Yeast single cell protein production from a biogas co-digestion substrate

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13 Abstract

14	Biogas plants serve as hubs for the collection and utilization of highly nutritious waste
15	streams from households and agriculture. However, their outputs (biogas and
16	digestate) are of relatively low economic value. Here, we explore the co-production of
17	yeast single cell protein, a potentially valuable feed ingredient for aquaculture and
18	other animal producing industries, with biogas on substrate collected at a co-
19	digestion biogas plant, using three yeast species well suited for this purpose
20	(Wickerhamomyces anomalus, Pichia kudriavzevii, and Blastobotrys adeninivorans).
21	All yeasts grew rapidly on the substrate, yielding 7.0–14.8 g \vdash^1 biomass after 12–15
22	h. The biomass crude protein contents were 22.6–32.7 %, with relatively favorable
23	amino acid compositions mostly deficient in methionine and cysteine. Downstream
24	biomethanation potential was significantly different between yeast species, with the
25	highest product yielding species (Blastobotrys adeninivorans) also yielding the
26	highest biomethanation potential.
27	
28	Highlights
29	• All yeasts grew well on the biogas substrate, with high growth rates.
30	Produced biomass was of high nutritional value for use in fish feed
31	formulations.
32	Downstream effects on methane potential were strain-dependent.
33	Yeast biomass may be a viable biogas co-product.
34	
35	List of abbreviations
36	μ _{max} Maximum growth rate

37	AA	Amino acid(s)
38	AD	Anaerobic digestion
39	BMP	Biomethanation potential
40	CL	Crude lipid
41	СР	Crude protein
42	EAA	Essential amino acid(s)
43	FM	Fish meal
44	NS	Native substrate
45	OFMSW	Organic fraction of municipal solid waste
46	SCP	Single cell protein
47	TS	Total solids
48	VS	Volatile solids
49		

50 1 Introduction

51 The organic fraction of municipal solid waste (OFMSW) is a major waste stream 52 which contains ample amounts of energy and nutrients available for microbial 53 conversion into higher value products. In the EU, policy changes such as the EC 54 Council Directive 1999/31/EC of 26 April 1999, by which member states are obligated to reduce the amount of OFMSW being deposited on landfills, have increased 55 56 demands for alternative waste processing facilities such as anaerobic digestion (AD) 57 plants. AD plants convert waste streams into biogas and a post-digestion residue 58 mainly being used as fertilizer. OFMSW is typically co-digested with agricultural 59 residues such as manure, a practice which improves biogas yields as well as reduces emissions of methane and odours from farms (Holm-Nielsen et al., 2009). 60

З

Moreover, biogas production by AD is in line with other policies aimed at improving energy security and usage of renewable energy. In concert with the implementation of several such policies, the installed capacity of AD in Europe has seen a steep increase since the turn of the century (Scarlat et al., 2018), and future demand may rise further if new uses such as biomethane-based power grid balancing, which offsets energy fluctuations due to large parts of solar and wind in the energy mix, see widespread deployment (Peters et al., 2018).

68

69 The widespread adoption of OFMSW as a substrate for AD has at least two main 70 implications that warrant considering AD plants as well suited for expanding their 71 product portfolios: first, the year-round and constant availability of readily 72 biodegradable substrate of relatively stable composition (Hartmann and Ahring, 73 2006), and, second, the presence of well-developed logistic networks for the 74 collection and transportation of substrate. Furthermore, AD substrate is typically 75 pretreated in several ways including removal of certain contaminants, size reduction, 76 and hygienization: unit operations which render the material more amenable to 77 microbial conversion (Carlsson et al., 2012).

78

Although biogas and digestate represent outputs that provide value, both are lowvalue commodities. There are several recently proposed methods for improving the
financial proposition of biogas plants by altering the output streams towards more
valuable products (see e.g., Kleerebezem et al. (2015), Monlau et al. (2015)). One
possible value-added co-product of a biorefinery is yeast biomass intended as animal
feed. A particularly promising consumer of microbial protein feed sources is the

85	aquaculture industry. While outputs from marine fisheries are probably declining
86	(FAO, 2018), aquaculture today supplies 53 % of direct global fish consumption
87	(FAO, 2018), and as the fastest growing food producing sector over the last 40 years
88	it will play a crucial role in feeding the growing world population (Béné et al., 2015). A
89	major ingredient in aquaculture feed, especially for carnivorous fish species is fish
90	meal (FM), which is derived from wild-caught fish. With an ever-widening gap
91	between production of wild and farmed fish, availability of FM is becoming a major
92	limiting factor for further expansion of fish farming (Tacon and Metian, 2009).
93	Although feed ingredients of vegetable origin are used for replacing FM in feed
94	formulations, higher inclusion levels may negatively affect fish growth due to
95	antinutritional factors present in many vegetable feed sources (Francis et al., 2001).
96	Moreover, vegetable feed ingredients, as well as FM, may directly be at odds with
97	human food interests (Tacon and Metian, 2009).
98	

99 Microbial biomass used for feed is commonly referred to as single cell protein (SCP), 100 and its use in animal feed is well established for both fish and other animals 101 (Goldberg, 1985). Targeting fish feed is especially beneficial as fish are able to 102 metabolize the nucleic acids that are present in large amounts in yeast biomass, 103 whereas high contents of nucleic acids in the diet can cause adverse health effects in 104 some other animals (Rumsey et al., 1992). Yeast biomass has been successfully 105 used in fish feed formulations, both at low inclusion levels for its appetite stimulating, 106 nutritional, or immunostimulatory properties, and at higher levels as FM replacement 107 where it is generally well tolerated up to a certain level (reviewed in Delgado and 108 Reyes (2018)). SCP production is desirable from a food security perspective, and the

109 demand for fish feed ingredients, including FM replacements, are likely to increase
110 due to the concomitant expansion of aquaculture and decrease in marine fish stocks.
111

112 Organisms suitable for SCP production on OFMSW should, first and foremost, be able to utilize a large array of substrate molecules. Other desirable characteristics 113 114 include phytase production, as this may improve nutritional quality of the feed if 115 ingredients of vegetable origin are included in the formulation (Cao et al., 2007), as 116 well as the ability to outcompete other organisms due to the non-sterile nature of the 117 substrate. In this study, we evaluated three yeast species with suitable properties for 118 SCP production on typical co-digestion AD substrate: Wickerhamomyces anomalus, 119 a metabolically versatile species which has shown robustness to difficult growth 120 conditions, has been evaluated in fish feeding trials and which is known for its 121 biocontrol properties as well as being a phytase producer (Huyben et al., 2017; 122 Olstorpe et al., 2009; Passoth et al., 2006; Passoth et al., 2010; Schnürer and 123 Jonsson, 2010); Pichia kudriavzevii, another robust yeast known for its ability to grow 124 in the presence of inhibitory substances, and which has been reported to produce 125 extracellular phytase (Hellström et al., 2015; Olstorpe et al., 2009; Radecka et al., 126 2015), and *Blastobotrys adeninivorans*, known for its ability to utilize a large variety of 127 carbon and nitrogen sources, as well as for its high production of intra- and 128 extracellular phytase (Middelhoven et al., 1991; Olstorpe et al., 2009; Sano et al., 129 1999).

130

131 The aim of this study was to investigate whether production of yeast biomass in132 combination with AD could be a feasible option for further diversification of production

133	outputs from biogas plants. We have evaluated growth performance of yeasts on
134	biogas substrate obtained from a Swedish co-digestion biogas plant, characteristics
135	of the resulting biomass, and the effects of yeast cultivation on downstream chemical
136	composition and biomethanation potential (BMP).
137	

- 138 2 Materials and methods
- 139 2.1 Inoculum preparation and culture media
- 140 Yeast strains (*W. anomalus* CBS 100487, *P. kudriavzevii* CBS 2062, and *B.*
- 141 adeninivorans CBS 7377), stored in 50% glycerol stocks at -80°C, were inoculated
- 142 onto YPD agar (10 g I⁻¹ yeast extract (BD, Le Pont-de-Claix, France), 20 g I⁻¹
- 143 bacterial peptone (BD, Le Pont-de-Claix, France), 20 g l⁻¹ D-glucose (Merck,
- 144 Darmstadt, Germany), and 20 g l⁻¹ agar (BD, Le Pont-de-Claix, France)). Inoculum
- 145 cultures were prepared using the same medium, without agar, in 125-ml baffled
- 146 Erlenmeyer flasks (Thomson Ultra-Yield, Thomson Instrument Co., Carlsbad, CA,
- 147 USA), and cultivated on a rotary shaker for 24 h. Cells were harvested at $3000 \times g$ for
- 148 5 min and washed with saline (NaCl, 9 g l^{-1}) using the same settings.
- 149

150 2.2 Substrate preparation

- 151 The biogas substrate was obtained directly from the inlet to the digester at a biogas
- 152 plant in Sweden, and consisted mainly of source-separated household waste,
- 153 organic waste from municipal kitchens, and liquid agricultural waste (swine and cattle
- 154 manure). Metals and plastics had been mechanically removed at the biogas plant,

and the substrate had been hygienized at 70°C for >1 h. This substrate will be
referred to as *native substrate (NS)*.

157

158 To be able to separate yeast biomass after culturing, and to reduce the risk of 159 contamination as substrate was collected through a non-sterile sampling port at the 160 biogas plant, the substrate was sterile-filtered. This was accomplished using an 161 Asahi Rexeed-25A hemodialyzer (Asahi Kasei Medical Co., Ltd., Tokyo, Japan) 162 connected to a peristaltic pump, with the filter replaced when the counterpressure 163 reached 0.6 bar. The filtered substrate was then sterile-filtered through a 0.2 μ m 164 sodium acetate filter (Nalgene Rapid-Flow, Thermo Fisher Scientific, Waltham, MA, 165 USA) using a Büchner funnel.

166

167 2.3 Bioreactor operation

168 500-ml Infors HT Multifors CSTR bioreactors (Infors AG, Bottmingen, Switzerland)

169 were used for the cultivations. For each reactor, 400 ml of the sterile-filtered

170 substrate was inoculated at an initial OD₆₀₀ of 1.0. Reactor parameters were pH =

171 7.00 \pm 0.10, stirrer = 500 rpm, and pO₂ = 0.2. pO₂ was maintained using stirrer

speed, with a minimum of 200 rpm and a maximum of 1200 rpm. pH was

automatically adjusted on-line using 5 M NaOH and 3 M H₃PO₄.

174

Fermenter temperature was set to 30°C for all cultivations, except for the evaluation
of *B. adeninivorans* CBS 7377 growth performance. This strain exhibited better
growth at 37°C during initial growth assessment (results not shown), so growth was
evaluated at this temperature.

179

180	It was not possible to maintain a pO $_2$ value of 0.2 during the exponential growth
181	phase, due to the high oxygen consumption of the yeast. Cultivations were
182	terminated after the log phase was completed, as indicated by pO_2 readings.
183	
184	To monitor the fermentations, viable cell counts were performed. Due to the
185	complexity and optical activity of the medium, plating was chosen instead of OD
186	measurements. Relevant dilutions, made with 1 g I^{-1} peptone water, were plated onto
187	YMC agar (3 g \vdash^1 yeast extract, 3 g \vdash^1 malt extract (BD, Le Pont-de-Claix, France), 5
188	g I^{-1} bacterial peptone, 10 g I^{-1} D-glucose, 100 mg I^{-1} chloramphenicol (Sigma-
189	Aldrich, Steinheim, Germany)). Plates were incubated at 30°C and colony forming
190	units (CFU) were counted when colonies were clearly visible.
191	
192	After fermentation, bioreactor contents were centrifuged at 3000 \times g for 10 min. The
193	pellets, containing yeast biomass, were washed with deionized water using the same
194	centrifuge settings, and stored at -20° C.
195	
196	2.4 Biomethanation potential assay
197	To assess downstream effects of yeast cultivation on biogas performance, spent

198 medium was collected from cultivations of each yeast. Cultivations were performed 199 largely as described in Section 2.3. In order to minimize confounding factors, all 200 cultivations were terminated at the same time (i.e., the time was determined by the 201 growth performance of the slowest growing yeast), and were run at the same 202 temperature (30°C). This was needed to ensure that evaporative losses of volatile

203	energy carriers, such as short-chain carboxylic acids, were similar between the
204	treatments. At the end of cultivation, yeast biomass was collected as described in
205	Section 2.3, and the supernatants, referred to as spent media, collected.
206	
207	The BMP assay was conducted largely according to Angelidaki et al. (2009). In brief,
208	total solids (TS) and volatile solids (VS) of NS and spent medium (supernatants, post
209	yeast-treatment) were determined by drying the substrates at 105°C and incinerating
210	at 550°C in aluminum containers, noting the weights after each step. TS was
211	calculated as the quotient of dry matter divided by initial weight. VS was determined
212	as the difference between TS and ash content.
213	
214	The assay was performed using untreated NS and fresh inoculum (collected from the
215	same biogas plant and degassed for 3 days at 37°C), contributing approximately 1.2
216	g VS and 3.6 g VS, respectively. The substrate control treatment contained only NS
217	and inoculum. Spent medium was added in the remaining treatments, so that the
218	mixtures contained, by weight, NS:spent medium in ratios of 10:1, 10:3, 2:1, and 1:1,
219	which corresponded to 9-50% spent medium in the final AD slurry. Due to the low
220	VS content of the spent medium, increases in VS due to supernatant additions were
221	modest, at most 20%, and it was assumed that this slight change in
222	inoculum:substrate ratio would not affect inoculum performance. Inoculum and
223	cellulose process controls were included. The inoculum control, used for
224	determination of background methane production, consisted of inoculum contributing
225	3.6 g VS. The cellulose control, needed for evaluating the function of the inoculum,
226	contained 3 g cellulose (medium fibers; Sigma-Aldrich, Steinheim, Germany) and 400

ml of inoculum. Tap water was added to each bottle to a final volume of 400 ml, andeach treatment was evaluated in triplicate.

229

230 To measure methane production, AMPTS II Automatic Methane Potential Test 231 Systems (BioProcess Control AB, Lund, Sweden) were used, detailed in Badshah et 232 al. (2012). Briefly, gas volume measuring was performed using a piston system, and 233 gas was upgraded by flushing it through 7 M NaOH. Samples were agitated using 234 stirrers attached directly to the bottles. The assay was performed at 37°C, as this 235 was the temperature used in the commercial digester from which the inoculum was 236 derived. Bottles were flushed with N_2 gas prior to initiating the experiment. Specific 237 methane potential was obtained by dividing the volume of methane produced by the 238 actual amount of VS in each sample. When less than one reading per day was 239 generated from all samples (i.e. the piston did not register any methane gas 240 emissions for 24 h), the assay was determined to be complete. Each AMPTS II 241 system contained an identical set of samples so that the response of each system 242 could be included in the statistical model (Section 2.6).

243

244 **2.5 Chemical analyses**

Chemical analyses were purchased from external labs. Crude protein (CP) content
was determined using the total nitrogen Kjeldahl method, and CP was calculated as
N × 6.25 (Nordic Committee on Food Analysis, 2003). Crude lipid (CL) content was
determined according to (The Commission of the European Communities, 1998).
Gross nutritional analyses were performed at the VHC lab (SLU, Uppsala, Sweden).
Amino acid (AA) analyses were performed according to the ISO 13903:2005 method

251	(Eurofins Food & Agro, Jönköping, Sweden). Micronutrient compositions of spent
252	medium (supernatants, yeast biomass removed), sterile-filtered medium, and NS
253	were analyzed using ICP-MS (Agrilab AB, Uppsala, Sweden). Dry matter was
254	determined by drying the samples at 105°C until constant weight was achieved.
255	
256	When possible, analyses were performed in replicates. For the BMP assay, each
257	yeast treatment was carried out in a single bioreactor to ensure equal freshness and
258	composition of the spent medium, and the replicates represent aliquots of the
259	supernatants. For pellet (yeast biomass) characterization, four replicate
260	fermentations were carried out. Spent medium compositional analyses were
261	performed using material pooled from all bioreactors.
262	
263	2.6 Calculations and statistical analyses
264	The maximum growth rate (μ_{max}) was estimated by taking the greatest slope of the
265	growth curve
	$\ln N(t)$

266

 $y(t) = \frac{\ln N(t)}{\ln N(0)}$

267 where N(t) is the number of CFU at timepoint t. Final biomass productivity was 268 calculated by dividing final biomass concentration by the total cultivation time. 269 Maximum growth rates and final productivities were calculated independently for 270 each fermenter.

271

272 AA scores for the yeast biomass, reflecting the requirements of essential amino acids

273 (EAA), were calculated based on finfish requirements as reported in Tacon et al.

274 (2009).

275

- 276 To evaluate the downstream effects of spent substrate addition on biomethanation
- 277 potential, a linear model was fitted according to the formula
- 278 $y_{ijk} = a_i + b_j + c_k + (bc)_{jk} + \varepsilon_{ijk}$

279 where y_{ijk} is the biomethanation potential of the sample, *a* is the effect of each

AMPTS II system, *b* is the effect of strain, *c* is the effect of spent medium at level *k* in

the reactor, (bc) is the interaction term for dose \times strain, and ε is the residual. The

282 model was fitted using the built-in function Im() in R version 3.6.0 (R Core Team,

283 2019). All graphs were generated using ggplot2 version 3.1.1 (Wickham, 2009).

284

285 **3 Results**

286 **3.1 Yeast cultivation and biomass characterization**

Native biogas substrate (NS) was sterile-filtered and the three yeast strains were
cultured on this substrate in the fermenters. Fermentations were terminated after 12–
15 hours, yielding approximately 2 log₁₀ increases for strains *P. kudriavzevii* CBS
2062 and *B. adeninivorans* CBS 7377, and approximately a 1.5 log₁₀ increase for *W. anomalus* CBS 100487 (Figure 1), with high maximum growth rates (µmax) of 0.48–

292 0.76 h⁻¹ (Table 1).

293

Final biomass concentrations ranged from 7.0 g l⁻¹ (22.6% CP) for *W. anomalus* to

- 295 14.8 g l⁻¹ (30.5% CP) for *B. adeninivorans*. Final biomass productivities ranged from
- 296 0.53 g l^{-1} h⁻¹ for *P. kudriavzevii* to 0.99 g l^{-1} h⁻¹ for *B. adeninivorans* (see Table 1 for
- the kinetic parameters and gross nutritional characterization of the yeast biomass).

299	Protein content according to the AA analysis was largely in agreement with CP
300	values, indicating that most nitrogen present in the biomass originated from protein
301	(Table 2). Yeast biomass AA composition was similar for all three species, with W.
302	anomalus notably having a somewhat lower content of methionine and cysteine,
303	sulfur-containing EAA, compared to the other two yeasts. In general, yeast biomass
304	was deficient in arginine and in the sulfur-containing AA relative to the requirements
305	of finfish, whereas other AA where either in excess or at similar levels (Table 2). EAA
306	made up approximately half of the AA present in yeast biomass.



308



- 310 deviation. *W. anomalus* and *P. kudriavzevii* were grown at 30°C, and *B.*
- 311 *adeninivorans* at 37°C.

312 **Table 1**. Nutritional characterization of washed yeast biomass, on a dry matter basis.

313 Missing standard deviations indicate that measurements were performed on pooled

314 replicates

	W. and	omalus	P. kudria	avzevii	B. adeniniv	orans/
Parameter	Value	SD	Value	SD	Value	SD
Ν	3 ^a		4		3 ^a	
Biomass concentration (g/l)	7.03	0.08	7.36	0.34	14.83	1.02
$\mu_{max} (h^{-1})$	0.48	0.10	0.64	0.06	0.76	0.06
Final biomass productivity	0.59	0.01	0.53	0.02	0.99	0.07
(g/l·h)						
Crude energy (MJ/kg)	11.05	_	11.91	_	13.05	_
Crude protein (%)	22.59	0.35	32.71	0.54	30.46	1.22
Ash (%)	45.77	0.42	42.88	0.85	37.58	2.92
Crude lipid (%)	2.68	_	1.76	_	1.56	_
Ca (g/kg)	145.6	_	123.6	_	115.0	7.23
K (g/kg)	7.4	_	11.1	_	16.4	2.07
P (g/kg)	6.6	_	11.1	_	6.9	2.57
Mg (g/kg)	4.7	_	3.7	_	11.2	0.80
Na (g/kg)	83.3	_	85.3	_	76.7	0.93
S (g/kg)	3.0	_	3.6	_	4.3	0.40

^a One sample was excluded due to equipment malfunction.

316 Table 2. Amino acid composition of dried yeast biomass. Tryptophan contents were not

317 analyzed

	W. anomalus			P. k	P. kudriavzevii			B. adeninivorans		
	Content (g/100 g)	Content (weight %)	AA score ^a	Content (g/100 g)	Content (weight %)	AA score	Content (g/100 g)	Content (weight %)	AA score	
Alanine	1.55	8.8		1.71	6.4		1.93	7.7		
Arginine	0.87	5.0	85	1.35	5.0	82	1.36	5.4	95	
Aspartic acid	1.88	10.7		3.32	12.4		2.42	9.7		
Cysteine	0.157	0.9	67	0.274	1.0	70	0.275	1.1	81	
Glutamic acid	2.63	15.0		3.73	13.9		4.08	16.4		
Glycine	0.84	4.8		1.30	4.9		1.28	5.1		
Histidine	0.351	2.0	83	0.594	2.2	88	0.572	2.3	96	
Hydroxyproline	<0.05	_		<0.05	_		<0.05	_		
Isoleucine	0.87	4.9	131	1.42	5.3	133	1.1	4.4	120	
Leucine	1.36	7.7	114	2.11	7.9	110	1.84	7.4	110	
Lysine	1.41	8.0	95	2.22	8.3	93	1.74	7.0	84	
Methionine	0.242	1.4	50	0.529	2.0	69	0.417	1.7	63	
Ornithine	<0.01	_		<0.01	_		<0.01	_		
Phenylalanine	0.84	4.8	100	1.31	4.9	97	1.09	4.4	94	
Proline	0.75	4.3		1.06	3.9		1.44	5.8		
Serine	1.06	6.1		1.49	5.6		1.44	5.8		
Threonine	0.99	5.6	106	1.66	6.2	110	1.39	5.6	107	
Tyrosine	0.76	4.4	134	1.15	4.3	125	1.00	4.0	125	
Valine	0.96	5.5	115	1.58	5.9	117	1.55	6.2	132	
Total	17.52	100.0		26.81	100.0		24.92	100.0		
Total EAA	8.81	50.3		14.20	53.0		12.33	43.0		

318

320 values below 100 indicating deficiency. Essential amino acid requirements of finfish

321 are according to Tacon et al. (2009).

^{319 &}lt;sup>a</sup> The AA score reflects dietary requirements of essential amino acids in finfish, with

322 3.2 Characterization of spent medium

- 323 Filtration of the substrate removed a considerable amount of nutrients, presumably
- 324 contained in particulate matter. Compared to NS, filtered substrate contained 5-fold
- less VS, 2.1-fold less total N, and 4.5-fold less total C (Table 3). Compared to the
- 326 filtered supernatant, spent medium contained less TS, VS, C and N, and generally
- 327 reduced levels of micronutrients. The exceptions were Na, which increased in all
- 328 treatments, and P, which increased in two out of three treatments. This is most likely
- 329 due to the use of NaOH and H₃PO₄ for pH control. Treatment with *P. kudriavzevii*
- 330 yielded the lowest reduction in TS and VS.

332 **Table 3**. Chemical composition of substrate before (native) and after filtration, and

333 after yeast fermentation

			Post-fermentation supernatants			
	Native	Filtered	W. anomalus	P. kudriavzevii	B. adeninivorans	
TS (%)	7.8	2.1	1.5	1.6	1.2	
VS (% of TS)	86.3	67.2	49.8	63.9	47.9	
Total N (g kg⁻¹)	2.7	1.3	0.6	0.5	0.3	
Organic N (g kg⁻¹)	2.2	0.8	0.2	0.4	0.2	
NH₄⁺-N (g kg⁻¹)	0.5	0.4	0.4	0.2	0.1	
Total C (g kg⁻¹)	36.3	8.1	5.0	5.1	3.4	
C/N ratio	13.3	6.3	8.5	9.4	11.0	
P (g kg-1)	0.37	0.20	0.15	0.74	0.39	
K (g kg-1)	1.37	1.25	1.19	1.14	0.96	
Mg (g kg ⁻¹)	0.24	0.19	0.08	0.06	0.09	
Ca (g kg⁻¹)	1.77	1.23	0.06	0.07	0.03	
Na (g kg⁻¹)	0.52	0.51	2.09	1.27	1.70	
S (g kg⁻¹)	0.24	0.08	0.05	0.06	0.04	

335 3.3 BMP assay

- 336 The BMP assay was terminated after 40 days. The methane potential of native
- 337 substrate with addition of spent substrate was significantly different depending on
- 338 strain choice (p = 0.0009), with no effect of the dose of spent medium added or
- 339 interaction of strain and dose observed (Table 4). Native substrate with spent
- 340 medium had BMP levels of 342.0–380.5 ml CH₄/g VS (Table 5). Native substrate had
- a BMP of 323.0±17.0 ml CH₄/g VS. Cellulose controls yielded 392.3±31.0 ml CH₄/g,
- indicating that the inoculum performed adequately, and inoculum controls produced
- 343 70.7±21.3 ml CH₄.

Table 4. ANOVA table for effects of strain choice and spent medium dosage on

346	downstream	biomethanation	potential
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Factor	DF	Sum sq.	Mean sq.	<i>F</i> value	<i>p</i> -value
AMPTS system	2	7595.2	3797.6	10.1089	0.0005
Strain	2	6890.2	3445.1	9.1707	0.0009
Dose	1	14.3	14.3	0.0381	0.8467
Strain:Dose	2	2284.8	1142.4	3.0410	0.0644
Residuals	27	10143.0	375.7		

Table 5. Biomethanation potential (BMP) of native substrate with addition of spent

349	medium from the	yeast cultivations according	g to	the fit	tted linear	model
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Strain	BMP (ml CH₄/g VS)	SE
W. anomalus	350.7	13.0
P. kudriavzevii	342.0	17.5
B. adeninivorans	380.5	17.2

351 4 Discussion

In this study, we have produced yeast biomass from the liquid fraction of a substrate from a Swedish co-digestion biogas plant. Depending on the yeast strain, biomass concentrations reached 7.0–14.8 g/l after 12–15 h. By including the spent medium from yeast fermentation in the AD slurry, we were also able to assess the relative effects of each yeast strain on downstream methane potential.

357

358 For yeast-based SCP to be a viable co-product at a biogas plant, the organism must 359 be able to utilize the substrate used at the plant. The species evaluated here grew 360 well on the biogas substrate, with the highest final biomass productivity being 0.99 g 361 I⁻¹ h⁻¹, with only minor efforts made to optimize cultivation conditions. Initial 362 experiments, carried out in shake flasks and in aerated 96-well deep-well plates, 363 were conducted to determine suitable fermentation parameters, but no subsequent 364 optimization was conducted. Furthermore, fermentations were performed at the same 365 pH for all strains, in order to get representative spent substrates for the BMP assay. It 366 is worth noting that none of the yeast strains were able to grow at a pH of below 6. 367 likely due to the presence of weak acids in the substrate. The substrate otherwise 368 proved non-toxic to the yeast and no dilution was necessary. This is important for a 369 biogas plant, as further addition of water would lower the organic loading rate and 370 hydraulic retention time, compromising methane production.

371

372 Crude protein contents of the yeast biomass were lower than what has been reported
373 in the literature for fodder yeast, which range from 34.3–48.2 on a dry weight basis
374 (Tacon et al., 2009), whereas the levels in this study ranged from 22.6 to 32.7.

375 However, much of the crude protein was accounted for by the amino acid analysis, 376 indicating low levels of non-protein nitrogen sources. Amino acid compositions of the 377 yeast biomass were similar to those found in the literature for other yeasts used as 378 fish feed (Tacon et al., 2009), with methionine being the most limiting amino acid. 379 Notably, lysine levels were close to the requirements of finfish. Lysine is commonly a 380 limiting amino acid, especially in feed ingredients of vegetable origin but also in many 381 species of yeast (Tacon et al., 2009). With further optimization, it is likely that the 382 protein content could be increased. Rajoka et al. (2006), in a study using Candida 383 *utilis*, found that true protein contents increased during the first 24 hours of 384 cultivation. Likewise, for Saccharomyces cerevisiae it was shown that protein 385 contents were highest after 36 h, for two out of three strains evaluated (Novak, 386 2007). In the present study, however, cultivations were terminated after 12–15 h, 387 suggesting an obvious route for optimization.

388

389 The choice of yeast strain proved to be important both for product yields as well as 390 for downstream BMP. The best-performing yeast strain, *B. adeninivorans*, produced 391 approximately twice the amount of biomass compared to the other two species, with 392 a similar protein content. Accordingly, final biomass productivity was also 393 approximately double compared to the two other strains. It is possible that this is due 394 in part to the higher cultivation temperature used for this strain. Rajoka et al. (2006) 395 found that temperature had a large impact on crude protein contents of yeast 396 biomass, which they attributed to increased transport of nutrients over the cell 397 membrane. Interestingly, *B. adeninivorans* also had the highest BMP when mixing its 398 spent substrate with native biogas substrate, suggesting a synergistic effect of this

yeast treatment on the AD process and highlighting the importance of yeast strain
choice for overall financial viability. It is worth mentioning that the production of yeast
biomass in all cases exceeded the reduction of TS in the substrate during cultivation.
This finding is an artifact of the way TS and VS are measured, which discounts all
compounds with a boiling point below 105°C, such as several organic acids
abundantly present in household waste.

405

406 Although the results of this initial study are promising, future scale-up studies are 407 needed need to address a number of limitations, some of which are summarized 408 below. First, cultivations should be performed on minimally filtered substrate. In this 409 study, sterile-filtered substrate was used in order to facilitate analyses, such as 410 biomass dry matter concentration and CFU counts. Despite the substrate being 411 hygienized (70°C for at least one hour), it cannot be regarded as sterile and it 412 remains to be seen whether this proves a challenge in scaling up. Second, efficient 413 product recovery will be essential for the financial outcome of the process, but was 414 not investigated in the present study. Third, the downstream effects on methane 415 production should be more rigorously characterized. Whereas the present study used 416 batch tests for assessing methane potential, a more thorough study would use a 417 continuous biogas reactor with continuous feeding of spent substrate. Further, 418 although the results suggest an increase in methane potential over the native 419 substrate, it is fair to assume that sterile filtration of the substrate acts as a 420 pretreatment by removing the more recalcitrant particulate matter. Thus, future 421 studies, using the setup described above and including the retentate in the biogas 422 reactor, could better assess the effects of yeast cultivations on the economics of the

423 integrated process, preferably by examining effects on different types of biogas424 substrates using several inocula.

425

426 **5 Conclusions**

427 Biogas plants are in several ways well suited for production of products other than 428 methane and digestate. In this initial investigative study, we demonstrate that co-429 production of yeast SCP on biogas co-digestion substrate is feasible, with high 430 growth rates attained during the batch cultivations. Furthermore, yeast biomass 431 amino acid profiles were similar to yeast SCP already in use in the aquaculture 432 industry. Due to the presence of logistics networks and year-round substrate 433 availability, co-production of yeast SCP and biogas may be an attractive option for 434 diversifying biogas plant outputs. Further optimization of cultivation parameters is 435 likely to improve product yield and productivity; however, scale-up experiments are 436 required to assess the financial and technological viability of this integrated process. 437

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441

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