1   **Approach to insect wing shape and deformation field measurement**

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8   **Key words:**

9 insect flight, wing flexibility, wing shape, wing deformation, laser triangulation, image
10 matching

11

12   **Summary Statement**

13 A fine shape and deformation field measurement of insect wing is achieved by a
14 self-developed setup. This measurement could foster investigation of insect wing
15 stiffness distribution.

16

17   **Abstract**

18 For measuring the shape and deformation of insect wing, a scanning setup adopting line
19 laser and coaxial LED light is developed. Wing shape can be directly acquired from the
20 line laser images by triangulation. Yet the wing deformation field can also be obtained
21 by a self-devised algorithm that processes the images from line laser and coaxial LED
22 simultaneously. During the experiment, three wing samples from termite and mosquito
23 under concentrated force are scanned. The venation and corrugation could be
24 significantly identified from shape measurement result. The deformation field is
25 sufficiently accurate to demonstrate its variation from wing base to tip. The load
26 conditions in experiments are also be discussed. For softer wings, local deformation is
27 apparent if pinhead is employed to impose force. The similarity analysis is better than 5%
28 deformation ratio as a static criterion, if the wing is simplified as a cantilever beam.
29 The setup is proved to be effective and versatile. The shape and deformation fields
30 would give enough details for the measurement of wing stiffness distribution.

31

32 **Introduction**

33 Insect wings undergo complex and even large deformation when propelling insects into
34 the air(Wootton, 1990). The insect wing deformation in flight affects flight control and
35 lift generation on a big scale. The understanding of wing deformation in flight could
36 dramatically foster the design of flexible wing for flapping wing micro air vehicle
37 (FWMAV) in engineering circles. The FWMAV has considerable advantages than
38 traditional micro air vehicle in size, survivability and controllability. Several FWMAVs
39 inspired by insects prove to be promising, including the Micromechanical Flying Insect
40 (Fearing, 2004; Yan et al., 2001), DelFly (de Croon et al., 2009; de Croon et al., 2012;
41 Lentink et al., 2007) and Harvard Microrobotic Fly (Ma et al., 2013). Remarkable
42 progress of the FMAV has been achieved on energetics (Karpelson et al., 2010),
43 actuation (Wood et al., 2005)and aerodynamics (Deng et al., 2014; Nakata et al., 2011;
44 Wilkins and Knowles, 2009). Yet the flight performance of FWMAV can hardly match
45 with that of the insects.

46

47 The wing deformation in flight is determined by both load that wing carries and the
48 wing stiffness. The load could be roughly categorized as aerodynamic force and
49 inertial-elastic force(Daniel and Combes, 2002). Both these two forces have proved to
50 be crucial factors for the instantaneous shape of the wing(Ellington, 1984; Ennos, 1988;
51 Ennos, 1989; Wilkin and Williams, 1993; Zanker and Gotz, 1990). The wing stiffness
52 distribution is complicated because the wing is a passive structure mainly composed of
53 veins and membranes (Wootton, 1992) and with no internal muscles inside (Mengesha
54 et al., 2011). Although several researches focusing on measuring flexural stiffness
55 distribution of insect wing have been done (Combes and Daniel, 2003; Ganguli et al.,
56 2010; Lehmann et al., 2011; Mengesha et al., 2011), the wing is simplified as a
57 one-dimensional beam in these researches, thus the spatial flexural stiffness distribution
58 was not measured precisely. To acquire fine spatial flexural stiffness distribution
59 requires an accurate deformation measurement first. Meanwhile, an exact shape
60 measurement of the wing is the first step in the quest of a precise deformation

measurement.

Several accurate methods have been adopted in measuring insect wing shape, including interferometry, micro CT and laser triangulation. Based on laser interferometry method, a three-dimensional shape measurement system was designed to measure surface roughness of mosquito *Culicidae* wing (Sudo et al., 2005; Sudo et al., 2000). The measurement accuracy could reach submicron. The dragonfly *Anisoptera* wing shape was investigated via micro CT (Jongerius and Lentink, 2010). The scanning resolution is 7.2 μm . Thickness and shape measurement (TSM) method was devised to measure thickness and shape of dragonfly *Anisoptera* wing simultaneously (Zeng et al., 1996). The TSM method is composed of heterodyne interferometry and laser triangulation. The error of their measurement is within 1.8%. Although these researches could obtain fine shape information, none of them has given a point to point matching deformation field.

In the current paper, the laser stripe triangulation and image matching are employed to measure the shape and deformation of the insect wing under concentrated force. A setup, based on triangulation, is designed and fabricated to achieve the measurement. By light stripe center extraction and image matching, the wing shape and deformation field could be obtained.

Materials and Methods

Study specimens

The tested wing specimens are wings from formosan subterranean termite *Coptotermes formosanus* and two kinds of mosquito *Culicidae*. These two *Culicidae* are not identified the exact species due to limitation of sampling. In this article, the two *Culicidae* are written as *Culicidae 1* and *Culicidae 2* in short. All these insects are collected in local garden in summer. They are common flying insects in the vicinity. These wings are chosen for the significant difference in size or venation.

91 *Triangulation and setup*

92 Laser strip triangulation and grayscale square centroid method are used in the wing
93 shape measurement. Triangulation is based on trigonometry .It is highly flexible, it can
94 measure large object like the seafloor roughness (Wang and Tang, 2009) and small
95 object like nano-composite ceramic coatings (Portinha et al., 2003). In this research,
96 laser stripe triangulation is adopted for its robustness and versatility.

97

98 Based on triangulation, a setup has been designed for the measurement. The setup is
99 mainly composed of camera, lens, coaxial LED, line laser, linear guide for samples,
100 motion stage and microforce sensing probe. The coaxial LED light and line laser are all
101 in 405nm wavelength. The coaxial LED illuminates wing sample at right angle, while
102 the line laser lightens it with an incidence angle about 45° . The linear guide could drive
103 the whole wing sample pass through the measurement region step by step. A
104 microforce sensing probe on the adjustable motion stage could impose a precise
105 concentrated force to the wing sample. Fig. 1 shows the measurement setup.

106

107 During the experiment, the wing fixed on the setup would be scanned twice. In the first
108 scanning, the wing sample, receiving no concentrated force, would be scanned step by
109 step under the illumination of coaxial LED and line laser alternately till the end of the
110 whole wing. Before the second scanning, the microforce sensing probe would carefully
111 impose a very small concentrate force on the wing sample surface. As a result, the wing
112 would have a very small deformation. Then the wing would be scanned again like the
113 first scanning.

114

115 The setup should be accurately calibrated before measurement. The primary calibration
116 parameters include physical sizes per pixel in each direction, laser stripe width and its
117 incidence angle. A machine vision chessboard, a low reflection flat plate and a
118 self-developed 3D step-shaped plate are used to determine the calibration parameters
119 above. Physical sizes per pixel in each direction and laser incidence angle can be
120 calculated by scanning the chessboard and 3D step-shaped plate. The laser stripe width

can be obtained by measuring the laser strip on the low reflection flat plate.

Shape measurement

While the laser illuminates the wing, the image with an irregular light strip could be recorded. By processing this image, three-dimensional coordinates of a series points on the wing can be calculated. Therefore, the cloud points of the whole wing sample can be built if enough images for different wing parts are collected and processed. In the light strip processing, the grayscale centroid method is applied because it could provide a high quality result. Assuming that (cX_j, cY_j) is the strip center position in pixel at the row j on the image, it could be calculated as:

$$cX_j = j \quad cY_j = \frac{\sum_{k=1}^N I_{k,j}^m k}{\sum_{k=1}^N I_{k,j}^m}, (1)$$

In Eqn.1, $I_{k,j}$ is the grayscale of the pixel on image position (k,j) . m is the grayscale power weight factor and its value is 2 here. N is the row size of image. If (cX_j, cY_j) of each row j is ready, its three-dimensional coordinates can be derived from the calibration results. The generation of NURBS surface from cloud points is a standardized procedure and would not be described here.

Deformation measurement

The key of deformation measurement is to find the matching positions of the points before and after deformation. A combination of triangulation and image matching method is employed here. Triangulation could provide coordinate of each point and image matching could find its corresponding matching point after deformation.

Only triangulation cannot provide the correct matching relationship during the deformation measurement. The points lightened by laser before deformation will not be lightened again on the same step after deformation. In fact, the real matching point would be lightened by laser on another step after deformation, so its position cannot be

obtained only by triangulation if the matching step is uncertain. The images illuminated by LED are gray images which can give the wing surface details around laser strip on the same step, thus the real matching point can be found by using SIFT algorithm to analyze these gray images.

Fig. 2 illustrates the positions of matching points. A_0 is a point lightened by laser in step i before deformation. A_2 is the point lightened by laser in the same step after deformation. According to analysis above, A_2 is not the matching point of A_0 . The matching points for gray images are both A_1 in step i and A^* in another step j . A_1 is the final right matching point for deformation calculation but it is not lightened by laser in step i . Fortunately, the position of A^* could be calculated by triangulation and from A^* to A_1 only has a calculable rigid displacement. Finally the position of matching point in same step A_1 could be easily derived from A^* .

Results

Setup

The main components of the setup are camera, lens, linear guide and microforce sensing probe. The adopted camera, MVUB500M, is an industrial camera. MML08-ST170D is employed as the lens. KR20, by THK Co., Ltd., is chosen as the linear guide for its high accuracy. FT-S1000 is used as the microforce sensing probe.

Calibration

Calibrations for physical sizes per pixel and light stripe width are similar to other triangulation calibration methods. To determine the incidence angle, a step-shaped template is designed and fabricated. The template is a slim bar with four steps. The step height is 0.05 mm. In the experiment, when the laser scans the template, there emerges a convex on laser image. The convex height represents displacement caused by step height. The incidence angle could be calculated from step height and convex height. Table 1 shows the calibration result.

178 *Shape measurement*

179 Wings from formosan subterranean termite *Coptotermes formosanus* and two kinds of
180 mosquito *Culicidae* are chosen as the wing samples. These wing samples are different
181 in shape and size. The wing lengths of *Coptotermes formosanus*, *Culicidae 1*, *Culicidae*
182 *2* are about 13 mm, 11 mm and 3 mm respectively. Wings from dead body are scanned
183 for their stability of mechanical property. Fig. 3A-C is the wing sample photograph.

184

185 During the experiment, the wing with a rod is fixed on the sample holder of scanning
186 system, then it is scanned twice. In the first scanning, both LED and line laser are used
187 to scan the samples. The scanning step length is 0.01 mm. Before the second time
188 scanning, the microforce sensing probe imposes a concentrated force to wing tip area.
189 The white rings in Fig. 3D-F represent force position and probe size. The force position
190 is near leading edge tip for *Culicidae 2* wing and near to trailing edge for *Coptotermes*
191 *formosanus* and *Culicidae 1* wings. The force is not measured but the wing deformation
192 due to this force is limited to a small scale. After two times scanning, the wing shape
193 and its deformation can be obtained by using methods above. Sometimes, the wing
194 cannot be perfectly scanned due to the reflecting characteristics of the wing. For
195 *Coptotermes formosanus* and *Culicidae 2* wing samples here, wing base reflection is
196 too strong to extract the accurate center, thus the wing base is not shown in the result.

197

198 Fig. 3G-I shows the wing shape contour and NURBS surface from the first scanning.
199 Significant vein patterns and shape characteristics could be observed. The *Coptotermes*
200 *formosanus* wing tip is sunken near trailing edge. The wing of *Culicidae 1* is flat. The
201 trailing edge of *Culicidae 2* wing is arched. The membrane would undergo wrinkling
202 during natural dehydration, but the spatial distribution of vein is clear enough in the
203 result.

204

205 *Deformation measurement*

206 Fig. 4-6 summarizes the deformation distribution for all wing samples. Both the
207 deformation contour and deformation profiles along spanwise and chordwise are shown.

The origin of the coordinate system locates near wing base. The x axis is along spanwise from root to tip while y axis points from leading to trailing edge. The deformation is filtered by wavelet filter. The matching point correlation coefficient distribution for its displacement calculation is also filtered and outlined. It is a useful value to identify the accuracy of deformation measurement. The correlation coefficient is high enough (few less than 0.75) for all wing samples, so the deformation measurement is fine. The root and tip are also dropped in correlation and deformation calculation for the same reflection influence.

The deformation fields indicate that the wing can be considered as a cantilever beam with bending and torsion under the concentrated force. According to the results, the small deformation condition is still valid, and the samples are in elastic status, but the deformation is more complex than a one dimensional simple beam.

For *Coptotermes formosanus* wing in Fig. 4, the maximum deformation value can be found near the probe contact area, the amount of deformation is about 0.30 mm, thus the deformation ratio is about 2.3%. Two additional high deformation zones near trailing edge can also be specified, where the deformation values are over 0.11 mm. The deformations on rest areas are mostly under 0.10 mm. The zones with deformation over 0.15 mm are all concentrated in the region of probe position.

Fig. 4A shows the deformation near leading edge. Before 60% spanwise length on Section A, the amount of deformation is just 0.05 mm and almost no increase. Near the wing tip on Section A, the deformation mildly increases to 0.1 mm. While the deformation near trailing edge (Fig. 4B) varies intensively. From wing base to tip along the Section B, the deformation value goes down to zero from 0.11 mm and then increases to 0.28 mm. The deformation near wing base (Fig. 4C) changes gradually, and has peak value at about 0.13 mm near trailing edge. The deformation near load position (Fig. 4D) emerges an obvious at peak about 0.15 mm in the middle because it is nearly cross over the probe zone.

238

239 For *Culicidae 1* wing in Fig. 5, the spanwise deformation trend increases gradually.
 240 There is no significant different between spanwise deformation near leading edge
 241 (Section A) and that near trailing edge (Section B). As chordwise deformation near
 242 wing base (Section C) is small and flat, torsion contributes little to the whole
 243 deformation.

244

245 The maximum deformation value of *Culicidae 1* wing is about 0.30 mm, so the
 246 deformation ratio is about 2.7%. The peak deformation near leading edge (Fig. 5A) is
 247 around 0.22 mm, with no flat or decrease from wing base to tip. Correspondingly, the
 248 peak is about 0.29 mm near trailing edge (Fig. 5B). The deformation near wing base
 249 (Fig. 5C) has no obvious peak and the value is below 0.05 mm, while on profile near
 250 load position (Fig. 5D), there is a small peak value at about 0.16 mm. The *Culicidae 1*
 251 wing deformation is more regular than *Coptotermes formosanus* wing despite they have
 252 similar load condition.

253

254 As shown in Fig. 6, the maximum deformation value of *Culicidae 2* wing is about 0.1
 255 mm, the deformation ratio is still just about 3.3% even wing size is only 3.0 mm.
 256 Similar to the *Coptotermes formosanus* wing deformation, the zone with greater
 257 deformation is in the same region of the probe position. Different with *Coptotermes*
 258 *formosanus* wing deformation, *Culicidae 2* wing only has one high deformation zone.

259

260 Fig. 6A-D shows the deformation profiles of *Culicidae 2* along sections A-D. The peak
 261 deformation near leading edge (Section A) is around 0.07 mm. The deformation trend
 262 resembles section A of *Culicidae 1* wing, but with more volatility from wing base to tip.
 263 The deformation variation near trailing edge (Section B) is similar with that near
 264 leading edge (Section A), but the peak value is 50% lower because section A is closer to
 265 the probe zone. The deformation near wing base (Section C) is similar to the section C
 266 of *Culicidae 1* wing as well, and its peak value is about 0.05 mm at trailing edge point.
 267 The deformation near load position (Section D) has a peak value at about 0.1 mm in the

middle because it locates in the probe zone center. From the section comparison, it is clear that *Culicidae 2* wing deformation is more like that of *Culicidae 1* wing although there is concentrated deformation near the probe zone.

Discussion

Insect wing shape and deformation measurement method presented in this article has been proved. The scanning can provide fine shape and deformation results for wings with from spanwise length (3 mm) to large one (13 mm). The uneven shape and vein pattern could be observed clearly. The wing deformation could be found precisely. It has been confirmed that the illumination by 405nm wavelength light is suitable for insect wing scanning, despite the images near the wing base is still imperfect. In fact, not like single or multiple point measurement before, it is a practical and convenient way to obtain deformation field. Therefore, it provides us a possibility to analyze the stiffness distribution more precisely by using methods like finite element analysis to matching the deformation field result.

By comparing the wing deformation results of *Coptotermes formosanus* and *Culicidae 1*, it could be found that the load condition should be carefully chosen. There are two typical loading methods for insect wing deformation and stiffness research, one is using a pinhead to impose a concentrated force on the wing surface(Combes and Daniel, 2003), and the other is using a knife edge to impose line load and restrict torsion in the wing bending(Ganguli et al., 2010). *Coptotermes formosanus* wing is relatively softer than *Culicidae 1* wing due to its material and structure, so it has a large deformation zone at the position of the probe. The *Culicidae 1* wing sample has almost the same spanwise length, aspect ratio, and it is also under the same load condition (0.3 mm maximum deformation), but its deformation is not concentrated. Thus if softer wing has been investigated, pinhead loading may results in local deformation. Correspondingly, for more rigid wing like *Culicidae 1* wing, both pinhead and knife edge loading may not induce any local deformation when small deformation assumption is satisfied. The deformation field is a valuable tool for checking whether the load condition is suitable

298 or not.

299

300 By comparing the wing deformation measurement results of *Culicidae 1* and *Culicidae*
 301 2, it could also be found that the load condition should be carefully chosen. The
 302 deformation changing trend and vein structure of *Culicidae 1* wing are basically similar
 303 with those of *Culicidae 2* wing sample. The mainly difference is that *Culicidae 2* wing
 304 sample shows concentrated deformation. The difference is determined primarily by the
 305 load condition. Here a model of one dimensional cantilever beam with concentrated
 306 force at free end and similarity analysis are employed to explain this phenomenon.
 307 First of all, an equation of slope for cantilever beam can be given as below:

$$308 \quad \theta = \frac{PL^2}{2EI}, (2)$$

309 Where, P is the concentrated force, L is the beam length, I is the moment of inertia, and
 310 E is Young's Modulus. If the wings of *Culicidae 1* and *Culicidae 2* have similar
 311 deformation distribution, they should have same slope value, so that:

$$312 \quad \frac{P_1 L_1^2}{2E_1 I_1} = \frac{P_2 L_2^2}{2E_2 I_2}, (3)$$

313 In Eqn. 3, the variables with suffix '1' refer to *Culicidae 1* wing and the variables with
 314 suffix '2' refer to *Culicidae 2* wing. The maximum deflection of such a cantilever beam
 315 can also be directly given as below:

$$316 \quad W = \frac{PL^3}{3EI}, (4)$$

317 The maximum deflection of both *Culicidae 1* wing and *Culicidae 2* wing can be solved
 318 by Eqn. 4. The maximum deflection ratio between these two wings is derived as:

$$319 \quad \frac{W_1}{L_1} = \frac{W_2}{L_2}, (5)$$

320 The meaning of Eqn. 5 is quite simple: only if wings have the same deformation ratio,
 321 they would have similar deformation distribution. In this case, the deformation ratio of
 322 *Culicidae 2* wing is a little bigger than that of *Culicidae 1* wing, so it may lead to
 323 different distribution. The discussion here is under the assumption that both geometry

324 and material property are similar. Similarity analysis can be applied to wings of
325 *Culicidae 1* and *Culicidae 2*, as they are both in *Diptera* order. The *Coptotermes*
326 *formosanus* wing has similar deformation ratio as the *Culicidae 1* wing, but it doesn't
327 fulfil the similarity requirement because it is in the order of *Isoptera*. Normally, the
328 deformation or stiffness experiments of insect wings use 5% small deformation
329 assumption as the criterion. In fact, it is not enough if a regular deformation is required
330 to satisfy the beam bending model. Similarity analysis should be considered when the
331 load condition is changing.

332

333 **Acknowledgements**

334 The author would express gratitude to Chengwu Wang and Changqiu Zhou in animal
335 flight group of Chongqing University for their suggestion on image processing
336 methods.

337

338 **Competing interests**

339 No competing interests declared

340

341 **Author contributions**

342 Zhen Wei and Duo Yin devised the measurement setup. Zeyu Wang and Duo Yin
343 obtained the insect samples from local garden. Duo Yin and Zeyu Wang performed the
344 experiment and analyzed the experiment results. Duo Yin and Zhen Wei wrote the
345 manuscript.

346

347 **Funding**

348 This work was supported by both National Natural Science Foundations of China
349 (grant No. 11202251) and graduate scientific research and innovation foundation of
350 Chongqing, China (Grant No.CYS194)

351

352 **Data availability**

353 None

354

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430

431

432 **Tables**

433 **Table 1: Calibration result.** Light stripe width, physical sizes per pixel and incidence
434 angle are calibrated.

Light stripe width (μm)	Physical sizes per pixel (mm)	Incidence angle (°)
25.6 ± 11	$3.53e^{-3}$	43.86

435

436

Figures.

438

Fig. 1. Measurement setup. Main components of the setup are shown, including camera, line laser, coaxial LED, lens, linear guide, motion stage and microforce sensing probe.

442

Fig. 2. Matching point acquisition. (A) Relationship of matching points. The dotted and solid orange lines are wing shape in step i before and after deformation. Solid light orange line is wing shape in another step j after deformation. A_0 and matching point A^* are on dotted orange line and solid light orange line respectively. A_2 and matching point A_1 are on solid orange line. (B) Position determination of matching points A_0 and A^* . Dotted purple line is laser stripe in step

449 p i before deformation. The solid purple line is laser stripe in another step j after
 450 deformation. The blocks in yellow and gray are gray image blocks centered in
 451 matching points. (C) Position determination of matching point A_0 and A_1 . The
 452 dotted and solid purple lines are laser stripe in step i before and after deforma
 453 tion. The yellow blocks are gray image blocks centered in matching points.
 454

456 **Fig. 3. Real wing shape and measured wing shape.** (A-C) Photographs of
 457 *Coptotermes formosanus*, *Culicidae 1* and 2 wings. These insect samples are obtained
 458 in the local garden. (D-F) Shape contours of *Coptotermes formosanus*, *Culicidae 1* and
 459 2 wings. The contours are superimposed on the corresponding gray images. The white
 460 ring represents the probe. Its size and position reflect probe size and load position. (G-I)
 461 NURBS surfaces of *Coptotermes formosanus*, *Culicidae 1* and 2 wings. The NURBS
 462 surfaces are also superimposed on the gray images.

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473 **Fig. 4. *Coptotermes formosanus* wing deformation.** (I) Deformation contour. The
474 deformation value is wavelet filtered. (II) Correlation coefficient contour. The
475 coefficient value is wavelet filtered. (A-D) Deformation profiles along sections A-D in
476 Fig. 4I. The gray and red lines represent original deformation value and wavelet filtered
477 one respectively.

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482 **Fig. 5. *Culicidae 1* wing deformation.** (I) Deformation contour. The deformation value
483 is wavelet filtered. (II) Correlation coefficient contour. The coefficient value is wavelet
484 filtered. (A-D) Deformation profiles along sections A-D in Fig. 5I. The gray and red
485 lines represent original deformation value and wavelet filtered one respectively.

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491 **Fig. 6. *Culicidae* 2 wing deformation.** (I) Deformation contour. The deformation value
 492 is wavelet filtered. (II) Correlation coefficient contour. The coefficient value is wavelet
 493 filtered. (A-D) Deformation profile along sections A-D in Fig. 6I. The gray and red
 494 lines represent original deformation value and wavelet filtered one respectively.