

1 **Title**

2 Establishment of a novel method for the production of chimeric mouse embryos using oil
3 droplets.

4

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17 **Keyword (5-10)**

18 Blastocyst, Chimera, Embryo, Embryonic Stem Cell, Droplet, Microfluid

19

20 **Abstract**

21 The production of chimeric animals is frequently necessary for the constructing
22 genetically modified animals, and has gained popularity in regenerative medicine in the
23 recent years for the reconstruction of xenogeneic organs. The aggregation method and the
24 injection method are generally used for producing chimeric mice. In the aggregation
25 method, the chimeras are produced by co-culturing embryos and stem cells, and keeping
26 them physically adhered. In the injection method, the chimeras are produced by injecting
27 stem cells into the zona pellucida using microcapillaries. These methods only focus on
28 the generation of chimeric animals, and are not expected to produce reproducible results
29 or allow quantitative evaluation.

30 This study aimed to establish a novel method for producing chimeric embryos via
31 droplets for improving on the conventional methods that are used for producing chimeric
32 embryos. In this study, the embryonic stem cells and embryos were successfully isolated
33 in the droplets, and the emergence of chimeric embryos was confirmed by co-culture for
34 6 hours. By this method, the control and operability of stem cell numbers can be regulated,
35 and the method allows better reproducibility and quantification during the production of
36 chimeric embryos. In addition to the conventional methods for producing chimeric
37 embryo, the novel method described herein could be employed for the efficient
38 production of chimeric animals.

39

40 **Introduction**

41 The production of chimeric animals is often necessary for the generation of genetically
42 modified animals, and has gained popularity in the recent years for the reconstruction of
43 xenogeneic organs (1,2). There are two classical methods for producing chimeric animals,
44 especially chimeric mice, using pluripotent stem cells, namely, the injection method (3)
45 and the aggregation method (4). The culture conditions for stem cells have been improved
46 for the production of chimeric mice, including the use of chemically defined media or 3i
47 culture system (5, 6, 7). Previous studies have also focused on the number of passages of
48 stem cell lines and the number and ploidy of the host embryos for improving the methods
49 used to induce chimerism (8, 9). These studies have helped improve the production
50 efficiency of transgenic mice that are produced from chimeric mice. However, there are
51 certain issues with the methods that are currently used for producing chimeric embryos,
52 namely, the injection method and the aggregation method, which are discussed hereafter.

53 Firstly, in the injection method, chimerism is induced by injecting stem cells into the
54 zona pellucida using a microcapillary. While certain types of chimerisms can be induced
55 at different stages of generation (10, 11), it requires the use of expensive tools for
56 manipulation and precision operators' skills. In particular, as the success of the chimerism
57 is influenced by the technique of the experimenter, the reproducibility of the experiment
58 is considered difficult.

59 In the aggregation method, the embryos and stem cells are placed in small indentations
60 on a petri dish and are allowed to remain adhered for inducing chimerism. This is a
61 primitive method that can be used to produce chimeric embryos easily and inexpensively.

62 Although several technical improvements have been proposed (12), the resulting chimeric
63 embryos cannot be subjected to quantitative analysis as it is difficult to control the number
64 of stem cells. In addition to the aforementioned injection and aggregation methods, a
65 microaggregation method has also been developed (13), but no other methods are
66 available for producing chimeric embryos.

67 To this end, this present study aimed to improve on the conventional methods for
68 producing chimeric embryos. We attempted to apply the zona pellucida reconstruction
69 method to the production of chimeric embryos. During the reconstruction of the zona
70 pellucida, we attempted to isolate the cells within the oil droplets using microfluidic
71 channels. Droplet microfluidics has been employed as an ultrahigh-throughput assay
72 technology for a wide range of biological applications, including as antibody screening
73 (14) and single-cell RNA sequencing (15). Water-in-oil (W/O) droplets formed by
74 microfluidic devices are generally monodispersed, thus allowing the high-throughput
75 creation of millions of tiny ‘test tubes’ that are represented by the individual droplets.
76 Typically, the surfactants dissolved in the fluorinated oil stabilize and maintain the W/O
77 droplets for over a month. In addition, the surfactants are non-toxic to mammalian cells,
78 and the cells can therefore be cultured for up to two weeks (16). In summary, we
79 attempted to produce chimeric embryos using the oil droplets and describe the novel
80 method established in this present study.

81

82 **Materials and Methods**

83 *Custom chips*

84 The microfluidic droplet generator used in this study was designed on the CAD
85 software Rhino 6 (McNeel & Associates, USA). A polymer mold was used for fabricating
86 the droplet generator, which was prepared by using a 3D stereolithography tool (Acculas
87 SI-C1000, D-MEC, JAPAN) that constructs three-dimensional structures layer-by-layer
88 with epoxy-based UV curable resin (KC-1257, D-MEC) on a glass substrate. The 3D
89 polymer mold was developed by using a solvent (EE-4210, Olympus, JAPAN) for at least
90 30 min to remove the uncured resin. The polymer mold was subsequently rinsed with
91 ethanol and thoroughly dried on a hotplate at approximately 70°C, following which
92 parylene C was vapor-deposited on the polymer mold using a parylene coating system
93 (SCS Labcoater, USA). The droplet generator devices were fabricated with
94 polydimethylsiloxane (PDMS, Sylgard 184, Toray Dow Corning). The microfluidic
95 channels in the devices were filled with 2% trichloro silane (Sigma-Aldrich) in HFE7500
96 (3M, USA). The solution was removed and the devices were baked at 120°C, which
97 increased the hydrophobicity of the microfluidic channels.

98

99 *Cells and embryonic culture*

100 EGFP-expressing mouse ESCs, which have been established and described in the
101 previous report (17), were cultured in ESGRO medium (Merck) supplemented with
102 20% KSR (Gibco).

103 All the protocols for the animal experiments were approved by the Animal Care and
104 Use Committee of Kyushu University (protocol number: A30-304). All the mice were
105 purchased from Japan SLC, Inc (Hamamatsu, Japan). The embryos were collected from
106 superovulated B6D2F1 female mice at the 2-cell stage, at 1.5 dpc (days post coitum)
107 and cultured in M16 medium in an atmosphere of 5% CO₂ in air at 37 °C.

108

109 *Formation of Chimeric embryos*

110 After denuding the embryos at the morula stage with acidic Tyrode's solution
111 (Sigma) and EGFP-ESCs were transferred to a custom chip, the droplets were generated
112 using a droplet generator (On-chip Biotechnologies Co., Ltd.) at the sample pressure
113 and the oil pressure of 8.0 kPa. Fluorinated oil (008-FluoroSurfactant in HFE7500,
114 RAN Biotech., Inc., MA, USA) was used in combination with surfactants at a
115 concentration 2.06%. The resulting emulsion was collected in a 0.2 ml PCR tube,
116 covered with PBS, and cultured in a CO₂ incubator. After mixing the emulsion with an
117 equal volume of 10% PFO (1H,1H,2H,2H-Perfluoro-1-octanol, Fujifilm, Osaka, Japan)
118 in HFE7500, embryos were recovered from the droplets, washed with M2 medium, and
119 subsequently cultured in M16 medium. Cell viability was measured by adding
120 Propidium Iodide (PI) solution.

121

122 *Statistical analysis*

123 Values of $P < 0.001$ were considered to be statistically significant in the binominal
124 tests.

125 **Results and Discussion**

126 *Encapsulation of mouse ESCs in W/O droplets using microfluidic chips.*

127 The custom microfluidic chips were created by the method previously described in the
128 Materials and Methods section (Fig. 1A). A highly magnified image of a microfluidic
129 channel is depicted in Fig. 1B. The width of the channel in the microfluidic chip at the
130 droplet generation point was 120 μm , and the flow of oil and cell suspension has been
131 indicated in the figure by black arrows. The droplets were generated at the intersection of
132 the oil channels and the cell suspension channel (Fig. 1C).

133 EGFP-expressing mouse ESCs, that had been established and described in our
134 previous study (17) were used. The ESCs expressed EGFP and showed naive-typed
135 colony morphology (Fig. 2A). After pressurizing the cultured ESCs suspension with the
136 oil in the custom microfluidic chips, the ESCs were successfully encapsulated and
137 isolated into the droplets (Fig. 2B). In order to control the number of cells that were
138 incorporated into each droplet, droplet generation was performed by altering the
139 concentration of mouse ESCs in the suspension. A 2-fold dilution series of the suspension
140 was prepared, ranging between 4.8×10^6 cell/ml to 0.075×10^6 cell/ml. The distribution
141 of the number of cells isolated in the droplets using smear preparation of the generated
142 emulsion is depicted in Fig. 2C. The results demonstrated that the cells could be isolated
143 in half of the droplets at a concentration of 1.2×10^6 cell/ml, and in 90% of the droplets
144 at concentrations of 2.4×10^6 cell/ml or higher.

145

146 *In-droplet culture of ESCs*

147 In order to determine the period for which the ESCs could be cultured in the droplets,
148 the survival rate following their in-droplet culture was measured. The generated droplets
149 were cultured in 0.2 ml PCR tubes by overlaying with PBS to avoid evaporation of the
150 volatile fluorinated oil (Fig. S1). After culturing the droplet-encapsulated ESCs for 1 and
151 2 days, it was observed that most of the cells became PI-positive and did not survive (Fig.
152 S2). The cell viability was therefore subsequently measured 3 hourly for 12 hours, to
153 reduce the culture period in the droplets to 1 day or less. It was observed that although
154 the cell viability gradually decreased over the duration of the culturing (Fig. 3A), 75% of
155 the ESCs survived for 9 hours and 80% survived for 6 hours (Fig. 3B). We therefore
156 considered a culture time of 6 hours for ensuring a high survival rate in the subsequent
157 experiments for producing chimeric embryos. Although the cause of cell death in the in-
158 droplet culture after 1 day was unclear, it could be assumed that the ESCs did not survive
159 due to cellular auxotrophy. As the auxotrophy of HEK cells and Jurkat cells are different,
160 the survival rates of these immortalized cell lines in the in-droplet culture could have been
161 different (16). Mouse ESCs are specifically auxotrophic for substances such as
162 methionine (18), suggesting that cell death could have been induced by the low nutritive
163 environment, due to their isolation into microdroplets. By modifying the continued
164 culture of ESCs within the droplets, the method can be applied to the formation of
165 embryoid bodies of uniform sizes (19), which might improve the quality of differentiation.
166

167 *Production of chimeric embryos via droplets*

168 A schematic diagram of the in-droplet cell culture experiment for the formation of the

169 chimeric embryos is depicted in Fig. 4A. The details of the experimental procedures have
170 been previously described in the Materials and Methods section. By adding the denuded
171 embryos to the ESCs suspension and pressurizing with custom chips, we succeeded in
172 isolating the embryos and ESCs into the same droplets (Fig. 4B). Following in-droplet
173 culture, EGFP-positive cells were detected in morula stage (Fig. 4C). At 3.5 dpc,
174 blastocysts with EGFP-positive cells in the inner cell mass were observed (Fig. 4D),
175 indicating that the formation of chimeric embryos via the oil droplet method was
176 successful. Table 1 enlists the production rate of chimeric embryos for the corresponding
177 concentrations of ESC suspensions.

178 There are two methods for reconstructing the embryonic zona pellucida, one using
179 agarose capsules (20) and other using sodium alginate capsules (21). Both methods have
180 disadvantages, in that they have complicated process of production or inhibition of
181 embryonic development (22, 23). In this present study, it was observed that a 6-hour
182 embryonic in-droplet culture produced no effects on the subsequent development of the
183 embryos. Additionally, the embryos could be easily recovered from the droplets by simply
184 by adding PFO solution.

185 In this present study, we established the droplet method for producing chimeric
186 embryos, which is completely different from the conventional injection and aggregation
187 methods that are used for the generation of chimeric embryos. This method allows a
188 superior for the production of chimeric embryos, thus contributing to the efficient
189 production of chimeric animals in the future.

190

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196

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273

274 **Fig. 1 Custom chip and microfluidic channel**

275 (A) Image of custom chip and pressure device; bar = 1 cm.

276 (B) Magnified image of a microfluidic channel on custom chip. The black arrows
277 indicated the direction of liquid flow; bar = 500 μm .

278 (C) Time-scale representation of the droplets generated on the microfluidic channels.

279

280 **Fig. 2 Isolation of mouse ESCs in the droplets**

281 (A) Morphology and fluorescence imaging of EGFP-expressing mouse ESCs that were
282 subsequently used for the formation of the chimeric embryos; bar = 100 μm .

283 (B) Mouse ESCs isolated in the droplets. bar = 100 μm .

284 (C) Distribution of the concentrations of mouse ESCs in the suspension and the number
285 of cells encapsulated in the droplets.

286

287 **Fig. 3 In-droplet culture of mouse ESCs**

288 (A) PI-stained image of the EGFP-expressing mouse ESCs following in-droplet culture.
289 The suspension prior to droplet generation was used as the control; bar = 100 μm .

290 (B) Cell viability following in-droplet culturing. The number of PI positive cells were
291 measured and represented the dead cells, while the EGFP-positive cells represented
292 the living cells; a-d, indicates the significant differences at $P < 0.001$.

293

294 **Fig. 4 Formation of mouse chimeric embryos via the oil droplet method**

295 (A) Schematic diagram of the experimental protocol. The morula stage embryos were co-
296 cultured with EGFP-expressing mouse ESCs within the droplets for 6 hours.

297 (B) The embryos at morula stage and the ESCs can be seen encapsulated in the droplets.
298 The white arrowhead indicates the embryo at the morula stage, while the black
299 arrowhead indicates the ESCs; bar = 100 μm .

300 (C) A chimeric embryo recovered from the droplets at 2.75 dpc; bar = 100 μm .

301 (D) Development of the recovered chimeric embryos in (C) into blastocyst stage; bar =
302 100 μm .

303

304 **Fig. S1 The in-droplet culture method**

305 The droplets were layered on PBS and cultured in PCR tubes (left) with caps half open
306 or fully open on PCR racks (right).

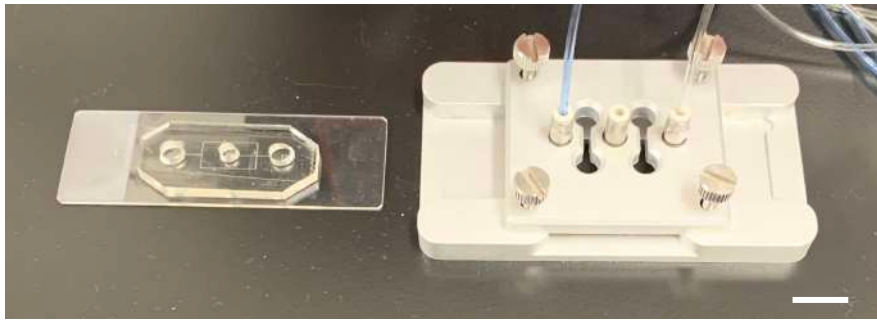
307

308 **Fig. S2 In-droplet culture of mouse ESCs for 1-2 days**

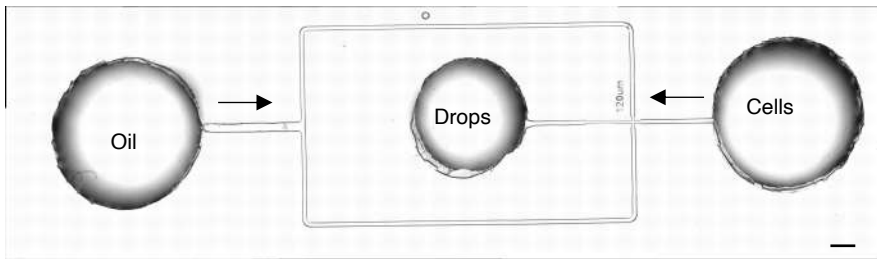
309 Fluorescent imaging using PI and EGFP after 1-2 days of in-droplet culture. Most of the

310 cells were founded to be PI positive; bar = 100 μ m.

A



B



C

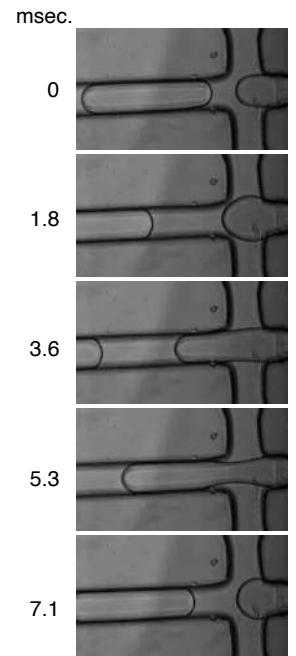


Figure 1

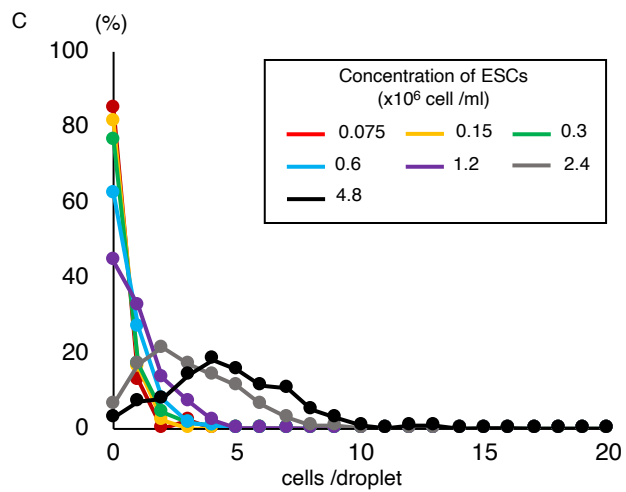
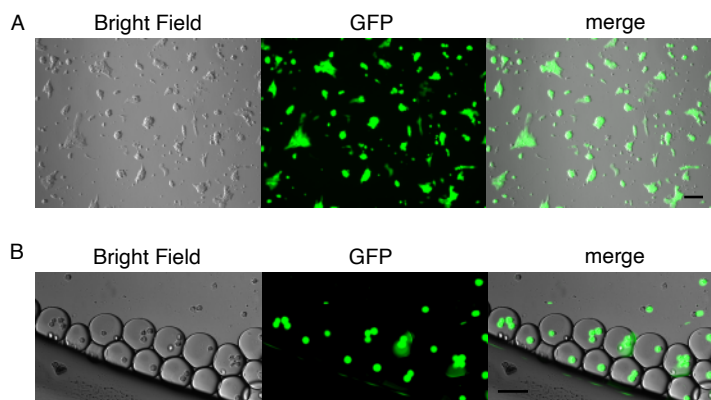


Figure 2

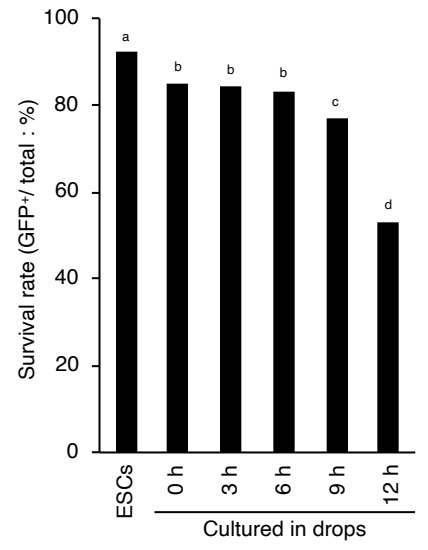
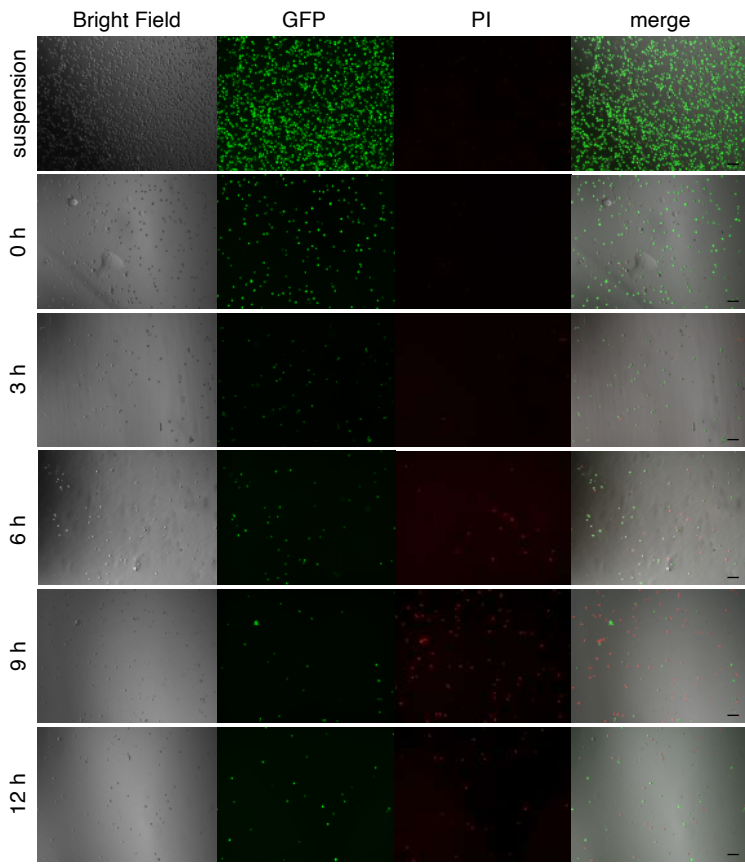


Figure 3

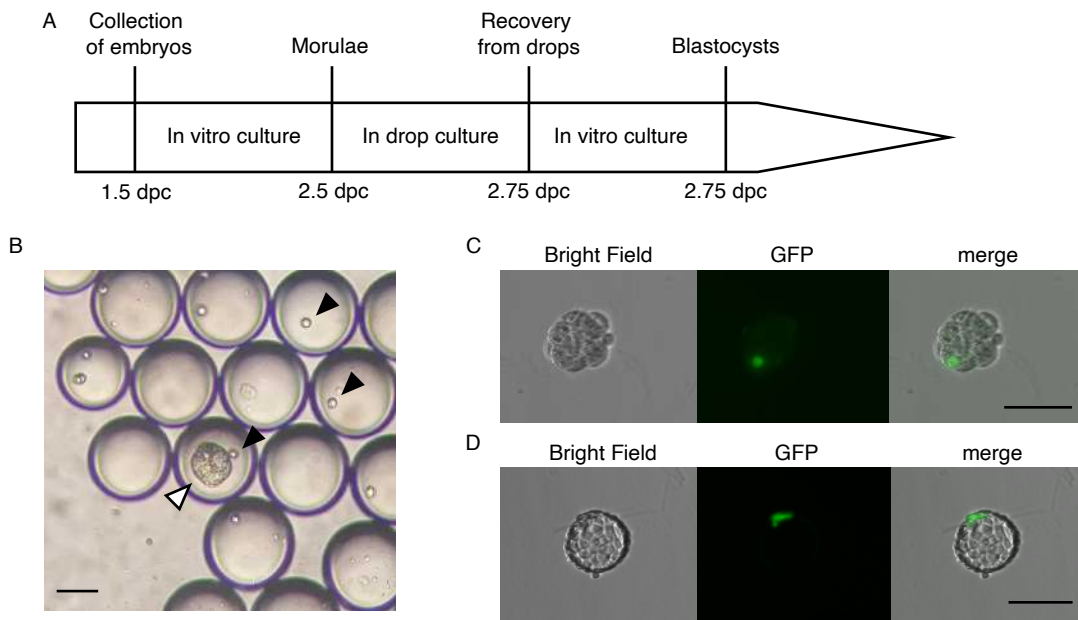


Figure 4

Table 1 Production efficiency of chimeric embryos

Concentration of ESCs (cell/ml)	Total number of embryos	The number of chimeric blastocysts	chimerism (%)
1.2×10^6	34	9	26 ^a
2.4×10^6	64	44	69 ^b
4.8×10^6	93	82	88 ^c

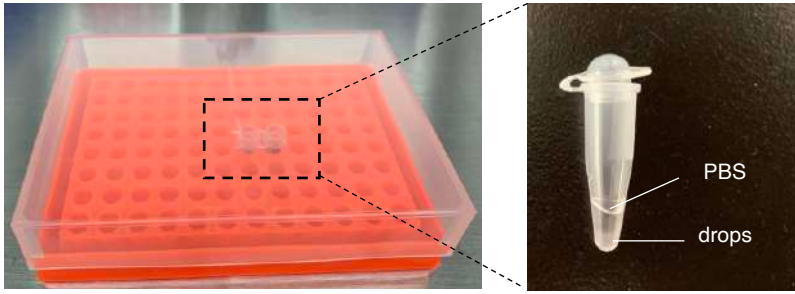


Figure S1

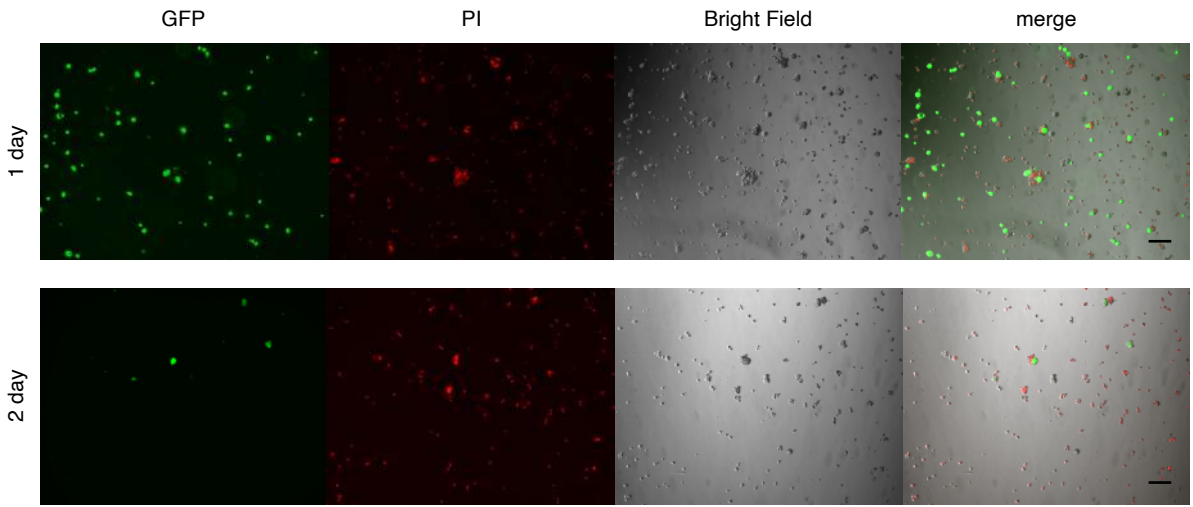


Figure S2