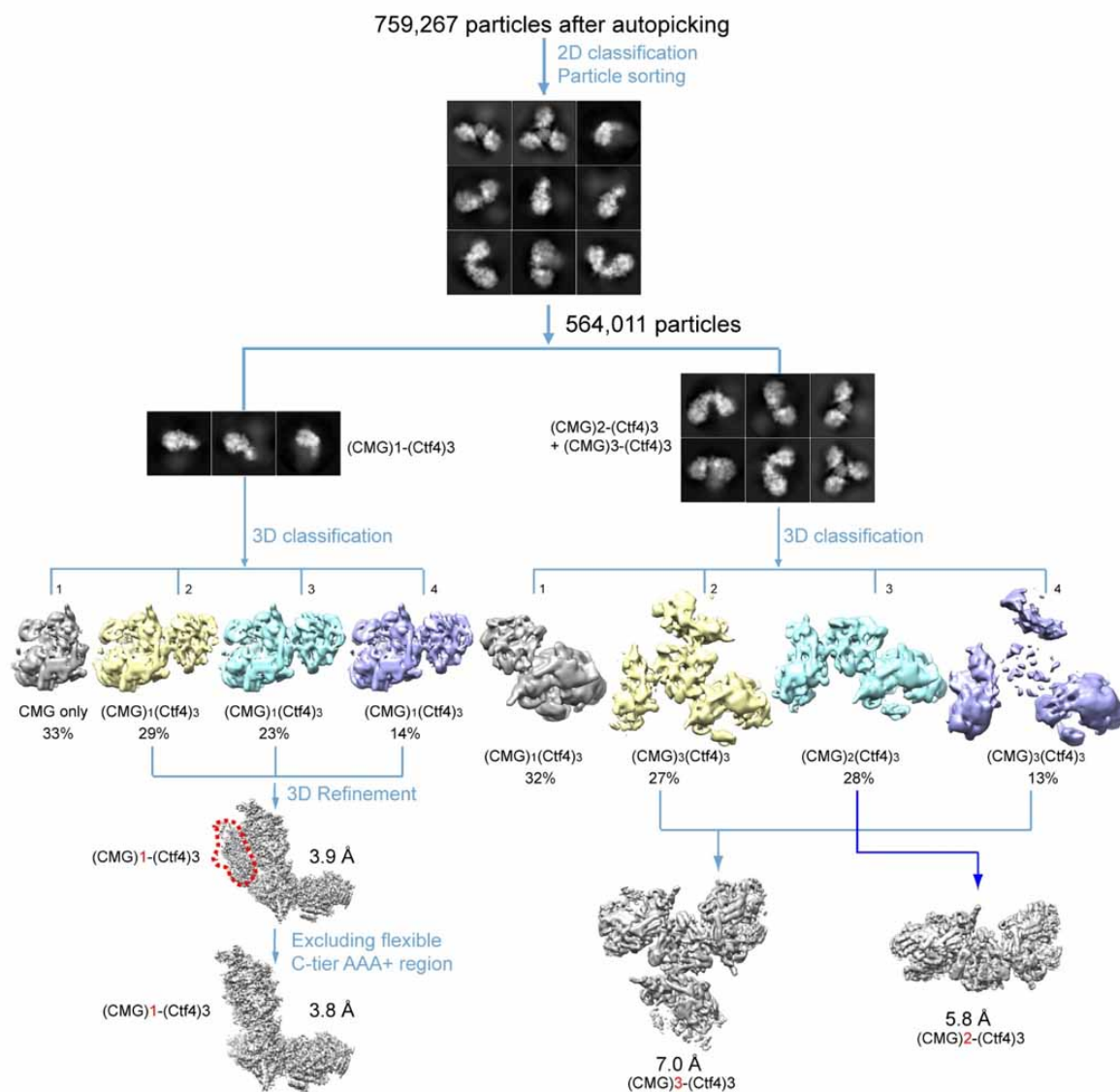
Figure 8. A model for the coupled sister replisomes. (a) A composite atomic model of one Pol α -primase and two CMG helicases organized in a core factory with a Ctf4 trimer. The model is derived by aligning Ctf4₃ shared between the Ctf4₃-CMG dimer model and the model of Ctf4₃-Pol α NTD. The DNA structure is based on the structure of CMG-forked DNA (PDB 5U8S), but the lagging strand outside the CMG channel is modeled. The possible location of the primase module of Pol α -primase is indicated by a green ellipse. **(b)** A sketch illustrating the leading strand Pol ϵ at the C-tier face of the CMG helicase and the primase reaches atop the N-face of Ctf4₃, potentially capable of priming both the lagging strands. See text for details. See also **Figure 8 – figure supplements 1, 2, and Video 3.**

1101 **Figure Supplements and their legends:**



1102
 1103 **Figure 2 - figure supplement 1. Reconstitution of replisome complexes.** Glycerol gradient
 1104 sedimentation of different protein mixtures. Panels a and b (red boxes), compared to panels c-i,
 1105 indicate that Ctf4 promotes large super-complexes containing CMG and DNA polymerases. Pol ε binds
 1106 CMG in the absence of Ctf4₃ (red box, panel d), and Ctf4₃ binds CMG (red box, panel e) as noted by the
 1107 significant shift to a higher mw complex. Migration of protein standards, Thyroglobulin (Thy) and IgG,
 1108 are shown at the top.

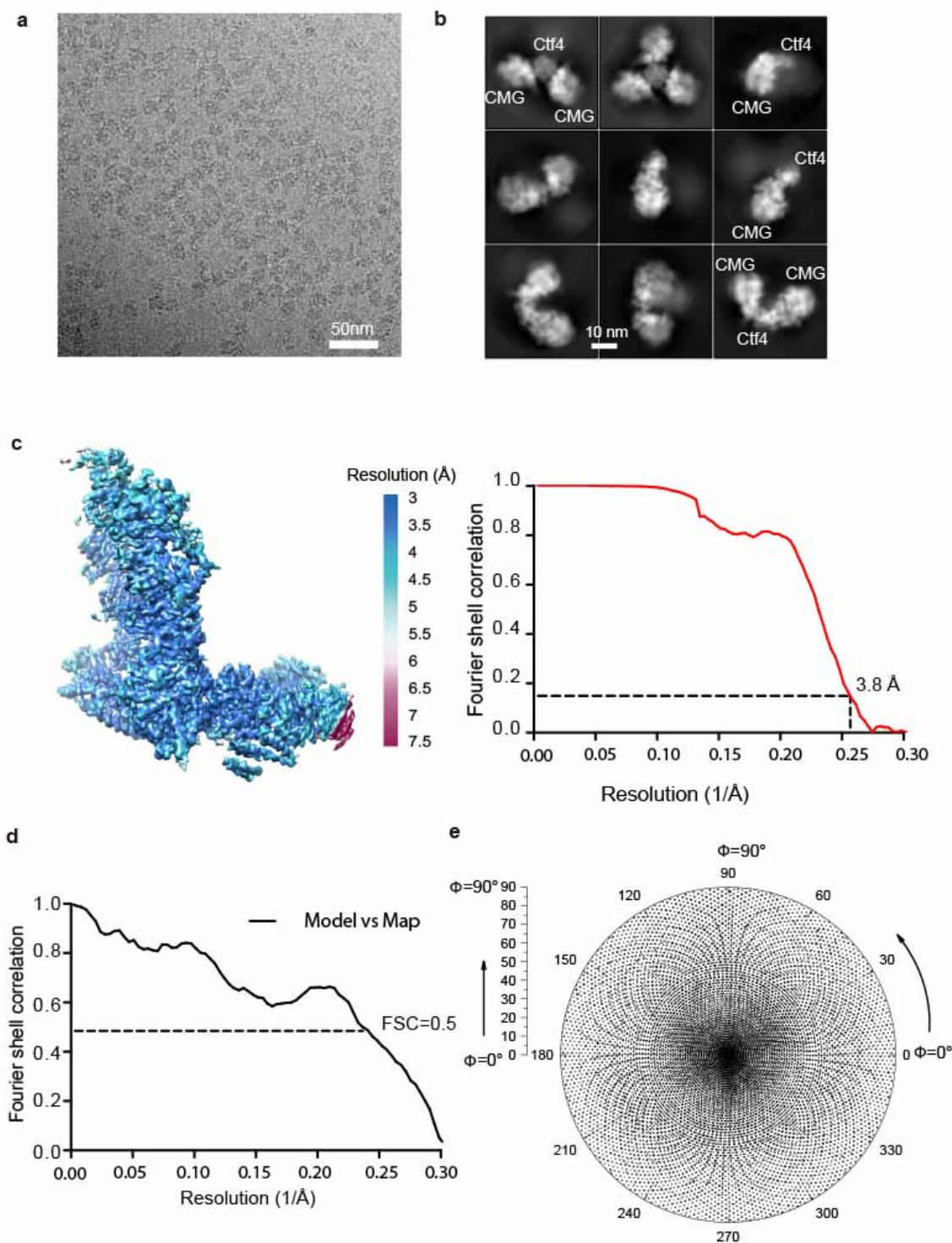
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Figure 3 – figure supplement 1. Image processing and 3D reconstruction scheme. Extensive 2D and 3D classifications led to reconstruction of 3D maps of the 1CMG-Ctf4₃ complex₁ at 3.8 Å resolution, the 2CMG-Ctf4₃ complex at 5.8 Å resolution, and the 3CMG-Ctf4₃ complex at 7.0 Å resolution.

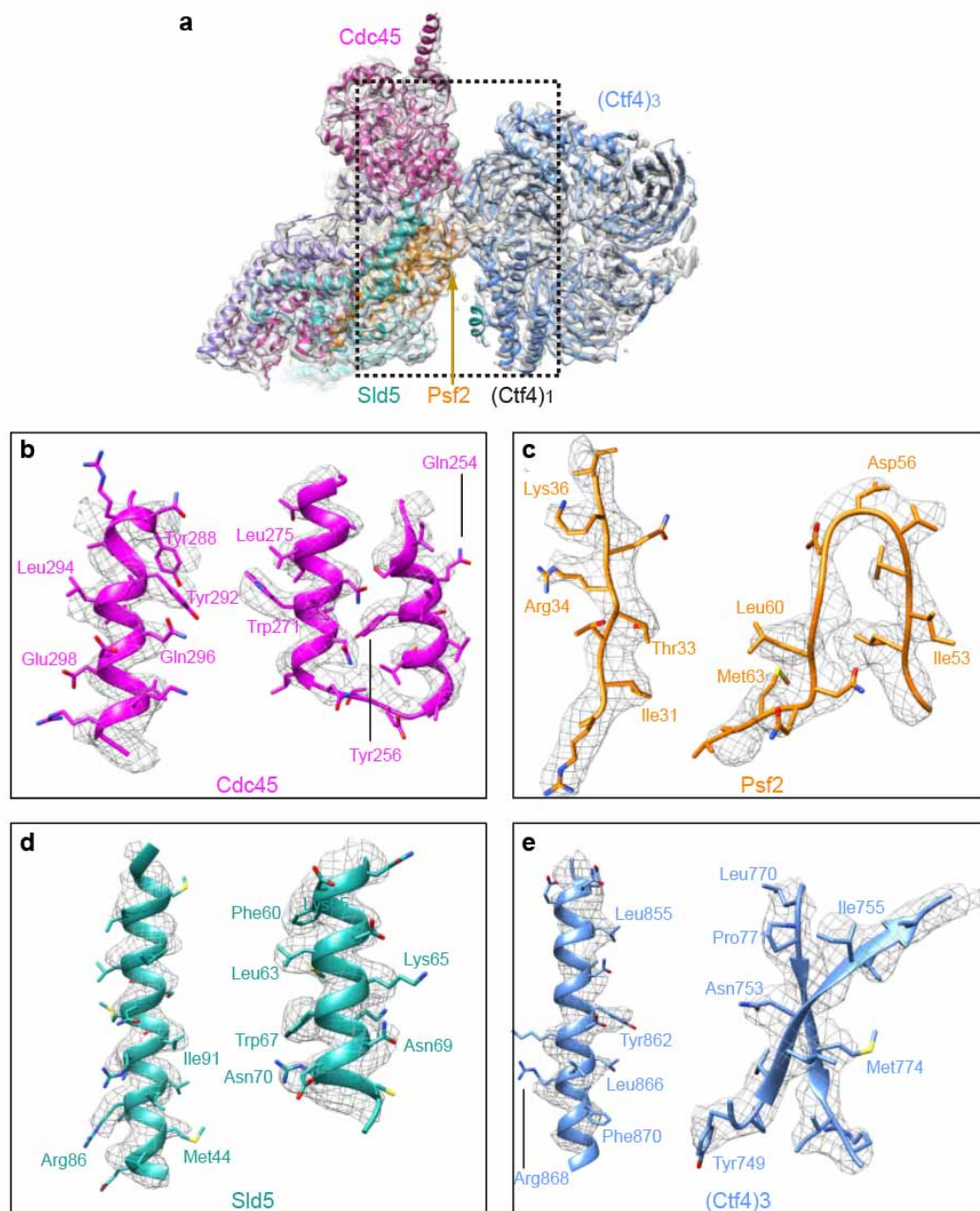
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Figure 3 – figure supplement 2. Image processing and resolution estimation of the 3D map of the 1CMG-Ctf4₃ complex. (a) A typical raw micrograph. (b) 2D classification reveals the presence of 1, 2 or 3 copies of CMG helicase in complex with Ctf4₃. (c) Color-coded surface rendering of the 3D map (left panel) and the gold-standard Fourier shell correlation curve (right panel) of the 1CMG-Ctf4₃ complex masking out the flexible C-tier motor ring of the Mcm2-7. (d) Gold-standard Fourier shell correlation of the atomic model versus the 3d map. (e) Euler angle distribution of the raw particles used in 3D reconstruction.

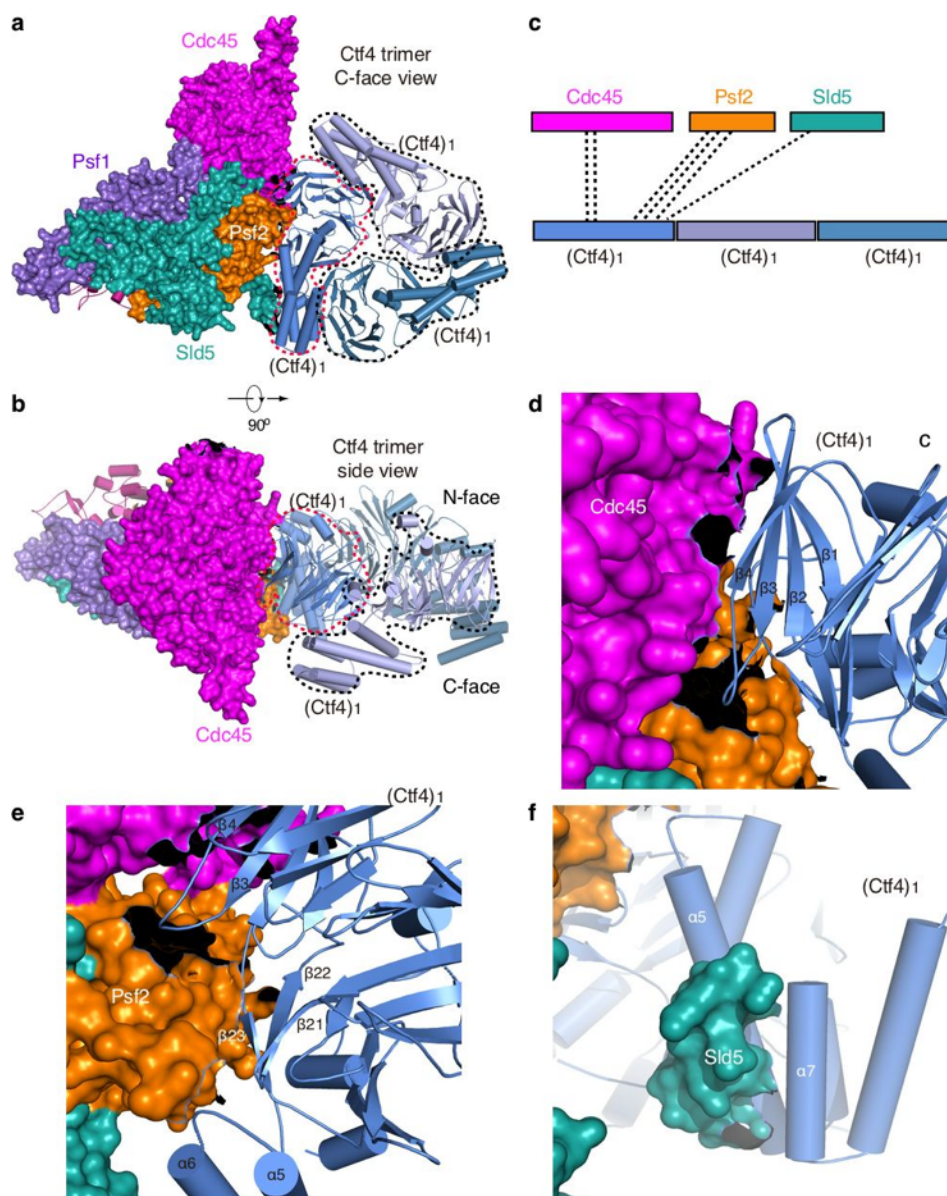
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1133 **Figure 4 – figure supplement 1. Detailed densities at selected regions in the 3D map of**
1134 **Ctf4₃–CMG₁ complex. (a)** 3D density showing the Ctf4₃–Cdc45–GINS, by omitting the Mcm2-7
1135 density in the 3d map, superimposed with the atomic model. Each subunit is colored differently and as
1136 labeled. **(b-e)** Two example regions in Cdc45 **(b)**, Psf2 **(c)**, Sld5 **(d)**, and Ctf4 **(e)** with several side
1137 chains shown as sticks.

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Figure 4 – figure supplement 2. Only one Ctf4 subunit engages with Cdc45 and GINS of one CMG helicase. The 1CMG-Ctf4₃ structure viewed from the C-face (a) and side (b) of the Ctf4₃ disk. Cdc45 and GINS are shown in surface and the Ctf4₃ in cartoon. The interacting Ctf4 monomer is demarcated by a dashed red curve, and the remaining two non-interacting monomers by dashed black curves. (c) A sketch showing Cdc45 and GINS interact with only one Ctf4 monomer. (d-f) Interfaces between the interacting Ctf4 monomer and Cdc45 (d), Psf2 (e), and Sld5 (f).

a Amino acid sequence of Cdc45

Sc 291 LYPLIQDEVKRLTPSS 306
 Sp 273 SYSLLKDEVNRLNPSP 288
 Dm 257 ELEQIQSHVSRLTNKT 272
 Mm 241 DVGILQRHVSRHNHRN 256
 Dr 247 DIATLQRHVSRHNHNK 262
 Hs 273 DVGVLQRHVSRHNHRN 288

b Amino acid sequence of Psf2

Sc 21 ^{***}ENEPIKIFFRITTRQKIRGD 40
 Sp 21 GNEYINIVPSETMDQLP--- 37
 Dm 11 EKCMISIPNFSNEPLH--- 27
 Mm 11 EKELVTIPNFSLDKIY--- 27
 Dr 11 EKEMVKIPNFSLDKIY--- 27
 Hs 11 EKELVTIPNFSLDKIY--- 27

c Amino acid sequence of Ctf4

Sc Ctf4 726 MEIWKMSGGKETTDIHVNPALAYD--TLNCLLVKGGKHIWEEFFPLPLPSEMEIRMPV ADTEA
 Sp Mc11 655 -ELERRKSROES----YWPVIVADN--QFHCILLKGASRYFYFPRMTEFDRIIP- CNTNN
 Mm And1 622 ---EHCKGKSDH----YVVVGIHENPQQLRCIPCKGSRFPPTLPRPAVAILLSFKLEY CQTST
 Hs And1 666 ---EHCKGKSDH----YVVVGIHENPQQLRCIPCKGSRFPPTLPRPAVAILLSFKLEY CQIAT

Sc Ctf4 807 EEGEED IPVSMAAEEYLRSKVLSLELITDILENDGEMVGNENEVLAALNGAYDKALLRLFAS
 Sp Mc11 709 PDASTS VPV---LEEQLRNKLEFLTLEDSI-GDGDVTEDEKISIRLEANIDKALLQLIQK
 Mm And1 677 EKGQ-- -----MEEQFVHWSVLFHNYL-DYLAKNQ--VDYEESEIKNOAVKEQQELLMKMLAL
 Hs And1 721 EKGQ-- -----MEEQFVRSVIFHNHL-DYLAKNQ--VEYEESTKNOATKEQQELLMKMLAL

Sc Ctf4 873 ACSQDNVEKALSIAHEIKQDRALTAAVKIS
 Sp Mc11 767 ACLEERIERVYEIKTIRRTSIAAAQKIA
 Mm And1 728 SCKLEREFRCVEIA-DIMTQNAVHLAIKYA
 Hs And1 772 SCKLEREFRCVEIA-DIMTQNAVNLAIKYA

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Figure 4 – figure supplement 3. Sequence alignment of the Ctf4-contacting regions in CMG, Psf2 and Cdc45. (a) Conserved sequences in Cdc45 that contact Ctf4. **(b)** Conserved sequences in Psf2 that contact Ctf4. **(c)** Conserved sequences in Cdc45 that contact Psf2 and Cdc45. The asterisks mark the conserved hydrophobic residue at the interface between Psf2 and Ctf4. Sc: *Saccharomyces cerevisiae*; Sp: *Saccharomyces pombe*; Dm: *Drosophila melanogaster*; Mm: *Mus musculus*; Dr: *Danio rerio*, Hs: *Homo sapiens*. Invariant residues are highlighted in green, identical residues in Yellow, and similar residues in cyan.

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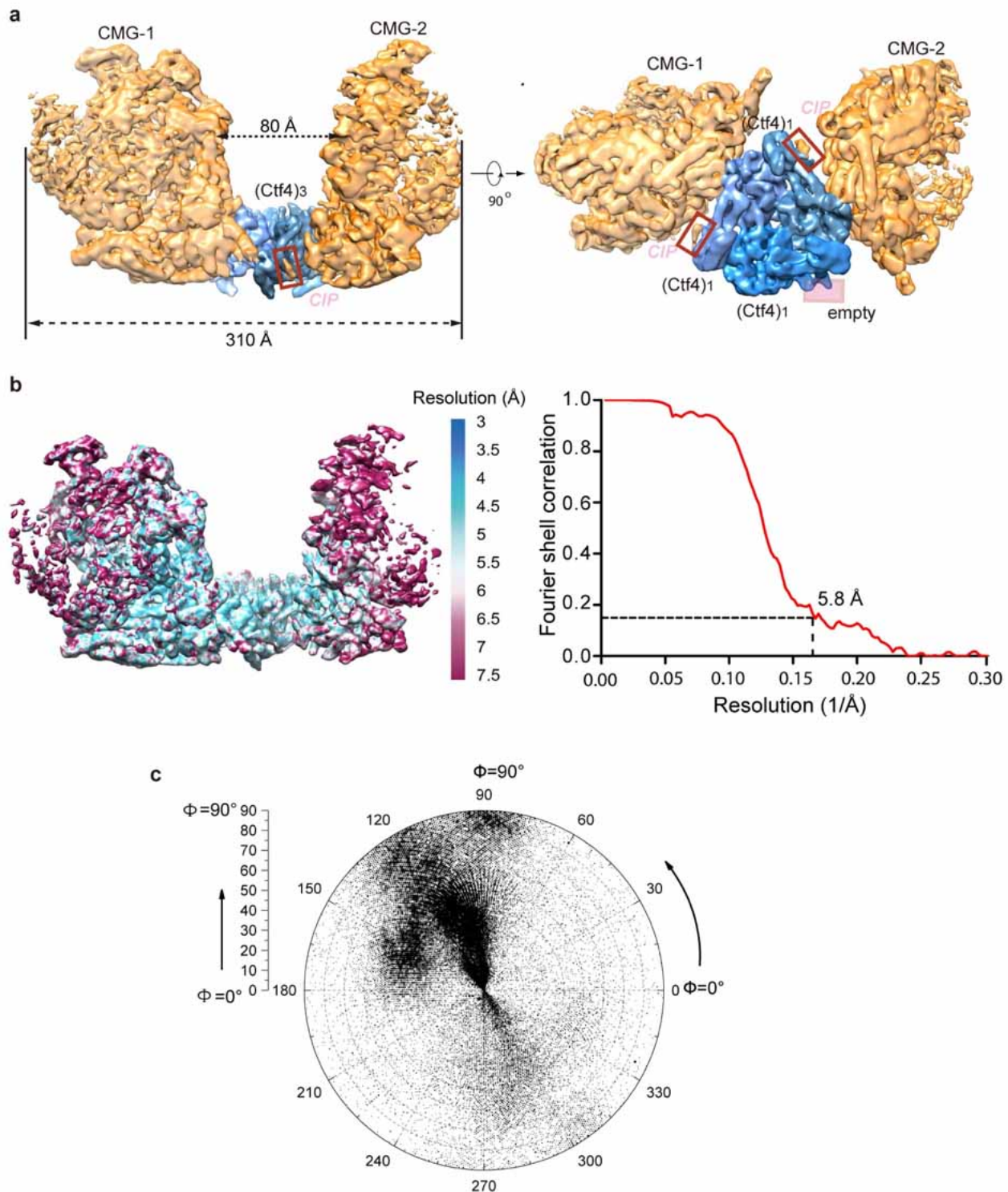
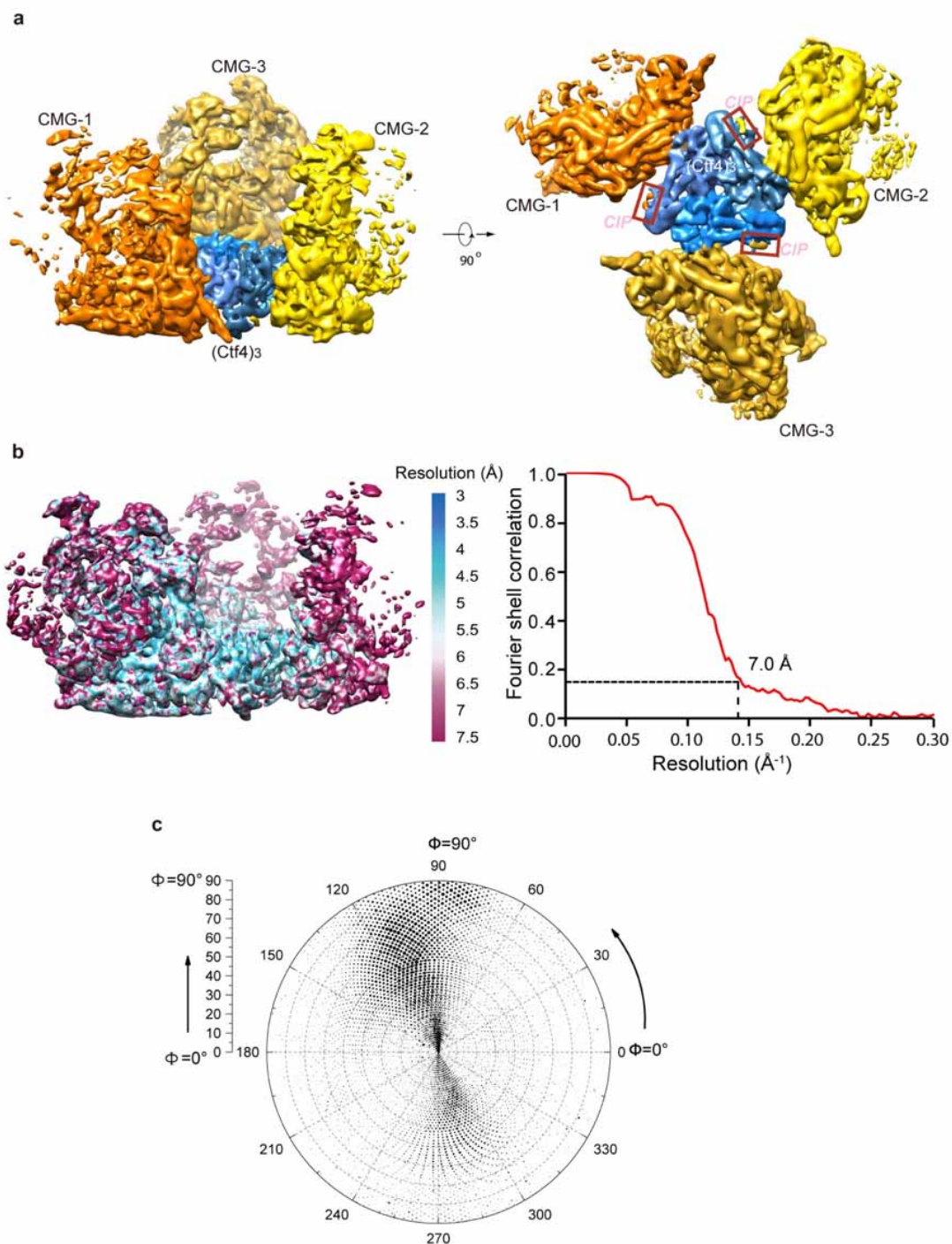


Figure 5 – figure supplement 1. 3D map and resolution estimation of Ctf4₃ in complex with two CMG. (a) Surface-rendered 3D map of 2CMG-Ctf4₃ in side view (left) and bottom view from the C-face of Ctf4₃ (right), (b) Color-coded 3D map of 2CMG-Ctf4₃ according to the local resolution (left) and the gold-standard Fourier shell correlation of the two half maps. (c) Euler angle distribution of raw particles used in 3D reconstruction.

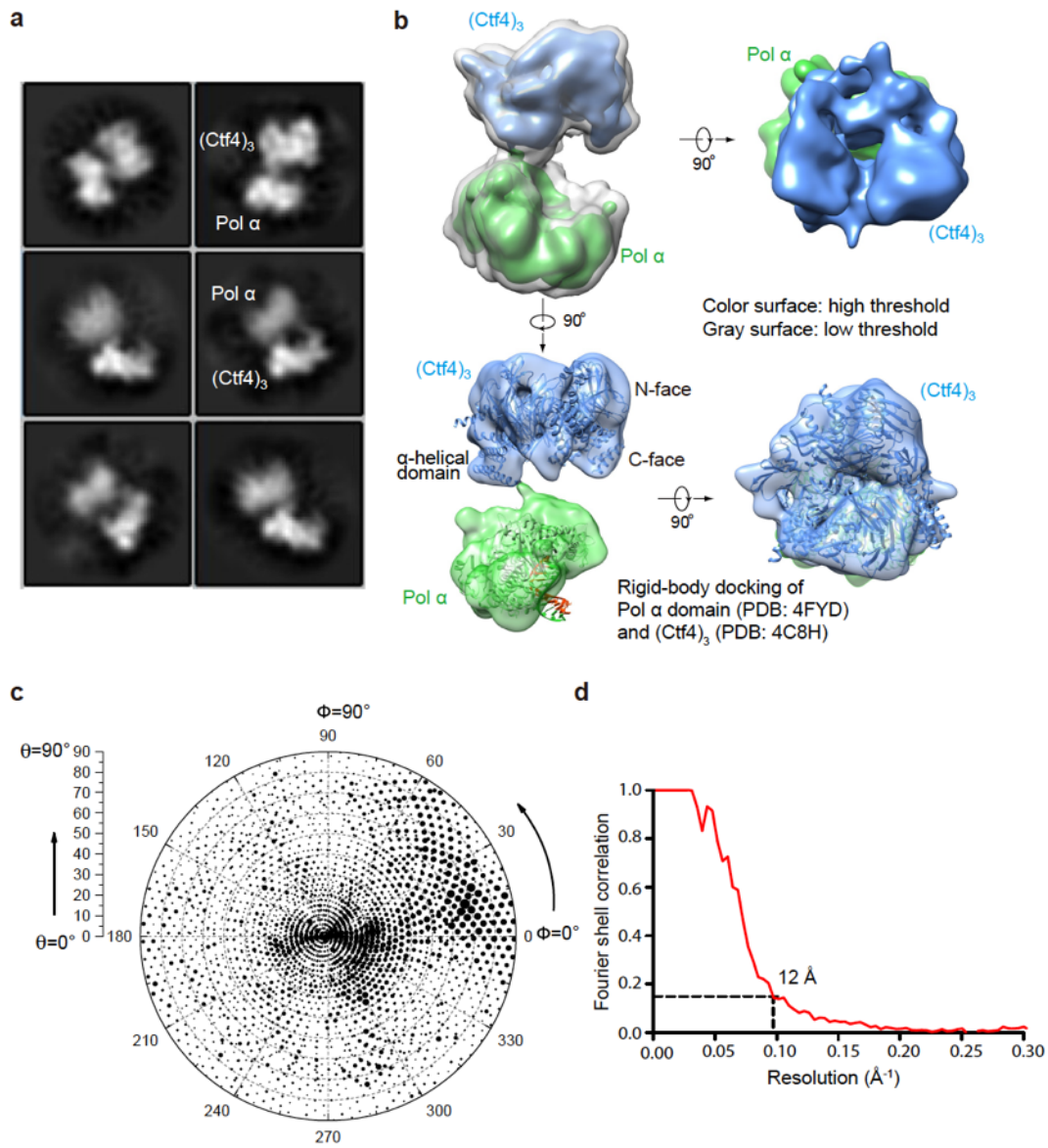
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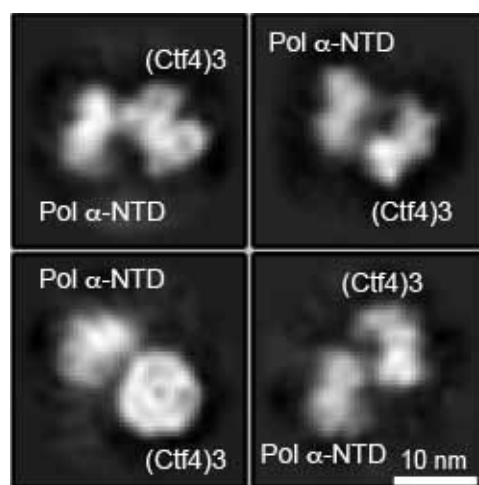
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Figure 5 – figure supplement 2. 3D maps and resolution estimation of Ctf4₃ in complex with three CMG. (a) Surface-rendered 3D map of 3CMG-Ctf4₃ in side (left) and bottom (right, C-face of Ctf4₃). (b) Color-coded 3D map of 3CMG-Ctf4₃ according to the local resolution (left) and the gold-standard Fourier shell correlation of the two half maps. (c) Euler angle distribution of raw particles used in 3D reconstruction.



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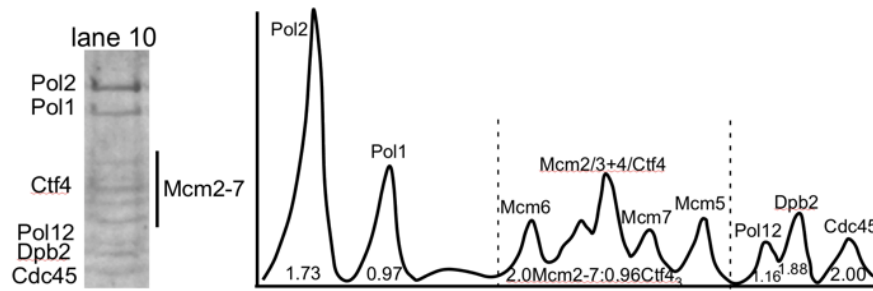
Figure 6 – figure supplement 1. Cryo-EM of the Pol1-Ctf4₃ complex. (a) 2D averages of Ctf4₃-Pol 1. (b) 2D classification reveals the presence of 1 Pol α bound to Ctf4₃. Side (left) and end-on (right) views of the 3D reconstruction of Pol 1-Ctf4₃ complex are shown. Only the Pol1 subunit (green) of Pol α-primase is observed with Ctf4₃ (blue) in the Pol α-primase-Ctf4₃ 3D reconstruction. In the end-on view, Pol1 appears to occlude the C-face of the Ctf4 trimer. The upper left structure shows both low and high thresholds, in grey and in color, respectively. The crystal structures of Pol1-DNA (4FYD) and the C-terminal half of Ctf4 (4C8H) were docked by rigid body docking of the unaltered crystal structures into semi-transparent views of the density at the bottom of panel b. (c, d) The Euler angle distribution and the FSC resolution curve are shown in panels c and d, respectively.



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Figure 6 – figure supplement 2. Only one Pol α-primase is observed to bind to the Ctf4 trimer using 3 fold excess Pol α-primase to Ctf4₃. Cryo-EM 2D averages of protein mixtures containing Ctf4₃:Pol α-primase in a 1:3 molar ratio show no more than one Pol α-primase bound to Ctf4₃.

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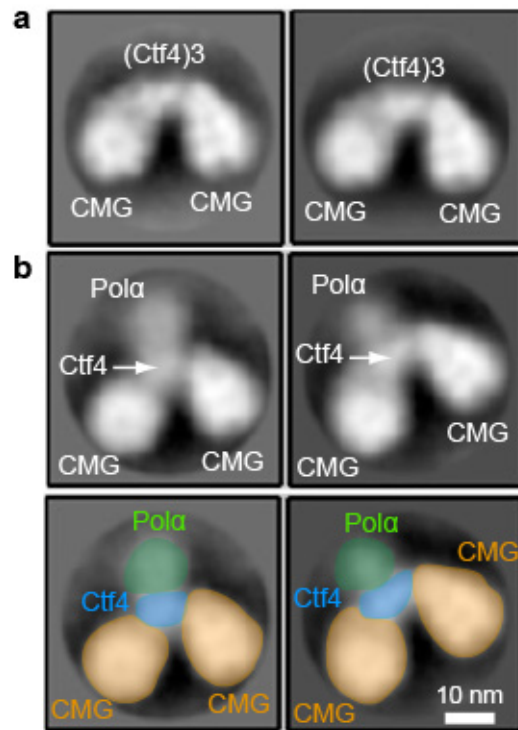


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1204 **Figure 7 – figure supplement 1. Densitometry analysis of CMGE-Ctf4₃-Pol α-primase.** Lane 10 of
1205 the SDS-PAGE of Figure S1a is shown to the left. The densitometry scan of the SDS gel lane 10 (right)
1206 was analyzed using ImageJ and indicates 2CMGE-1Ctf4₃-1Pol α-primase. The area of the Cdc45 peak
1207 was used as a proxy for CMG stoichiometry, and the area of the Cdc45 peak divided by the Cdc45 mw
1208 was assigned a value 2.0 because molar areas of Pol1, Pol12, and Ctf4₃ were about half the molar value
1209 of Cdc45. The amount of Ctf4₃, which overlaps Mcm4, was determined in two steps. First, the area of
1210 the Mcm2-7 region was divided by the molecular weight of Mcm2-7. The difference in area was
1211 deduced to belong to Ctf4₃, and calculated based on the molecular weight of a Ctf4 trimer. Calculated
1212 values are shown under the peaks. The stoichiometry approximates to 2 Cdc45 (and thus 2 Mcm2-7), 1
1213 Ctf4₃, 1 Pol α, and 2 Pol ε.

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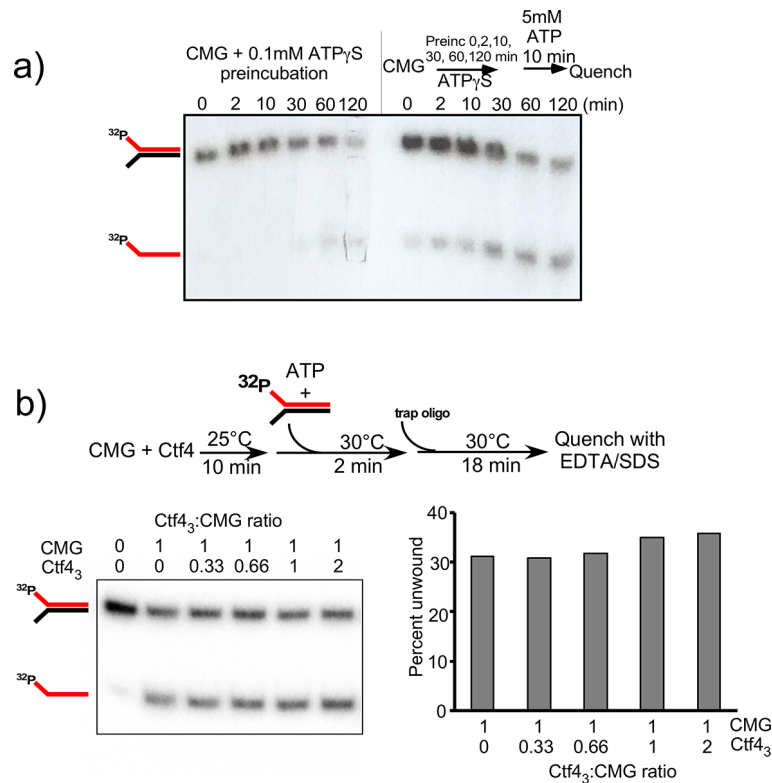
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Figure 7 – figure supplement 2. EM observations of a 2CMG-Ctf4₃-1-Pol α-primase complex. (a) 2D class averages of negatively stained EM images of CMG plus Ctf4 trimer indicate a 2CMG-Ctf4₃ complex. **(b)** The top panels are 2D class averages of negatively stained EM images of a mixture of CMG, Ctf4 trimer and Pol α-primase, which we interpret as a complex of 2CMG-Ctf4₃-1Pol α-primase. The bottom panels explain the interpretation of the images in the top 2D averages of panel b using yellow to color CMGs, blue to color the Ctf4 trimer, and green to color the Pol1 subunit of Pol α-primase. See text for details.

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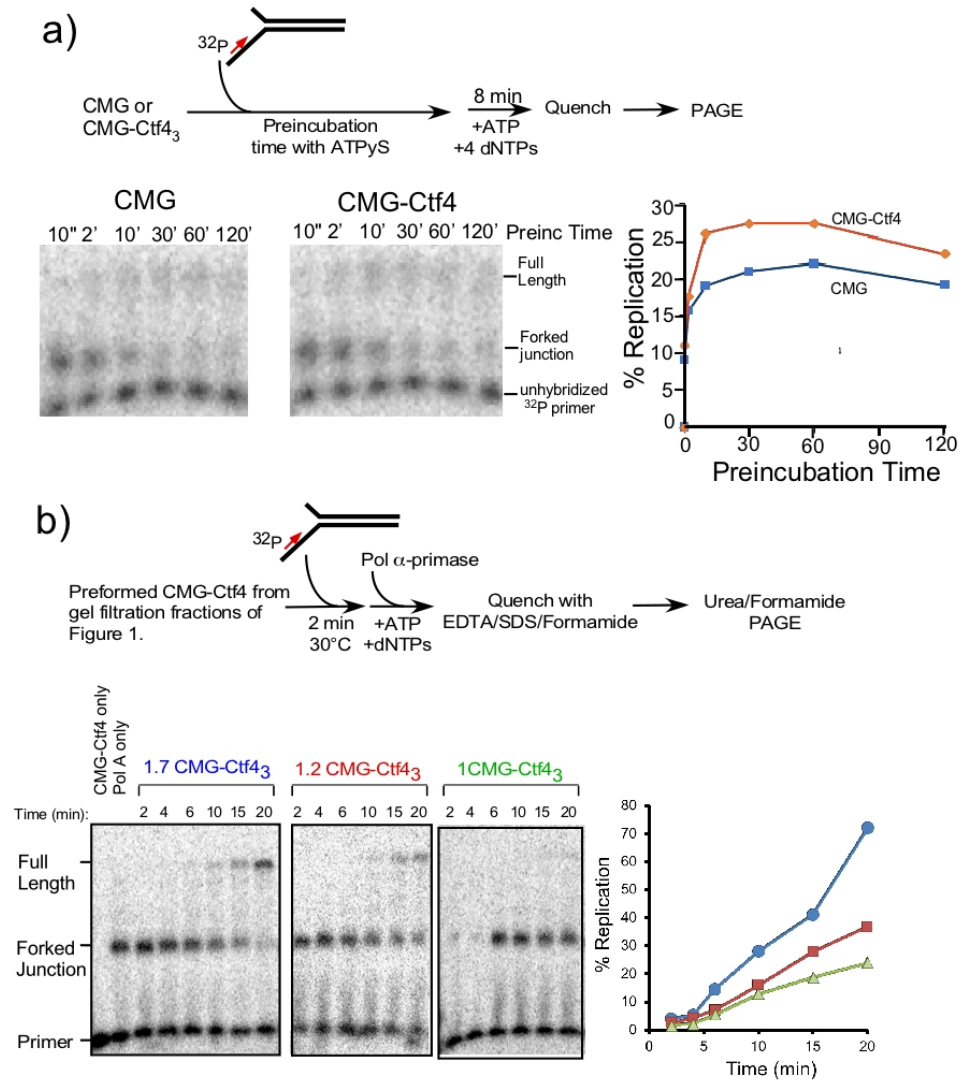
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Figure 7 – figure supplement 3. Establishing preincubation conditions for CMG binding to DNA before adding ATP for unwinding in helicase assays. (a) Top: Native gel of the effect of preincubating DNA with CMG and 0.1 mM ATP γ S for up to 120 min is shown in the left half of the gel. The right half shows the same preincubation with ATP γ S followed by adding 5 mM ATP for 10 min before loading onto the gel. **(b) Top:** Scheme of the assay using CMG:Ctf4₃ formed using different ratios as indicated below. Helicase assays were performed by preincubating stock solution of CMG with Ctf4₃ to form the complex before adding 20 nM CMG in the CMG/Ctf4₃ mixture to reactions containing forked DNA having one strand 5' labeled with ³²P. Reactions were initiated upon adding DNA and 2 mM ATP, 50 nM unlabeled LEADING helicase oligo was added as a trap 2' after initiating the reaction, then reactions were quenched and analyzed by native PAGE. **Bottom:** Autoradiogram of the native PAGE (left). The histogram plot of the quantitation of the autoradiogram is shown to the right.

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1251 **Figure 7 – figure supplement 4. Establishing preincubation conditions for CMG binding to primed**

1252 **fork DNA – before initiating DNA replication. (a) Top: scheme of the assay. Reactions containing**

1253 **reconstituted 20nM CMG +/- Ctf4 were preincubated with 0.5 nM ³²-P primed fork DNA and 100 μM**

1254 **ATP_γS for the times indicated, followed by an 8 min pulse of replication using 5 mM ATP and 100 μM**

1255 **each dNTP. Bottom: results of the assays in denaturing PAGE (left) and quantitation (right). b)**

1256 **Replication results using isolated preformed CMG-Ctf4. Top: Scheme of the assay. 20 nM Ctf₄**

1257 **contained within either 1.7CMG-Ctf₄₃ (fraction 31 from Fig. 1b), 1.2CMG-Ctf₄₃ (fraction 35) or**

1258 **1.0CMG-Ctf₄₃ (fraction 37) were preincubated for 2 min with a ³²P-primed fork for 2 min, then 20 nM**

1259 **Pol α-primase was added for the times indicated in panel b, followed by quenching and analysis in a**

1260 **denaturing gel. Bottom: Denaturing PAGE of replication assays (left), and quantitation (right). It is**

1261 **important to note that because equal amounts of Ctf₄ were added to the assays, a fraction containing 1.7**

1262 **CMG:1Ctf₄₃ has 1.7 times the CMG compared to a reaction containing 1.0 CMG:1Ctf₄₃.**

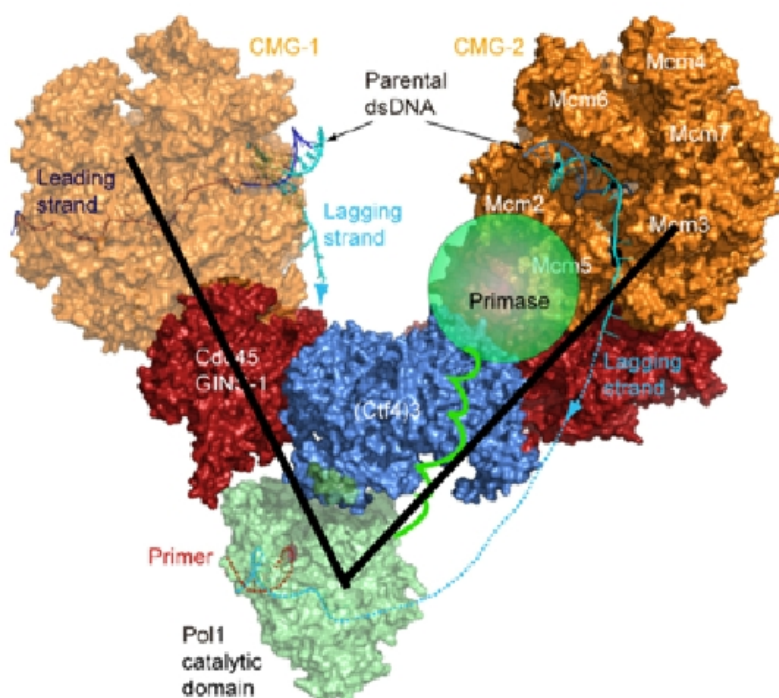
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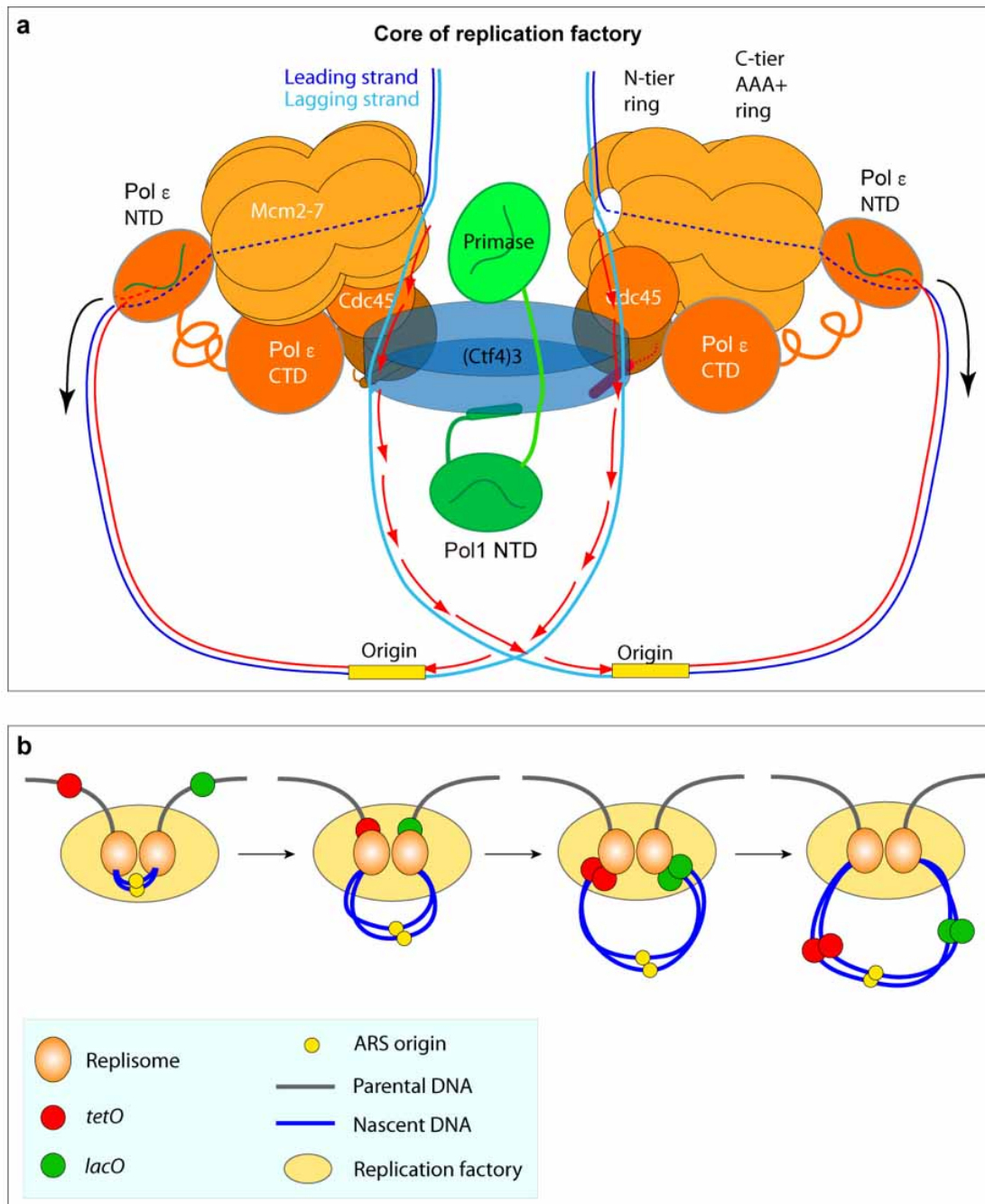
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Figure 8 – figure supplement 1. The Pol1 and primase lobes of Pol α -primase have a 70° range of motion. The primase lobe of Pol α -primase is shown as a semi-transparent sphere connected to Pol1 by a flexible linker. Assuming the primase lobe extends past the Ctf4 disk and resides near the CMGs, the black lines indicate a 70° angle to approximate the previously documented range of motion between the Pol and primase lobes (Nunez-Ramirez et al., 2011).



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Figure 8 – figure supplement 2. Comparison of the proposed sister replisome core factory to conclusion of super-resolution image of marked DNA in cells. (a) Cartoon of the structural model of a core replicon factory from the current report, along with DNA produced from one bidirectional origin. The black arrows indicate the direction of duplicated leading strand DNA propelled from the leading strand Pol ϵ in the complex, and the red arrows correspond to the direction of lagging strand synthesis during Okazaki fragment extension. Panel **b** is adapted from **Fig. 1a** in Natsume and Tanaka, *Chromosome Research*, 2010, 18, 7-17.