

1 **Effect of electrical hybrid-frequency waterbath stunning on the spontaneous**
2 **electroencephalogram (EEG) and electrocardiogram (ECG) of broilers**

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ABSTRACT

10

11 Concerns about animal welfare and meat quality have encouraged research on new methods for
12 the stunning of broilers during animal slaughter. In this study, the electroencephalogram (EEG)
13 and electrocardiogram (ECG) of broilers were acquired during stunning using an electrical
14 hybrid instead of a single frequency. Considering a square-wave with a current of 220 mA and
15 a frequency of 1100 Hz (duty-cycle 50%), the hybrid-frequency waveform is obtained
16 generating pulses at 6600 Hertz in the pulse-width phase. Sixty broilers aged 42 days were
17 randomly sampled; thirty were used for EEG measurement and thirty for ECG measurement.
18 For EEG measurements, the birds' scalps were anaesthetized, and EEG electrode needles were
19 inserted on the subcutaneous part of the occipital scalp. For ECG, the non-invasive surface
20 electrode was used. The electrodes were connected to a digital EEG/ECG system. The results
21 showed that the hybrid-frequency waveform system generated epileptic forms in the birds'
22 EEGs. Therefore, a hybrid-frequency system may present better carcass quality results, while
23 preserving the birds' welfare, when compared with a single frequency system use.

24

25 **Keywords** *poultry, unconsciousness, electrical stunning, animal welfare*

26 **INTRODUCTION**

27

28 Electrical stunning is the most common method for poultry stunning prior to slaughter,
29 but it has been questioned on animal welfare and product quality grounds. The procedure
30 consists of passing an electric current through the birds' brains with a magnitude sufficient to
31 cause uncontrolled hyperpolarization of the neurons leading to unconsciousness (Berg and Raj,
32 2015). Animal welfare at the time of slaughter is under Regulation 1099/2009 of the European
33 Union (European Union Council, 2009), and the regulation permits the use of different
34 electrical stunning systems with electrical parameters that have been scientifically
35 demonstrated. According to the regulation, water bath stunning shall be carried out for at
36 duration of at least four seconds and with the minimum currents shown in Table 1. The World
37 Organization for Animal Health (OIE) in its Terrestrial Animal Health Code (OIE 2019), has
38 also recommended these electrical parameters.

39 **Table 1 — Electrical requirements for water bath stunning equipment**

| Frequency | Chickens | Turkeys | Ducks and geese | Quail |
|---------------------|----------|---------|-----------------|---------------|
| <200 | 100 mA | 250mA | 130mA | 45mA |
| From 200 to 400 Hz | 150 mA | 400mA | Not permitted | Not permitted |
| From 400 to 1500 Hz | 200 mA | 400mA | Not permitted | Not permitted |

40

41 The electrical stunning equipment used to meet the aforementioned recommendations
42 has a generator circuit that provides different waveforms, frequencies, and amplitudes of
43 electrical currents. The equipment must have an automatic compensation circuit according to a
44 bird's impedance variations in the slaughter line in order to deliver a constant current to each
45 bird. However, because the high speed of lines, this compensation cannot be performed very
46 accurately (Berg and Raj, 2015).

47 Considering the guidelines of the European Union and OIE, along with the
48 internationally designed requirements for humane slaughter, the objective of this study was to
49 investigate electroencephalogram (EEG) and electrocardiogram (ECG) patterns of broilers
50 stunned with hybrid electrical current frequencies, instead of single frequencies, to evaluate
51 their impact on animal welfare. The experiment was conducted in the COPACOL
52 slaughterhouse company, located in city of Cafelândia, in the state of Paraná, Brazil. The study
53 was approved by the Ethics Committee on Animal Use (CEUA / USP-FZEA) under Protocol
54 CEUA n° 4042150818. The authors declare no conflict of interest.

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56 **MATERIAL AND METHODS**

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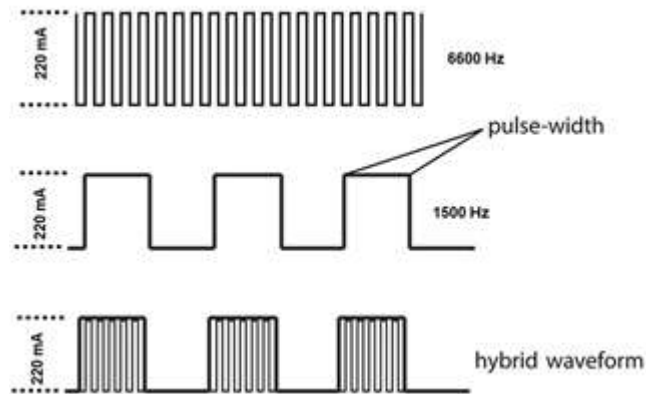
58 For ECG and EEG, a total of 60 broilers, ROSS line males with an average weight of
59 2.96 kg (std = 0.02) at 42 days-old, were used. Thirty broilers were used for EEG evaluation
60 and 30 for ECG evaluation. Broilers were taken directly from the production line and brought
61 to the experimental location created in the poultry sector of the COPACOL Company.

62 The electrical stunning equipment used, model UFX 7 (provided by Fluxo[®] Industrial
63 Electronics - SC / Brazil), has selection waveforms for direct or alternating electric currents
64 (DC/AC), a variable frequency of 20-3000 Hz, duty cycle regulation from 10 to 90%, an output
65 voltage of 10-350 VRMS (Root Mean Square Voltage), and a couple of hybrid-frequency
66 options. The electric current amplitude was registered with a True RMS digital multimeter
67 model U1252B (Keysight Technologies[®] - USA), and the waveforms were monitored with a
68 portable oscilloscope model H110-037 (HOMIS[®] - Brazil).

69

70 *Hybrid frequency waveform system*

71 Considering a square wave DC current with an amplitude of 220 mA \pm 10 mA and a
72 frequency of 1100 Hz (duty cycle 50%), the hybrid frequency waveform was created by the
73 application of pulses of 6600 Hz in half of each cycle, in the pulse width time. Figure 1 depicts
74 a graphical representation of hybrid waveform used in this study.

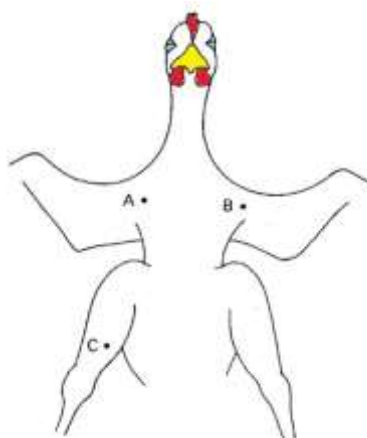


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76 Figure 1 – Graphical representation of hybrid frequency waveform used in the study

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78 For ECG measurements, broilers were fitted with commercially available (2223BRQ
79 3M[®] model), self-adhesive ECG electrodes, which were adhered to cleaned skin overlying the
80 pectoralis muscles on either side of the sternum, with a ground electrode under the right leg
81 (Figure 2).



82

83 Figure 2 – Diagram of electrode placement on the broilers

84

85 For the EEG measurements, the birds were individually implanted with needle
86 electrodes (55% silver, 21% copper, 24% zinc of 10 mm x 1.5 mm diameter – Neurosoft® mod.
87 NS-NE-P-250/13/04) positioned under the skullcap, through the skin and skull onto the brain
88 lobes (0.3 cm left and right of the sagittal suture and 0.5 mm toward an imaginary transverse
89 line at the caudal margin of the eyes), with one reference electrode placed on the right or left
90 leg. The birds were anesthetized with lidocaine (0.5 ml) applied subcutaneously on the same
91 electrode areas, by using 31 gauge BD syringes (BD Ultra-Fine™). The electrodes were
92 connected to the broilers with press-stud electrical connections.

93 To assess the EEG and ECG signals, each broiler was wrapped with a containment
94 constructed Lycra harness, which was fastened using Velcro. The harness had a pocket to hold
95 the wires from the electrodes and the EEG or ECG readers. The wrapped birds were placed on
96 the slaughter line shackling and underwent the normal stunning process. The electrical water
97 bath had the capacity for 12 birds at a time. As soon as the bird left the electrical water bath,
98 the equipment (ECG/EEG) was automatically turned on, and the bird was taken off the line and
99 hung on an auxiliary shackling line. The EEG/ECG signals were acquired for 60 seconds before
100 and 60 seconds after the stunning process using wireless technology.

101 The EEG and ECG were collected at a sample frequency of 120 Hz and 200 Hz,
102 respectively; the digital signal obtained was processed using fast Fourier transform (FFT),
103 implemented using the MATLAB tool in order to obtain the frequency spectrum of different
104 stretches associated with different events on the EEG (De Sousa Silva *et al.* 2005). Several
105 successive artifact-free stretches were also analyzed and filtered using elliptical filters
106 integrated into a visual tool developed at MATLAB®.

107

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109

110 **RESULTS & DISCUSSION**

111 The most important electrical parameters in electrical stunning are the current, voltage,
112 frequency, and resistance. The electrical current, measured in amperes (A), is defined as the
113 amount of electric charge flowing through a conductor. In electric circuits, this charge is carried
114 by electrons and ions in an electrolyte. The electric potential difference, known as voltage, is
115 the difference of electrical charge between two points, measured in volts (V). The electrical
116 impedance is the measure of the difficulty of an electric current to flow through a conductor,
117 and it is measured in ohms (Ω). In living tissues, a better term to define impedance is bio
118 impedance (Grimnes and Martinsen, 2015). These three electrical parameters are closely related
119 through Ohm's law (Eq.1):

120
$$I=V/Z = \frac{V}{|Z|e^{-i\arg(z)}} \quad (1)$$

121 The tissue impedance can be modeled by using Equation 2 (Seoane *et al.*, 2004).

122
$$z = Re \left\{ \frac{(1-f)Re+(2+f)\left(Ri-\frac{i}{\omega CmRa}\right)}{(1+2f)Re+2(1-f)\left(Ri-\frac{i}{\omega CmRa}\right)} \right\} \quad (2)$$

123 where:

124 Z= impedance of tissue seo

125 Re = resistivity of extracellular fluid (Ωcm)

126 Ri = resistivity of cytoplasm (Ωcm)

127 Cm = surface membrane capacity (Farads/cm²)

128 Ra = cell radius (cm)

129 F = volume factor of cell concentration

130 ω = angular frequency (rads/s)

131 i = the imaginary unity (root square of -1)

132

133 A great variation in electrical parameters has been used in electric stunning studies
 134 (Table 2). Even when the same frequency is used, for example, there are differences between
 135 voltages and waveforms, as well as amplitudes of the electric current and times of shock
 136 application. This fact may make direct result comparison challenging.

137 According to Table 2, the parameters used in this study (220 mA ± 10 mA, 1100 Hz
 138 (Duty Cycle 50%)) to carry out the experiments have been applied previously in other studies.

139 Table 2 – Different waveforms, stun-time and current/voltage levels applied in electrical
 140 stunning studies

| Study | Voltage (V) | Waveform | Current (mA) | Frequency (Hz) | Time (s) |
|------------------------------|------------------|---|----------------|-------------------------|----------|
| (Gregory and Wotton 1991) | NP | DC pulsed unipolar | 71 - 206 | 350 | 4 |
| (Craig and Fletcher 1997) | NP 11 | AC DC pulsed | 125 NP | 50 500 | 5 10 |
| (Wilkins <i>et al.</i> 1998) | 87-117 90-157 | DC pulsed, rectified sinewave AC sinewave, clipped | 104-111 105 | 100, 500, 1500 50 | 4 |
| (Raj and O'Callaghan 2004a) | Pico 620 | AC sinewave | 100, 150 | 50, 400, 1500 | 1 |
| (Xu <i>et al.</i> 2011) | 35, 50, 65 | AC sinewave | 47, 67, 86 | 160, 400, 1000 | 15 |
| (Prinz <i>et al.</i> 2012) | 60 80 120 | AC sinewave AC rectangular DC pulsed | 50 70 70 | 50 90 130 | 4 |

141 NP – not provided; AC – alternative current; DC – direct current

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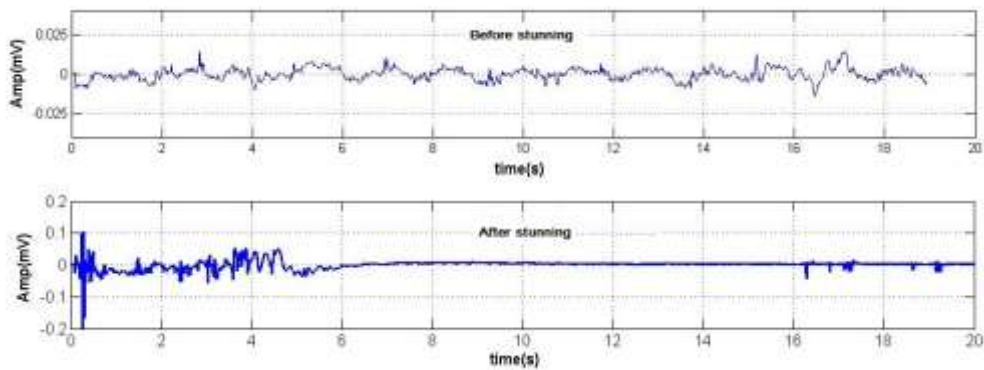
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146 *EEG response in electrically stunned chickens*

147 Digital processing of the EEG data reveal that 100% of the birds, at the exit of the
148 electrical water bath, had an epileptic form followed by a quiescent pattern. This pattern lasted
149 until the moment of bleeding, presenting no EEG pattern compatible with return of
150 consciousness; i.e., after bleeding the EEG evolved to an isoelectric pattern. In addition, the
151 data show that no bird had brain death before cutting.

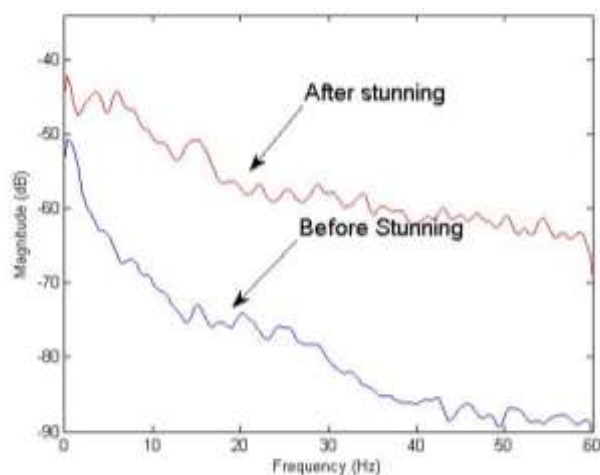
152 Figure 3 shows representative brain electrical activity before and after the stunning
153 process of one of the birds, randomly selected. The same phenomenon occurred in all birds
154 sampled.



155

156 Figure 3 - EEG pattern before and after Stunning process

157 For all acquired EEG signals, the signal Power Spectral Density (PSD) was calculated
158 using the Welch Method (Manshouri *et al.*, 2018). PSD displays the power distribution among
159 the frequency components. Epileptic events have a different frequency distribution than normal
160 brain signals, characterized mainly by an increase in frequency. Figure 4 shows the PDS
161 calculated for EEG before and after stunning for a 95% confidence interval.



162

163 Figure 4– EEG Power Spectral Density (PSD) estimated using the Welch Method

164 In the brain, the electric current created by the shooting of the neurons is dissipated
165 throughout the brain tissue, reaching the surface of the scalp, and can be captured and evaluated.
166 The graphic record of the variation in the amplitude of the electrical brain activity based on
167 time is an EEG.

168 The electric brain signals show features that distinguish them from other biological
169 signs, such as those coming from the heart. According to the European Food Safety Authority
170 (EFSA), efficient stunning methods disrupt the neurons or neurotransmitter regulatory
171 mechanisms in the brain, causing a long-lasting depolarized neuronal state that renders animals
172 unconscious and insensible (EFSA 2004). The EEG is the most reliable indicator of the
173 unconsciousness and insensibility of the birds, since somatosensory reflexes and direct
174 observations are not sufficiently reliable indicators of insensibility at high frequencies (EFSA
175 2013).

176 The use of signal processing techniques represent an important tool for identifying
177 patterns on the EEG. The employment of digital processing methods for signals allows for more
178 information to be obtained from the EEG signals than is obtained in its representation in the
179 form of a time series. These processing methods include Fourier analysis, time-frequency, non-
180 linear models, as well as the theory of complex systems and wavelets (Marchant, 2003). As

181 seen in Figure 4, when the data are transformed, the frequencies and their magnitudes are more
182 prominent, and the differences between before and after stunning can be better quantified.

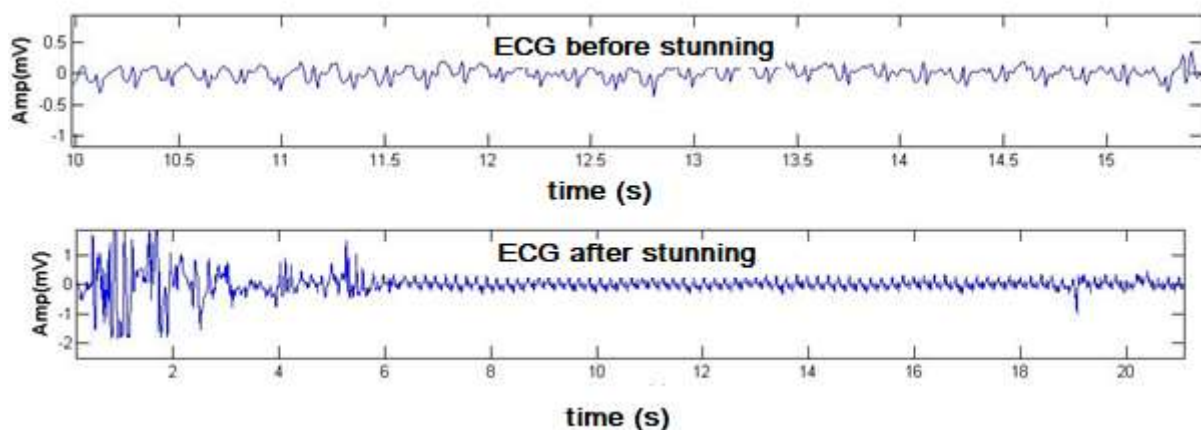
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184 *ECG response in electrically stunned chickens*

185 The ECG measurement is an important physiological measurement to analyze broilers'
186 behavior (Blanchard *et al.*, 2002). Actually, ECG had been used mainly to monitor broilers
187 under Low Atmospheric Pressure Stunning (LAPS) methods (Martin *et al.*, 2016), and few
188 studies have been conducted on electrical water bath stunning methods. Notwithstanding, ECG
189 can be used to monitor the broilers' heart rates before and after electrical stunning (Barbosa *et*
190 *al.*, 2016).

191 After the ECG data were digitally processed, it was revealed that 100% of the birds
192 were alive until bleeding. The ECG allowed the correct measuring frequencies of the birds'
193 heartbeats before and after the passage of the stunning electric current (Figure 5). Figure 5
194 shows the electrical activity of the heart, before and after the stunning process, of one of the
195 birds randomly selected from the experimental runs.

196



197

198 Figure 5 – ECG signals sampled before and after the stunning process

199

200 The signals shown in Figure 5 were collected from the time the bird left the electrical
201 water bath, i.e. just after the stunning process, and continued until after bleeding. The ECG
202 pattern shows that, after the passage of the electric current, the heart rate, although altered in
203 relation to frequency and amplitude, continued to represent an electrically active heart until the
204 cut performed by the bleeder.

205 As suggested by other studies (Raj and O’Callaghan, 2004a; Raj *et al.*, 2006a), the
206 depth of desensitization can be related to the pulse width time. In this case, the use of a hybrid-
207 frequency electrical current, respecting the proportion of the single wave duty-cycle, may have
208 contributed to obtaining increased levels of current. In living tissue, there are free ions in
209 extracellular fluids, where the electrical current finds less resistance to flow. The lipid and
210 protein components of living tissues offer more resistance to the passage of electrical currents,
211 and different parameter configurations of an electrical current could change their conductivity.
212 For example, the increase of electric current frequency has been shown to raise the conductivity
213 of living tissues (Gabriel, 1996).

214 Since the use of high frequencies has the potential to improve the quality of meat, as
215 verified by various studies (Gregory and Wotton, 1991; Wilkins *et al.*, 1998; Xu *et al.*, 2011;
216 Huang *et al.*, 2014), the use of a hybrid frequency wave system results in a positive effect on
217 meat quality, without negatively affecting the animal’s welfare. However, concerning animal
218 welfare, a very important question is whether loss of consciousness occurs instantly in electrical
219 stunning.

220 The occurrence of highly synchronized 8–13 Hz activity in EEG recordings, as well
221 as the absence of potential somatosensory evoked responses are known as reliable
222 measurements to determine the effectiveness of stunning methods (Berg and Raj, 2015;
223 Terlouw *et al.*, 2015). In a study using different electrical single stunning frequencies,
224 generalized epilepsy activity in an EEG of a broiler’s brain one second after electrical shock

225 (Raj and O’Callaghan, 2004a) was observed. Despite some initial disagreement regarding the
226 occurrence of generalized epilepsy in poultry (Gregory and Wotton, 1987; Gregory and Wotton,
227 1989; Raj, 2003), further research confirmed that effective electrical stunning of chickens
228 indeed leads to epileptiform EEG activity compatible with an unconscious state (Raj and
229 O’Callaghan, 2004b; Raj *et al.*, 2006a; Raj *et al.*, 2006b).

230 To the best of the authors’ knowledge, there is no information on the brain activity of
231 broilers at the exact moment of electrical shock. The published studies report brain activity right
232 after the electrical shock. The scientific knowledge about human electroconvulsive therapy
233 without the use of anaesthetics, which includes reports of intensive pain by patients, was used
234 in a critical comparison to the electrical stunning of broilers (Zivotofsky and Strous, 2012).
235 Unfortunately, even in methods where animals recover after the procedure, an animal cannot
236 express whether it had experienced pain during the electrical shock, and there is no technology
237 available to date to answer this question.

238 Regarding obtaining an unconsciousness state, several studies have shown that low
239 frequencies (50/60 Hz) are more effective, and when high frequencies are used, the amount of
240 electrical current must be increased to maintain the effectiveness of stunning (Gregory and
241 Wotton, 1991; Wilkins *et al.*, 1998; Raj *et al.*, 2006a; Prinz *et al.*, 2010a; Prinz *et al.*, 2010b;
242 Prinz *et al.*, 2012). Regarding meat quality, higher frequencies have shown a positive effect
243 with a decrease of broken bones and hemorrhagic spot indices in many species (Anil and
244 McKinstry, 1992; Turcsán *et al.*, 2003; Xu *et al.*, 2011; Grimsbø *et al.*, 2014; Robins *et al.*,
245 2014; Huang *et al.*, 2014).

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250 **CONCLUSIONS AND APPLICATIONS**

251 The results of the experiments conducted at slaughterhouse of Copacol (Cafelândia -
252 PR) with the hybrid-frequency wave current generator, using the stunning equipment UFX7
253 Solution® support the following conclusions:

254 • Humanitarian slaughter: 100% of the birds that underwent electrical shock presented
255 generalized epilepsy after being submitted to the pre-established electrical standards of the
256 European Union and OIE. This conclusion is supported by clinical analysis and EEG data
257 analysis.

258 • Religious slaughter - Halal: 100% of the birds were still alive after the electric shock
259 according to the EEG and ECG data, as well as clinical signs. There was no impact on the
260 killing or bloodletting process. The use of hybrid-frequency current is effective to promote
261 humanitarian and Halal slaughter, guaranteeing epilepsy followed by a quiescence period, and
262 keeping animals alive after desensitization. In addition, equipment with an effective
263 combination of hybrid waves allows for adjustments, not only of the amplitude and frequency
264 of the waves, but also to the waveform, duty cycle, and complex wave compositions. This
265 flexibility benefits the animals, which suffer no pain, and the slaughter, which incurs greater
266 productivity. The results of the research show that EEG and ECG data can be used to support
267 the requirements of humanitarian and Halal slaughter, respectively.

268 ***Acknowledgment***

269 The authors would like to thanks to Prof.. JaciMara Baptista and Ms. Madariaga-Hopkins
270 from UNLV-USA for English revision.

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